Operating Instructions

Pressure transmitter with MINI-CERTEC® measuring cell

VEGABAR 54

Foundation Fieldbus - climate compensated

Document ID: 36791

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Information:
Supplementary documents appropriate to the ordered version come with the delivery. You can find them listed in chapter "*Product description*".

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1 About this document

1.1 Function

This operating instructions manual provides all the information you need for mounting, connection and setup as well as important instructions for maintenance and fault rectification. Please read this information before putting the instrument into operation and keep this manual accessible in the immediate vicinity of the device.

1.2 Target group

This operating instructions manual is directed to trained specialist personnel. The contents of this manual should be made available to these personnel and put into practice by them.

1.3 Symbols used

Information, tip, note
This symbol indicates helpful additional information.

Caution: If this warning is ignored, faults or malfunctions can result.

Warning: If this warning is ignored, injury to persons and/or serious damage to the instrument can result.

Danger: If this warning is ignored, serious injury to persons and/or destruction of the instrument can result.

Ex applications
This symbol indicates special instructions for Ex applications.

SIL applications
This symbol indicates instructions for functional safety which must be particularly taken into account for safety-relevant applications.

- **List**
  The dot set in front indicates a list with no implied sequence.

→ **Action**
This arrow indicates a single action.

1 **Sequence of actions**
Numbers set in front indicate successive steps in a procedure.

Battery disposal
This symbol indicates special information about the disposal of batteries and accumulators.

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2 For your safety

2.1 Authorised personnel

All operations described in this operating instructions manual must be carried out only by trained specialist personnel authorised by the plant operator.

During work on and with the device the required personal protective equipment must always be worn.

2.2 Appropriate use

VEGABAR 54 is a pressure transmitter for measurement of gauge pressure and vacuum.

You can find detailed information about the area of application in chapter "*Product description*".

Operational reliability is ensured only if the instrument is properly used according to the specifications in the operating instructions manual as well as possible supplementary instructions.

For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden.

2.3 Warning about incorrect use

Inappropriate or incorrect use of the instrument can give rise to application-specific hazards, e.g. vessel overfill or damage to system components through incorrect mounting or adjustment.

2.4 General safety instructions

This is a state-of-the-art instrument complying with all prevailing regulations and guidelines. The instrument must only be operated in a technically flawless and reliable condition. The operator is responsible for the trouble-free operation of the instrument.

During the entire duration of use, the user is obliged to determine the compliance of the necessary occupational safety measures with the current valid rules and regulations and also take note of new regulations.

The safety instructions in this operating instructions manual, the national installation standards as well as the valid safety regulations and accident prevention rules must be observed by the user.

For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden.

The safety approval markings and safety tips on the device must also be observed.

2.5 Safety label on the instrument

The safety approval markings and safety tips on the device must be observed.

2.6 CE conformity

This device fulfills the legal requirements of the applicable EC guidelines. By attaching the CE mark, VEGA provides a confirmation of successful testing. You can find the CE conformity declaration in the download area of "www.vega.com".

2.7 Measuring range - permissible process pressure

Due to the application, a measuring cell with a measuring range higher than the permissible pressure range of the process fitting may have been integrated. The permissible process pressure is stated with "Process pressure" on the type label, see chapter 3.1 "*Configuration*". For safety reasons, this range must not be exceeded.

2.8 Fulfillment of NAMUR recommendations

With respect to compatibility, the NAMUR recommendation NE 53 is fulfilled. This applies also to the corresponding display and adjustment components. VEGA instruments are generally upward and downward compatible.

- Sensor software for DTM VEGABAR 54 HART, PA or FF
- DTM VEGABAR 54 for adjustment software PACTware
- Display and adjustment module for sensor software

The parameter adjustment of the basic sensor functions is independent of the software version. The range of available functions depends on the respective software version of the individual components.

2.9 Safety instructions for Ex areas

Please note the Ex-specific safety information for installation and operation in Ex areas. These safety instructions are part of the operating instructions manual and come with the Ex-approved instruments.

2.10 Environmental instructions

Protection of the environment is one of our most important duties. That is why we have introduced an environment management system with the goal of continuously improving company environmental protection. The environment management system is certified according to DIN EN ISO 14001.

Please help us fulfill this obligation by observing the environmental instructions in this manual:

- Chapter "*Packaging, transport and storage*"
- Chapter "*Disposal*"

3 Product description

3.1 Configuration

Scope of delivery

The scope of delivery encompasses:

- VEGABAR 54 pressure transmitter
- Documentation
  - this operating instructions manual
  - Test certificate for pressure transmitters
  - Test certificate
  - Ex specific safety instructions (with Ex versions), if necessary further certificates
  - Operating instructions manual 27835 "*Display and adjustment module PLICSCOM*" (optional)
  - Supplementary instructions manual 31708 "*Heating for display and adjustment module*" (optional)
  - Supplementary instructions manual "*Plug connector for continuously measuring sensors*" (optional)

Constituent parts

The VEGABAR 54 consists of the components:

- Process fitting with measuring cell
- Housing with electronics, optionally available with plug connector
- Housing cover, optionally available with display and adjustment module

The components are available in different versions.

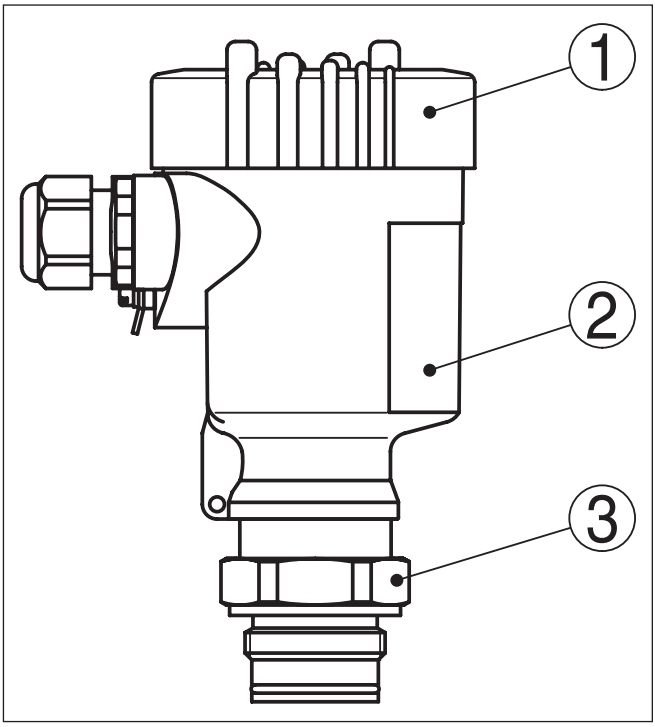

Fig. 1: Example of a VEGABAR 54 with process fitting G1 A and plastic housing

1 Housing cover with integrated PLICSCOM (optional)
2 Housing with electronics
3 Process fitting with measuring cell

Type label

The type label contains the most important data for identification and use of the instrument:

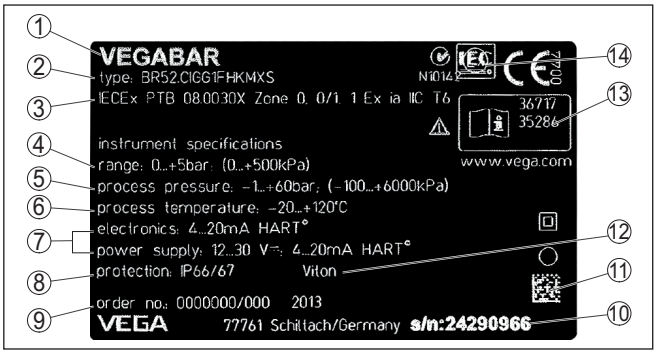

Fig. 2: Layout of the type label (example)

1 *Instrument type*
2 *Product code*
3 *Approvals*
4 *Measuring range*
5 *Process pressure*
6 *Process temperature*
7 *Electronics, voltage supply*
8 *Protection rating*
9 *Order number*
10 *Serial number*
11 *Data-Matrix-Code for Smartphone-App*
12 *Material, process seal*
13 *ID numbers, instrument documentation*
14 *Notified authority for CE marking*

With the serial number, you can access the delivery data of the instrument via www.vega.com, "*VEGA Tools*" and "*serial number search*". In addition to the type label outside, you can also find the serial number on the inside of the instrument.

Scope of this operating instructions manual

This operating instructions manual applies to the following instrument versions:

- Software from 3.82

3.2 Principle of operation

Application area

VEGABAR 54 - climate compensated is a pressure transmitter for use in the paper and food processing industries as well as in water/waste water applications under difficult conditions (cold medium and warm, humid environment).

Depending on the version, the pressure transmitter is used for measurement of level, gauge pressure or vacuum. Measured products are gases, vapours and liquids, including those containing abrasive substances.

Functional principle

The sensor element is an encapsulated CERTEC® absolute pressure measuring cell with robust, front-flush (depending on the process fitting), abrasion resistant ceramic diaphragm. The process pressure causes a capacitance change in the measuring cell via the ceramic

diaphragm. This capacitance change is converted into an electrical signal, compared with an integrated reference pressure measurement and outputted as measured value via the output signal.

The CERTEC® measuring cell is also equipped with a temperature sensor. The temperature value can be displayed via the display and adjustment module or processed via the signal output.

Seal concept

As a standard feature, the CERTEC® measuring cell is equipped with a lateral, recessed seal.

Instruments with double seal have an additional front seal.

Instruments with hygienic fitting are equipped with a gap-free form seal.

Power supply and bus communication

Power is supplied via the H1 Fieldbus. A two-wire cable according to Fieldbus specification serves as carrier of both power and digital data for multiple sensors. This cable can be operated in two versions:

- via an H1 interface card in the control system and additional power supply
- via a Linking device with HSE (High speed Ethernet) and additional power supply according to IEC 61158-2

DD/CFF

The DD (Device Descriptions) and CFF (capability files) necessary for planning and configuration of your FF (Foundation Fieldbus) communication network are available in the download area of the VEGA homepage www.vega.com under "*Services - Downloads - Software - Foundation Fieldbus*". The appropriate certificates are also available there. A CD with the appropriate files and certificates can be ordered via e-mail under info@de.vega.com or by phone from one of the VEGA agencies under the order number "DRIVER.S".

The backlight of the display and adjustment module is powered by the sensor. Prerequisite is a certain level of operating voltage.

The data for power supply are specified in chapter "*Technical data*".

The optional heating requires its own operating voltage. You can find details in the supplementary instructions manual "*Heating for display and adjustment module*".

This function is generally not available for approved instruments.

3.3 Operation

The instrument can be adjusted with the following adjustment media:

- With the display and adjustment module
- with the suitable VEGA DTM in conjunction with an adjustment software according to the FDT/DTM standard, e.g. PACTware and PC
- a configuration tool

3.4 Packaging, transport and storage

Packaging

Your instrument was protected by packaging during transport. Its capacity to handle normal loads during transport is assured by a test based on ISO 4180.

The packaging of standard instruments consists of environment-friendly, recyclable cardboard. For special versions, PE foam or PE foil is also used. Dispose of the packaging material via specialised recycling companies.

Transport

Transport must be carried out in due consideration of the notes on the transport packaging. Nonobservance of these instructions can cause damage to the device.

Transport inspection

The delivery must be checked for completeness and possible transit damage immediately at receipt. Ascertained transit damage or concealed defects must be appropriately dealt with.

Storage

Up to the time of installation, the packages must be left closed and stored according to the orientation and storage markings on the outside.

Unless otherwise indicated, the packages must be stored only under the following conditions:

- Not in the open
- Dry and dust free
- Not exposed to corrosive media
- Protected against solar radiation
- Avoiding mechanical shock and vibration

Storage and transport temperature

- Storage and transport temperature see chapter "*Supplement - Technical data - Ambient conditions*"
- Relative humidity 20 … 85 %

3.5 Accessories and replacement parts

Display and adjustment module

The display and adjustment module PLICSCOM is used for measured value indication, adjustment and diagnosis. It can be inserted into the sensor and removed at any time.

You can find further information in the operating instructions "*Display and adjustment module PLICSCOM*" (Document-ID 27835).

Interface adapter

The interface adapter VEGACONNECT 4 enables the connection of communication-capable instruments to the USB interface of a PC. For parameter adjustment of these instruments, an adjustment software such as PACTware with VEGA-DTM is required.

You can find further information in the operating instructions "*Interface adapter VEGACONNECT*" (Document-ID 32628).

External display and adjustment unit

VEGADIS 61 is suitable for external measured value indication and adjustment of plics® sensors. It is connected to the sensor with an up to 25 m long, four-wire, screened standard cable.

You can find further information in the operating instructions "*VEGADIS 61*" (Document-ID 27720).

Flanges

Flanges are available in different versions according to the following standards: DIN 2501, EN 1092-1, ANSI B 16.5, JIS B 2210-1984, GOST 12821-80.

You can find additional information in the supplementary instructions manual "*Flanges according to DIN-EN-ASME-JIS*" (Document-ID 31088).

Measuring instrument holder

The measuring instrument holder is used for wall/tube mounting of VEGABAR series 80 pressure transmitters and VEGAWELL 52 submersible pressure transmitters. Supplied reducers enable the adaptation to different instrument diameters. The material used is 316L.

You can find additional information in the operating instructions "*Mounting accessory pressure*" (Document-ID 43478).

Protective cap

The protective cover protects the sensor housing against soiling and intense heat from solar radiation.

You will find additional information in the supplementary instructions manual "*Protective cover*" (Document-ID 34296).

Electronics module

The electronics module is a replacement part for pressure transmitter VEGABAR. One version is available for each type of signal output.

You find further information in the operating instructions "*Electronics module VEGABAR series 50 and 60* " (Document-ID 30175).

4 Mounting

4.1 General instructions

Suitability for the process conditions

Make sure that all parts of the instrument coming in direct contact with the process, especially the sensor element, process seal and process fitting, are suitable for the existing process conditions, such as process pressure, process temperature as well as the chemical properties of the medium.

You can find the specifications in chapter "*Technical data*" and on the nameplate.

Installation position

Select an installation position you can easily reach for mounting and connecting as well as later retrofitting of a display and adjustment module. The housing can be rotated by 330° without the use of any tools. You can also install the display and adjustment module in four different positions (each displaced by 90°).

Moisture

Use the recommended cables (see chapter "*Connecting to power supply*") and tighten the cable gland.

You can give your instrument additional protection against moisture penetration by leading the connection cable downward in front of the cable entry. Rain and condensation water can thus drain off. This applies mainly to outdoor mounting as well as installation in areas where high humidity is expected (e.g. through cleaning processes) or on cooled or heated vessels.

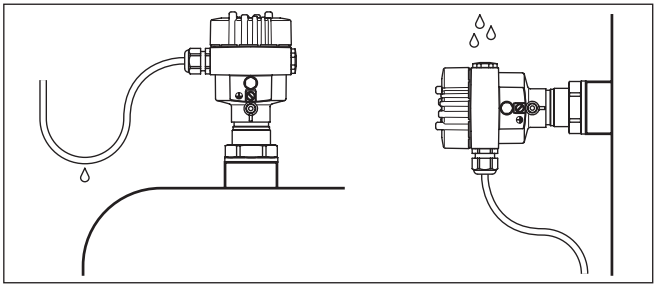

Fig. 3: Measures against moisture penetration

Ventilation and pressure compensation

The ventilation of the electronics housing as well as the atmospheric pressure compensation for the measuring cell are realised via a filter element in the area of the cable gland.

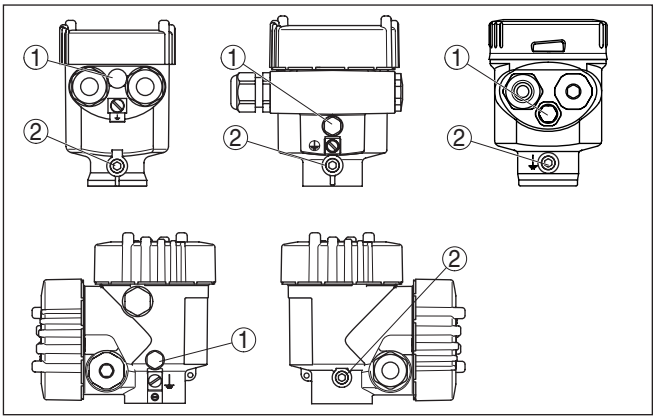

Fig. 4: Position of the filter element

1 Filter element
2 Blind plug

Caution:
Due to the filter effect, the pressure compensation is time delayed. When opening/closing the housing cover quickly, the measured value can change for a period of approx. 5 s by up to 15 mbar.

