

Operating Instructions

Proline Promag H 10

Electromagnetic flowmeter
IO-Link



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Document function

These Operating Instructions provide all of the information that is required in various phases of the life cycle of the device:

- Incoming acceptance and product identification
- Storage and transport
- Installation and connection
- Commissioning and operation
- Diagnostics and troubleshooting
- Maintenance and disposal

Related documentation

Technical information	Overview of the device with the most important technical data.
Operating instructions	All the information that is required in the various phases of the life cycle of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning through to troubleshooting, maintenance and disposal as well as the technical data and dimensions.
Sensor Brief Operating Instructions	Incoming acceptance, transport, storage and mounting of the device.
Transmitter Brief Operating Instructions	Electrical connection and commissioning of the device.
Description of Parameters	Detailed explanation of the menus and parameters.
Safety Instructions	Documents for the use of the device in hazardous areas.
Special Documentation	Documents with more detailed information on specific topics.
Installation Instructions	Installation of spare parts and accessories.

The related documentation is available online:

Device Viewer	On the www.endress.com/deviceviewer website, enter the serial number of the device: nameplate → <i>Product identification</i> ,  17
Endress+Hauser Operations App	► Scan the Data Matrix code: nameplate → <i>Product identification</i>,  17 ► Enter the serial number of the device: nameplate → <i>Product identification</i>,  17

Symbols

Warnings



This symbol alerts you to an immediate dangerous situation. Failure to avoid the situation will result in a fatal or serious injury.



This symbol alerts you to a potentially dangerous situation. Failure to avoid the situation may result in a fatal or serious injury.



This symbol alerts you to a potentially dangerous situation. Failure to avoid the situation may result in a minor or mild injury.



This symbol alerts you to a potentially harmful situation. Failure to avoid the situation may result in damage to the facility or to something in the facility's vicinity.

Electronics



Direct current



Alternating current



Direct current and alternating current



Terminal connection for potential equalization

Device communication



Communication via a wireless, local area network.



Bluetooth is enabled.



LED is off.



LED flashing.



LED lit.

Tools



Flat-blade screwdriver



Hexagon wrench



Wrench

Types of information



Preferred procedures, processes or actions



Permitted procedures, processes or actions



Forbidden procedures, processes or actions



Additional information



Reference to documentation



Reference to page



Reference to graphic

- ▶ Measure or individual action to be observed
- 1. 2. ... Series of steps
- ↳ Result of an individual step
- ⓘ Help in the event of a problem
- 👁 Visual inspection
- 🔒 Write-protected parameter

Registered trademarks

IO-Link®

Is a registered trademark. It may only be used in conjunction with products and services by members of the IO-Link Community or by non-members who hold an appropriate license. For more specific guidelines on use, refer to the IO-Link Community rules on: www.io-link.com.

Bluetooth®

The Bluetooth word mark and Bluetooth logos are registered trademarks of Bluetooth SIG, Inc. and any use of such marks by Endress+Hauser is under license. Other trademarks and trade names are those of their respective owners.

Apple®

Apple, the Apple logo, iPhone, and iPod touch are trademarks of Apple Inc., registered in the U.S. and other countries. App Store is a service mark of Apple Inc.

Android®

Android, Google Play and the Google Play logo are trademarks of Google Inc.

2 Safety Instructions

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Requirements for specialist personnel

- ▶ Installation, electrical connection, commissioning, diagnostics and maintenance of the device must only be carried out by trained, specialist personnel authorized by the facility's owner-operator.
- ▶ Before commencing work, the trained, specialist personnel must carefully read, understand and adhere to the Operating Instructions, additional documentation and certificates.
- ▶ Comply with national regulations.

Requirements for operating personnel

- ▶ Operating personnel are authorized by the facility's owner-operator and are instructed according to the requirements of the task.
- ▶ Before commencing work, the operating personnel must carefully read, understand and adhere to the instructions provided in the Operating Instructions and additional documentation.

Incoming acceptance and transport

- ▶ Transport the device in a correct and appropriate manner.
- ▶ Do not remove protective covers or protective caps on the process connections.

Adhesive labels, tags and engravings

- ▶ Pay attention to all the safety instructions and symbols on the device.

Environment and process

- ▶ Only use the device for the measurement of appropriate media.
- ▶ Keep within the device-specific pressure range and temperature range.
- ▶ Protect the device from corrosion and the influence of environmental factors.

Occupational safety

- ▶ Wear the required protective equipment according to national regulations.
- ▶ Do not ground the welding unit via the device.
- ▶ Wear protective gloves if working on and with the device with wet hands.

Installation procedure

- ▶ Do not remove protective covers or protective caps on the process connections until just before you install the sensor.
- ▶ Do not damage or remove the liner on the flange.
- ▶ Observe tightening torques.

Electrical connection

- ▶ Comply with national installation regulations and guidelines.
- ▶ Observe cable specifications and device specifications.
- ▶ Check the cable for damage.

- ▶ If using the device in hazardous areas, observe the "Safety Instructions" documentation.
- ▶ Provide (establish) potential equalization.
- ▶ Provide (establish) grounding.

Surface temperature

Media with elevated temperatures can cause the surfaces of the device to become hot. For this reason, note the following:

- ▶ Mount suitable touch protection.
- ▶ Wear suitable protective gloves.

Commissioning

- ▶ Install the device only if it is in proper technical condition, free from errors and faults.
- ▶ Only put the device into operation once you have performed the post-installation check and post-connection check.

Modifications to the device

Modifications or repairs are not permitted and can pose a danger. For this reason, note the following:

- ▶ Only carry out modifications or repairs after consulting beforehand with an Endress+Hauser service organization.
- ▶ Only use original spare parts and original accessories from Endress+Hauser.
- ▶ Install original spare parts and original accessories according to the Installation Instructions.

3 Product information

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Measuring principle

Electromagnetic flow measurement on the basis of *Faraday's law of magnetic induction*.

Intended use

The device is only suitable for flow measurement of liquids with a minimum conductivity of 5 µS/cm.

Depending on the version ordered, the device measures poisonous and oxidizing media.

Devices for use in hygienic applications, or where there is an increased risk due to pressure, are labeled accordingly on the nameplate.

Non-designated use can compromise safety. The manufacturer is not liable for damage caused by improper or non-intended use.

Incoming acceptance

Is technical documentation provided with the device?	☐
Does the scope of supply match the specifications on the delivery note?	☐
Is the order code on the delivery note and nameplate identical?	☐
Does the device bear any signs of damage from transportation?	☐
Has an incorrect device been ordered or delivered or has the device been damaged in transit? Complaints or returns: https://www.endress.com/support/return-material	☐

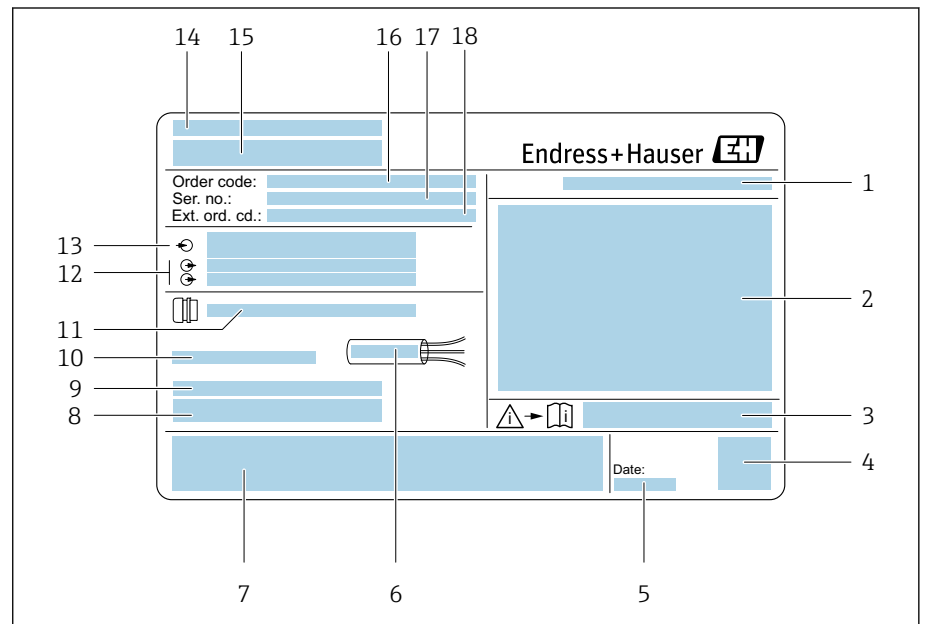
Product identification

Device designation

The device comprises the following parts:

- Proline 10 transmitter
- Promag H sensor

Transmitter nameplate

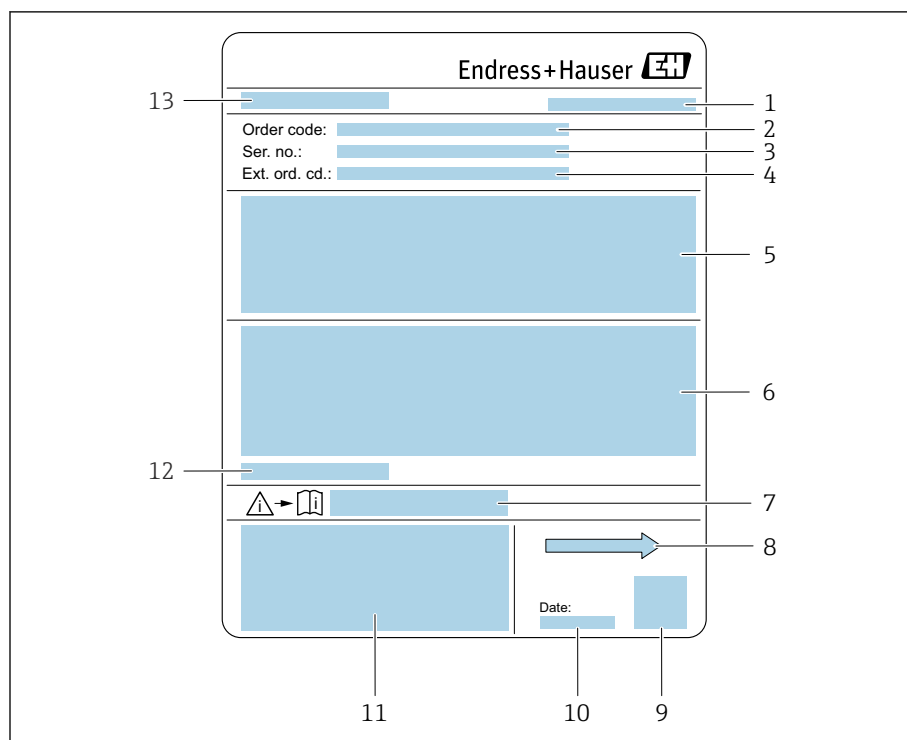


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1 Example of a transmitter nameplate

- 1 Degree of protection
- 2 Approvals for hazardous area, electrical connection data
- 3 Document number of safety-related supplementary documentation
- 4 Data Matrix code
- 5 Date of manufacture: year-month
- 6 Permitted temperature range for cable
- 7 CE mark and other approval marks
- 8 Firmware version (FW), Device ID
- 9 Additional information in the case of special products
- 10 Permitted ambient temperature (T_a)
- 11 Information on the cable entry
- 12 Available inputs and outputs: supply voltage
- 13 Electrical connection data: supply voltage and supply power
- 14 Place of manufacture
- 15 Transmitter name
- 16 Order code
- 17 Serial number
- 18 Extended order code

Sensor nameplate



A0043041

 2 Example of sensor nameplate

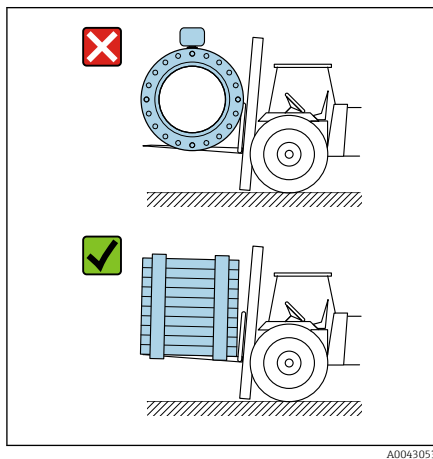
- 1 Place of manufacture
- 2 Order code
- 3 Serial number
- 4 Extended order code
- 5 Approvals, certificates and degree of protection
- 6 Technical data
- 7 Document number of safety-related supplementary documentation
- 8 Flow direction
- 9 Data Matrix code
- 10 Date of manufacture: year-month
- 11 CE mark, C-Tick
- 12 Permitted ambient temperature (T_a)
- 13 Sensor name

Transport

Protective packaging

Protective covers or protective caps are fitted on the process connections to protect against damage and dirt.

Transporting in the original packaging



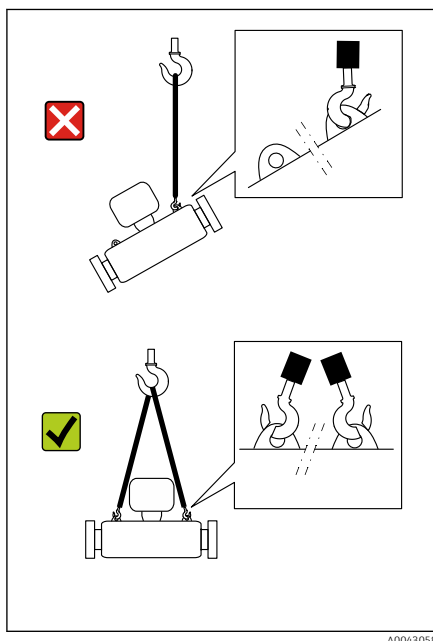
NOTICE

Original packaging is missing!

Damage to the magnetic coil.

- Only lift and transport the device in the original packaging.

Transporting with lifting lugs



⚠ DANGER

Potentially life-threatening hazard from suspended loads!

The device could fall.

- Secure the device against slipping and turning.
- Do not move suspended loads over people.
- Do not move suspended loads over unprotected areas.

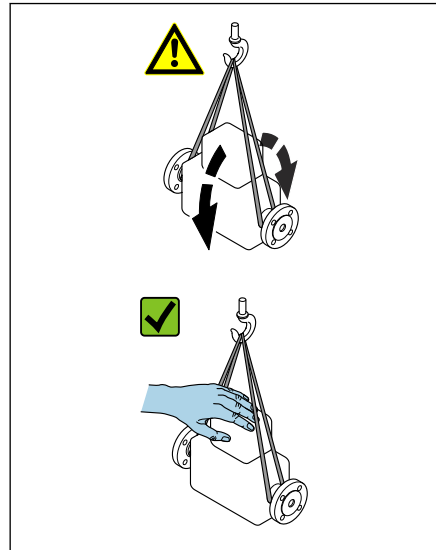
NOTICE

Lifting equipment incorrectly attached!

Lifting equipment attached on one side only can damage the device.

- Attach lifting equipment to both lifting lugs.

Transporting without lifting lugs



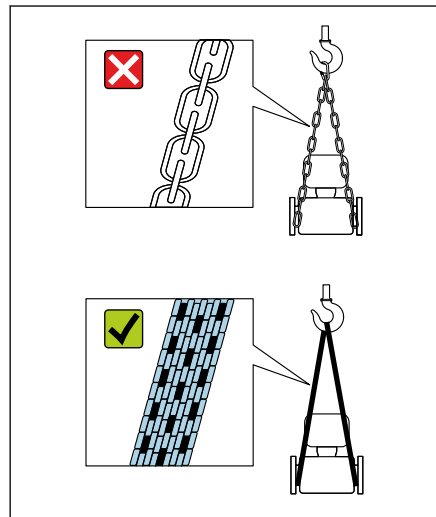
A0043054

⚠ DANGER

Potentially life-threatening hazard from suspended loads!

The device could fall.

- ▶ Secure the device against slipping and turning.
- ▶ Do not move suspended loads over people.
- ▶ Do not move suspended loads over unprotected areas.



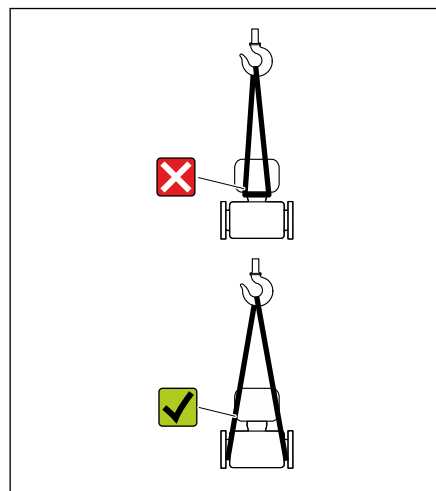
A0043055

NOTICE

Incorrect lifting equipment can damage the device!

The use of chains as hoists can damage the device.

- ▶ Use textile hoists.



A0043056

NOTICE

Lifting equipment incorrectly attached!

Lifting equipment attached to unsuitable points can damage the device.

- ▶ Attach lifting equipment to both process connections of the device.

Checking the storage conditions

Are the protective covers or protection caps on the process connections?	☐
Is the device in the original packaging?	☐
Is the device protected against sunlight?	☐
Is it guaranteed that the device is not stored outdoors?	☐
Is the device stored in a dry and dust-free place?	☐
Does the storage temperature match the device ambient temperature specified on the nameplate?	☐
Is the possibility of moisture/condensation collecting on the device and original packaging as a result of variations in temperature ruled out?	☐

Recycling of packaging materials

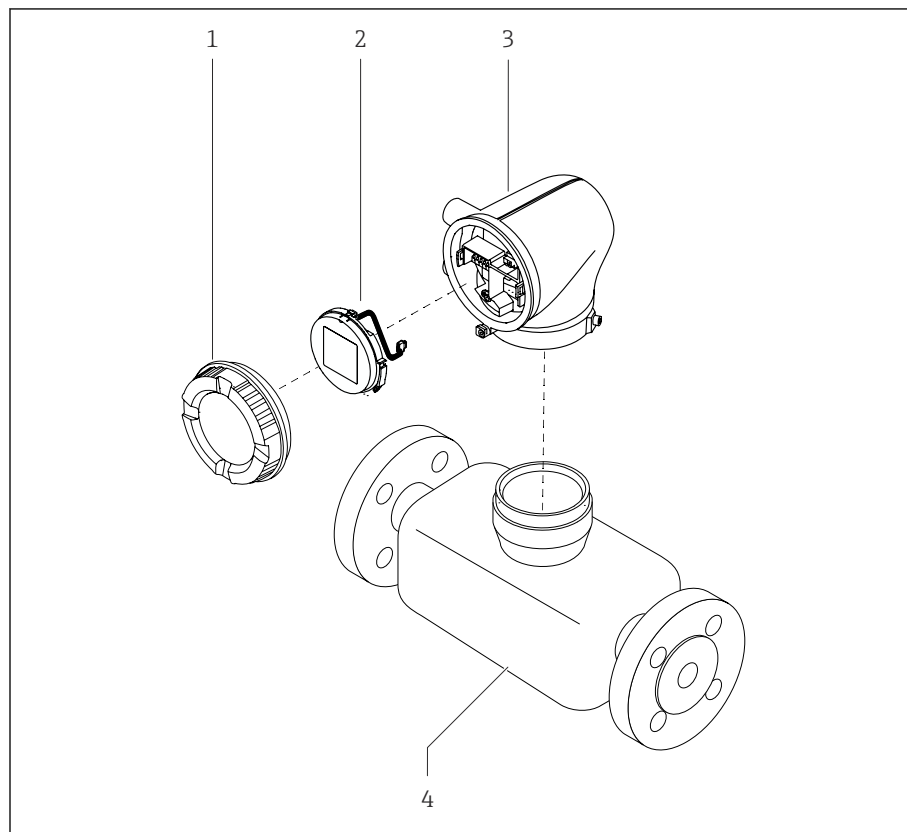
All packaging materials and packaging aids must be recycled as specified by national regulations.

- Stretch wrap: polymer in accordance with EU Directive 2002/95/EC (RoHS)
- Crate: wood in accordance with ISPM 15 standard, confirmed by IPPC logo
- Cardboard box: in accordance with European Packaging Directive 94/62/EC, confirmed by Resy symbol
- Disposable pallet: plastic or wood
- Packaging straps: plastic
- Adhesive strips: plastic
- Padding: paper

Product design

Compact version

The transmitter and sensor form a mechanical unit.



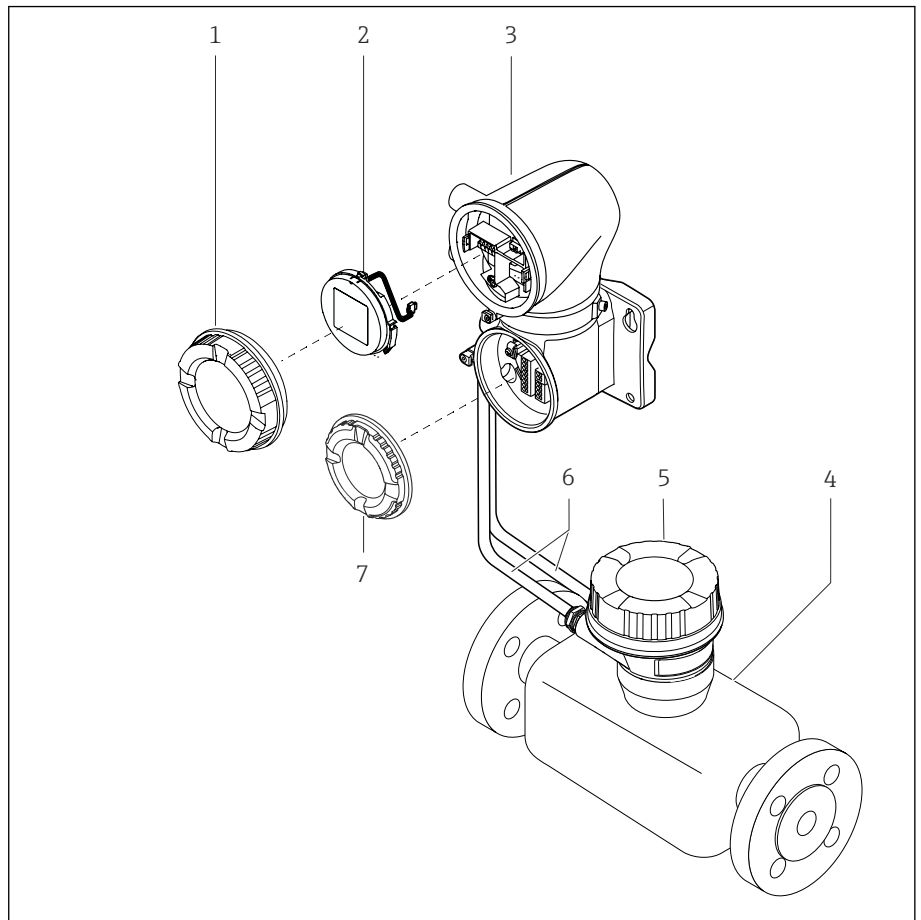
A0043525

3 Main device components

- 1 Housing cover
- 2 Display module
- 3 Transmitter housing
- 4 Sensor

Remote version

The transmitter and sensor are installed in physically separate locations.



A0043524

4 Main device components

- 1 Housing cover
- 2 Display module
- 3 Transmitter housing
- 4 Sensor
- 5 Sensor connection housing
- 6 Connecting cable consisting of coil current cable and electrode cable
- 7 Connection compartment cover

Firmware history

List of firmware versions and changes since previous version

Firmware version 01.00.zz		
Release date	06.2024	Original firmware
Version of the Operating Instructions	01.24	
Order code for "Firmware version"	Option 76	

Device history and compatibility

List of device models and changes since previous model

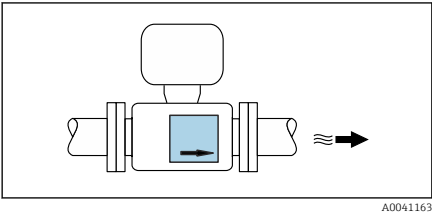
Device model A1		
Release	2024-05-01	–
Version of the Operating Instructions	01.24	
Compatibility with previous model	–	

4 Installation procedure

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Installation conditions

Flow direction



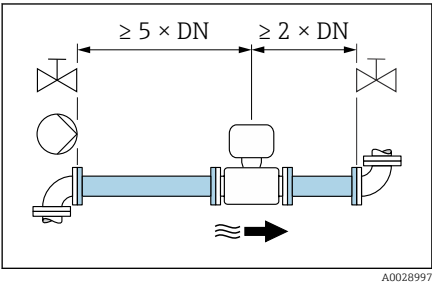
Install the device in the direction of flow.

i Note the direction of arrow on the nameplate.

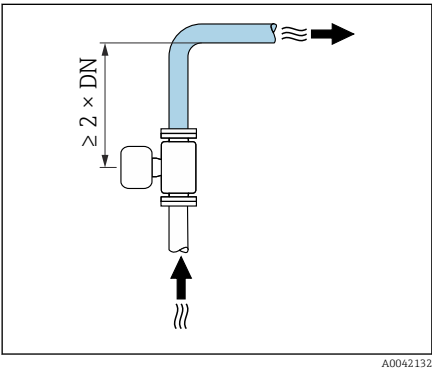
Installation with inlet runs and outlet runs

Ensure straight, undisturbed inlet and outlet runs.

i To avoid negative pressure and to comply with accuracy specifications, install the sensor upstream from assemblies that produce turbulence (e.g. valves, T-sections) and downstream from pumps → *Installation near pumps*, 30.



Keep a sufficient distance to the next pipe elbow.



Installation without inlet runs and outlet runs

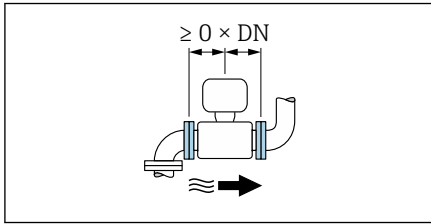
Depending on the device design and installation location, the inlet and outlet runs can be reduced or omitted entirely.

i **Maximum measurement error**
When the device is installed with the inlet and outlet runs described, a maximum measurement error of ±0.5 % of the reading ±1 mm/s (0.04 in/s) can be guaranteed.

Devices and possible order options

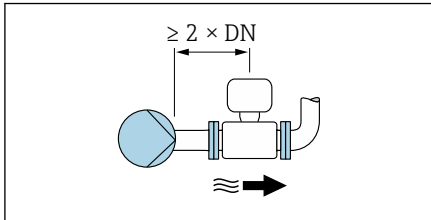
Order code for "Electrodes"		
Option	Description	Design
J	1.4435/316L, pointed for 0 x DN inlet/outlet runs	0 x DN full-bore design ¹⁾
L	1.4435/316L for 0 x DN inlet/outlet runs	
M	Alloy C22 for 0 x DN inlet/outlet runs	

1) "Full-bore" indicates a measuring tube cross-section corresponding to the nominal diameter without constriction. This means there is no pressure loss.



A0032859

Installation before or after bends
Installation without inlet and outlet runs is possible.

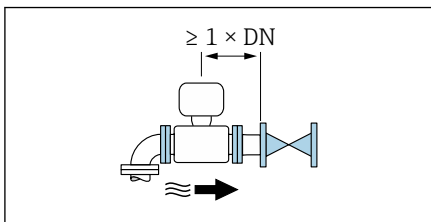


A0045530

Installation downstream of pumps
Installation without inlet and outlet runs is possible.



An inlet run of $\geq 2 \times DN$ is recommended.

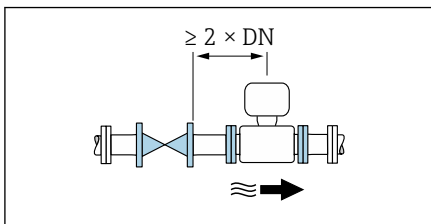


A0045531

Installation upstream of valves
Installation without inlet and outlet runs is possible.



An outlet run of $\geq 1 \times DN$ is recommended.

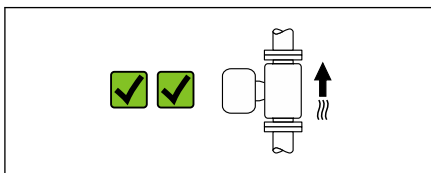


A0045786

Installation downstream of valves
The device can be installed without inlet and outlet runs if the valve is 100% open during operation.
An inlet run of $\geq 2 \times DN$ is recommended if the valve is 100% open during operation.

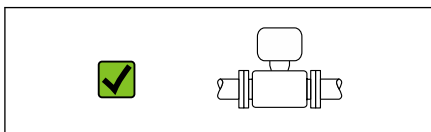


Orientations



A0041159

Vertical orientation, upward direction of flow
For all applications.

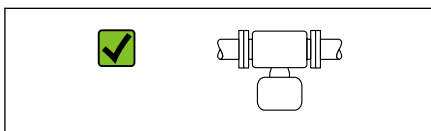


A0041160

Horizontal orientation, transmitter at top

This orientation is suitable for the following applications:

- For medium and low process temperatures, in order to maintain the minimum ambient temperature for the transmitter.
- For empty pipe detection, even in the case of empty or partially filled measuring pipes.



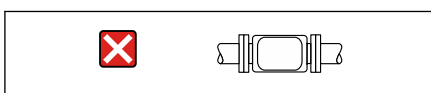
A0041161

Horizontal orientation, transmitter at bottom

This orientation is suitable for the following applications:

- For medium and high process temperatures, in order to maintain the maximum ambient temperature for the transmitter.
- To prevent the electronics module from overheating in the case of a sharp rise in temperature, install the measuring instrument with the transmitter component pointing downwards.

This orientation is not suitable for the following applications:
If empty pipe detection is to be used.



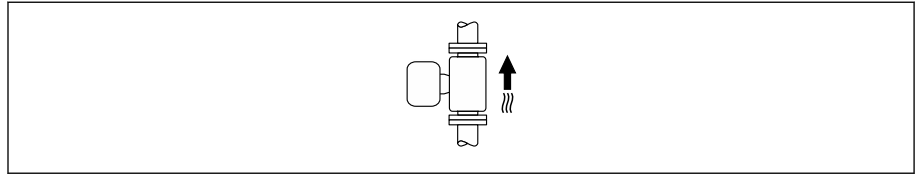
A0041162

Horizontal orientation, transmitter at side

This orientation is not suitable

Vertical

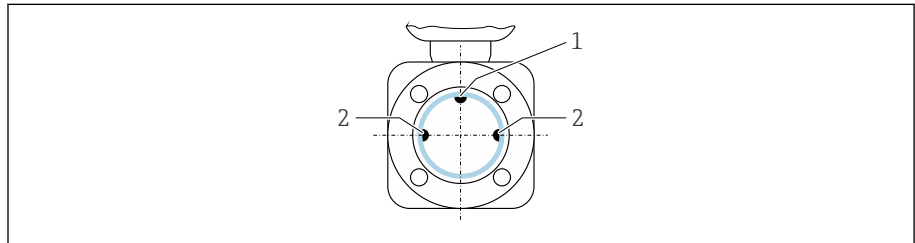
Optimum for self-emptying pipe systems and for use in conjunction with empty pipe detection.