Information:
Make sure that the filter element is always free of buildup during operation. A high-pressure cleaner may not be used for cleaning.

With instrument versions in protection IP 66/IP 68, 1 bar, the ventilation is realised via the capillaries in the permanently connected cable. The filter element is replaced by a blind plug.

Temperature limits

Higher process temperatures often mean also higher ambient temperatures. Make sure that the upper temperature limits stated in chapter "*Technical data*" for the environment of the electronics housing and connection cable are not exceeded.

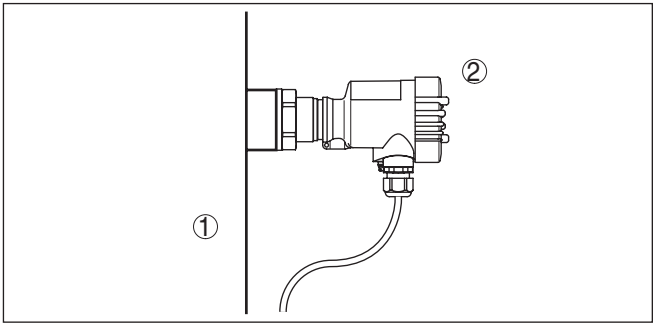

Fig. 5: Temperature ranges

1 Process temperature
2 Ambient temperature

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4.2 Mounting steps

Welding the socket

For mounting VEGABAR 54, a welded socket is required. You can find these components in the supplementary instructions manual "*Welded socket and seals*".

Sealing/Screwing in threaded versions

Use the seal fitting belonging to the instrument, or in case of NPT connections, a high-resistance sealing material.

→ Screw VEGABAR 54 into the welded socket. Tighten the hexagon on the process fitting with a suitable wrench. Wrench size, see chapter "*Dimensions*".

Warning:
The housing must not be used to screw the instrument in! Applying tightening force can damage internal parts of the housing.

Sealing/Screwing in flange versions

Seal the flange connections according to DIN/ANSI with a suitable, resistant seal and mount VEGABAR 54 with suitable screws.

Mounting, socket versions

Use the seal corresponding to the instrument.

→ Shift VEGABAR 54 with PMC connection into the socket and fasten with two screws M8x10.

4.3 Mounting steps, external housing

Wall mounting

1. Mark the holes according to the following drilling template
2. Depending on the mounting surface, fasten the wall mounting plate with 4 screws

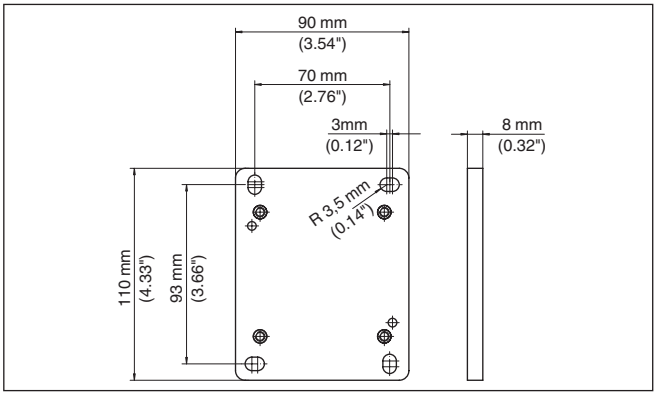


Fig. 6: Drilling template - wall mounting plate

Tip:
Mount the wall mounting plate so that the cable entry of the socket housing points downward. The socket housing can be displaced by 180° to the wall mounting plate.

Warning:
The four screws of the socket housing must only be hand screwed. A torque > 5 Nm (3.688 lbf ft) can damage the wall mounting plate.

5 Connecting to power supply

5.1 Preparing the connection

Safety instructions

Always keep in mind the following safety instructions:

- Connect only in the complete absence of line voltage
- If overvoltage surges are expected, overvoltage arresters should be installed according to Foundation Fieldbus specification

Tip:
We recommend VEGA overvoltage arrester B63-32.

In hazardous areas you must take note of the respective regulations, conformity and type approval certificates of the sensors and power supply units.

Voltage supply

The instrument requires a operating voltage of 9 … 32 V DC. Operating voltage and the digital bus signal are carried on the same two-wire connection cable. Power is supplied via the H1 power supply.

Connection cable

Connection is carried out with screened cable according to Fieldbus specification.

Use cable with round cross-section. A cable outer diameter of 5 … 9 mm (0.2 … 0.35 in) ensures the seal effect of the cable gland. If you are using cable with a different diameter or cross-section, exchange the seal or use a suitable cable gland.

Make sure that the entire installation is carried out according to the Fieldbus specification. In particular, make sure that the bus is terminated with suitable terminating resistors.

Cable gland ½ NPT

On the instrument with cable entry ½ NPT and plastic housing there is a metallic ½" threaded insert moulded into the plastic housing.

Caution:
No grease should be used when screwing the NPT cable gland or steel tube into the threaded insert. Standard grease can contain additives that corrode the connection between threaded insert and housing. This would influence the stability of the connection and the tightness of the housing.

Cable screening and grounding

In systems with potential equalisation, connect the cable screen directly to ground potential at the power supply unit, in the connection box and at the sensor. The screen in the sensor must be connected directly to the internal ground terminal. The ground terminal outside on the housing must be connected to the potential equalisation (low impedance).

In systems without potential equalisation, connect the cable screen directly to ground potential at the power supply unit and at the sensor. In the connection box or T-distributor, the screen of the short stub to the sensor must not be connected to ground potential or to another cable screen. The cable screens to the power supply unit and to the next distributor must be connected to each other and also connected to ground potential via a ceramic capacitor (e.g. 1 nF, 1500 V). The

low frequency potential equalisation currents are thus suppressed, but the protective effect against high frequency interference signals remains.

The total capacitance of the cable and of all capacitors must not exceed 10 nF in Ex applications.

Take note of the corresponding installation regulations for Ex applications. In particular, make sure that no potential equalisation currents flow over the cable screen. In case of grounding on both sides this can be achieved by the use of a capacitor or a separate potential equalisation.

5.2 Connection procedure

Single/Double chamber housing

Proceed as follows:

1. Unscrew the housing cover
2. If a display and adjustment module is installed, remove it by turning it to the left.
3. Loosen compression nut of the cable entry gland
4. Remove approx. 10 cm of the cable mantle, strip approx. 1 cm insulation from the individual wires
5. Insert the cable into the sensor through the cable entry
6. Lift the opening levers of the terminals with a screwdriver (see following illustration)
7. Insert the wire ends into the open terminals according to the wiring plan
8. Press down the opening levers of the terminals, you will hear the terminal spring closing
9. Check the hold of the wires in the terminals by lightly pulling on them
10. Connect the screen to the internal ground terminal, connect the outer ground terminal to potential equalisation
11. Tighten the compression nut of the cable entry gland. The seal ring must completely encircle the cable
12. Screw the housing cover back on

The electrical connection is finished.

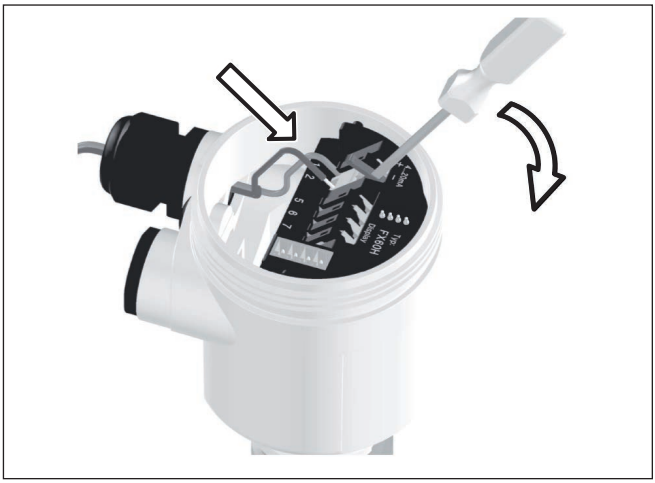


Fig. 7: Connection steps 6 and 7

IP 68 version with external housing

Proceed as follows:

1. Loosen the four screws on the housing base with an Allen key size 4
2. Remove the mounting plate from the housing socket

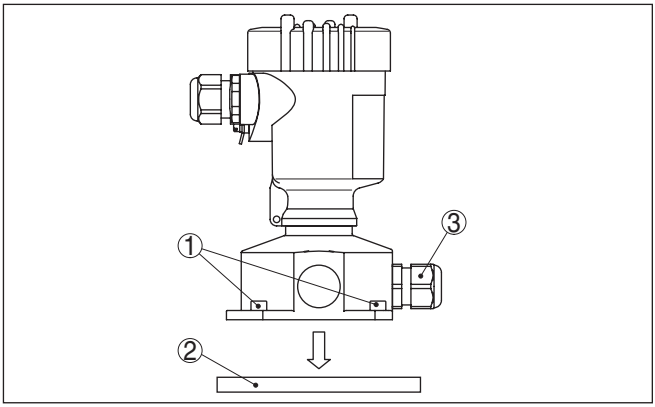


Fig. 8: Components of the external housing

1 Screws
2 Wall mounting plate
3 Cable gland

3. Loop the connection cable through the cable entry on the housing base[1)]

Information:
The cable gland can be mounted in three positions each displaced by 90°. Simply exchange the cable gland against the blind plug in the suitable thread opening.

4. Connect the wire ends as described under "*Single/Double chamber housing*" according to the numbering
5. Connect the screen to the internal ground terminal, connect the outer ground terminal above on the housing to potential equalisation
6. Tighten the compression nut of the cable entry gland. The seal ring must completely encircle the cable
7. Attach the mounting plate again and tighten the screws

The electrical connection of the sensor to the external housing is finished.

5.3 Wiring plan, single chamber housing

The following illustrations apply to the non-Ex as well as to the Ex-ia version.

Electronics and terminal compartment

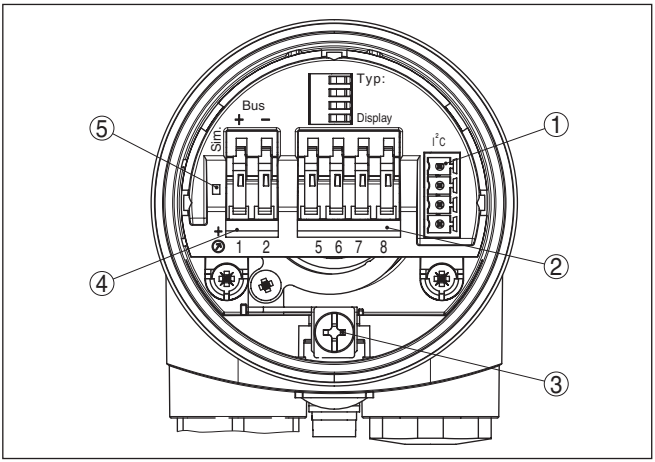


Fig. 9: Electronics and terminal compartment, single chamber housing

1 Plug connector for VEGACONNECT (I^2C interface)
2 Spring-loaded terminals for connection of the external indication VEGADIS 61
3 Ground terminal for connection of the cable screen
4 Spring-loaded terminals for Foundation Fieldbus connection
5 Simulation switch ("on" = simulation mode)

[1)] The connection cable comes pre-assembled. If necessary, shorten it to the requested length, cut the breather capillaries clean. Remove approx. 5 cm of the cable mantle, strip approx. 1 cm insulation from the ends of the individual wires. After shortening the cable, fasten the type plate with support back on the cable.

Wiring plan

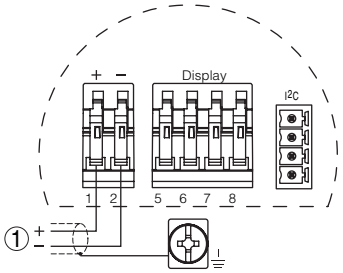


Fig. 10: Wiring plan, single chamber housing

1 Voltage supply, signal output

5.4 Wiring plan, double chamber housing

The following illustrations apply to the non-Ex as well as to the Ex-ia version.

Electronics compartment

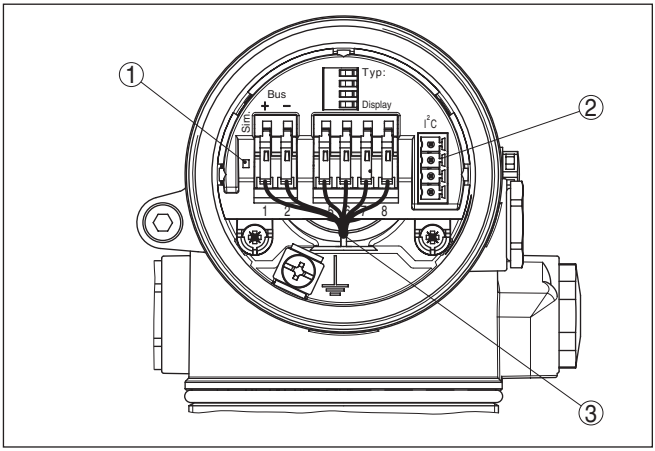


Fig. 11: Electronics compartment, double chamber housing

1 Simulation switch ("on" = simulation mode)
2 Connection for VEGACONNECT (I^2C interface)
3 Internal connection cable to the connection compartment

Terminal compartment

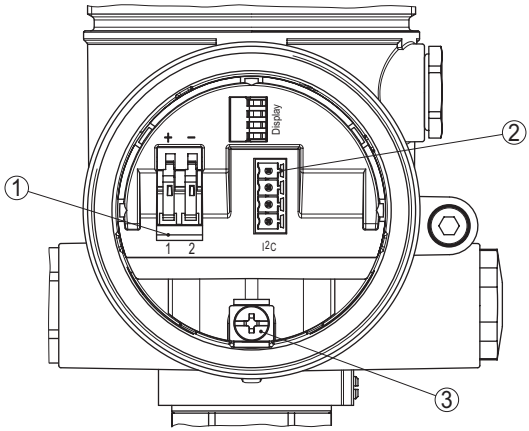


Fig. 12: Terminal compartment, double chamber housing

1 Spring-loaded terminals for voltage supply
2 Plug connector for VEGACONNECT (I^2C interface)
3 Ground terminal for connection of the cable screen

Wiring plan

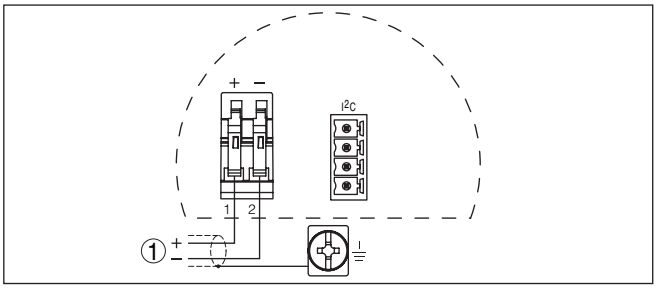


Fig. 13: Wiring plan, double chamber housing

1 Voltage supply, signal output

5.5 Wiring plan - version IP 66/IP 68, 1 bar

Wire assignment, connection cable

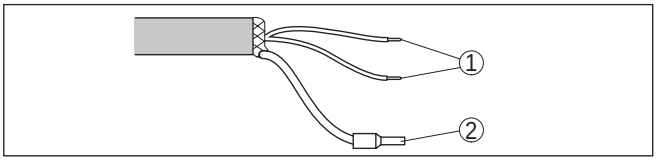


Fig. 14: Wire assignment, connection cable

1 brown (+) and blue (-) to power supply or to the processing system
2 Shielding

5.6 Wiring plan, external housing with version IP 68

Overview

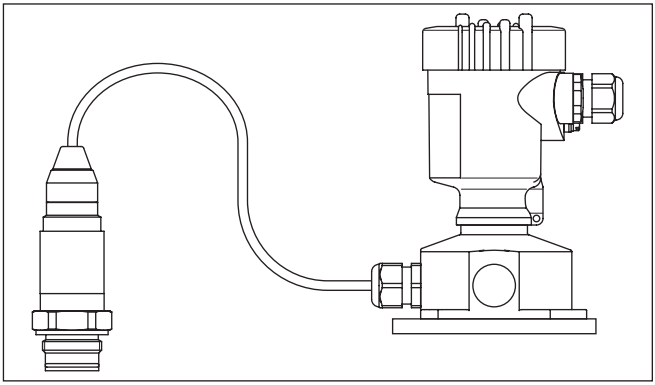


Fig. 15: VEGABAR 54 in IP 68 version 25 bar and axial cable outlet, external housing