A0015591

Horizontal

- Ideally, the measuring electrode plane should be horizontal. This prevents brief insulation of the measuring electrodes by entrained air bubbles.
- Empty pipe detection only works if the transmitter housing is pointing upwards as otherwise there is no guarantee that the empty pipe detection function will actually respond to a partially filled or empty measuring tube.

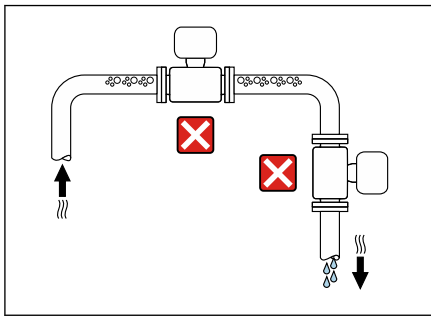


A0028998

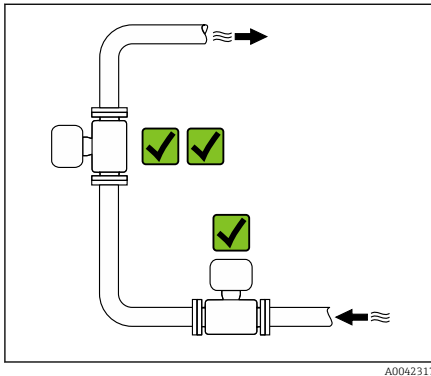
- 1 EPD electrode for empty pipe detection, available from $\geq \text{DN } 15 \text{ (}\frac{1}{2}\text{'')}$
- 2 Measuring electrodes for signal detection

i Measuring instruments with a nominal diameter $< \text{DN } 15 \text{ (}\frac{1}{2}\text{'')}$ do not have an EPD electrode. In this case, empty pipe detection is performed via the measuring electrodes.

Mounting locations

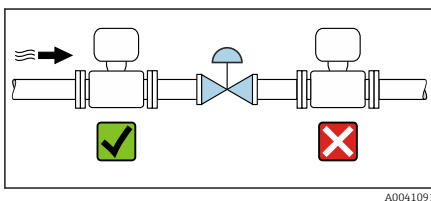


- Do not install the device at the highest point of the pipe.
- Do not install the device upstream from a free pipe outlet in a down pipe.



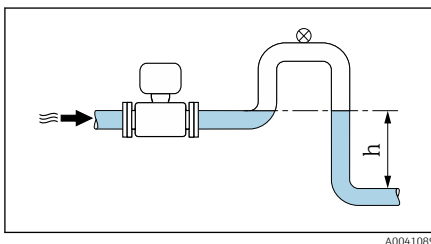
The device should ideally be installed in an ascending pipe.

Installation near control valves



Install the device in the direction of flow upstream from the control valve.

Installation upstream from a down pipe



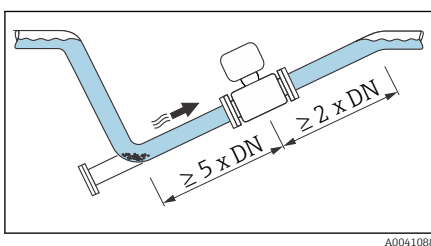
NOTICE

Negative pressure in the measuring pipe can damage the liner!

- If installing upstream from down pipes with a length $h \geq 5 \text{ m}$ (16.4 ft): install a siphon with a vent valve downstream from the device.

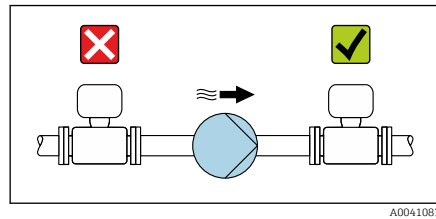
i This arrangement prevents the flow of liquid stopping in the pipe and air entrainment.

Installation with partially filled pipes



- Partially filled pipes with a gradient require a drain-type configuration.
- The installation of a cleaning valve is recommended.

Installation near pumps



A0041083

NOTICE

A vacuum in the measuring tube can damage the liner!

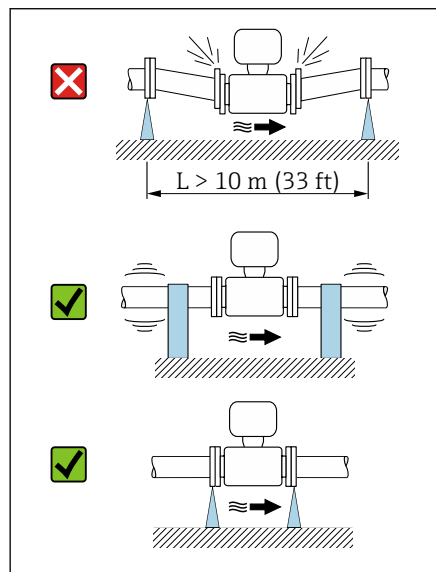
- ▶ Install the device in the direction of flow downstream from the pump.
- ▶ Install pulsation dampers if reciprocating, diaphragm or peristaltic pumps are used.



Information on the measuring system's resistance to vibration and shock
→ *Vibration resistance and shock resistance*, 98

Pipe vibrations

A remote version is recommended in the event of strong pipe vibrations.



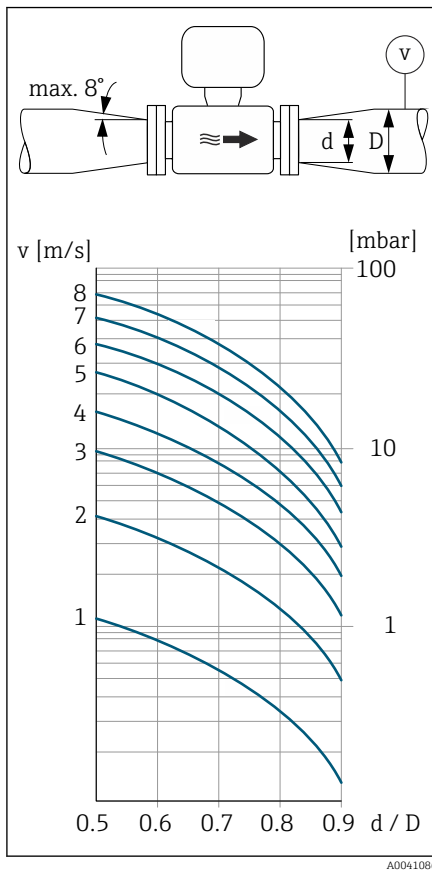
A0041092

NOTICE

Pipe vibrations can damage the device!

- ▶ Do not expose the device to strong vibrations.
- ▶ Support the pipe and fix it in place.
- ▶ Support the device and fix it in place.
- ▶ Mount the sensor and transmitter separately.

Adapters



Suitable adapters (double-flange reducers) can be used to install the sensor in larger-diameter pipes. The resulting higher rate of flow improves measuring accuracy with very slow-moving media.



- The nomogram shown here can be used to calculate the pressure loss caused by reducers and expanders. It only applies to liquids with a viscosity similar to that of water.
- If the medium has a high viscosity, a larger measuring tube diameter can be considered in order to reduce pressure loss.

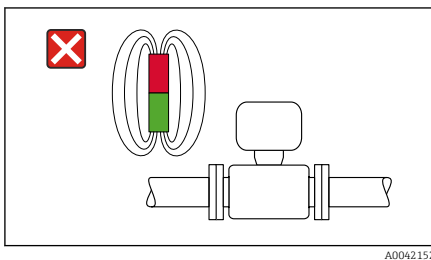
1. Calculate the ratio of the diameters d/D .
2. Determine the flow velocity after the reduction.
3. From the chart, determine the pressure loss as a function of the flow velocity v and the d/D ratio.

Seals

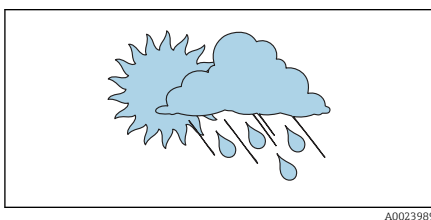
Note the following when installing seals:
For plastic flanges: seals are **always** required.

Magnetism and static electricity

Do not install the device near magnetic fields, e.g. Engines, transformers.



Outdoor use



- Avoid exposure to direct sunlight.
- Install in a location protected from sunlight.
- Avoid direct exposure to weather conditions.
- Use a weather protection cover → *Transmitter*, 152.

Installing the device

Preparing the device

1. Remove the entire transportation packaging.
2. Remove protective covers or protective caps on the device.

Installing seals

⚠ WARNING

Improper process sealing can put staff at risk!

- ▶ Check whether the seals are clean and undamaged.

NOTICE

Incorrect installation can lead to incorrect measurement results!

- ▶ The internal diameter of the seal must be greater than or equal to that of the process connection and pipe.
- ▶ Fit the seals and measuring pipe centrically.
- ▶ Make sure that the seals do not protrude into the pipe cross-section.

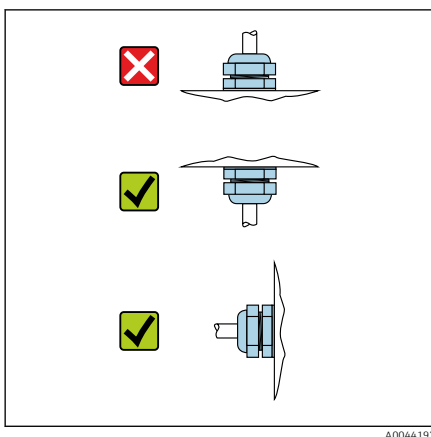
In the case of metal process connections, tighten the screws. The process connection forms a metal connection with the sensor, which ensures a defined compression of the seal.

Installing the grounding rings

- In the case of plastic pipes or pipes with an insulating liner, grounding is via grounding rings.
- Observe the information for the use of grounding rings → *Ensuring potential equalization*, 46.
- Grounding rings can be ordered separately from Endress+Hauser → *Device-specific accessories*, 152.

Installing the sensor

1. Install the sensor between the pipe flanges.
2. In the case of plastic process connections, observe the maximum screw tightening torque for lubricated threads: 7 Nm (5.2 lbf ft).
3. Install the device or turn the transmitter housing in such a way that the cable entries point down or to the side.



A0044192

Welding in the sensor

⚠ WARNING

Incorrect grounding of the welding device damages the electronics!

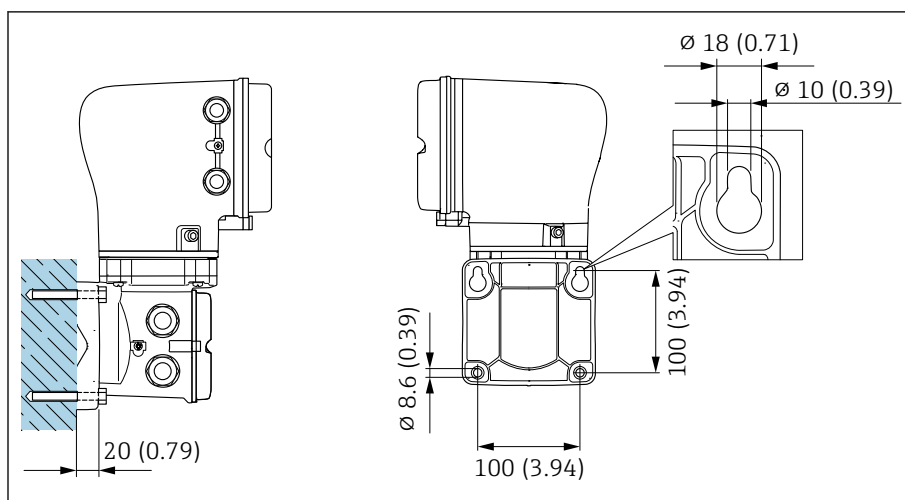
- ▶ Do not ground the welding unit via the device.

1. Tack-weld the sensor to secure it in the pipe. A suitable welding jig can be ordered separately as an accessory → *Sensor*,  152.
2. Loosen the hexagonal-headed bolts.
3. Open the pipe at least 8 mm (0.31 in) to remove the sensor and seal.
4. Remove the process connection from the sensor, along with the seal, from the pipe.
5. If thin-walled pipes carrying food are welded correctly:
Remove the sensor and seal.
6. Weld the process connection into the pipe.

** WARNING****Improper process sealing can put staff at risk!**

- ▶ Check whether the seals are clean and undamaged.
- ▶ Install the sensor between the two pipe flanges.

Mounting the transmitter on the wall



A0043473

5 Unit mm (in)

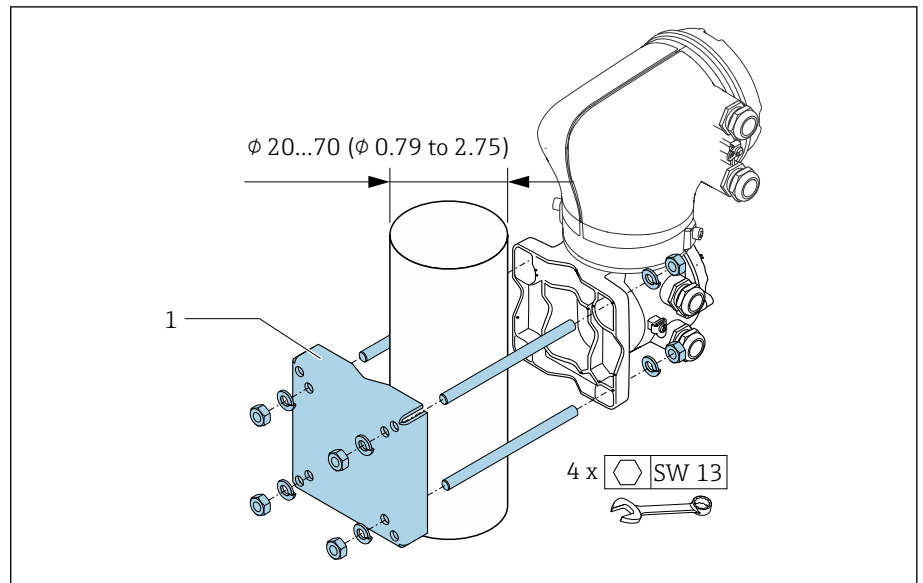
NOTICE

Ambient temperature too high!

If the electronics overheat this can damage the transmitter housing.

- ▶ Do not exceed the permissible temperature range for the ambient temperature.
- ▶ Use a weather protection cover → *Transmitter*, 152.
- ▶ Mount the device correctly.

Mounting the transmitter on a post



6 Unit mm (in)

NOTICE

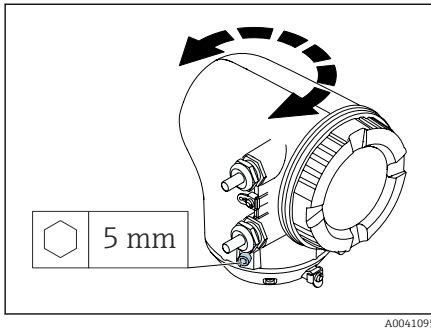
Ambient temperature too high!

If the electronics overheat this can damage the transmitter housing.

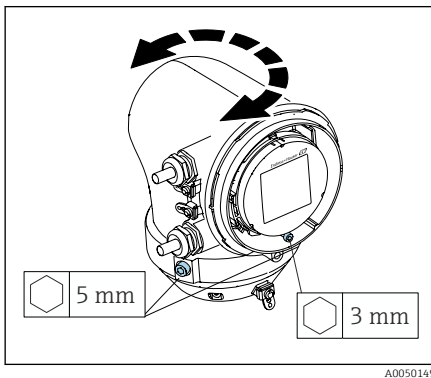
- ▶ Do not exceed the permissible temperature range for the ambient temperature.
- ▶ Use a weather protection cover → *Transmitter*, 152.
- ▶ Mount the device correctly.

Turning the transmitter housing

Order code for "Housing", option
"Aluminum"



Order code for "Housing", option
"Polycarbonate"



1. Loosen the fixing screws on both sides of the transmitter housing.

2. **NOTICE**

Overrotation of the transmitter housing!

Interior cables are damaged.

- ▶ Turn the transmitter housing a maximum of 180° in each direction.

Turn the transmitter housing to the desired position.

3. Tighten the screws in the logically reverse sequence.

1. Loosen the screw on the housing cover.

2. Open the housing cover.

3. Loosen the grounding screw (below the display).

4. Loosen the fixing screws on both sides of the transmitter housing.

5. **NOTICE**

Overrotation of the transmitter housing!

Interior cables are damaged.

- ▶ Turn the transmitter housing a maximum of 180° in each direction.

Turn the transmitter housing to the desired position.

6. Tighten the screws in the logically reverse sequence.

Post-mounting check

Is the device undamaged (visual check)?	☐
Does the device conform to the measuring point specifications? For example: ■ Process temperature ■ Process pressure ■ Ambient temperature ■ Measuring range	☐
Has the correct orientation been selected for the device?	☐
Does the direction of the arrow on the device match the flow direction of the medium?	☐
Is the device protected against precipitation and sunlight?	☐
Are the screws tightened with the correct tightening torque?	☐
Was cleaning performed in accordance with the specified cleaning specifications prior to commissioning? → <i>Cleaning</i> ,  84?	☐

5 Electrical connection

Connecting requirements	40
Connecting cable connection	41
Transmitter connection	46
Ensuring potential equalization	46
Hardware settings	48
Post-connection check	49

Connecting requirements

Notes on the electrical connection

WARNING

Live parts!

Incorrect work performed on the electrical connections can result in an electric shock.

- ▶ Have electrical connection work carried out by appropriately trained specialists only.
- ▶ Comply with applicable federal/national installation codes and regulations.
- ▶ Comply with national and local workplace safety regulations.
- ▶ Ground the device carefully and provide potential equalization.
- ▶ Connect protective earthing to all outer ground terminals.

Additional protective measures

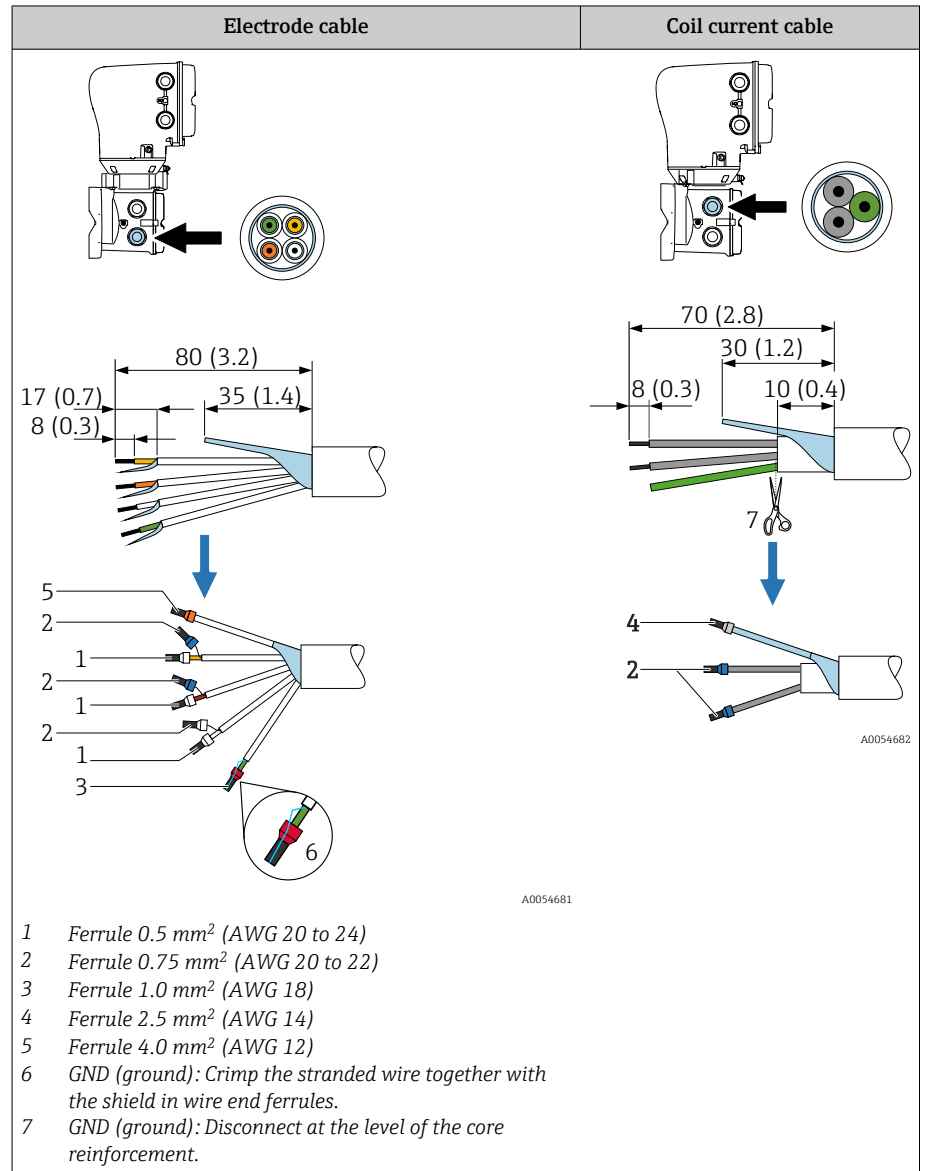
The following protective measures are required:

- Set up a disconnecting device (switch or power-circuit breaker) to easily disconnect the device from the supply voltage.
- The DC power unit must be tested to ensure it meets technical safety requirements (e.g. PELV, SELV) with limited power sources (e.g. class 2).
- Plastic sealing plugs act as safeguards during transportation and must be replaced by suitable, individually approved installation material.
- Connection examples: → *Examples of electric terminals*,  156

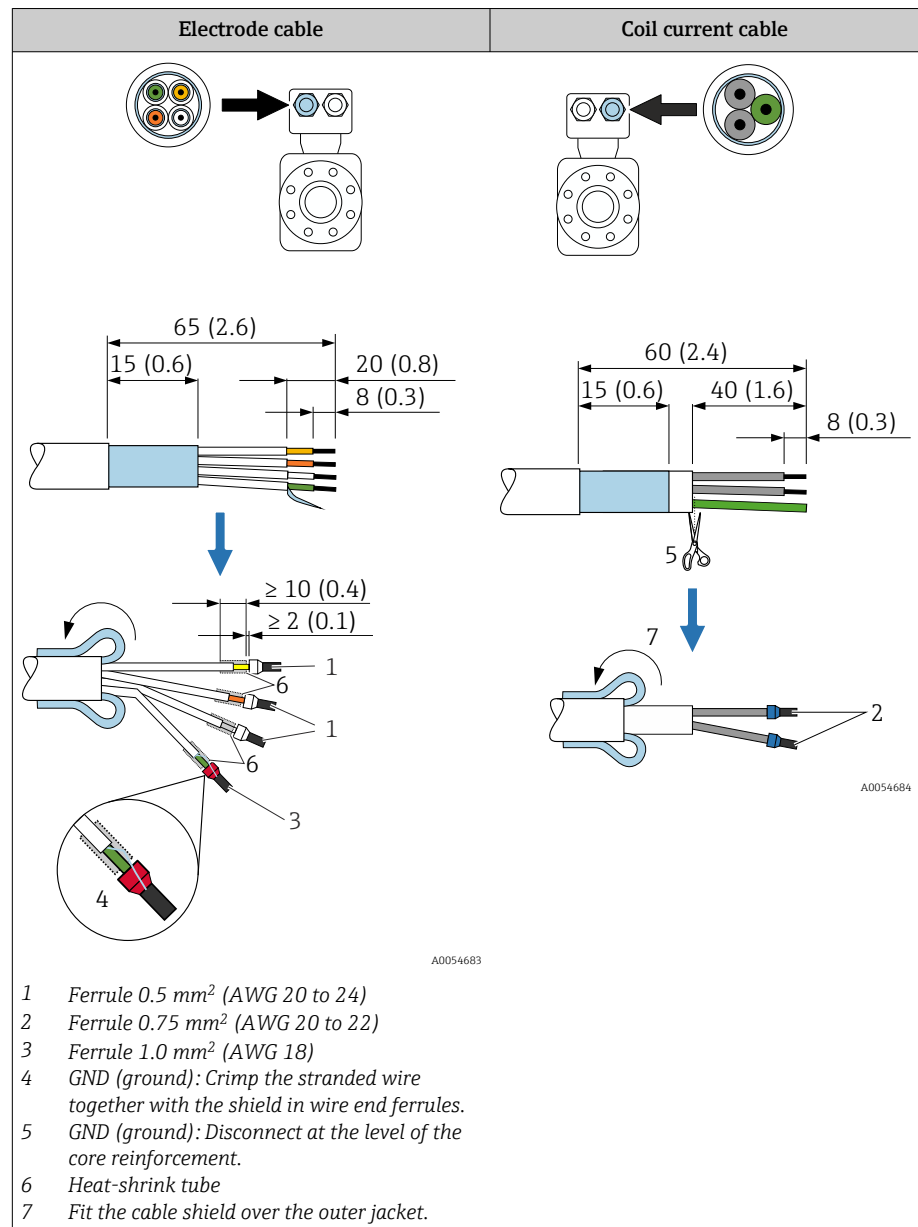
Connecting cable connection

Preparing the connecting cable

Transmitter



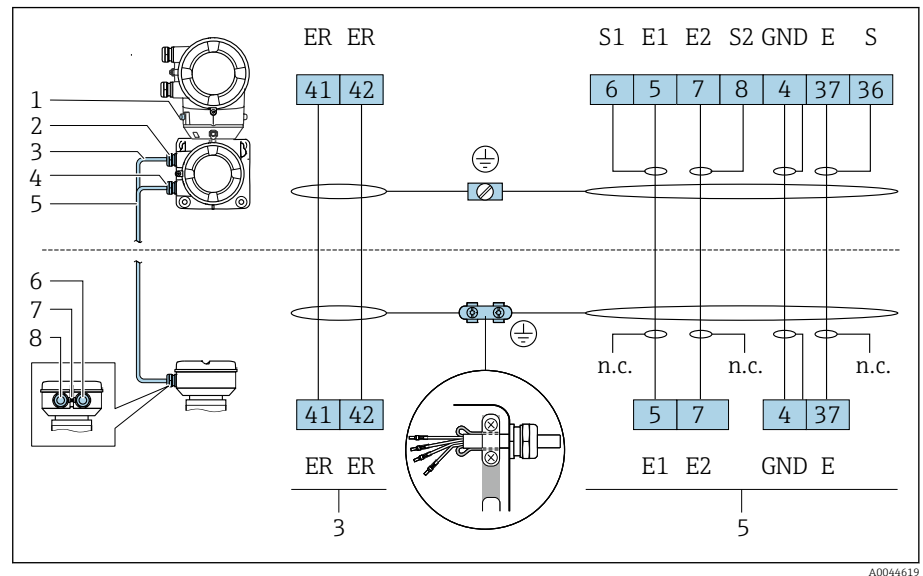
Sensor



1. Make sure that the ferrules do not touch the cable shields on the sensor side. Minimum distance = 1 mm (exception: green "GND" cable)
2. A: Terminate the electrode cable.
3. B: Fit ferrules over the strands and press in place.
4. Fit the cable shield on the sensor side over the outer jacket.
5. Insulate the cable shield on the transmitter side, e.g. heat shrink tube.

Connecting the connecting cable

Connecting cable terminal assignment



A0044619

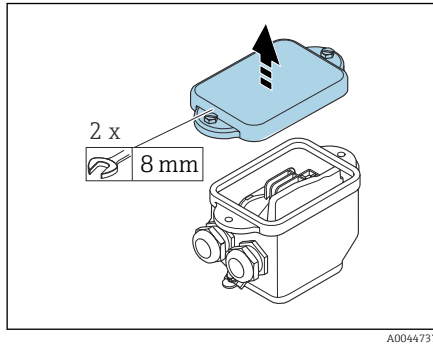
- 1 Outer ground terminal
- 2 Transmitter housing: cable entry for coil current cable
- 3 Coil current cable
- 4 Transmitter housing: cable entry for electrode cable
- 5 Electrode cable
- 6 Sensor connection housing: cable entry for electrode cable
- 7 Outer ground terminal
- 8 Sensor connection housing: cable entry for coil current cable

Wiring the sensor connection housing

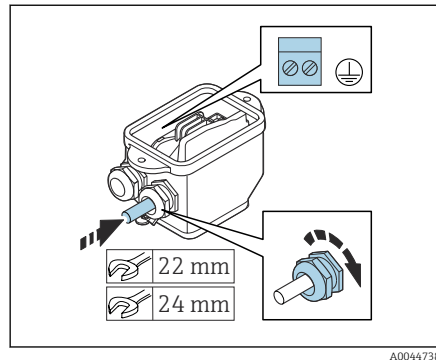
NOTICE

Incorrect wiring can damage the electronic components!

- ▶ Only connect sensors and transmitters with identical serial numbers.
- ▶ Connect the sensor connection housing and the transmitter housing to the potential equalization of the facility via the outer ground terminal.
- ▶ Connect the sensor and transmitter to the same potential.



1. Loosen the hexagonal-headed bolt of the connection compartment cover.
2. Remove the connection compartment cover.



NOTICE

If the sealing ring is missing, the housing is not sealed tight!

Damage to the device.

- ▶ Do not remove the sealing ring from the cable entry.

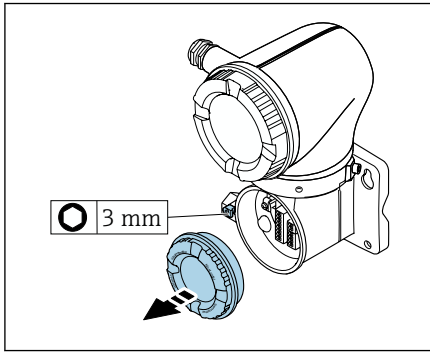
3. Feed the coil current cable and electrode cable through the corresponding cable entry.
4. Adjust the cable lengths.
5. Connect the cable shield to the strain relief clamp.
6. Strip the cable and cable ends.
7. Fit ferrules over the strands and press in place.
8. Connect the coil current cable and the electrode cable as per the terminal assignment.
9. Tighten the cable glands.
10. Close the connection compartment cover.