Electronics and terminal compartment

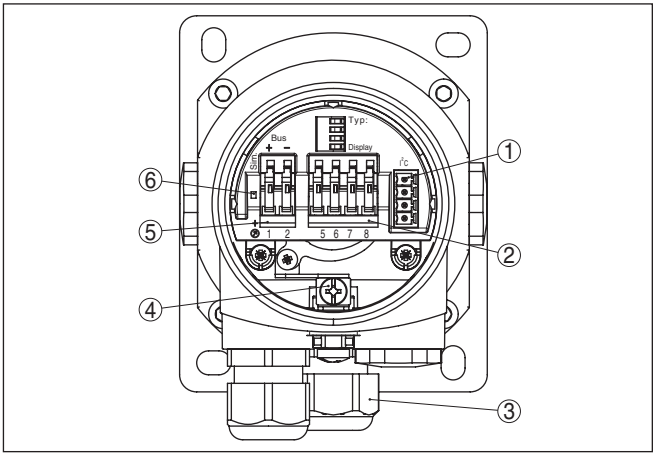


Fig. 16: Electronics and terminal compartment, single chamber housing

1 *Plug connector for VEGACONNECT (I^2C interface)*
2 *Spring-loaded terminals for connection of the external indication VEGADIS 61*
3 *Cable gland to the sensor*
4 *Ground terminal for connection of the cable screen*
5 *Spring-loaded terminals for Foundation Fieldbus connection*
6 *Simulation switch ("on" = simulation mode)*

Terminal compartment, housing socket

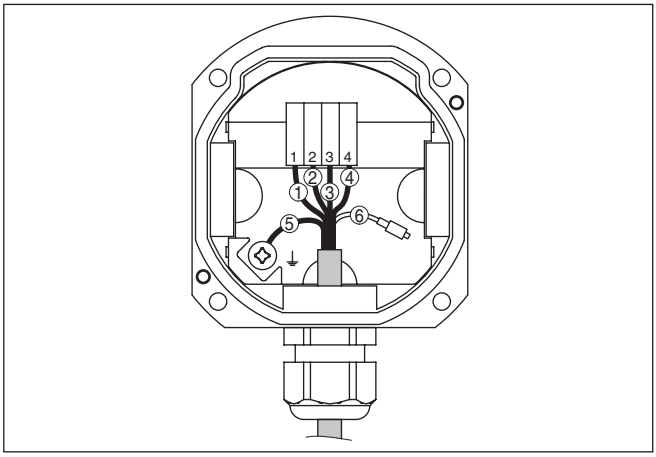


Fig. 17: Connection of the sensor in the housing base

1 Brown
2 Blue
3 Yellow
4 White
5 Shielding
6 Breather capillaries

Wiring plan external electronics

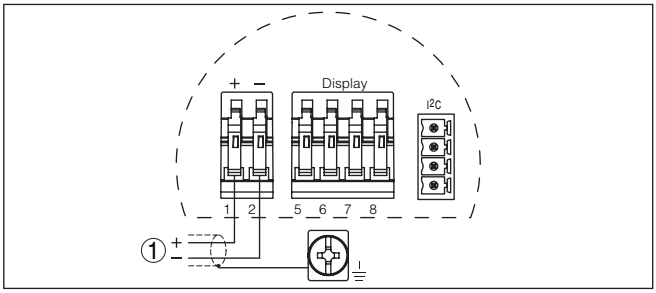


Fig. 18: Wiring plan external electronics

1 Voltage supply

5.7 Switch-on phase

Switch-on phase

After VEGABAR 54 is connected to voltage supply or after voltage recurrence, the instrument carries out a self-check for approx. 30 seconds. The following steps are carried out:

- Internal check of the electronics
- Indication of the instrument type, the firmware as well as the sensor TAGs (sensor designation)
- Status byte goes briefly to fault value

Then the current measured value will be displayed and the corresponding digital output signal will be outputted to the cable.[2)]

[2)] The values correspond to the actual measured level as well as to the settings already carried out, e.g. default setting.

6 Set up with the display and adjustment module PLICSCOM

6.1 Short description

The display and adjustment module is used for measured value display, adjustment and diagnosis. It can be mounted in the following housing versions and instruments:

- All continuously measuring sensors in single as well as double chamber housing (optionally in the electronics or connection compartment)
- External display and adjustment unit

Note:
You can find detailed information on adjustment in the operating instructions manual "*Display and adjustment module*".

6.2 Insert display and adjustment module

Mount/Dismount display and adjustment module

The display and adjustment module can be inserted into the sensor and removed again at any time. It is not necessary to interrupt the power supply.

Proceed as follows:

1. Unscrew the housing cover
2. Place the display and adjustment module in the desired position on the electronics (you can choose any one of four different positions - each displaced by 90°)
3. Press the display and adjustment module onto the electronics and turn it to the right until it snaps in.
4. Screw housing cover with inspection window tightly back on

Disassembly is carried out in reverse order.

The display and adjustment module is powered by the sensor, an additional connection is not necessary.

Fig. 19: Insert display and adjustment module

Note:
If you intend to retrofit the instrument with a display and adjustment module for continuous measured value indication, a higher cover with an inspection glass is required.

6.3 Adjustment system

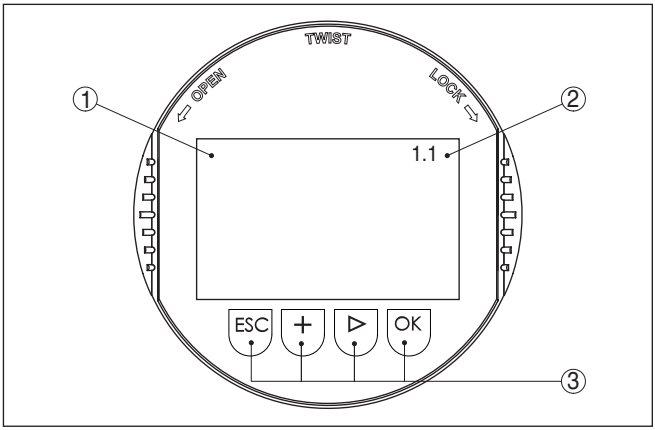


Fig. 20: Display and adjustment elements

1 LC display
2 Indication of the menu item number
3 Adjustment keys

Key functions

- ***[OK]*** key:

- Move to the menu overview
- Confirm selected menu
- Edit parameter
- Save value

- ***[->]*** key to select:
  - Menu change
  - Select list entry
  - Select editing position

- ***[+]*** key:
  - Change value of the parameter

- ***[ESC]*** key:
  - Interrupt input
  - Jump to next higher menu

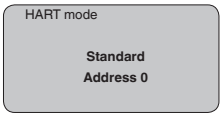
Adjustment system

The sensor is adjusted via the four keys of the display and adjustment module. The LC display indicates the individual menu items. The functions of the individual keys are shown in the above illustration. Approx. 10 minutes after the last pressing of a key, an automatic reset to measured value indication is triggered. Any values not confirmed with ***[OK]*** will not be saved.

6.4 Setup steps

Address setting HART multidrop

In HART-Multidrop mode (several sensors on one input) the address must be set before continuing with the parameter adjustment. You will find a detailed description in the operating instructions manual "*Display and adjustment module*" or in the online help of PACTware or DTM.



Level or process pressure measurement

VEGABAR 54 can be used for level as well as for process pressure measurement. Default setting is level measurement. The mode can be changed in the adjustment menu.

Depending on the application only the respective subchapter "Level or process pressure measurement" is of importance. There, you find the individual adjustment steps.

Level measurement

Parameter adjustment "Level measurement"

Set up VEGABAR 54 in the following sequence:

1. Selecting adjustment unit/density unit
2. Carry out a position correction
3. Carry out min. adjustment
4. Carry out max. adjustment

In the menu item "*Adjustment unit*" you select the physical unit in which the adjustment should be carried out, e.g. mbar, bar, psi…

The position correction compensates the influence of the mounting position or static pressure on the measurement. It does not influence the adjustment values.

Information:
The steps 1, 3 and 4 are not necessary for instruments which are already preset according to customer specifications!

You can find the data on the type label on the instrument or in the menu items of the min./max. adjustment.

The display and adjustment module enables the adjustment without filling or pressure. Thanks to this, you can carry out your settings already in the workshop without the instrument having to be installed.

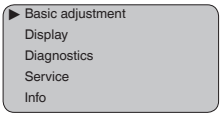
The actual measured value is also displayed in the menu items for min./max. adjustment.

Select unit

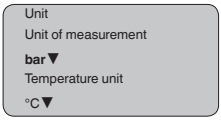
In this menu item you select the adjustment unit as well as the unit for the temperature indication in the display.

To select the adjustment unit (in the example switching over from bar to mbar), proceed as follows:[3)]

1. Push the ***[OK]*** button in the measured value display, the menu overview is displayed.



2. Confirm the menu "***Basic adjustment***" with *[OK]*, the menu item "*Unit*" will be displayed.



3. Activate the selection with ***[OK]*** and select "***Units of measurement*** with *[->]*.
4. Activate the selection with ***[OK]*** and select the requested unit with ***[->]*** (in the example mbar).
5. Confirm with ***[OK]*** and move to position correction with ***[->]***.

The adjustment unit is thus switched over from bar to mbar.

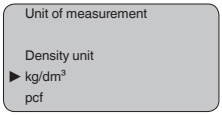
Information:
When switching over to adjustment in a height unit (in the example from bar to m), the density also has to be entered.

Proceed as follows:

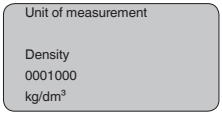
1. Push the ***[OK]*** button in the measured value display, the menu overview is displayed.

[3)] Selection options: mbar, bar, psi, Pa, kPa, MPa, inHg, mmHg, inH_2O, mmH_2O.

2. Confirm the menu "***Basic adjustment***" with *[OK]*, the menu item "*Units of measurement*" will be displayed.
3. Activate the selection with ***[OK]*** and select the requested unit with ***[->]*** (in the example m).
4. Confirm with ***[OK]***, the submenu "*Density unit*" appears.



5. Select the requested unit, e.g. kg/dm³ with ***[->]*** and confirm with ***[OK]***, the submenu "*Density*" appears.



6. Enter the requested density value with ***[->]*** and ***[+]***, confirm with ***[OK]*** and move to position correction with ***[->]***.

The adjustment unit is thus switched over from bar to m.

Proceed as follows to select the temperature unit:[4)]

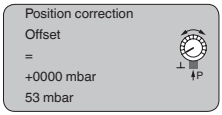
1. Activate the selection with ***[OK]*** and select "***Temperature unit*** with *[->]*.
2. Activate the selection with ***[OK]*** and select the requested unit with ***[->]*** (e.g. °F).
3. Confirm with ***[OK]***.

The temperature unit is hence switched over from °C to °F.

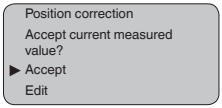
Carry out a position correction

Proceed as follows:

1. Activate in the menu item "*Position correction*" the selection with ***[OK]***.



2. Select with ***[->]***, e.g. to accept actual measured value.



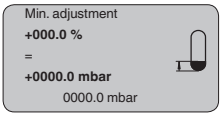
3. Confirm with ***[OK]*** and move to min.(zero) adjustment with ***[->]***.

Carry out min. adjustment

Proceed as follows:

1. Edit the % value in the menu item "*Min. adjustment*" with ***[OK]***.

[4)] Selection options: °C, °F.



2. Set the requested percentage value with ***[+]*** and ***[->]***.
3. Confirm with ***[OK]*** and edit the requested mbar value.
4. Set the requested mbar value with ***[+]*** and ***[->]***.
5. Confirm with ***[+]*** and move to max. adjustment with ***[->]***.

The min. adjustment is finished.

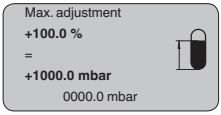
Information:
For an adjustment with filling, simply enter the actual measured value indicated at the bottom of the display.

If the adjustment ranges are exceeded, the message "*Outside parameter limits*" appears. The editing procedure can be aborted with ***[ESC]*** or the displayed limit value can be accepted with ***[OK]***.

Carry out max. adjustment

Proceed as follows:

1. Edit the % value in the menu item "*Max. adjustment*" with ***[OK]***.



Information:
The displayed pressure for 100 % corresponds to the nominal measuring range of the sensor (in the above example 1 bar = 1000 mbar).

2. Set the requested percentage value with ***[->]*** and ***[OK]***.
3. Confirm with ***[OK]*** and edit the requested mbar value.
4. Set the requested mbar value with ***[+]*** and ***[->]***.
5. Confirm with ***[OK]*** and move to the menu overview with ***[ESC]***.

The max. adjustment is finished.

Information:
For an adjustment with filling, simply enter the actual measured value indicated at the bottom of the display.

If the adjustment ranges are exceeded, the message "*Outside parameter limits*" appears. The editing procedure can be aborted with ***[ESC]*** or the displayed limit value can be accepted with ***[OK]***.

Process pressure measurement

Parameter adjustment "Process pressure measurement"

Set up VEGABAR 54 in the following sequence:

1. Select application "Process pressure measurement"
2. Select the unit of measurement
3. Carry out a position correction
4. Carrying out zero adjustment
5. Carry out span adjustment

In the menu item "*Adjustment unit*" you select the physical unit in which the adjustment should be carried out, e.g. mbar, bar, psi…

The position correction compensates the influence of the mounting position or static pressure on the measurement. It does not influence the adjustment values.

In the menu items "*zero*" and "*span*" you determine the span of the sensor, the span corresponds to the end value.

Information:
The steps 1, 3 and 4 are not necessary for instruments which are already preset according to customer specifications!

You can find the data on the type label on the instrument or in the menu items of the zero/span adjustment.

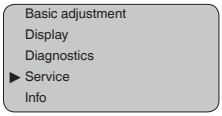
The display and adjustment module enables the adjustment without filling or pressure. Thanks to this, you can carry out your settings already in the workshop without the instrument having to be installed.

The actual measured value is displayed in addition to the menu items for zero/span adjustment.

Select application "Process pressure measurement"

VEGABAR 54 is preset to application "Level measurement". Proceed as follows when switching over to application "Process pressure measurement":

1. Push the ***[OK]*** button in the measured value display, the menu overview is displayed.
2. Select the menu "***Service***" with *[->]* and confirm with ***[OK]***.



3. Select the menu item "***Application***" with *[->]* and edit with ***[OK]***.

Warning:
Note the warning: "*Output can change*".

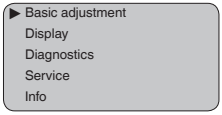
4. Select with ***[->]*** "*OK*" and confirm with ***[OK]***.
5. Select "*Process pressure*" from the list and confirm with ***[OK]***.

Select unit

In this menu item you select the adjustment unit as well as the unit for the temperature indication in the display.

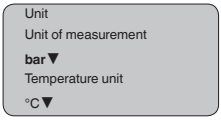
To select the adjustment unit (in the example switching over from bar to mbar), proceed as follows:[5)]

1. Push the ***[OK]*** button in the measured value display, the menu overview is displayed.



[5)] Selection options: mbar, bar, psi, Pa, kPa, MPa, inHg, mmHg, inH_2O, mmH_2O.

2. Confirm the menu "***Basic adjustment***" with *[OK]*, the menu item "*Unit*" will be displayed.



3. Activate the selection with ***[OK]*** and select "***Units of measurement*** with *[->]*.
4. Activate the selection with ***[OK]*** and select the requested unit with ***[->]*** (in the example mbar).
5. Confirm with ***[OK]*** and move to position correction with ***[->]***.