Wiring the transmitter housing

NOTICE

Incorrect wiring can damage the electronic components!

- ▶ Only connect sensors and transmitters with identical serial numbers.
- ▶ Connect the sensor connection housing and the transmitter housing to the potential equalization of the facility via the outer ground terminal.
- ▶ Connect the sensor and transmitter to the same potential.



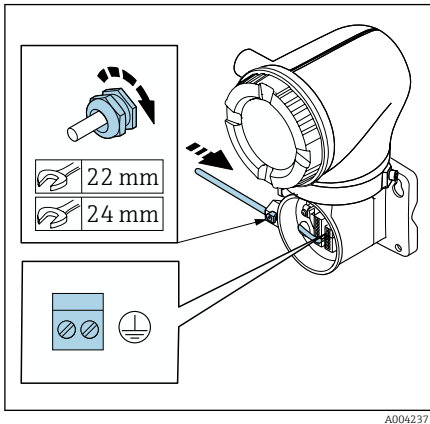
1. Loosen the Allen key of the securing clamp.
2. Open the connection compartment cover counterclockwise.

NOTICE

If the sealing ring is missing, the housing is not sealed tight!

Damage to the device.

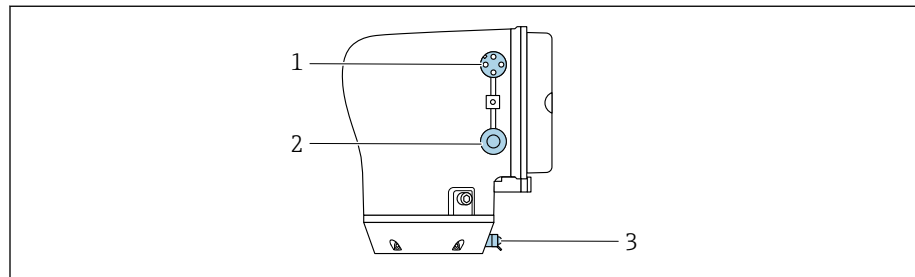
- Do not remove the sealing ring from the cable entry.



3. Feed the coil current cable and electrode cable through the corresponding cable entry.
4. Adjust the cable lengths.
5. Connect the cable shields to the inner ground terminal.
6. Strip the cable and cable ends.
7. Fit ferrules over the strands and press in place.
8. Connect the coil current cable and the electrode cable as per the terminal assignment.
9. Tighten the cable glands.
10. Close the connection compartment cover.
11. Fasten the securing clamp.

Transmitter connection

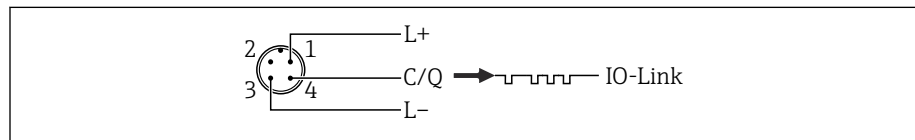
Transmitter terminal connections



A0053767

- 1 M12 plug for power supply (supply voltage) and signals (IO-Link)
- 2 Dummy plug
- 3 Outer ground terminal

Pin assignment of IO-Link device plug



A0053891

7 M12 A-coded (IEC 61076-2-101)

- 1 PIN 1: power supply
- 2 PIN 2: not used
- 3 PIN 3: reference potential for power supply/output
- 4 PIN 4: output 1 (IO-link)

Wiring the transmitter

- i** Pay attention to the requirements for the power supply cable and signal cable → *Requirements for connecting cable*, 94 .
- i**
 - Connect protective earthing to the outer signal terminals.
 - Connect the IO-Link signal cable to M12.

Ensuring potential equalization

Metal process connections

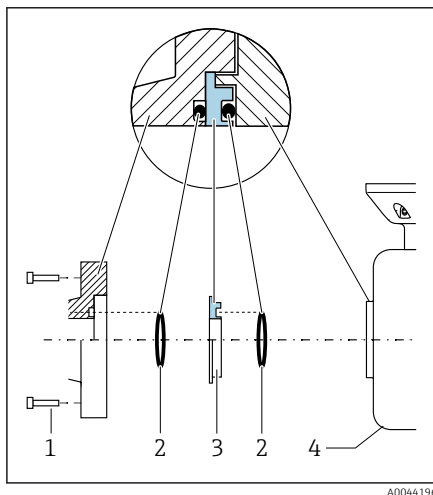
Potential equalization is via the metal process connections that are in contact with the medium and mounted directly on the sensor.

Plastic process connections

Note the following when using grounding rings:

- Depending on the option ordered, plastic disks are used instead of grounding rings on some process connections. The plastic disks act as "spacers" and do not have any potential equalization function. They perform a significant sealing function at the sensor and process connection interfaces. In the case of process connections without metal grounding rings, the plastic disks and seals must never be removed. Plastic disks and seals must always be installed.
- Grounding rings can be ordered separately as accessory DK5HR* from Endress+Hauser (does not contain any seals). When ordering make sure that the grounding rings are compatible with the material used for the electrodes, as otherwise there is the danger that the electrodes could be destroyed by electrochemical corrosion!
- If seals are required, they can be additionally ordered with seal set DK5G*.
- Grounding rings including seals are mounted inside the process connections. This does not affect the installed length.

Connection example for potential equalization with additional grounding ring



NOTICE

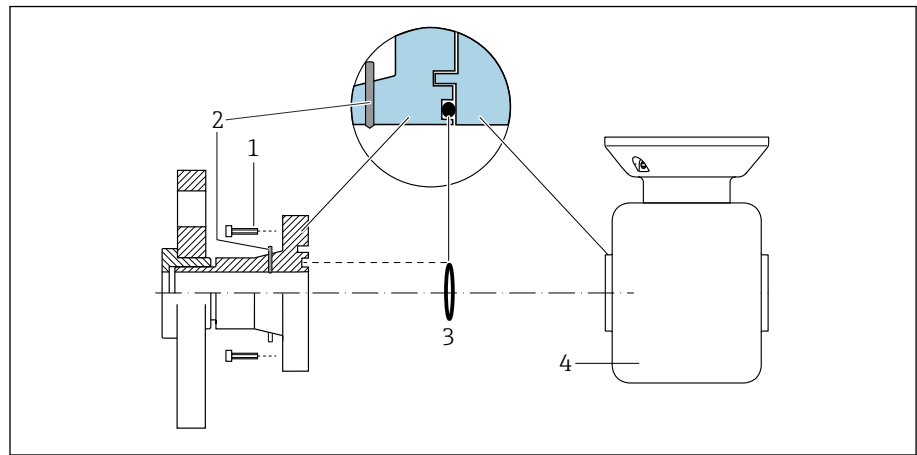
If potential equalization is not provided, this can lead to the electrochemical degradation of the electrodes or affect measurement accuracy!

Damage to the device.

- ▶ Install grounding rings.
- ▶ Provide (establish) potential equalization.

1. Loosen the hexagonal-headed bolts (1).
2. Remove the process connection from the sensor (4).
3. Remove the plastic disk (3), along with the seals (2), from the process connection.
4. Place the first seal (2) into the groove of the process connection.
5. Place the metal grounding ring (3) into the process connection.
6. Place the second seal (2) into the groove of the grounding ring.
7. Observe the maximum screw tightening torques for lubricated threads: 7 Nm (5.2 lbf ft)
8. Mount the process connection on the sensor (4).

Connection example for potential equalization with grounding electrodes

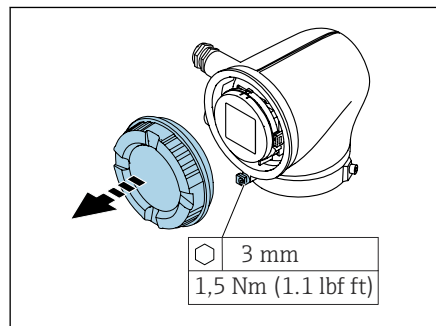


A0028972

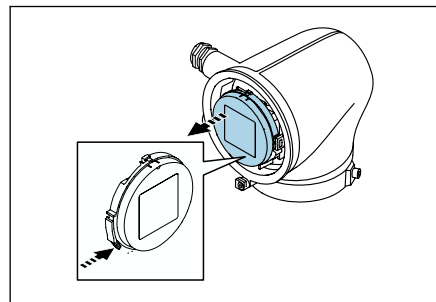
- 1 Hexagonal-headed bolts of process connection
- 2 Integrated grounding electrodes
- 3 Seal
- 4 Sensor

Hardware settings

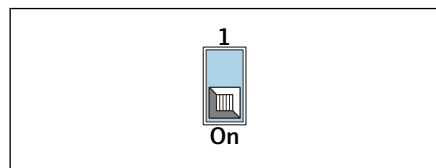
Enabling write protection



A0041094



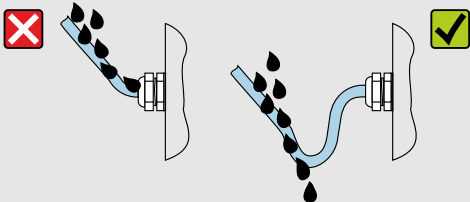
A0041330



A0044412

1. Loosen the Allen key of the securing clamp.
2. Open the housing cover counterclockwise.
3. Press the tab of the display module holder.
4. Remove the display module from the display module holder.
5. Set the write protection switch on the back of the display module to the **On** position.
 - ↳ Write protection is enabled.
6. Follow the sequence in the reverse order to reassemble.

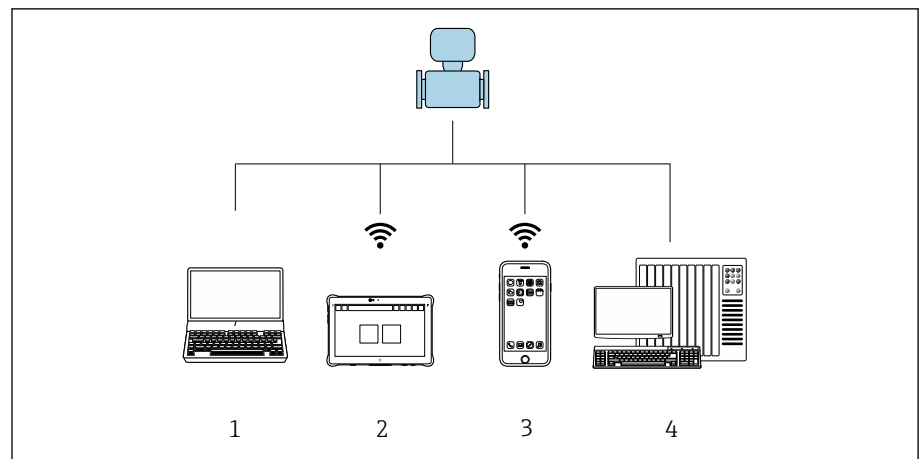
Post-connection check

Only for remote version: Is the serial number on the nameplates of the connected sensor and transmitter identical?	☐
Is the potential equalization established correctly?	☐
Is the protective earthing established correctly?	☐
Are the device and cable undamaged (visual check)?	☐
Do the cables meet the requirements?	☐
Is the terminal assignment correct?	☐
Have old and damaged seals been replaced?	☐
Are the seals dry, clean and installed correctly?	☐
Are all the cable glands installed, firmly tightened and leak-tight?	☐
Are dummy plugs inserted in unused cable entries?	☐
Are transportation plugs replaced by dummy plugs?	☐
Are the housing screws and housing cover tightened?	☐
Do the cables loop down before the cable gland ("water trap")? 	☐
Does the supply voltage match the specifications on the transmitter nameplate?	☐

6 User operation

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Operation via SmartBlue app	52

Overview of the operating options



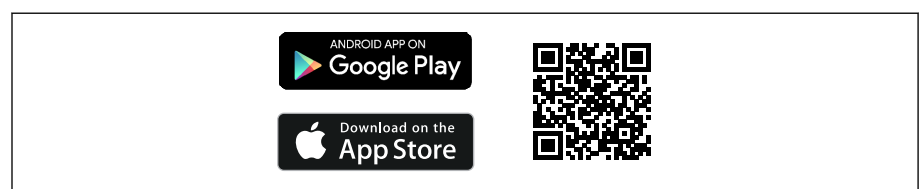
A0054834

- 1 Computer with operating tool, e.g. FieldCare, DeviceCare or IODD operating tools
- 2 Field Xpert SMT70 via Bluetooth, e.g. SmartBlue App
- 3 Tablet or smartphone via Bluetooth, e.g. SmartBlue App
- 4 Automation system, e.g. PLC

Operation via SmartBlue app

The device can be operated and configured with the SmartBlue App.

- The SmartBlue app must be downloaded onto a mobile device for this purpose
- For information on the compatibility of the SmartBlue app with mobile devices, see **Apple App Store (iOS devices)** or **Google Play Store (Android devices)**
- Incorrect operation by unauthorized persons is prevented by means of encrypted communication and password encryption.
- The Bluetooth® function can be deactivated after initial device setup.



A0033202

 8 QR code for free Endress+Hauser SmartBlue App

Download and installation:

1. Scan the QR code or enter **SmartBlue** in the search field of the Apple App Store (iOS) or Google Play Store (Android).
2. Install and start the SmartBlue app.
3. For Android devices: enable location tracking (GPS) (not required for iOS devices).
4. Select a device that is ready to receive from the device list displayed.

Login:

1. Enter the user name: admin
2. Enter the initial password: serial number of the device

3. Change the password after logging in for the first time



Information on password and reset code

For devices that meet the requirements of IEC 62443-4-1 "Secure product development lifecycle management" ("ProtectBlue"):

- If the user-defined password is lost: refer to the user management instructions and the reset button in the operating manual.
- Refer to the associated Security Manual (SD).

For all other devices (without "ProtectBlue"):

- If the user-defined password is lost, access can be restored via a reset code. The reset code is the serial number of the device in reverse. The original password is once again valid after the reset code has been entered.
- The reset code can also be changed in addition to the password.
- If the user-defined reset code is lost, the password can no longer be reset via the SmartBlue app. Contact Endress+Hauser Service in this case.

7 System integration

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Device description files

Version data

Firmware version	01.00.zz	- On the title page of the Operating instructions - On the transmitter nameplate → <i>Transmitter nameplate</i>,  17 - System → Information → Device → Firmware version
Release date of firmware version	06.2024	-
Manufacturer ID	17	-
Device type code	Promag10 IOL	Guidance → Commissioning → Device identification → Device name
Device ID	9728257	- On the transmitter nameplate → <i>Transmitter nameplate</i>,  17 - Application → IO-Link → Device ID

Operating tools

The suitable device description file for the individual operating tools is listed in the table below, along with information on where the file can be obtained.

IO-link	Sources for obtaining device descriptions
FieldCare	www.endress.com → Downloads - USB stick (contact Endress+Hauser)
DeviceCare	www.endress.com → Downloads - USB stick (contact Endress+Hauser)

Process data

Process data input

Transmission direction	float32	float32	float32	float32	uint8	bool	bool	bool	bool	bool	bool	bool	bool
←	Volume flow	Conductivity	Temperature	Totalizer 1 value	Extended device status	SSC 4.2	SSC 4.1	SSC 3.2	SSC 3.1	SSC 2.2	SSC 2.1	SSC 1.2	SSC 1.1

Name	Data type	Description	Value range	Unit
Volume flow	float32	Volume flow currently measured	$-1.4 \cdot 10^{+21}$ to $1.4 \cdot 10^{+21}$	m ³ /h
Conductivity ¹⁾	float32	Conductivity currently measured	$-1.4 \cdot 10^{+21}$ to $1.4 \cdot 10^{+21}$	S/m
Temperature ¹⁾	float32	Medium temperature currently measured	$-1.4 \cdot 10^{+21}$ to $1.4 \cdot 10^{+21}$	°C
Totalizer 1 value	float32	Current value of totalizer 1	$-1.4 \cdot 10^{+21}$ to $1.4 \cdot 10^{+21}$	m ³
Extended device status	uint8	Current extended device status	→  9,  58	-
Switching signal, channel 4.2	bool	Current switching signal, channel 4.2	0 = false 1 = true	-
Switching signal, channel 4.1	bool	Current switching signal, channel 4.1	0 = false 1 = true	-

Name	Data type	Description	Value range	Unit
Switching signal, channel 3.2	bool	Current switching signal, channel 3.2	0 = false 1 = true	-
Switching signal, channel 3.1	bool	Current switching signal, channel 3.1	0 = false 1 = true	-
Switching signal, channel 2.2	bool	Current switching signal, channel 2.2	0 = false 1 = true	-
Switching signal, channel 2.1	bool	Current switching signal, channel 2.1	0 = false 1 = true	-
Switching signal, channel 1.2	bool	Current switching signal, channel 1.2	0 = false 1 = true	-
Switching signal, channel 1.1	bool	Current switching signal, channel 1.1	0 = false 1 = true	-

- 1) The following substitute value is read if the application package or hardware version is not suitable: +3.3e38 and substituted in IODD by "No measured data".

Process data output

Transmission direction	bool	bool	bool	bool	bool	bool	bool	bool	bool	bool
←	Totalizer 1 – Totalize	Totalizer 1 – Reset + hold	Totalizer 1 – Reset + totalize	Totalizer 1 – Hold	Flow override	Device search	CSC 4 – Totalizer 1	CSC 3 – Temperature	CSC 2 – Conductivity parameter	CSC 1 – Volume flow parameter

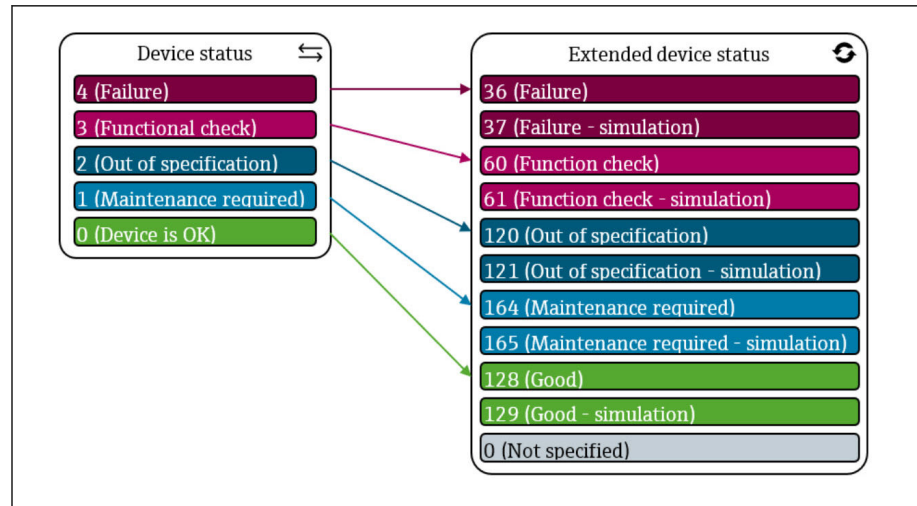
Name	Data type	Description	Value range
Totalizer 1 – Totalize	bool	The totalizer is started or continues running.	Off On
Totalizer 1 – Reset + hold	bool	The totalizer is reset to "0" and stopped.	Off On
Totalizer 1 – Reset + totalize	bool	The totalizer is reset to "0" and restarted.	Off On
Totalizer 1 – Hold	bool	The totalizer is stopped.	Off On
Flow override	bool	Reports the flow rate as zero until flow override is deactivated. Can be used during cleaning processes, for example.	Off On
Device search	bool	Activate the device search to locate the device in the application. When the function is activated, the device emits visual signals (e.g. a flashing LED or local display).	Off On
Control signal channel 4 – Totalizer 1	bool	Disables the corresponding measured value. When the function is activated, the process data input is set to "No measured data".	Off On
Control signal channel 3 – Temperature	bool		Off On
Control signal channel 2 – Conductivity parameter	bool		Off On
Control signal channel 1 – Volume flow parameter	bool		Off On

Extended device status

The "Extended device status" maps the device status in the cyclical process data and also displays an activated simulation.



During an active simulation, the "Device status" and "Extended device status" may differ from each other, depending on the scenario.



A0055077

9 Extended device status

Information about IO-Link communication

- i** The following contents are described in the accompanying Special Documentation:
- Reading out and writing device data (ISDU – Indexed Service Data Unit)
 - Endress+Hauser-specific device data
 - IO-Link-specific device data
 - System commands

b For detailed IO-Link information, see "IO-Link" Special Documentation for the device → *Related documentation*, 6

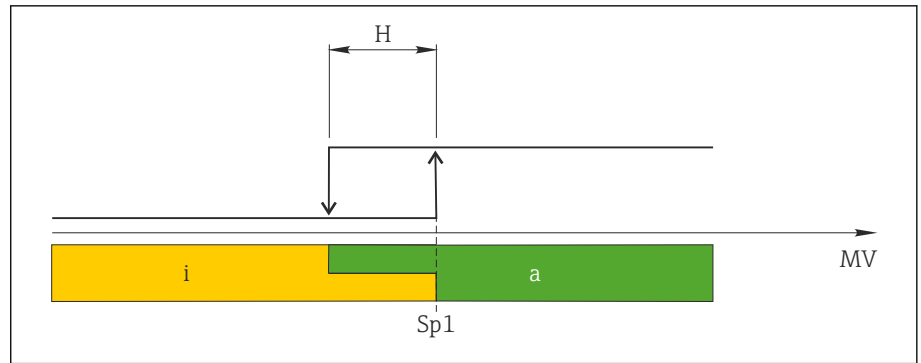
Switching signals

The switching signals offer a simple way of monitoring the measured values for limit violations.

Each switching signal is clearly assigned to a process value and provides a status (active/inactive). This status is transmitted along with the process data → *Process data*, 56. The switching behavior of this status must be configured using the configuration parameters of a "Switching Signal Channel" (SSC). In addition to manual configuration for switch points SP1 and SP2, a teach mechanism is available in the "Teach single value" menu. With this option, the current process value is written to the SP1 or SP2 parameter of the selected SSC using a system command. The following section illustrates the different behaviors of the modes available for selection. The "Logic" parameter is always "High active" in these cases. If the logic is to be inverted, the "Logic" parameter can be set to "Low active".

Single point mode

SP2 is not used in this mode.



A0055074

10 SSC, single point

H Hysteresis

$Sp1$ Switch point 1

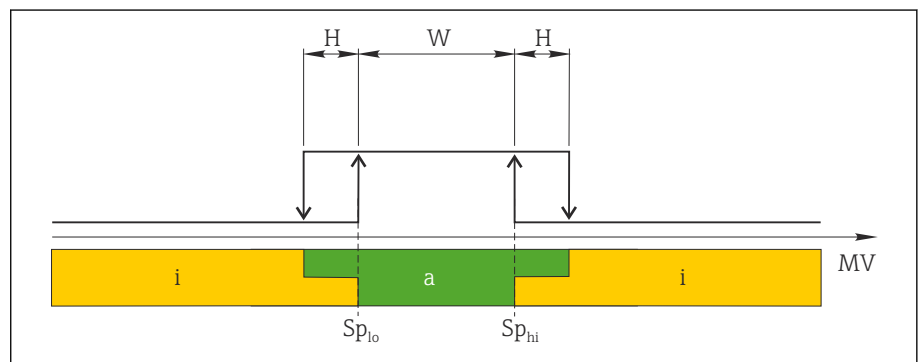
MV Measured value

i Inactive (orange)

a Active (green)

Window mode

SP_{hi} always corresponds to whichever value is higher, $SP1$ or $SP2$, while SP_{lo} always corresponds to whichever value is lower, $SP1$ or $SP2$.



A0055075

11 SSC, window

H Hysteresis

W Window

Sp_{lo} Switch point with lower measured value

Sp_{hi} Switch point with higher measured value

MV Measured value

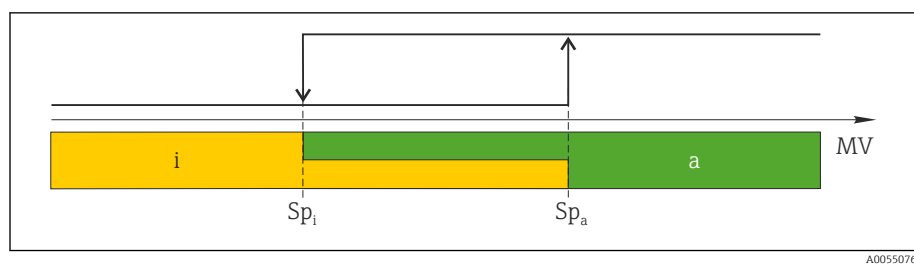
i Inactive (orange)

a Active (green)

Two-point mode

SP_{hi} always corresponds to whichever value is higher, $SP1$ or $SP2$, while SP_{lo} always corresponds to whichever value is lower, $SP1$ or $SP2$.

Hysteresis is not used.



 12 *SSC, two-point*

Sp_i Switch point inactive

Sp_a Switch point active

MV Measured value

i Inactive (orange)

a Active (green)

8 Commissioning

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Post-installation check and post-connection check

Before commissioning the device, make sure that the post-installation and post-connection checks have been performed:

- Post-installation check → *Post-mounting check*,  37
- Post-connection check → *Post-connection check*,  49

IT security

We only provide a warranty if the device is installed and used as described in the Operating Instructions. The device is equipped with security mechanisms to protect it against any inadvertent changes to the device settings.

IT security measures in line with operators' security standards and designed to provide additional protection for the device and device data transfer must be implemented by the operators themselves.

Device-specific IT security

Access via Bluetooth

Secure signal transmission via Bluetooth uses an encryption method tested by the Fraunhofer Institute.

- Without the SmartBlue App, the device is not visible via Bluetooth.
- Only one point-to-point connection is established between the device and a smartphone or tablet.

Access via the SmartBlue App

Two access levels (user roles) are defined for the device: the **Operator** user role and the **Maintenance** user role. The **Maintenance** user role is configured when the device leaves the factory.

If a user-specific access code is not defined (in the Enter access code parameter), the default setting **0000** continues to apply and the **Maintenance** user role is automatically enabled. The device's configuration data are not write-protected and can be edited at all times.

If a user-specific access code has been defined (in the Enter access code parameter), all the parameters are write-protected. The device is accessed with the **Operator** user role. When the user-specific access code is entered a second time, the **Maintenance** user role is enabled. All parameters can be written to.



For detailed information, see the "Description of Device Parameters" document pertaining to the device.

Protecting access via a password

There are a variety of ways to protect against write access to the device parameters:

- User-specific access code:
Protect write access to the device parameters via all the interfaces.
- Bluetooth key:
The password protects access and the connection between an operating unit, e.g. a smartphone or tablet, and the device via the Bluetooth interface.

General notes on the use of passwords

- The access code and Bluetooth key that are valid when the device is delivered must be redefined during commissioning.
- Follow the general rules for generating a secure password when defining and managing the access code and Bluetooth key.
- The user is responsible for the management and careful handling of the access code and Bluetooth key.

Write protection switch

The entire operating menu can be locked via the write protection switch. The values of the parameters cannot be changed. Write protection is disabled when the device leaves the factory.

Access authorization with write protection:

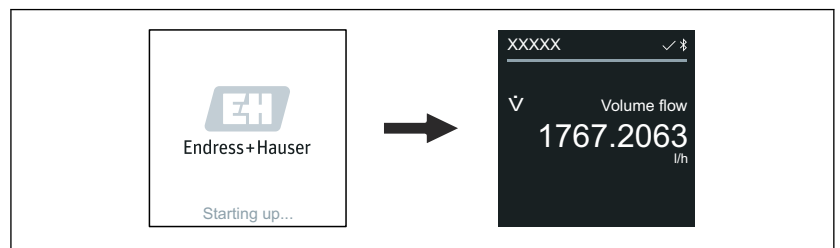
- Disabled: write access to the parameters
- Enabled: read-only access to the parameters

Write protection is enabled with the write protection switch on the back of the display module → *Hardware settings*,  48.

 The local display indicates that write protection is enabled on the top right of the display: .

Switching on the device

- ▶ Switch on the supply voltage for the device.
 - ↳ The local display switches from the start screen to the operational display.



A0042938

 If device startup is not successful, the device displays an error message to this effect → *Diagnostics and troubleshooting*,  70.

Commissioning the device

SmartBlue App



Information on the SmartBlue App .

Connecting the SmartBlue App to the device

1. Enable Bluetooth on the mobile handheld terminal, tablet or smartphone.
2. Start the SmartBlue App.
 - ↳ A Live List shows all the devices available.
3. Select the desired device.
 - ↳ The SmartBlue App shows the device login.
4. Under user name, enter **admin**.
5. Under password, enter the device's serial number. Serial number:
 - *Transmitter nameplate*, 17.
6. Confirm your entries.
 - ↳ The SmartBlue App connects to the device and displays the main menu.

Backing up or duplicating the device data

The device does not have a memory module. However, using an operating tool based on the FDT technology (e.g. FieldCare) or the SmartBlue App, the following options are available:

- Save/recover configuration data
- Duplicate device configurations
- Transfer all relevant parameters when replacing electronic inserts

For more information → *Related documentation*, 6

9 Operation

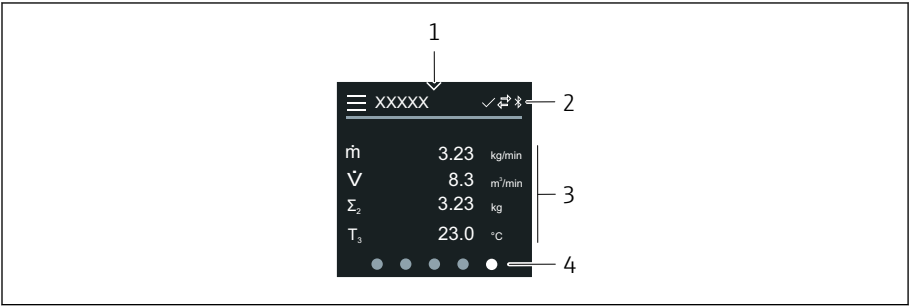
Operational display	66
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Operational display

During routine operation, the local display shows the operational display screen.

 The operational display can be customized: see the description of parameters .