The adjustment unit is thus switched over from bar to mbar.

Proceed as follows to select the temperature unit:[6)]

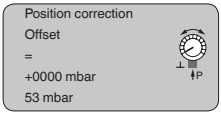
1. Activate the selection with ***[OK]*** and select "***Temperature unit*** with *[->]*.
2. Activate the selection with ***[OK]*** and select the requested unit with ***[->]*** (e.g. °F).
3. Confirm with ***[OK]***.

The temperature unit is hence switched over from °C to °F.

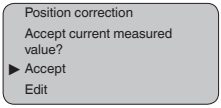
Carry out a position correction

Proceed as follows:

1. Activate in the menu item "*Position correction*" the selection with ***[OK]***.



2. Select with ***[->]***, e.g. to accept actual measured value.

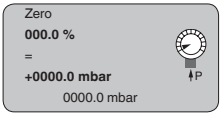


3. Confirm with ***[OK]*** and move to min.(zero) adjustment with ***[->]***.

Carrying out zero adjustment

Proceed as follows:

1. Edit the mbar value in the menu item "*zero*" with ***[OK]***.



2. Set the requested mbar value with ***[+]*** and ***[->]***.
3. Confirm with ***[+]*** and move to span adjustment with ***[->]***.

The zero adjustment is finished.

[6)] Selection options: °C, °F.

Information:
The zero adjustment shifts the value of the span adjustment. The span, i.e. the difference between these values, however, remains unchanged.

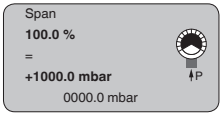
Information:
For an adjustment with pressure, simply enter the actual measured value indicated at the bottom of the display.

If the adjustment ranges are exceeded, the message "*Outside parameter limits*" appears. The editing procedure can be aborted with ***[ESC]*** or the displayed limit value can be accepted with ***[OK]***.

Carry out span adjustment

Proceed as follows:

1. Edit the mbar value in the menu item "*span*" with ***[OK]***.



Information:
The displayed pressure for 100 % corresponds to the nominal measuring range of the sensor (in the above example 1 bar = 1000 mbar).

2. Set the requested mbar value with ***[->]*** and ***[OK]***.
3. Confirm with ***[OK]*** and move to the menu overview with ***[ESC]***.

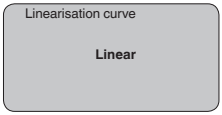
The span adjustment is finished.

Information:
For an adjustment with pressure, simply enter the actual measured value indicated at the bottom of the display.

If the adjustment ranges are exceeded, the message "*Outside parameter limits*" appears. The editing procedure can be aborted with ***[ESC]*** or the displayed limit value can be accepted with ***[OK]***.

Linearisation curve

A linearisation is necessary for all vessels in which the vessel volume does not increase linearly with the level - e.g. in a horizontal cylindrical or spherical tank - and the indication or output of the volume is required. Corresponding linearisation curves are preprogrammed for these vessels. They represent the correlation between the level percentage and vessel volume. By activating the appropriate curve, the volume percentage of the vessel is displayed correctly. If the volume should not be displayed in percent but e.g. in l or kg, a scaling can be also set in the menu item "*Display*".



Enter the requested parameters via the appropriate keys, save your settings and jump to the next menu item with the ***[->]*** key.

Copy sensor data

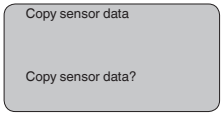
This function enables reading out parameter adjustment data as well as writing parameter adjustment data into the sensor via the display and adjustment module. A description of the function is available in the operating instructions manual "*Display and adjustment module*".

The following data are read out or written with this function:

- Measured value presentation
- Adjustment
- Damping
- Linearisation curve
- Sensor-TAG
- Displayed value
- Display unit
- Scaling
- Current output
- Unit of measurement
- Language

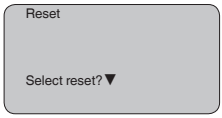
The following safety-relevant data are **not** read out or written:

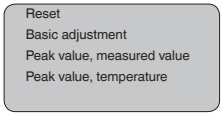
- SIL
- HART mode[7)]
- PIN
- Application



Reset

The reset function resets all parameters adjusted by the user to the delivery status and the peak values to the actual values.





Basic adjustment

The "*Reset*" "*Basic adjustment*" resets the values of the following menu items:

Menu section	Function	Reset value
Basic settings	Zero/Min. adjustment	Measuring range begin
	Span/Max. adjustment	Measuring range end
	Density	1 kg/l
	Density unit	kg/l

[7)] With instruments with signal output 4 … 20 mA/HART

Menu section	Function	Reset value
	Damping	0 s
	Linearization	Linear
	Sensor-TAG	Sensor
Display	Displayed value	AI-Out

The values of the following menu items are *not* reset with "**Reset**:

Menu section	Function	Reset value
Basic settings	Unit of measurement	No reset
	Temperature unit	No reset
	Position correction	No reset
Display	Backlight	No reset
Service	Language	No reset
	Application	No reset

Default setting
Like basic adjustment, but in addition, special parameters are reset to default values.[8)]

Peak value indicator
The min. and max. distance values are reset to the actual value.

Optional settings

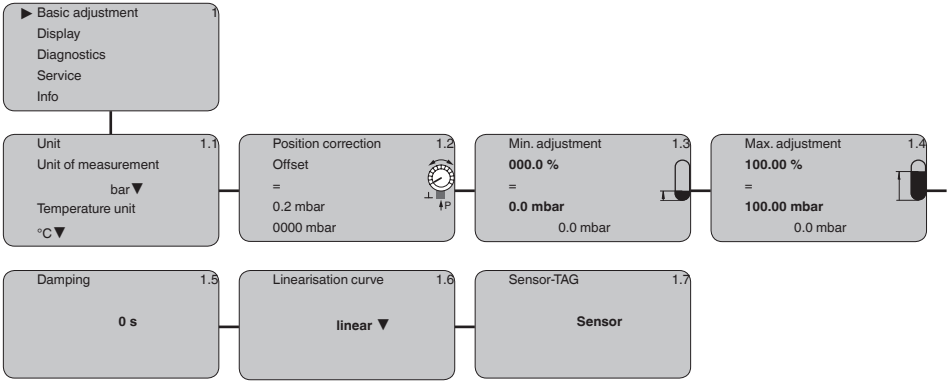
Additional adjustment and diagnosis options such as e.g. scaling, simulation or trend curve presentation are shown in the following menu schematic. You will find a detailed description of these menu items in the operating instructions manual "*Display and adjustment module*".

6.5 Menu schematic

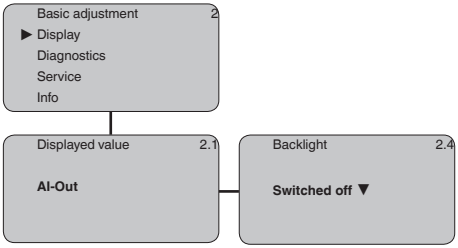
Information:
Depending on the version and application, the highlighted menu windows may not always be available.

[8)] Special parameters are parameters which are set customer-specifically on the service level with the adjustment software PACTware.

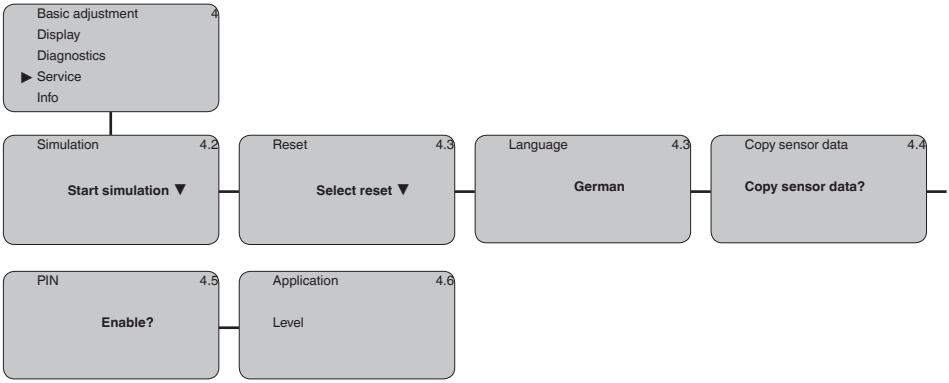
Basic adjustment



Display

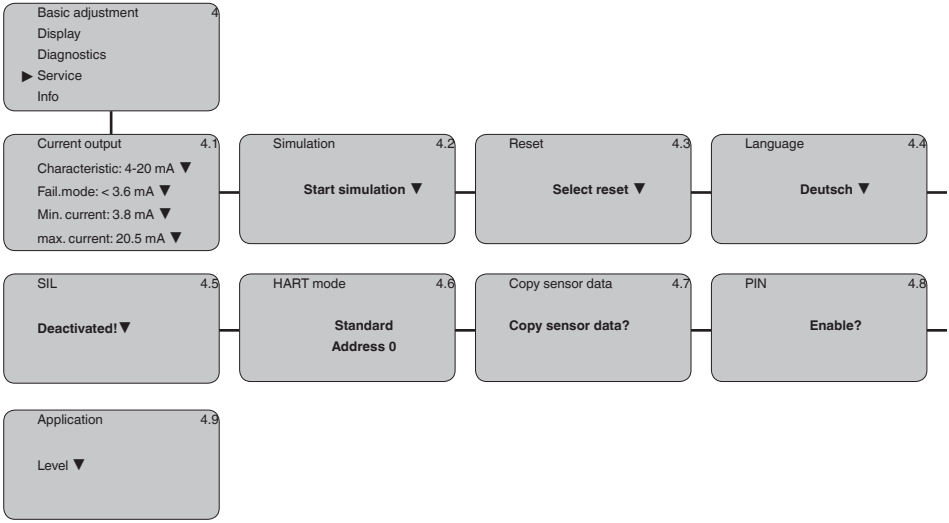


Service

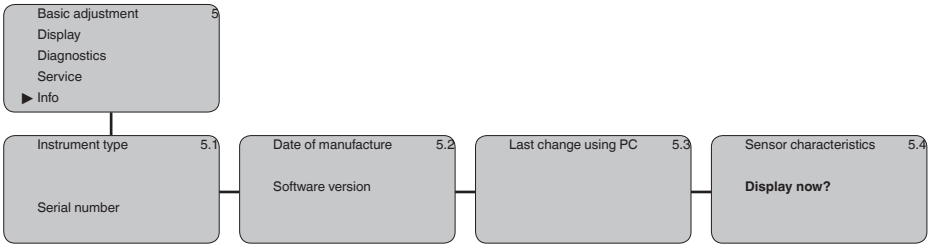


36791-EN-141001

Service



Info



6.10 Saving the parameter adjustment data

We recommended noting the adjusted data, e.g. in this operating instructions manual, and archiving them afterwards. They are thus available for multiple use or service purposes.

If VEGABAR 54 is equipped with a display and adjustment module, the most important data can be read out of the sensor into the display and adjustment module. The procedure is described in the operating instructions manual "*Display and adjustment module*" in the menu item "*Copy sensor data*". The data remain there permanently even if the sensor power supply fails.

If it is necessary to exchange the sensor, the display and adjustment module is inserted into the replacement instrument and the data are written into the sensor under the menu item "*Copy sensor data*".

7 Set up with PACTware and other adjustment programs

7.1 Connect the PC

VEGACONNECT directly on the sensor

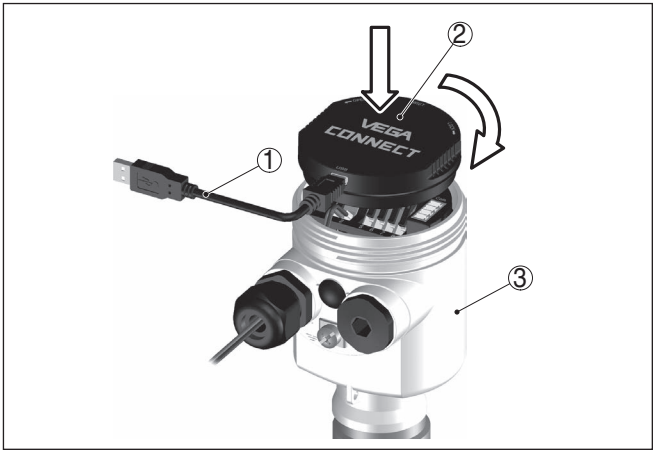


Fig. 21: Connection of the PC via VEGACONNECT directly to the sensor

1 USB cable to the PC
2 VEGACONNECT
3 Sensor

VEGACONNECT externally

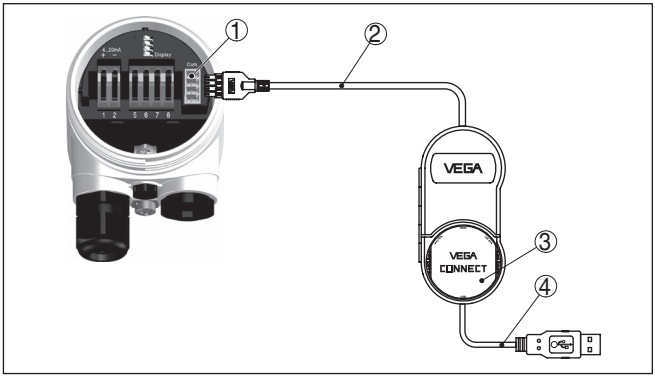


Fig. 22: Connection via VEGACONNECT externally

1 I^2C bus (com.) interface on the sensor
2 I^2C connection cable of VEGACONNECT
3 VEGACONNECT
4 USB cable to the PC

Necessary components:

- VEGABAR 54
- PC with PACTware and suitable VEGA DTM

- VEGACONNECT
- Power supply unit or processing system

7.2 Parameter adjustment with PACTware

Further setup steps are described in the operating instructions manual "*DTM Collection/PACTware*" attached to each CD and which can also be downloaded from our homepage. A detailed description is available in the online help of PACTware and the VEGA DTMs.

Note:
Keep in mind that for setup of VEGABAR 54, DTM-Collection in the actual version must be used.

All currently available VEGA DTMs are included as a DTM Collection on a CD. They can be purchased for a token fee from the responsible VEGA agency. In addition, the actual PACTware version is also available on this CD.

In addition, this DTM Collection incl. the basic version of PACTware can be downloaded free of charge from the Internet. Move via www.vega.com and "*Downloads*" to "*Software*".

7.3 Parameter adjustment with AMS™

For VEGA sensors, instrument descriptions for the adjustment program AMS™ are available as DD. The instrument descriptions are already implemented in the current version of AMS™. For older versions of AMS™, a free-of-charge download is available via Internet.

Go via www.vega.com and "*Downloads*" to the item "*Software*".

7.4 Saving the parameter adjustment data

It is recommended to document or save the parameter adjustment data. That way they are available for multiple use or service purposes.

The VEGA DTM Collection and PACTware in the licensed, professional version provide suitable tools for systematic project documentation and storage.

8 Maintenance and fault rectification

8.1 Maintenance

Maintenance

If the instrument is used properly, no special maintenance is required in normal operation.

In some applications, product buildup on the diaphragm can influence the measuring result. Depending on the sensor and application, take precautions to ensure that heavy buildup, and especially a hardening thereof, is avoided.

Cleaning

If necessary, clean the diaphragm. Make sure that the materials are resistant against the cleanig, see resistance list under "*Service*" on "www.vega.com".

8.2 Rectify faults

Reaction when malfunctions occur

The operator of the system is responsible for taking suitable measures to rectify faults.

Failure reasons

VEGABAR 54 offers maximum reliability. Nevertheless, faults can occur during operation. These may be caused by the following, e.g.:

- Sensor
- Process
- Voltage supply
- Signal processing

Fault rectification

The first measures to be taken are to check the output signals as well as to evaluate the error messages via the display and adjustment module. The procedure is described below. Further comprehensive diagnostics can be carried out on a PC with the software PACTware and the suitable DTM. In many cases, the causes can be determined and the faults rectified this way.

24 hour service hotline

Should these measures not be successful, please call in urgent cases the VEGA service hotline under the phone no. **+49 1805 858550**.

The hotline is manned 7 days a week round-the-clock. Since we offer this service worldwide, the support is only available in the English language. The service is free, only standard call charges are incurred.