Operational display



- 1 Quick access
- 2 Status symbols, communication symbols and diagnostic symbols
- 3 Measured values
- 4 Rotating page display

Symbols

-  Locking status
-  Bluetooth is active.
-  Device communication is enabled.
-  Status signal: function check
-  Status signal: maintenance required
-  Status signal: out of specification
-  Status signal: failure
-  Status signal: diagnostics active.

Reading off the device locking status

Indicates the write protection with the highest priority that is currently active.

Navigation

"System" menu → Device management → Locking status

Parameter overview with brief description

Parameter	Description	User interface
Locking status	Indicates the write protection with the highest priority that is currently active.	■ Hardware locked ■ Temporarily locked option (e.g. during IO-Link block configuration or parameter upload)

HistoROM data management

The device features HistoROM data management. Device data and process data can be saved, imported and exported with the HistoROM data management function, making operation and servicing far more reliable, secure and efficient.

Data backup

Automatically

The most important device data, e.g. sensor and transmitter, are automatically saved in the S+T-DAT.

Following replacement of the sensor, the customer-specific sensor data are transferred to the device. The device goes into operation immediately without any problems.

Manual

The transmitter data (customer settings) must be manually saved.

Storage concept

	HistoROM backup	S+T-DAT
Available data	▪ Event logbook, e.g. Diagnostic events ▪ Parameter data record backup	▪ Sensor data, e.g. Nominal diameter ▪ Serial number ▪ Calibration data ▪ Configuration of the device, e.g. software options
Storage location	On the sensor electronics module (ISEM)	In the sensor connector in the sensor neck

Data transmission

- A parameter configuration can be transferred to another device using the export function of the operating tool. The parameter configuration can be duplicated or saved in an archive.
- IO-Link engineering tools also provide an option for carrying out parameter configuration using an IO-Link master, allowing parameters to be saved and restored from there.

10 Diagnostics and troubleshooting

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General troubleshooting

Local display

Fault	Possible causes	Remedy
Local display dark, no output signals	Supply voltage does not match the voltage specified on the nameplate.	Apply the correct supply voltage.
	Supply voltage has incorrect polarity.	Reverse polarity of supply voltage.
	Connector is not plugged in correctly.	Check contact of cables.
	Electronics module is defective.	Check connector.
Local display is dark, but signal output is within the valid range.	Incorrect contrast setting of local display.	Order the appropriate spare part.
	Cable connector for the local display is not correctly connected.	Adjust the contrast of the local display to ambient conditions.
	Local display is defective.	Plug in the cable connector correctly.
Display alternates between error message and operational display	Diagnostic event has occurred.	Order the appropriate spare part.
Local display shows text in a foreign, incomprehensible language.	A foreign language is set.	Carry out appropriate troubleshooting measures.
		Set the language of the local display.

Only for remote version

Fault	Possible causes	Remedy
Local display displays a fault, no output signals	Cable connectors between the electronics module and local display are not plugged in correctly.	Plug in the cable connector correctly.
	Electrode cable and coil current cable are not plugged in correctly.	Plug in the electrode cable and coil current cable correctly.

Output signal

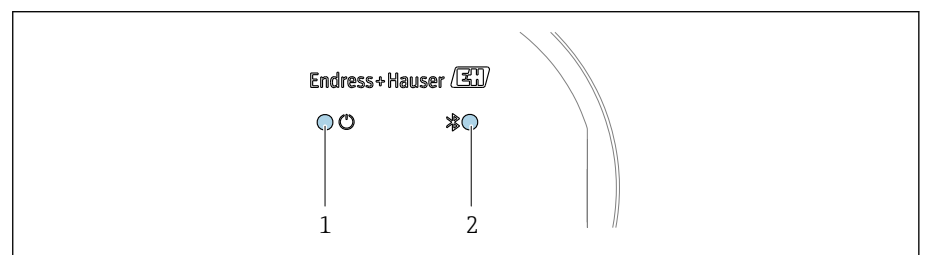
Fault	Possible causes	Remedy
Local display shows the correct value, but signal output is incorrect, though in the valid range.	Parameter configuration error	■ Check parameter configuration. ■ Correct parameter configuration.
Device is measuring incorrectly.	■ Parameter configuration error ■ The device is being operated outside the application range.	■ Check parameter configuration. ■ Correct parameter configuration. ■ Observe limit values indicated.

Access and communication

Fault	Possible causes	Remedy
Not possible to write-access the parameter.	Write protection is enabled.	Set the write protection switch on the local display to the Off position.
	Current user role has limited access authorization.	1. Check user role. 2. Enter correct customer-specific access code.
Device communication is not possible.	Data transfer is active.	Wait until the data transfer or the current action is finished.
SmartBlue App does not show the device in the live list.	■ Bluetooth is disabled on the device. ■ Bluetooth is disabled on the smartphone or tablet.	1. Check whether the Bluetooth symbol appears on the local display. 2. Enable Bluetooth on the device. 3. Enable Bluetooth on the smartphone or tablet.
Device cannot be operated with the SmartBlue App.	■ Bluetooth connection is not available. ■ The device is already connected to another smartphone or tablet. ■ Incorrect password entered. ■ Password forgotten.	1. Check whether other devices are connected to the SmartBlue App. 2. Disconnect any other device connected to the SmartBlue App. 1. Enter correct password. 2. Contact Endress+Hauser service organization.
Login with user data is not possible with the SmartBlue App.	Device in operation for the first time.	1. Enter the initial password (serial number of the device). 2. Change the initial password.

Diagnostic information via LED

Only for devices with the order code for "Display; operation", option H



A0044231

- 1 Device status
2 Bluetooth

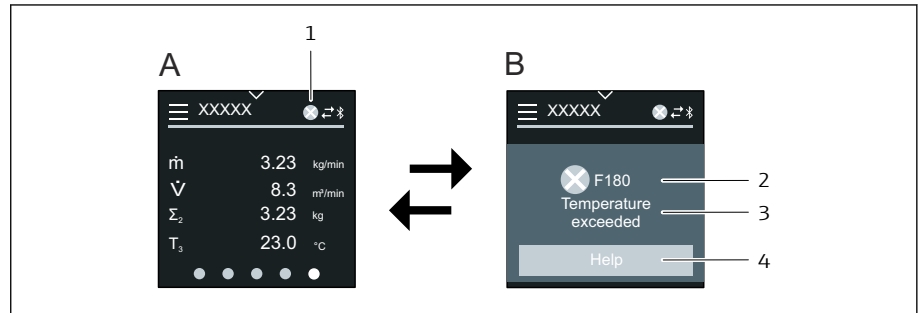
LED	Status	Meaning
1 Device status (normal operation)	Off	No power supply
	Permanently green	Device status is OK. No warning / failure / alarm
	Flashing red	Warning is active.
	Permanently red	Alarm is active.

LED	Status	Meaning
2 Bluetooth	Off	Bluetooth is disabled.
	Permanently blue	Bluetooth is enabled.
	Flashing blue	Data transfer in progress.

Diagnostic information on local display

Diagnostic message

The local display alternates between displaying faults as a diagnostic message and displaying the operational display screen.



A0042937

- A Operational display in alarm condition
 B Diagnostic message
 1 Diagnostic behavior
 2 Diagnostic behavior with diagnostic code
 3 Short text
 4 Open information on remedial measures(HART and Modbus RS485 only)

If two or more diagnostic events are pending simultaneously, the local display only shows the diagnostic message with the highest priority.



Other diagnostic events that have occurred can be opened as follows:

- Via FieldCare → *Operating tools* , 109
- Via DeviceCare → *Operating tools* , 109
- Via IO-Link

Status signals

The status signals provide information on the state and reliability of the device by categorizing the cause of the diagnostic information (diagnostic event).



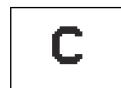
The status signals are categorized according to NAMUR Recommendation NE 107: F = Failure, C = Function Check, S = Out of Specification, M = Maintenance Required, N = No Effect



A0013956

Failure

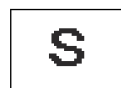
- A device error has occurred.
- Measured value is no longer valid.



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Function check

Device is in the service mode, e.g. during a simulation.



A0013958

Out of specification

Device is being operated outside the technical specification limits, e.g. outside the process temperature range.



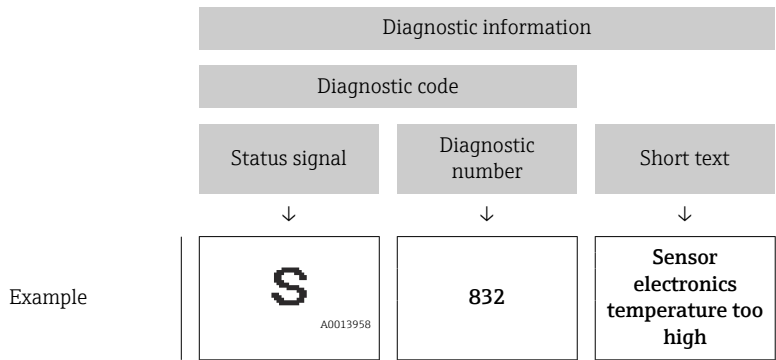
A0013957

Maintenance required

- Maintenance is required.
- Measured value is still valid.

Diagnostic information

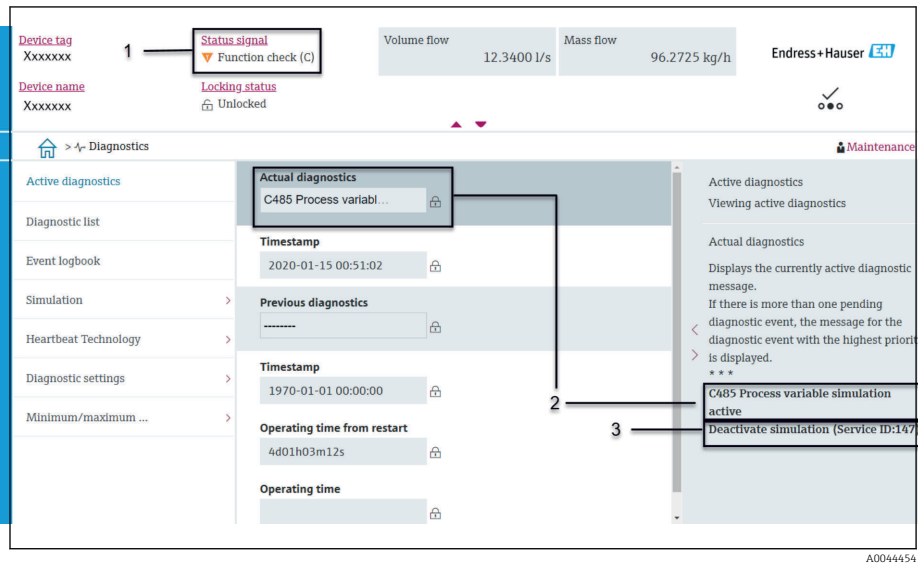
The fault can be identified using the diagnostic information. The short text displays a tip about the fault.



Diagnostic information in FieldCare or DeviceCare

Diagnostic options

After the connection has been established, the device shows faults on the home page.

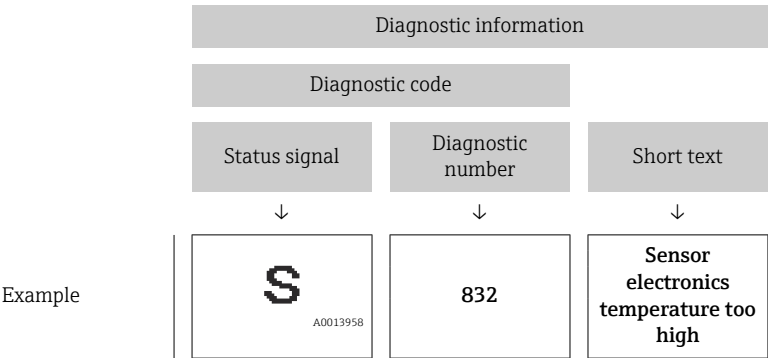


- 1 Status area with diagnostic behavior and status signal
- 2 Diagnostic code and short message
- 3 Troubleshooting measures with service ID

-  Other diagnostic events that have occurred can be opened in the **Diagnostics** menu as follows:
 - Via parameter
 - Via submenus

Diagnostic information

The fault can be identified using the diagnostic information. The short text displays a tip about the fault. The corresponding symbol for the diagnostic behavior appears at the start.



Changing the diagnostic information

Adapting the diagnostic behavior

Each item of diagnostic information is assigned a specific diagnostic behavior at the factory. The user can change the assignment for specific diagnostic information in the **Diagnostic settings** submenu.

Navigation path

Diagnostics → Diagnostic settings

You can assign the following options to the diagnostic number as the diagnostic behavior:

Options	Description
Alarm	■ Device stops measurement. ■ Signal outputs and totalizers assume a defined alarm condition. ■ Diagnostic message is generated.
Warning	■ Device continues measuring. ■ Signal outputs and totalizers are not affected. ■ Diagnostic message is generated.
Logbook entry only	■ Device continues measuring. ■ The local display shows the diagnostic message in the Event logbook submenu (Event list submenu) and does not alternate with the operational display.
Off	■ Diagnostic event is ignored. ■ Diagnostic message is not generated and not entered.

Overview of diagnostic information

 The amount of diagnostic information and the number of measured variables affected increase if the device has one or more application packages.