Checking Foundation Fieldbus

The following table describes possible errors and helps to remove them:

Error	Cause	Rectification
When an additional instrument is connected, the H1 segment fails.	Max. supply current of the segment coupler exceeded	Measure the current consumption, reduce size of segment

Error	Cause	Rectification
Measured value on the display and adjustment module does not correspond to the value in the PLC	The menu item "*Display - Display value*" is not set to "*AI-Out*"	Check values and correct, if necessary
Instrument does not appear during connection setup	Profibus DP cable pole-reversed	Check cable and correct, if necessary
	Incorrect termination	Check termination at the beginning and end points of the bus and terminate, if necessary, according to the specification
	Instrument not connected to the segment	Check and correct, if necessary

In Ex applications, the regulations for the wiring of intrinsically safe circuits must be observed.

Error messages via the display and adjustment module

Error code	Cause	Rectification
E013	no measured value available[9)]	– Exchange the instrument or send it in for repair
E017	Adjustment span too small	– repeat with modified values
E036	no operable sensor software	– Carry out a software update or send instrument for repair
E041	Hardware error	– Exchange the instrument or send it in for repair

Reaction after fault rectification

Depending on the reason for the fault and the measures taken, the steps described in chapter "*Set up*" may have to be carried out again.

8.3 Calculation of total deviation (according to DIN 16086)

Total deviation

The total deviation F_{total} according to DIN 16086 is the sum of basic accuracy F_{perf} and longterm stability F_{stab}. F_{total} is also called maximum practical deviation or utility error.

$F_{total} = F_{perf} + F_{stab}$

$F_{perf} = \sqrt{((F_T)^2 + (F_{KI})^2)}$

With the analogue signal output there is also the error of the current output F_a.

$F_{perf} = \sqrt{((F_T)^2 + (F_{KI})^2 + (F_a)^2)}$

With:

- F_{total}: Total deviation
- F_{perf}: Basic accuracy
- F_{stab}: Long-term drift

9) Fault message can also appear if the pressure is higher than the nominal range.

- F_T: Temperature coefficient (influence of medium or ambient temperature)
- F_{KI}: Deviation
- F_a: Error current output

Example

Pressure measurement in the pipeline 8 bar (800 KPa)

Product temperature 10 °C, reference temperature 20 °C

Calculation ΔT: ΔT = 20 °C - 10 °C = 10 K

VEGABAR 54 climate compensated, with measuring range 25 bar

Calculation of the set Turn Down: TD = 25 bar/8 bar, TD = 3.1

Basic accuracy digital output signal in percent:

$F_{perf} = \sqrt{((F_T)^2 + (F_{KI})^2)}$

$F_T = (0.02 + 0.03 \times TD)\%/10\ K$

$F_{KI} = 0.25\ \%$

$F_{perf} = \sqrt{((0.02 + 0.03 \times 3.1)\%/10\ K \times 10\ K)^2 + (0.25\ \%)^2)}$

$F_{perf} = 0.27\ \%$

Total deviation digital output signal in percent:

$F_{total} = F_{perf} + F_{stab}$

$F_{stab} = (0.1\ \% \times TD)/year$

$F_{stab} = (0.1\ \% \times 3.1)/year$

$F_{stab} = 0.31\ \%$

$F_{total} = 0.27\ \% + 0.31\ \% = 0.58\ \%$

Total deviation digital output signal absolute:

$F_{total} = 0.58\ \% \times 8\ bar/100\ \% = 46.4\ mbar$

Basic accuracy analogue output signal in percent:

$F_{perf} = \sqrt{((F_T)^2 + (F_{KI})^2 + (F_a)^2)}$

$F_T = (0.02 + 0.03 \times TD)\%/10\ K$

$F_{KI} = 0.25\ \%$

$F_a = 0.15\ \%$

$F_{perf} = \sqrt{((0.02 + 0.03 \times 3.1)\%/10\ K \times 10\ K)^2 + (0.25\ \%)^2) + (0.15\ \%)^2)}$

$F_{perf} = 0.31\ \%$

Total deviation analogue output signal in percent:

$F_{total} = F_{perf} + F_{stab}$

$F_{stab} = (0.1\ \% \times TD)/year$

$F_{stab} = (0.1\ \% \times 3.1)/year$

$F_{stab} = 0.31\ \%$

$F_{total} = F_{perf} + F_{stab} = 0.31\ \% + 0.31\ \% = 0.62\ \%$

Total deviation analogue output signal absolute:

$F_{total} = 0.62\ \% \times 8\ bar/100\ \% = 49.6\ mbar$

8.4 Exchanging the electronics module

In case of a defect, the electronics module can be exchanged by the user against an identical type. If no electronics module is available on site, the module can be ordered through the agency serving you.

Ordering and exchange are possible **with** or **without** sensor serial number. The electronics module **with** serial number includes **order-specific** data such as factory setting, seal material etc. These are not included in the electronics module **without** serial number.

The serial number is stated on the type label of VEGABAR 54 or on the delivery note.

8.5 Software update

The software version of VEGABAR 54 can be determined as follows:

- on the type label of the electronics
- Via the display and adjustment module
- via PACTware

You can view all software histories on our website www.vega.com. Make use of this advantage and get registered for update information via e-mail.

The following components are required to update the sensor software:

- Sensor
- Voltage supply
- VEGACONNECT
- PC with PACTware
- Current sensor software as file

Load sensor software to PC

At "www.vega.com/downloads" go to "*Software*". Select under "*plics sensors and instruments*", "*Firmware updates*" the respective instrument series and software version. Load the zip file via the right mouse key with "*Save target as*" e.g. on the desktop of your PC. Move with the right mouse key to the folder and select "*Extract all*". Save the extracted files, for example on the desktop.

Prepare update

Connect the signal conditioning instrument to power supply and provide the connection from the PC to the instrument via the interface adapter. Start PACTware and go via the menu "*Project*" to the *VEGA project assistant*. Select "*USB*" and "*Set instruments online*". Activate the project assistant with "*Start*". The assistant establishes the connection automatically and opens the parameter adjustment window "*Sensor # online parameter adjustment*". Connect this parameter adjustment window before you carry out further steps.

Load software into sensor

Select with the right mouse key the sensor in the project and go to "*Additional function*". Then click to "*Software update*". The window "*Sensor # software update*" opens. PACTware checks now the sensor data and displays the actual hardware and software version of the sensor. This takes approximately 60 s.

Push the button "*Update software*" and select the previously extracted hex file. Then the software update can be started. The additional files are installed automatically. Depending on the sensor, this procedure can last up to 1 h. Then the message appears ""*Software update successfully executed*".

8.6 How to proceed if a repair is needed

You can find a repair form as well as detailed information on how to proceed at www.vega.com/downloads and "*Forms and certificates*".

By doing this you help us carry out the repair quickly and without having to call back for needed information.

If a repair is necessary, please proceed as follows:

- Print and fill out one form per instrument
- Clean the instrument and pack it damage-proof
- Attach the completed form and, if need be, also a safety data sheet outside on the packaging
- Please contact the agency serving you to get the address for the return shipment. You can find the agency on our home page www.vega.com.

9 Dismounting

9.1 Dismounting steps

Warning:
Before dismounting, be aware of dangerous process conditions such as e.g. pressure in the vessel or pipeline, high temperatures, corrosive or toxic products etc.

Take note of chapters "*Mounting*" and "*Connecting to power supply*" and carry out the listed steps in reverse order.

9.2 Disposal

The instrument consists of materials which can be recycled by specialised recycling companies. We use recyclable materials and have designed the parts to be easily separable.

WEEE directive 2002/96/EG
This instrument is not subject to the WEEE directive 2002/96/EG and the respective national laws. Pass the instrument directly on to a specialised recycling company and do not use the municipal collecting points. These may be used only for privately used products according to the WEEE directive.

Correct disposal avoids negative effects on humans and the environment and ensures recycling of useful raw materials.

Materials: see chapter "*Technical data*"

If you have no way to dispose of the old instrument properly, please contact us concerning return and disposal.

10 Supplement

10.1 Technical data

General data	
Parameter, pressure	Gauge pressure, vacuum
Measuring principle	Ceramic-capacitive, dry measuring cell
Communication interface	I^2C bus

Materials, weights, torque	
Material 316L corresponds to 1.4404 or 1.4435	
Materials, wetted parts	
– Process fitting	316L
– Diaphragm	sapphire ceramic® (99.9 % oxide ceramic)
– Joining material diaphragm/Basic element measuring cell	Glass solder
– Measuring cell seal	FKM (VP2/A), EPDM (A+P 75.5/KW75F), FFKM (Perlast G75S, Perlast G75B, Kalrez 6375)
– Process seal, PMC fitting M30 x 1.5	FKM (VP2/A), EPDM (A+P 75.5/KW75F), FFKM (Perlast G75S, Perlast G75B, Kalrez 6375)
Surface quality, hygienic fittings, typ.	$R_a < 0.8$ µm
– Surface quality, typ.	
Materials, non-wetted parts	
– Electronics housing	Plastic PBT (polyester), Alu die-casting powder-coated, 316L
– External housing	plastic PBT (Polyester), 316L
– Socket, wall mounting plate external housing	plastic PBT (Polyester), 316L
– Seal between base and wall mounting plate	EPDM (fixed connected)
– Seal below wall mounting plate	EPDM (only with 3A approval)
– Seal ring, housing cover	Silicone
– Inspection window in housing cover for display and adjustment module	Polycarbonate (UL-746-C listed)
– Type label support on connection cable	PE hard
– Ground terminal	316Ti/316L
– Ohmic contact	Between ground terminal and process fitting
– Connection cable between transmitter and external electronics housing with IP 68 version	PUR
– Type label support on connection cable	PE hard
– Connection cable with IP 68 1 bar version	PE, PUR

– Transport cover	PFA
Weight approx.	0.8 … 8 kg (1.764 … 17.64 lbs), depending on process fitting
Max. torques	
– Screws for PMC 1", PMC 1¼"	2 Nm
– Screws for PMC 1½"	5 Nm
– G½ A, G¾ A	30 Nm
– G1 A, M30 x 1.5	50 Nm
– G1" for PASVE	100 Nm

Output variable

Output	
– Signal	digital output signal, Foundation Fieldbus protocol
– Physical layer	according to IEC 61158-2
Channel Numbers	
– Channel 1	Primary value
– Channel 2	Secondary value 1
– Channel 3	Secondary value 2
– Channel 4	Temperature value
Transmission rate	31.25 Kbit/s
Current value	10 mA, ±0.5 mA

Dynamic behaviour output

Run-up time approx.	10 s

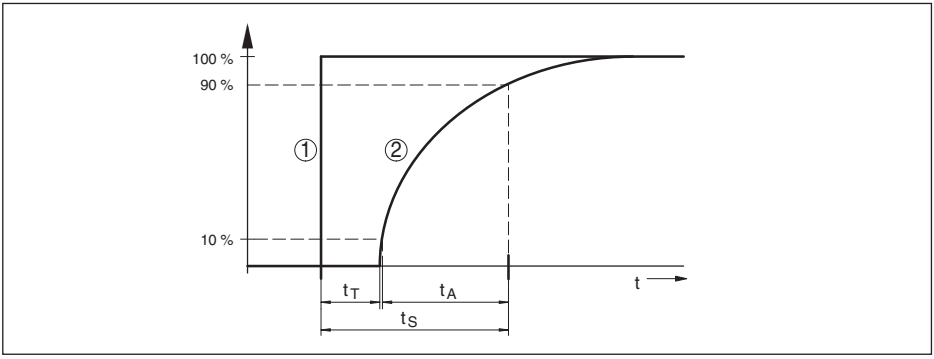


Fig. 23: Sudden change of the process variable. t_T: dead time; t_A: rise time; t_S: jump response time

1 Process variable
2 Output signal

Dead time	≤ 150 ms
Rise time	≤ 100 ms (10 … 90 %)
Step response time	≤ 250 ms (ti: 0 s, 10 … 90 %)

Damping (63 % of the input variable) 0 … 999 s, adjustable

Additional output parameter - temperature

Processing is made via output signal HART multidrop, Profibus PA and Foundation Fieldbus

Range	-50 … +150 °C (-58 … +302 °F)
Resolution	1 °C (1.8 °F)
Accuracy	
– in the range of 0 … +100 °C (+32 … +212 °F)	±3 K
– in the range of -50 … 0 °C (-58 … +32 °F) and +100 … +150 °C (+212 … +302 °F)	typ. ±4 K

Input variable

Adjustment

Adjustment range of the min./max. adjustment relating to the nominal measuring range:

– Percentage value	-10 … 110 %
– Pressure value	-20 … 120 %

Adjustment range of the zero/span adjustment relating to the nominal measuring range:

– zero	-20 … +95 %
– Range of the measuring span	-120 … +120 % [10]
– Difference between zero and span	max. 120 % of the nominal range
Recommended max. turn down	5 : 1 (no limitation)

Nominal measuring ranges and overload capability in bar/kPa

The specifications are only an overview and refer to the measuring cell. Limitations due to the material and version of the process fitting are possible. The specifications on the nameplate apply.

Nominal range	Overload capacity, max. pressure	Overload capacity, min. pressure
Gauge pressure		
0 … +0.2 bar/0 … +20 kPa	+35 bar/+3500 kPa	-1 bar/-100 kPa
0 … +0.4 bar/0 … +40 kPa	+50 bar/+5000 kPa	-1 bar/-100 kPa
0 … +1 bar/0 … +100 kPa	+50 bar/+5000 kPa	-1 bar/-100 kPa
0 … +2.5 bar/0 … +250 kPa	+50 bar/+5000 kPa	-1 bar/-100 kPa
0 … +5 bar/0 … +500 kPa	+65 bar/+6500 kPa	-1 bar/-100 kPa
0 … +10 bar/0 … +1000 kPa	+90 bar/+9000 kPa	-1 bar/-100 kPa
0 … +25 bar/0 … +2500 kPa	+130 bar/+13000 kPa	-1 bar/-100 kPa
0 … +60 bar/0 … +6000 kPa	+200 bar/+20000 kPa	-1 bar/-100 kPa
-1 … 0 bar/-100 … 0 kPa	+35 bar/+3500 kPa	-1 bar/-100 kPa
-1 … +1.5 bar/-100 … +150 kPa	+50 bar/+5000 kPa	-1 bar/-100 kPa
-1 … +5 bar/-100 … +500 kPa	+65 bar/+6500 kPa	-1 bar/-100 kPa

[10] Values less than -1 bar cannot be set.

Nominal range	Overload capacity, max. pressure	Overload capacity, min. pressure
-1 … +10 bar/-100 … +1000 kPa	+90 bar/+9000 kPa	-1 bar/-100 kPa
-1 … +25 bar/-100 … +2500 kPa	+130 bar/+13000 kPa	-1 bar/-100 kPa
-1 … +60 bar/-100 … +6000 kPa	+200 bar/+20000 kPa	-1 bar/-100 kPa
-0.1 … +0.1 bar/-10 … +10 kPa	+35 bar/+3500 kPa	-1 bar/-100 kPa
-0.2 … +0.2 bar/-20 … +20 kPa	+35 bar/+3500 kPa	-1 bar/-100 kPa
-0.5 … +0.5 bar/-50 … +50 kPa	+50 bar/+5000 kPa	-1 bar/-100 kPa

Nominal measuring ranges and overload capability in psig

The specifications are only an overview and refer to the measuring cell. Limitations due to the material and version of the process fitting are possible. The specifications on the nameplate apply.

Nominal range	Overload capacity, max. pressure	Overload capacity, min. pressure
Gauge pressure		
0 … +3 psig	+500 psig	-15 psig
0 … +6 psig	+700 psig	-15 psig
0 … +15 psig	+700 psig	-15 psig
0 … +35 psig	+725 psig	-15 psig
0 … +70 psig	+950 psig	-15 psig
0 … +150 psig	+1300 psig	-15 psig
0 … +350 psig	+1900 psig	-15 psig
0 … +900 psig	+2900 psig	-15 psig
-15 … 0 psig	+500 psig	-15 psig
-15 … +25 psig	+700 psig	-15 psig
-15 … +70 psig	+950 psig	-15 psig
-15 … +150 psig	+1300 psig	-15 psig
-15 … +350 psig	+1900 psig	-15 psig
-15 … +900 psig	+2900 psig	-15 psig
-1.5 … +1.5 psig	+500 psig	-15 psig
-3 … +3 psig	+500 psig	-12 psig
-7 … +7 psig	+700 psig	-15 psig

Reference conditions and actuating variables (according to DIN EN 60770-1)

Reference conditions according to DIN EN 61298-1

– Temperature	+15 … +25 °C (+59 … +77 °F)
– Relative humidity	45 … 75 %
– Air pressure	860 … 1060 mbar/86 … 106 kPa (12.5 … 15.4 psig)
Determination of characteristics	Limit point adjustment according to IEC 61298-2
Characterstic curve	Linear
Reference installation position	upright, diaphragm points downward

Influence of the installation position < 0.2 mbar/20 Pa (0.003 psig)

Deviation determined according to the limit point method according to IEC 60770[11)]

Applies to the **digital** signal output (HART, Profibus PA, Foundation Fieldbus) as well as to the **analogue** current output 4 … 20 mA and refers to the set span. Turn down (TD) is the ratio nominal measuring range/set span.

Deviation with version 0.1 %

- Turn down 1 : 1 up to 5 : 1 < 0.1 %
- Turn down > 5 : 1 < 0.02 % x TD

Deviation with version 0.2 %

- Turn down 1 : 1 up to 5 : 1 < 0.2 %
- Turn down > 5 : 1 < 0.04 % x TD

Influence of the medium or ambient temperature

Average temperature coefficient of the zero signal

Applies to **digital** interfaces (HART, Profibus PA, Foundation Fieldbus) as well as to **analogue** current output 4 … 20 mA and refers to the set span. Turn down (TD) is the ratio nominal measuring range/set span.

Nominal measuring range in bar/kPa	Nominal measuring range in psig	Average temperature coefficient of the zero signal, in the compensated temperature range 0 … +100 °C (+32 … +212 °F), reference temperature 20 °C (68 °F)	Average temperature coefficient of the zero signal, outside the compensated temperature range
0 … 0.2 bar/0 … 20 kPa	0 … 3 psig	< (0.05 + 0.05 x TD)%/10K	< (0.05 + 0.1 x TD)%/10K
0 … 0.4 bar/0 … 40 kPa	0 … 6 psig	< (0.05 + 0.05 x TD)%/10K	< (0.05 + 0.1 x TD)%/10K
0 … 1 bar/0 … 100 kPa	0 … 15 psig	< (0.02 + 0.05 x TD)%/10K	< (0.02 + 0.1 x TD)%/10K
0 … 2.5 bar/0 … 250 kPa	0 … 35 psig	< (0.02 + 0.05 x TD)%/10K	< (0.02 + 0.1 x TD)%/10K
0 … 5 bar/0 … 500 kPa	0 … 70 psig	< (0.02 + 0.03 x TD)%/10K	< (0.04 + 0.06 x TD)%/10K
0 … 10 bar/0 … 1000 kPa	0 … 150 psig	< (0.02 + 0.03 x TD)%/10K	< (0.04 + 0.06 x TD)%/10K
0 … 25 bar/0 … 2500 kPa	0 … 350 psig	< (0.02 + 0.03 x TD)%/10K	< (0.04 + 0.06 x TD)%/10K
0 … 60 bar/0 … 6000 kPa	0 … 900 psig	< (0.02 + 0.03 x TD)%/10K	< (0.04 + 0.06 x TD)%/10K
-1 … 0 bar/-100 … 0 kPa	-15 … 0 psig	< (0.02 + 0.03 x TD)%/10K	< (0.04 + 0.06 x TD)%/10K
-1 … 1.5 bar/-100 … 150 kPa	-15 … 25 psig	< (0.02 + 0.03 x TD)%/10K	< (0.04 + 0.06 x TD)%/10K
-1 … 5 bar/-100 … 500 kPa	-15 … 70 psig	< (0.02 + 0.03 x TD)%/10K	< (0.04 + 0.06 x TD)%/10K
-1 … 10 bar/-100 … 1000 kPa	- 15 … 150 psig	< (0.02 + 0.03 x TD)%/10K	< (0.04 + 0.06 x TD)%/10K
-1 … 25 bar/-100 … 2500 kPa	- 15 … 350 psig	< (0.02 + 0.03 x TD)%/10K	< (0.04 + 0.06 x TD)%/10K
-1 … 60 bar/-100 … 6000 kPa	- 15 … 900 psig	< (0.02 + 0.03 x TD)%/10K	< (0.04 + 0.06 x TD)%/10K
-0.1 … 0.1 bar/-10 … 10 kPa	- 1.5 … 1.5 psig	< (0.05 + 0.05 x TD)%/10K	< (0.05 + 0.1 x TD)%/10K

[11)] Incl. non-linearity, hysteresis and non-repeatability.

Nominal measuring range in bar/kPa	Nominal measuring range in psig	Average temperature coefficient of the zero signal, in the compensated temperature range 0 … +100 °C (+32 … +212 °F), reference temperature 20 °C (68 °F)	Average temperature coefficient of the zero signal, outside the compensated temperature range
-0.2 … 0.2 bar/-20 … 20 kPa	-3 … 3 psig	< (0.05 + 0.05 x TD)%/10K	< (0.05 + 0.1 x TD)%/10K
-0.5 … 0.5 bar/-50 … 50 kPa	-7 … 7 psig	< (0.05 + 0.05 x TD)%/10K	< (0.02 + 0.1 x TD)%/10K

Thermal change of the current output

Applies also to the **analogue** 4 … 20 mA current output and refers to the set span.

Thermal change, current output < 0.05 %/10 K, max. < 0.15 %, each with -40 … +80 °C (-40 … +176 °F)

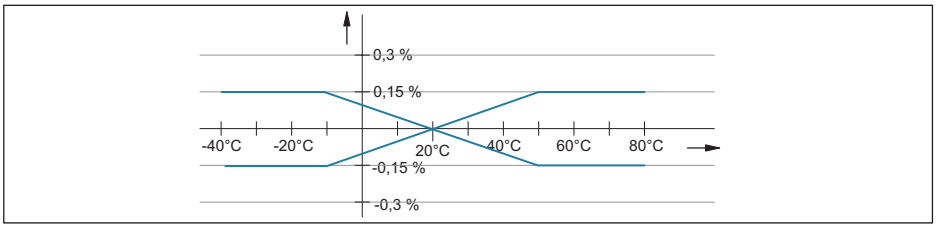


Fig. 24: Thermal change, current output

Long-term stability (acc. to DIN 16086 und IEC 60770-1) - version climate-compensated

Applies to **digital** HART interface as well as to **analogue** current output 4 … 20 mA. Specifications refer to the set span. Turn down (TD) is the relation nominal measuring range/set span.

Nominal measuring range in bar/kPa	Nominal measuring range in psig	Long-term drift of the zero signal
0 … 0.2 bar/0 … 20 kPa	0 … 3 psig	< (1 % x TD)/year
0 … 0.4 bar/0 … 40 kPa	0 … 6 psig	< (1 % x TD)/year
0 … 1 bar/0 … 100 kPa	0 … 15 psig	< (0.25 % x TD)/year
0 … 2.5 bar/0 … 250 kPa	0 … 35 psig	< (0.25 % x TD)/year
0 … 5 bar/0 … 500 kPa	0 … 70 psig	< (0.1 % x TD)/year
0 … 10 bar/0 … 1000 kPa	0 … 150 psig	< (0.1 % x TD)/year
0 … 25 bar/0 … 2500 kPa	0 … 350 psig	< (0.1 % x TD)/year
0 … 60 bar/0 … 6000 kPa	0 … 900 psig	< (0.1 % x TD)/year
-1 … 0 bar/-100 … 0 kPa	-15 … 0 psig	< (0.25 % x TD)/year
-1 … 1.5 bar/-100 … 150 kPa	-15 … 25 psig	< (0.25 % x TD)/year
-1 … 5 bar/-100 … 500 kPa	-15 … 70 psig	< (0.1 % x TD)/year
-1 … 10 bar/-100 … 1000 kPa	-15 … 150 psig	< (0.1 % x TD)/year
-1 … 25 bar/-100 … 2500 kPa	-15 … 350 psig	< (0.1 % x TD)/year
-1 … 60 bar/-100 … 6000 kPa	-15 … 900 psig	< (0.1 % x TD)/year
-0.1 … 0.1 bar/-10 … 10 kPa	-1.5 … 1.5 psig	< (1 % x TD)/year
-0.2 … 0.2 bar/-20 … 20 kPa	-3 … 3 psig	< (1 % x TD)/year

Nominal measuring range in bar/kPa	Nominal measuring range in psig	Long-term drift of the zero signal
-0.5 … 0.5 bar/-50 … 50 kPa	-7 … 7 psig	< (0.25 % x TD)/year

Ambient conditions

Ambient, storage and transport temperature

- Standard version -40 … +80 °C (-40 … +176 °F)
- Versions IP 66/IP 68 (1 bar) and IP 68 (25 bar), connection cable PUR -20 … +80 °C (-4 … +176 °F)
- Version IP 66/IP 68 (1 bar), connection cable PE -20 … +60 °C (-4 … +140 °F)

Process conditions

The specifications of the pressure stage and product temperature are used as an overview. The specifications on the type label are applicable.

Pressure stage, process fitting

- Thread 316L PN 60
- Thread 316L 1" for ball valve fitting PN 40
- PMC 316L PN 10
- Flange 316L PN 40

Product temperature depending on the measuring cell seal[12)]

Measuring cell seal	Product temperature
FKM (VP2/A)	-20 … +120 °C (-4 … +248 °F)
EPDM (A+P 75.5/KW75F)	-40 … +120 °C (-40 … +248 °F)
FFKM (Kalrez 6375)	-20 … +120 °C (-4 … +248 °F)
FFKM (Perlast G75S)	-15 … +120 °C (-4 … +248 °F)
FFKM (Perlast G75B)	-15 … +120 °C (-4 … +248 °F)

Vibration resistance: mechanical vibrations with 4 g and 5 … 100 Hz tested according to the regulations of German Lloyd, GL characteristics 2.

Shock resistance: Acceleration 100 g/6 ms[13)]

[12)] With process fitting PVDF, max. 100 °C (212 °F).
[13)] Tested according to EN 60068-2-27.

Electromechanical data - version IP 66/IP 67

Cable entry/plug[14]	
– Single chamber housing	– 1 x cable gland M20 x 1.5 (cable: ø 5 … 9 mm), 1 x blind plug M20 x 1.5 or: – 1 x closing cap ½ NPT, 1 x blind plug ½ NPT or: – 1 x plug (depending on the version), 1 x blind stopper M20 x 1.5 or: – 2 x blind plug M20 x 1,5
– Double chamber housing	– 1 x cable entry M20 x 1.5 (cable: ø 5 … 9 mm), 1 x blind plug M20 x 1.5; plug M12 x 1 for the external display and adjustment unit (optional) or: – 1 x closing cap ½ NPT, 1 x blind plug ½ NPT, plug M12 x 1 for the external display and adjustment unit (optional) or: – 1 x plug (depending on the version), 1 x blind plug M20 x 1.5; plug M12 x 1 for the external display and adjustment unit (optional) or: – 2 x blind stoppers M20 x 1.5; plug M12 x 1 for the external display and adjustment unit (optional)
Spring-loaded terminals for wire cross-section	< 2.5 mm² (AWG 14)

Electromechanical data - version IP 66/IP 68 (1 bar)

Cable entry	
– Single chamber housing	– 1 x IP 68 cable gland M20 x 1.5; 1 x blind plug M20 x 1.5 or: – 1 x closing cap ½ NPT, 1 x blind plug ½ NPT
Connection cable	
– Configuration	four wires, one suspension wire, one breather capillary, screen braiding, metal foil, mantle
– Wire cross-section	0.5 mm² (AWG 20)
– Wire resistance	< 0.036 Ω/m (0.011 Ω/ft)
– Tensile strength	> 1200 N (270 pounds force)
– Standard length	5 m (16.4 ft)
– Max. length	1000 m (3281 ft)
– Min. bending radius at 25 °C/77 °F	25 mm (0.985 in)
– Diameter approx.	8 mm (0.315 in)

[14] Depending on the version M12 x 1, according to ISO 4400, Harting, 7/8" FF.

– Colour - Non-Ex version	Black
– Colour - Ex-version	Blue

Electromechanical data - version IP 68

Connection cable between IP 68 instrument and external housing:	
– Configuration	four wires, one suspension wire, one breather capillary, screen braiding, metal foil, mantle
– Wire cross-section	0.5 mm² (AWG 20)
– Wire resistance	< 0.036 Ω/m (0.011 Ω/ft)
– Standard length	5 m (16.40 ft)
– Max. length	180 m (590.5 ft)
– Min. bending radius at 25 °C/77 °F	25 mm (0.985 in)
– Diameter approx.	8 mm (0.315 in)
– Colour	Blue
Cable entry/plug[15]	
– External housing	– 1 x cable gland M20 x 1.5 (cable: ø 5 … 9 mm), 1 x blind plug M20 x 1.5 or: – 1 x plug (depending on the version), 1 x blind stopper M20 x 1.5
Spring-loaded terminals for wire cross-section up to	2.5 mm² (AWG 14)

Display and adjustment module

Voltage supply and data transmission	through the sensor
Indication	LC display in dot matrix
Adjustment elements	4 keys
Protection rating	
– unassembled	IP 20
– mounted into the sensor without cover	IP 40
Material	
– Housing	ABS
– Inspection window	Polyester foil

Voltage supply

Operating voltage	
– Non-Ex instrument	9 … 32 V DC
– Ex-ia instrument	9 … 24 V DC
– Ex d instrument	16 … 32 V DC
Operating voltage with illuminated display and adjustment module	
– Non-Ex instrument	12 … 32 V DC
– Ex-ia instrument	12 … 24 V DC

[15] Depending on the version M12 x 1, according to ISO 4400, Harting, 7/8" FF.

– Ex d instrument	20 … 32 V DC
Power supply by/max. number of sensors	
– Fieldbus	max. 32 (max. 10 with Ex)

Electrical protective measures	
Protection rating	
– Housing, standard	IP 66/IP 67[16]
– Aluminium and stainless housing (optionally available)	IP 68 (1 bar)[17]
– Process component in IP 68 version	IP 68 (25 bar)
– External housing	IP 65, IP 66/IP 68 (0.2 bar)
Overvoltage category	III
Protection class	II

10.2 Information on Foundation Fieldbus

Block diagram, measured value processing

The following illustration shows the Transducer Block and Function block in simplified form.

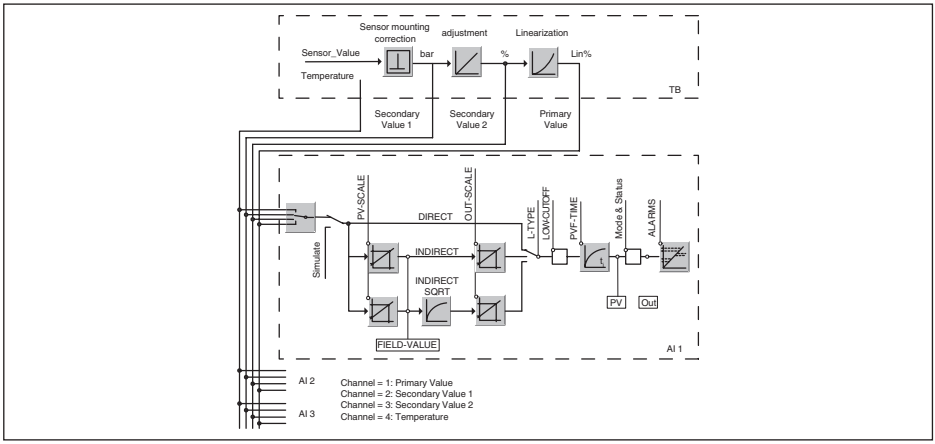


Fig. 25: Transducer Block VEGABAR 54

TB Transducer Block
AI Function Block (AI =Analogue Input)

Diagram, adjustment

The following illustration shows the function of the adjustment:

[16] Instruments with gauge pressure measuring ranges cannot detect the ambient pressure when submerged, e.g. in water. This can lead to falsification of the measured value.

[17] Only with instruments with absolute pressure ranges.

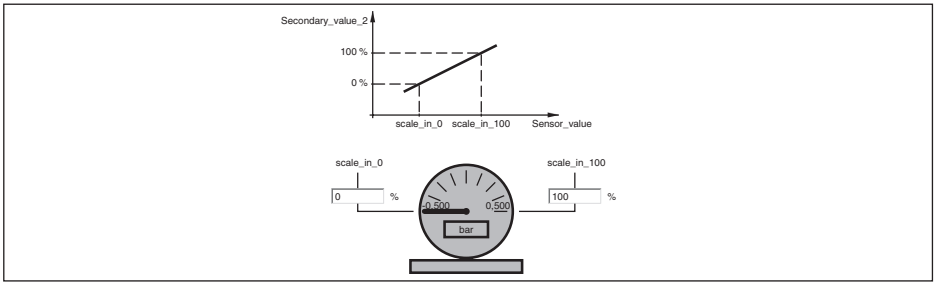


Fig. 26: Adjustment VEGABAR 54

Parameter list

The following list contains the most important parameters and their meaning:

- primary_value
  - Process Value after min/max-adjustment and linearization. Selected as input to AIFB by setting 'Channel' = 1. Unit derives from 'Primary_value_unit'
- primary_value_unit
  - Unit code of 'Primary_value'
  - %
- secondary_value_1
  - Process pressure. Selected as input to AIFB by setting 'Channel' = 2. Unit derives from 'Secondary_value_1_unit'
- secondary_value_1_unit
  - Unit code of 'Secondary_value_1'
  - bar, PSI, …, m, ft, …; in case of length type engineering unit and access to parameters the corresponding values will be converted by density factor
- secondary_value_2
  - Value after min/max-adjustment. Selected as input to AIFB by setting 'Channel' = 3. Unit derives from 'Secondary_value_2_unit'
- secondary_value_2_unit
  - Selected unit code for "secondary_value_2"
- sensor_value
  - Raw sensor value, i.e. the uncalibrated measurement value from the sensor. Unit derives from 'Sensor_range.unit'
- sensor_range
  - "Sensor_range.unit' refers to 'Sensor_value', 'Max/Min_peak_sensor_value', 'Cal_point_hi/lo'
  - includes sensor unit: bar, PSI …; only unit part of DS-68 is writable
- simulate_primary_value
- simulate_secondary_value_1
- simulate_secondary_value_2
- device status
  - "0: ""OK"" 13: ""non-specific error"" 17: ""Cal span too small"" 34: ""EEPROM memory fault"" 36: ""ROM memory fault"" 37: ""RAM memory fault"" 40: ""non-specific hardware fault"" 41: ""Sensor element not found"" 42: ""No leaking pulse"" 43: ""No trigger signal"" 44: ""EMI error"" 113: ""Communication hardware fault"""
- linearization type
  - Possible types of linearization are: linear, user defined, cylindrical lying container, spherical container
  - "0: ""Linear"" 1: ""User def"" 20: ""Cylindrical lying container"" 21: ""Spherical container"""
- curve_points_1_10

  - X and Y values for the user defined linearization curve
- curve_points_11_20
  - X and Y values for the user defined linearization curve
- curve_points_21_30
  - X and Y values for the user defined linearization curve
- curve_points_31_33
  - X and Y values for the user defined linearization curve
- curve status
  - Result of table plausibility check
  - "0: ""Uninitialized"" 1: ""Good"" 2: ""Not monotonous increasing"" 3: ""Not monotonous decreasing"" 4: ""Not enough values transmitted"" 5: ""Too many values transmitted"" 6: ""Gradient of edge too high"" 7: ""Values not excepted"" 8: ""Table currently loaded"" 9: ""Sorting and checking table"""
- SUB_DEVICE_NUMBER
- SENSOR_ELEMENT_TYPE
  - 0: "non-specific"
- display_source_selector
  - Selects the type of value that is displayed on the indication-/adjustement-module
  - "0: ""Physical value"" 1: ""Percent value"" 2: ""Lin percent value"" 6: ""Out(AI1)"" 7: ""Level"" 8: ""Out(AI2)"" 9: ""Out(AI3)"""
- max_peak_sensor_value
  - Holds the maximum sensor value. Write access resets to current value. Unit derives from 'Sensor_range.unit'
  - Write access resets to current value
- min_peak_sensor_value
  - Holds the minimum sensor value. Write access resets to current value. Unit derives from 'Sensor_range.unit'
  - Write access resets to current value
- CAL_POINT_HI
  - Highest calibrated value. For calibration of the high limit point you give the high measurement value (pressure) to the sensor and transfer this point as HIGH to the transmitter. Unit derives from 'Sensor_range.unit'
- CAL_POINT_LO
  - Lowest calibrated value. For calibration of the low limit point you give the low measurement value (pressure) to the sensor and transfer this point as LOW to the transmitter. Unit derives from 'Sensor_range.unit'
- CAL_MIN_SPAN
  - Minimum calibration span value allowed. Necessary to ensure that when calibration is done, the two calibrated points (high and low) are not too close together. Unit derives from 'Sensor_range.unit'
- SCALE_IN
  - Min/max-adjustment: Upper and lower calibrated points of the sensor. Unit derives from 'Sensor_range.unit'
- trimmed_value
  - Sensor value after the trim processing. Unit derives from 'Sensor_range.unit'
- sensor_sn
  - Sensor serial number
- temperature
  - Process temperature. Selected as input to AIFB by setting 'Channel' = 4. Unit derives from 'Temperature.unit'
- temperature_unit
  - Unit code of 'Temperature', 'Max/Min_peak_temperature_value'
  - °C, °F, K, °R

- max_peak_temperature_value
  - Holds the maximum process temperature. Write access resets to current value. Unit derives from 'Temperature.unit'
  - Write access resets to current value
- min_peak_temperature_value
  - Holds the minimum process temperature. Write access resets to current value. Unit derives from 'Temperature.unit'
  - Write access resets to current value

10.3 Dimensions

The following dimensional drawings represent only an extract of the possible versions. Detailed dimensional drawings can be downloaded at www.vega.com under "*Downloads*" and "*Drawings*".

The two chamber housings are not available with instruments with 4 … 20 mA signal output

Plastic housing

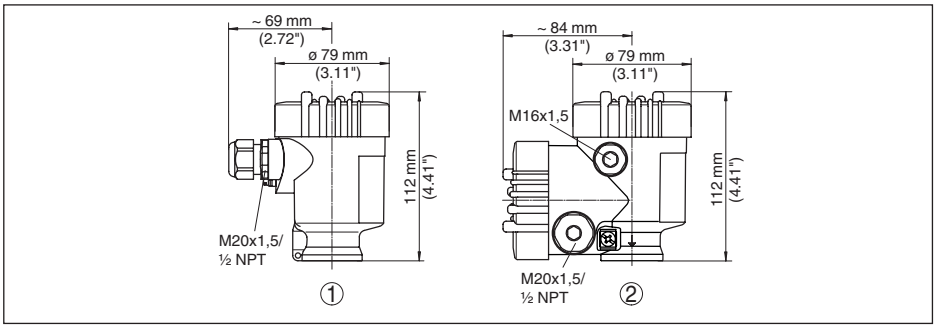


Fig. 27: Housing versions in protection IP 66/IP 68 (0.2 bar) - with integrated display and adjustment module the housing is 9 mm/0.35 in higher

1 Single chamber version
2 Double chamber version

Aluminium housing

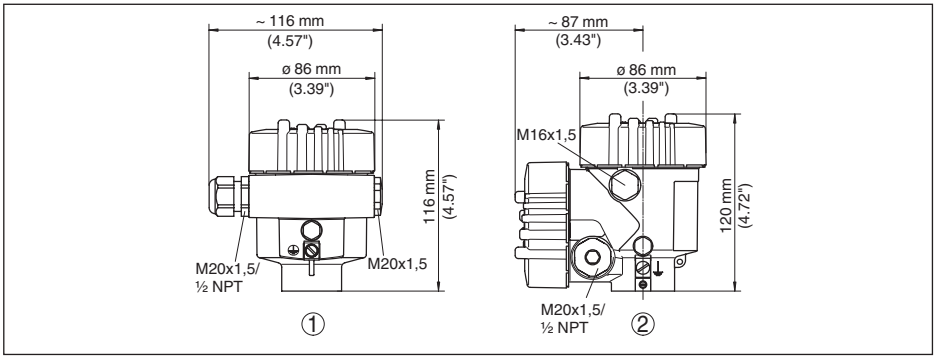


Fig. 28: Housing versions in protection IP 66/IP 68 (0.2 bar) - with integrated display and adjustment module the housing is 9 mm/0.35 in higher

1 Single chamber version
2 Double chamber version

Aluminium housing in protection rating IP 66/IP 68 (1 bar)

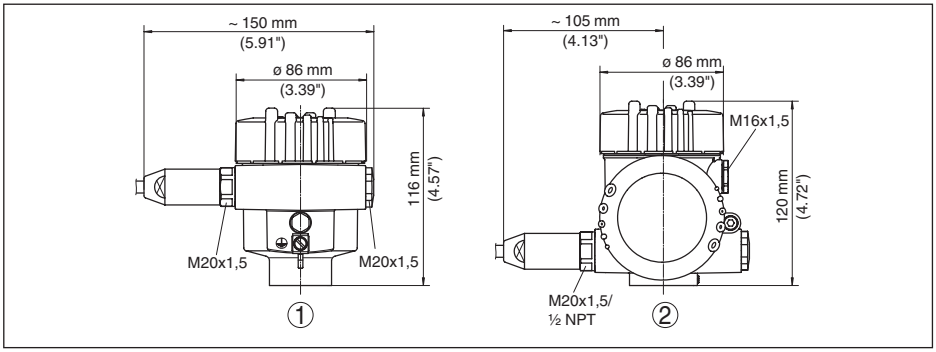


Fig. 29: Housing versions in protection IP 66/IP 68 (1 bar) - with integrated display and adjustment module the housing is 9 mm/0.35 in higher

1 Single chamber version
2 Double chamber version

Stainless steel housing

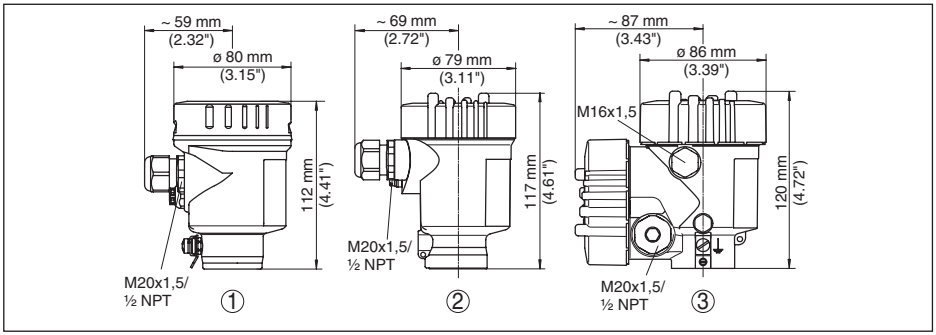


Fig. 30: Housing versions in protection IP 66/IP 68 (0.2 bar) - with integrated display and adjustment module the housing is 9 mm/0.35 in higher

1 Single chamber version, electropolished
2 Single chamber version, precision casting
2 Double chamber version, precision casting

Stainless steel housing in protection rating IP 66/IP 68 (1 bar)

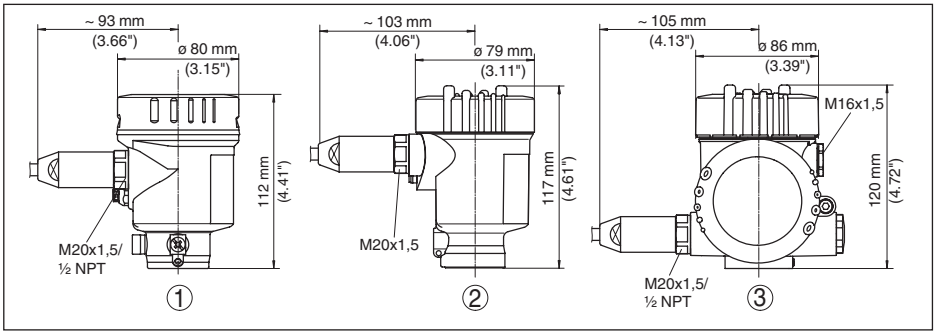


Fig. 31: Housing versions in protection IP 66/IP 68 (1 bar) - with integrated display and adjustment module the housing is 9 mm/0.35 in higher

1 Single chamber version, electropolished
2 Single chamber version, precision casting
2 Double chamber version, precision casting

External housing with IP 68 version

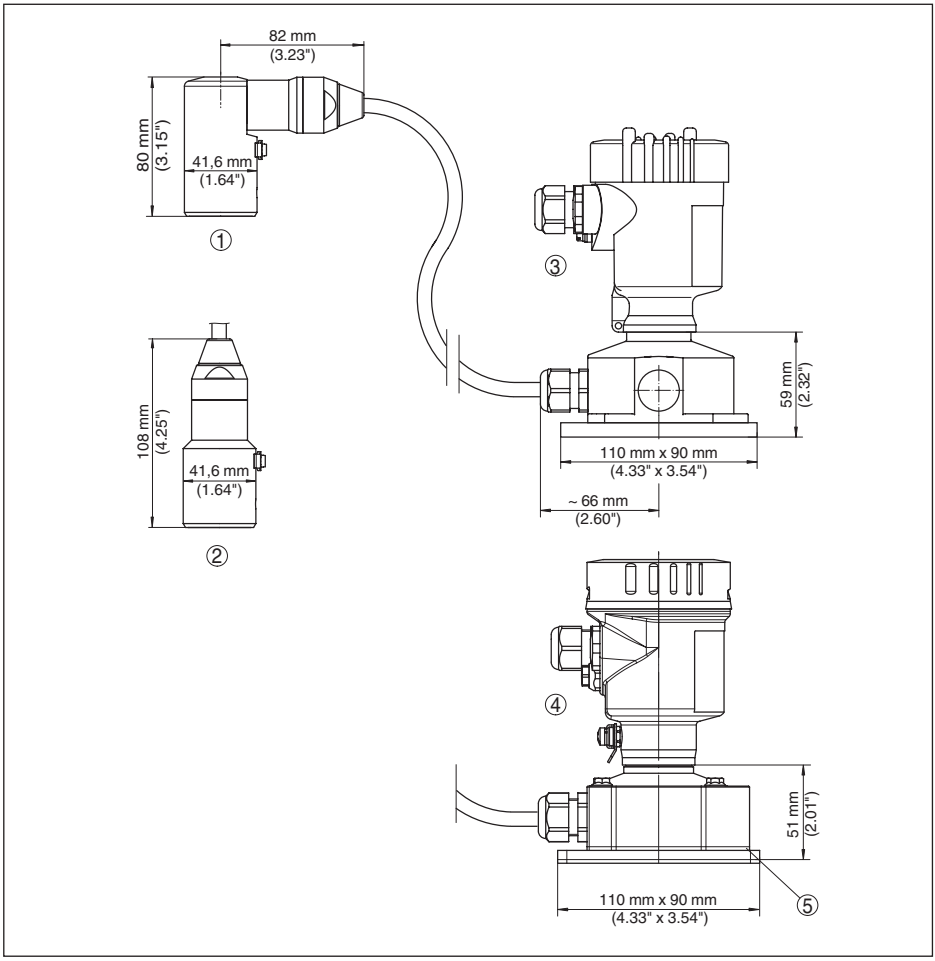


Fig. 32: IP 68 version with external housing - plastic version

1 Lateral cable outlet
2 Axial cable outlet

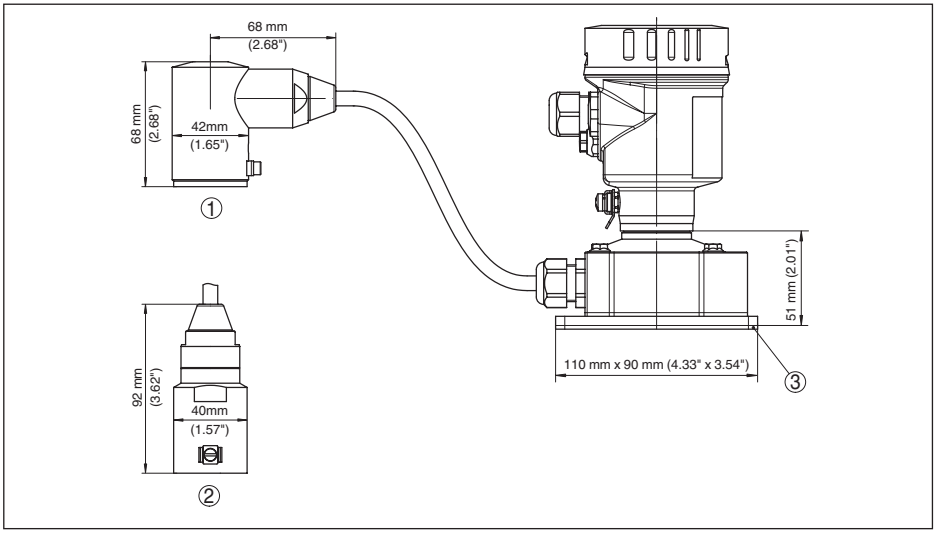


Fig. 33: External housing - Stainless steel version

1 Lateral cable outlet
2 Axial cable outlet
3 Seal 2 mm (0.079 in) - only with 3A approval

VEGABAR 54, threaded fitting

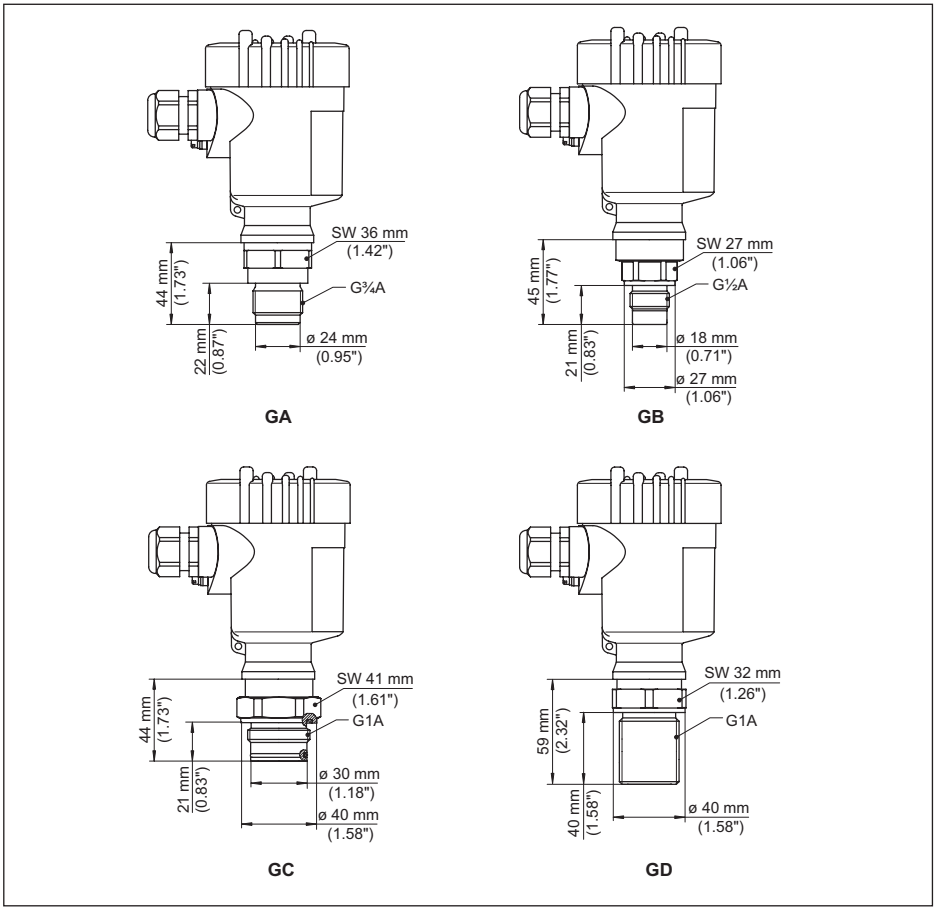


Fig. 34: VEGABAR 54, threaded connection: GA = G¾ A acc. to DIN 3852-E, GB = G½ A front-flush, GC = G1 A absolutely front-flush, GD = G1 A (DIN 3852-E) x 40 mm absolutely front-flush

VEGABAR 54, hygienic fitting 1

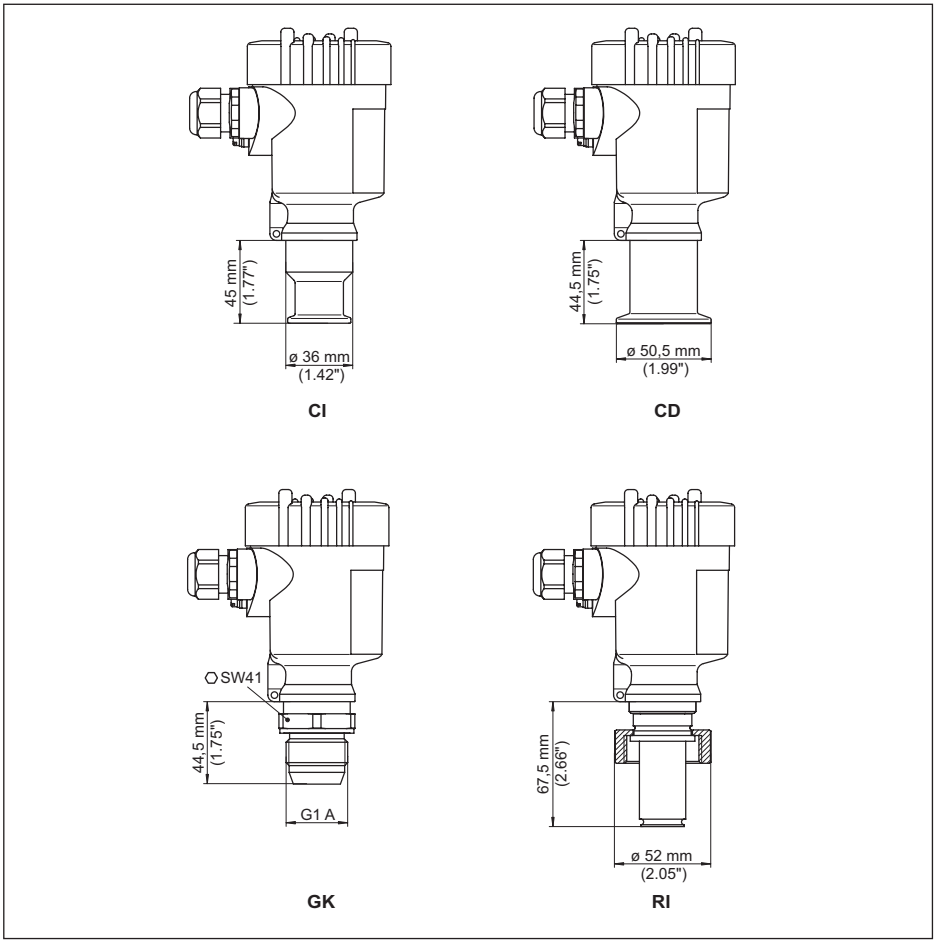


Fig. 35: VEGABAR 54, hygienic fitting: CI = Clamp DN15-20 according to DIN 32676, CD = Clamp 1" according to DIN 32676, ISO 2852, GK = G1 A conus 40° front-flush, RI = Ingold connection

VEGABAR 54, hygienic fitting 2

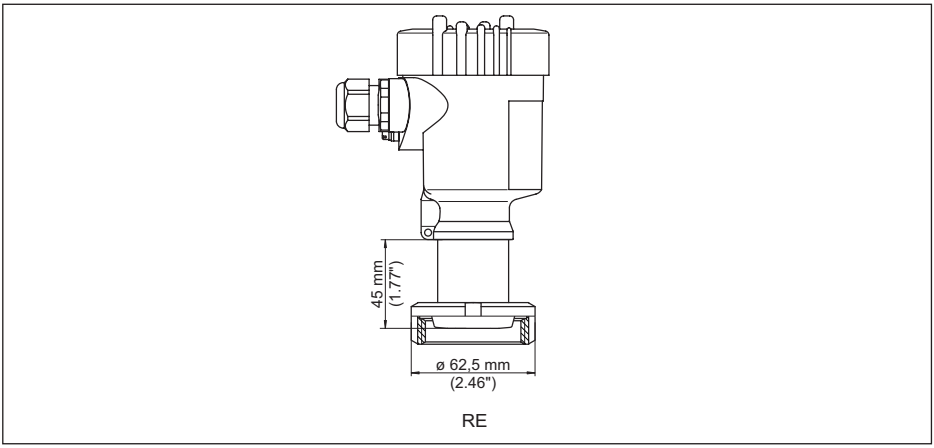
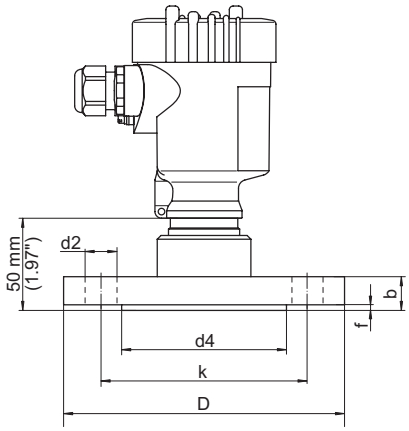


Fig. 36: VEGABAR 54, hygienic fitting: RE = slotted nut DN 25 PN 40 acc. to DIN 11851

VEGABAR 54, flange connection 1



DB, FZ, DA, F1

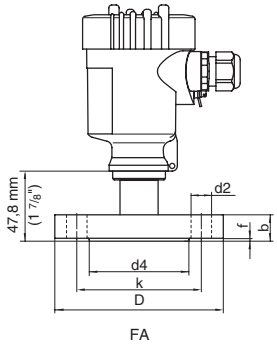
	mm	DN	PN	D	b	k	d2	d4	f
①	DB	15	40	95	16	65	4 x ø14	45	2
	FZ	20	40	105	18	75	4 x ø14	58	2
	DA	25	40	115	18	85	4 x ø14	68	2
②	F1	1“	150 lbs	108	14,2	79,2	4 x ø15,7	50,8	1,6

	mm	DN	PN	D	b	k	d2	d4	f
①	DB	15	40	3.74"	0.63"	2.56"	4 x ø0,55"	1.77"	0.08"
	FZ	20	40	4.13"	0.71"	2.95"	4 x ø0,55"	2.28"	0.08"
	DA	25	40	4.53"	0.71"	3.35"	4 x ø0,55"	2.68"	0.08"
②	F1	1“	150 lbs	4.25"	0.56"	3.12"	4 x ø0,62"	2"	0.06"

Fig. 37: VEGABAR 54, flange connection form C DIN 2501

1 Flange connection according to DIN 2501
2 Flange connection according to ANSI B16.5

VEGABAR 54, flange connection 2



FA

mm	DN	PN	D	b	k	d2	d4	f
FA	25	40	115	18	85	4xø14	68	2

inch	DN	PN	D	b	k	d2	d4	f
FA	25	40	4 17/64"	45/64"	3 11/32"	4xø 35/64"	2 43/64"	5/64"

Fig. 38: VEGABAR 54, flange connection form B1, EN 1092-1

VEGABAR 54, connection for paper industry 1

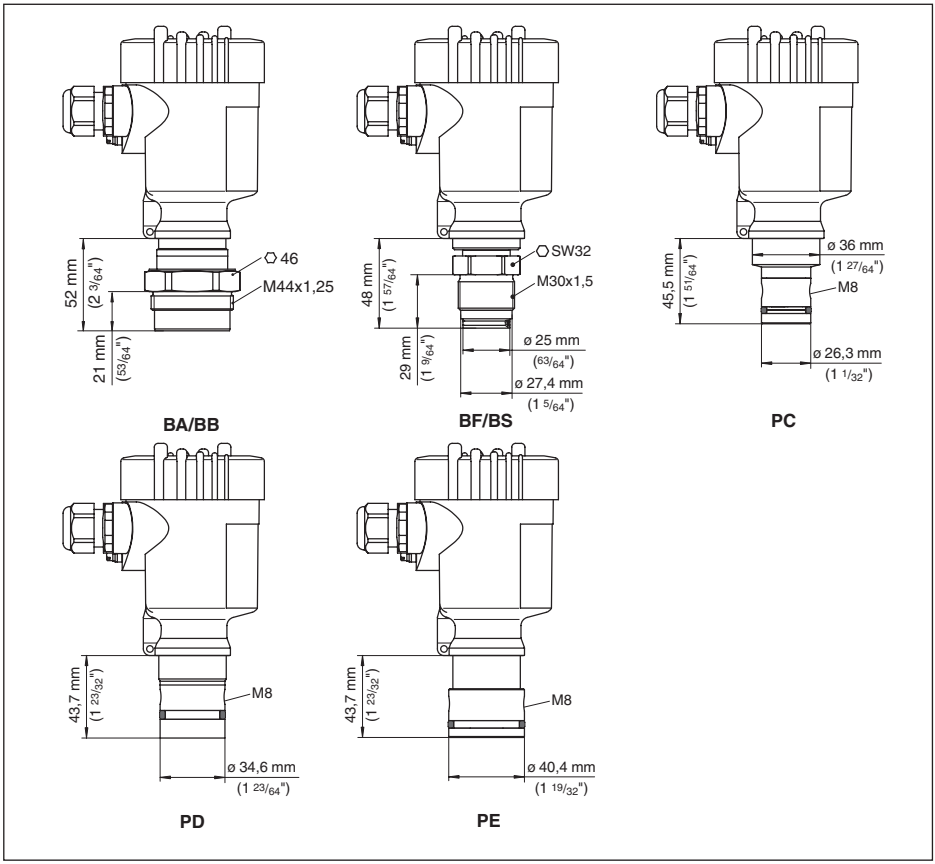


Fig. 39: VEGABAR 54, fitting for the paper industry: BA/BB = M44 x 1.25; BF = M30 x 1.5; BS = M30 x 1.5 for headbox, PC = PMC 1", PD = PMC 1¼", PE = PMC 1½"

VEGABAR 54, connection for paper industry 2

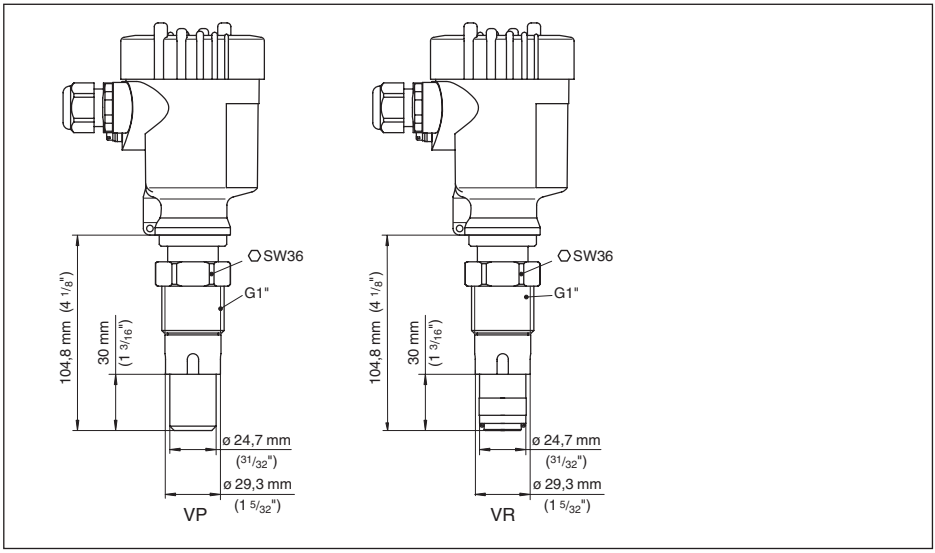


Fig. 40: VEGABAR 54, connection for paper industry: VP = G1" for PASVE, VR = G1" for PASVE with O-ring seal

10.4 Industrial property rights

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