Diagnostic number	Short text	Remedy instructions	Status signal [from the factory]	Diagnostic behavior [from the factory]
Diagnostic of sensor				
043	Sensor 1 short circuit detected	1. Check sensor cable and sensor 2. Execute Heartbeat Verification 3. Replace sensor cable or sensor	S	Warning ¹⁾
082	Data storage inconsistent	Check module connections	F	Alarm
083	Memory content inconsistent	1. Restart device 2. Restore S-DAT data 3. Replace S-DAT	F	Alarm
168	Buildup limit exceeded	Clean measuring tube	M	Warning
169	Conductivity measurement failed	1. Check grounding conditions 2. Deactivate conductivity measurement	M	Warning
170	Coil resistance faulty	Check ambient and process temperature	F	Alarm
180	Temperature sensor defective	1. Check sensor connections 2. Replace sensor cable or sensor 3. Turn off temperature measurement	F	Warning
181	Sensor connection faulty	1. Check sensor cable and sensor 2. Execute Heartbeat Verification 3. Replace sensor cable or sensor	F	Alarm
Diagnostic of electronic				
201	Electronics faulty	1. Restart device 2. Replace electronics	F	Alarm
230	Date/time incorrect	1. Replace RTC buffer battery 2. Set date and time	M	Warning ¹⁾
231	Date/time not available	1. Replace display module or its cable 2. Set date and time	M	Warning ¹⁾
242	Firmware incompatible	1. Check firmware version 2. Flash or replace electronic module	F	Alarm
252	Module incompatible	1. Check electronic modules 2. Check if correct modules are available (e.g. NEx, Ex) 3. Replace electronic modules	F	Alarm
278	Display module defective	Replace display module	F	Alarm
283	Memory content inconsistent	Restart device	F	Alarm
302	Device verification active	Device verification in progress, please wait.	C	Warning ¹⁾
311	Sensor electronics (ISEM) faulty	Maintenance required! Do not reset device	M	Warning

Diagnostic number	Short text	Remedy instructions	Status signal [from the factory]	Diagnostic behavior [from the factory]
331	Firmware update failed in module 1 to n	1. Update firmware of device 2. Restart device	F	Warning
372	Sensor electronics (ISEM) faulty	1. Restart device 2. Check if failure recurs 3. Replace sensor electronic module (ISEM)	F	Alarm
373	Sensor electronics (ISEM) faulty	Contact service	F	Alarm
376	Sensor electronics (ISEM) faulty	1. Replace sensor electronic module (ISEM) 2. Turn off diagnostic message	S	Warning ¹⁾
377	Electrode signal faulty	1. Activate empty pipe detection 2. Check partial filled pipe and installation direction 3. Check sensor cabling 4. Deactivate diagnostics 377	S	Warning ¹⁾
378	Electronic module supply voltage faulty	1. Restart device 2. Check if failure recurs 3. Replace electronic module	F	Alarm
383	Memory content	Reset device	F	Alarm
387	HistoROM data faulty	Contact service organization	F	Alarm
Diagnostic of configuration				
410	Data transfer failed	1. Retry data transfer 2. Check connection	F	Alarm
412	Processing download	Download active, please wait	C	Warning
419	Power cycle required	Power cycle device	F	Alarm
437	Configuration incompatible	1. Update firmware 2. Execute factory reset	F	Alarm
438	Dataset different	1. Check dataset file 2. Check device parameterization 3. Download new device parameterization	M	Warning
453	Flow override active	Deactivate flow override	C	Warning
484	Failure mode simulation active	Deactivate simulation	C	Alarm
485	Process variable simulation active	Deactivate simulation	C	Warning
495	Diagnostic event simulation active	Deactivate simulation	C	Warning
511	Electronic module settings faulty	1. Check measuring period and integration time 2. Check sensor properties	C	Alarm
Diagnostic of process				
832	Sensor electronics temperature too high	Reduce ambient temperature	S	Warning ¹⁾
833	Sensor electronics temperature too low	Increase ambient temperature	S	Warning ¹⁾

Diagnostic number	Short text	Remedy instructions	Status signal [from the factory]	Diagnostic behavior [from the factory]
834	Process temperature too high	Reduce process temperature	S	Warning ¹⁾
835	Process temperature too low	Increase process temperature	S	Warning ¹⁾
842	Process value below limit	Low flow cut off active! Check low flow cut off configuration	S	Warning ¹⁾
937	Sensor symmetry	1. Eliminate external magnetic field near sensor 2. Turn off diagnostic message	S	Warning ¹⁾
938	Coil current not stable	1. Check if external magnetic interference is present 2. Perform Heartbeat Verification 3. Check flow value	F	Alarm ¹⁾
944	Monitoring failed	Check process conditions for Heartbeat Monitoring	S	Warning
961	Electrode potential out of specification	1. Check process conditions 2. Check ambient conditions	S	Warning ¹⁾
962	Pipe empty	1. Perform full pipe adjustment 2. Perform empty pipe adjustment 3. Turn off empty pipe detection	S	Warning ¹⁾

1) Diagnostic behavior can be changed.

Pending diagnostic events

The **Active diagnostics** submenu displays the current diagnostic event and the last diagnostic event to occur.

Diagnostics → Active diagnostics

 The **Diagnostic list** submenu shows other diagnostic events that are pending.

Diagnostic list

The **Diagnostic list** submenu shows up to 5 currently pending diagnostic events with the related diagnostic information. If more than 5 diagnostic events are pending, the local display shows the diagnostic information with the highest priority.

Navigation path

Diagnostics → Diagnostic list

Event logbook

Reading out the event logbook

 The event logbook is only available via FieldCare, DeviceCare or SmartBlue App (Bluetooth).

The **Event logbook** submenu shows a chronological overview of the event messages that have occurred.

Navigation path

Diagnostics menu → **Event logbook** submenu

Chronological display with a maximum of 20 event messages.

The event history includes the following entries:

- Diagnostic event → *Overview of diagnostic information*,  75
- Information event → *Overview of information events*,  79

In addition to the operation time of the event occurrence, each event is also assigned a symbol that indicates whether the event has occurred or has ended:

- Diagnostic event
 - ☹: Occurrence of the event
 - ☺: End of the event
- Information event
 - ☹: Occurrence of the event



Filter event messages:

Filtering the event logbook

The **Event logbook** submenu displays the category of event messages that were configured with the **Filter options** parameter.

Navigation path

Diagnostics → Event logbook → Filter options

Filter categories

- All
- Failure (F)
- Function check (C)
- Out of specification (S)
- Maintenance required (M)
- Information (I)

Overview of information events

The information event is only displayed in the event logbook.



See also information in the IODD finder
→ <https://ioddfinder.io-link.com/>,  108.

Info number	Info name
I1000	----- (Device ok)
I1079	Sensor changed
I1089	Power on
I1090	Configuration reset
I1091	Configuration changed
I11036	Date/time set successfully
I11167	Date/time resynchronized
I1137	Display module replaced
I1151	History reset
I1155	Sensor electronics temperature reset
I1157	Memory error event list
I1256	Display: access status changed

Info number	Info name
I1335	Firmware changed
I1351	Empty pipe detection adjustment failure
I1353	Empty pipe detection adjustment ok
I1397	Fieldbus: access status changed
I1398	CDI: access status changed
I1443	Buildup thickness not determined
I1444	Device verification passed
I1445	Device verification failed
I1459	I/O module verification failed
I1461	Sensor verification failed
I1462	Sensor electronic module verific. failed
I1512	Download started
I1513	Download finished
I1514	Upload started
I1515	Upload finished
I1622	Calibration changed
I1624	All totalizers reset
I1625	Write protection activated
I1626	Write protection deactivated
I1629	CDI: login successful
I1632	Display: login failed
I1633	CDI: login failed
I1634	Reset to factory settings
I1635	Reset to delivery settings
I1649	Hardware write protection activated
I1650	Hardware write protection deactivated
I1712	New flash file received
I1725	Sensor electronic module (ISEM) changed

Resetting the device

The entire configuration, or a part of the configuration, can be reset to a defined state here.

Navigation path

System → Device management → Device reset

Options	Description
To delivery settings	Every parameter for which a customer-specific default setting was ordered is reset to the customer-specific value. All other parameters are reset to the factory setting.
Restart device	The restart resets every parameter with data stored in volatile memory (RAM) to the factory setting (e.g. measured value data). The device configuration remains unchanged.
Restore S-DAT backup	Restores the data that is saved on the S-DAT. Additional information: This function can be used to resolve the memory issue "083 Memory content inconsistent" or to restore the S-DAT data when a new S-DAT has been installed. Visibility depends on order options or device settings
Create T-DAT backup	Creates T-DAT backup.

Restore T-DAT backup	Restores the data saved on the T-DAT. This function can be used to resolve the memory issue "283 Memory content inconsistent" or to restore the T-DAT data when a new T-DAT has been installed.Visibility depends on order options or device settings
(Back to box) ¹⁾	Similar to the reset To delivery settings option, the IO-Link connection is also disconnected. Consequently any existing DataStorage Backup in the master is not overwritten. Device is waiting for power cycle.

1) Available as IO-Link system command

11 Maintenance

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Maintenance tasks

The device is maintenance-free. Modifications or repairs may only be carried out following consultation with an Endress+Hauser service organization. It is recommended to examine the device regularly for corrosion, mechanical wear and damage.

Cleaning

Cleaning of surfaces not in contact with the medium

1. Recommendation: Use a lint-free cloth that is either dry or slightly dampened using water.
2. Do not use sharp objects or aggressive cleaning agents that could damage surfaces (e.g. displays, housing) and seals.
3. Do not use high-pressure steam.
4. Ensure compliance with the protection class of the device.

NOTICE

Cleaning agents can damage the surfaces!

Incorrect cleaning agents can damage the surfaces!

- Do not use cleaning agents containing concentrated mineral acids, alkalis or organic solvents e.g. benzyl alcohol, methylene chloride, xylene, concentrated glycerol cleaners or acetone.

Cleaning of surfaces in contact with the medium

Note the following for cleaning and sterilization in place (CIP/SIP):

- Use only cleaning agents to which the materials in contact with the medium are sufficiently resistant.
- Observe the permitted maximum medium temperature.

Replacement seals

The sensor's seals (particularly aseptic gasket seals) must be replaced periodically.

The replacement interval depends on:

- The frequency of the cleaning cycles
- The medium temperature
- The cleaning temperature

Replacement seals (accessory part)

Services

Endress+Hauser offers a wide range of services for device maintenance, e.g. recalibration, maintenance service or device tests.

Endress+Hauser sales organizations can provide information about the services available.

12 Disposal

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Removing the device

1. Disconnect the device from the supply voltage.
2. Remove all connecting cables.

⚠ WARNING

Process conditions can put staff at risk!

- ▶ Wear suitable protective equipment.
- ▶ Allow the device and pipe to cool.
- ▶ Empty the device and pipe so that they are unpressurized.
- ▶ Rinse the device and pipe if necessary.

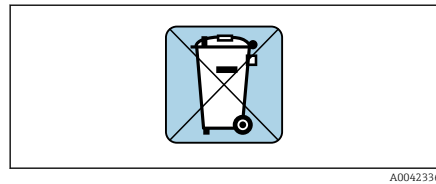
3. Remove the device correctly.

Disposing of the device

⚠ WARNING

Dangerous media can endanger staff and the environment!

- ▶ Ensure that the device and all cavities are free of medium residues that are hazardous to health or the environment, e.g. substances that have permeated into crevices or diffused through plastic.



If required by the Directive 2012/19/EU of the European Parliament and the Council of 4 July 2012 on waste electrical and electronic equipment (WEEE), the device is marked with the depicted symbol in order to minimize the disposal of WEEE as unsorted municipal waste.

- Do not dispose of devices bearing this marking as unsorted municipal waste. Instead, return them to Endress+Hauser for disposal under the applicable conditions.
- Observe applicable federal/national regulations.
- Ensure proper separation and reuse of the device components.
- Overview of installed materials: → *Materials*, 106

13 Technical data

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Input

Measured variable

Direct measured variables	■ Volume flow (proportional to induced voltage) ■ Conductivity (order code for "Sensor option", option CX) ■ Temperature (DN 15 to 150 (½" to 6") with order code for "Sensor option", option CI "Medium temperature measurement")
Calculated measured variables	Mass flow Corrected conductivity (DN 15 to 150 (½" to 6") with order code for "Sensor option", option CI "Medium temperature measurement" and order code for "Functionality", option D)

Operable flow range

Over 1000 : 1

Measuring range

Typically $v = 0.01$ to 10 m/s (0.03 to 33 ft/s) with specified measuring accuracy

Electrical conductivity:

- ≥ 5 $\mu\text{S/cm}$ for liquids in general
- ≥ 20 $\mu\text{S/cm}$ for demineralized water

Flow characteristic values in SI units: DN 2 to 150 (½" to 6")

Nominal diameter		Recommended Flow rate	Factory settings		
		min./max. full scale value ($v \sim 0.3/10$ m/s)	Full scale value current output ($v \sim 2.5$ m/s)	Pulse value (~ 2 pulse/s)	Low flow cut off ($v \sim 0.04$ m/s)
[mm]	[in]	[dm³/min]	[dm³/min]	[dm³]	[dm³/min]
2	⅛	0.06 to 1.8	0.5	0.005	0.01
4	⅝	0.25 to 7	2	0.025	0.05
8	⅝	1 to 30	8	0.1	0.1
15	½	4 to 100	25	0.2	0.5
25	1	9 to 300	75	0.5	1
40	1 ½	25 to 700	200	1.5	3
50	2	35 to 1 100	300	2.5	5
65	–	60 to 2 000	500	5	8
80	3	90 to 3 000	750	5	12
100	4	145 to 4 700	1200	10	20
125	5	220 to 7 500	1850	15	30
150	6	330 to 10 000	2 500	30	42

Flow characteristic values in US units: $\frac{1}{12}$ - 6" (DN 2 - 150)

Nominal diameter		Recommended Flow rate	Factory settings		
		min./max. full scale value (v ~ 0.3/10 m/s)	Full scale value current output (v ~ 2.5 m/s)	Pulse value (~ 2 pulse/s)	Low flow cut off (v ~ 0.04 m/s)
[in]	[mm]	[gal/min]	[gal/min]	[gal]	[gal/min]
$\frac{1}{12}$	2	0.015 to 0.5	0.1	0.001	0.002
$\frac{1}{32}$	4	0.07 to 2	0.5	0.005	0.008
$\frac{5}{16}$	8	0.25 to 8	2	0.02	0.025
$\frac{1}{2}$	15	1 to 27	6	0.05	0.1
1	25	2.5 to 80	18	0.2	0.25
1 $\frac{1}{2}$	40	7 to 190	50	0.5	0.75
2	50	10 to 300	75	0.5	1.25
3	80	24 to 800	200	2	2.5
4	100	40 to 1250	300	2	4
5	125	60 to 1950	450	5	7
6	150	90 to 2650	600	5	12

Output

Output signal

Output versions

Order code 020: output; input	Output version
Option F	IO-Link

IO-Link

Physical interface	Similar to the standard IEC 61131-9
Signal	Digital communication signal IO-Link, 3-wire
IO-Link version	1.1
IO-Link SSP version	Smart Sensor Profile 2nd Edition V1.2
IO-Link device port	IO-Link port class A

Signal on alarm

Output behavior in the event of a device alarm (failure mode)

IO-Link

Operating mode	Digital transmission of all failure information
Device status	Readable via cyclic and acyclic data transmission

Low flow cut off

The switch points for low flow cut off are user-selectable.

Galvanic isolation

The outputs are galvanically isolated from one another and from earth.

Protocol-specific data

IO-Link specification	Version 1.1.3
Device ID	9728257
Manufacturer ID	17
Smart Sensor Profile	Smart Sensor Profile 2nd Edition V1.2; supported ■ Identification and Diagnosis ■ Digital Measuring and Switching Sensor (as per SSP type 4.3.4) ■ Function Class Sensor Control Wide
Smart Sensor Profile Type	Measuring profile type 4.3.4 Measuring and Switching Sensor, floating point, 4 channel
SIO mode	No
Speed	COM2 (38.4 kBaud)
Minimum cycle time	12 ms
Process data width	Input: 18 bytes (as per SSP 4.3.4) Output: 2 bytes (as per SSP 4.3.4)
OnRequestdata	8 bytes
Data storage	Yes
Block configuration	Yes
Device operational	The device is operational 6 s after the supply voltage has been applied
System integration	Cyclic input measured variables: ■ Volume flow [m³/h] ■ Conductivity [S/m], depending on order options or device settings ■ Temperature [°C], depending on the sensor option selected ■ Totalizer 1 [m³] Cyclic output measured variables: ■ Totalizer submenu – Totalize option ■ Totalizer submenu – Reset + hold option ■ Totalizer submenu – Reset + totalize option ■ Totalizer submenu – Hold option ■ Flow override ■ Device search

Device description

In order to integrate field devices into a digital communication system, the IO-Link system needs a description of the device parameters, such as output data, input data, data format, data volume and supported transmission rate.

These data are available in the device description (IODD) which is provided to the IO-Link Master when the communication system is commissioned.

The IODD can be downloaded as follows:

- www.endress.com
- <https://ioddfinder.io-link.com>

Power supply

Supply voltage

Order code for "Power supply"	Terminal voltage	Frequency range
Option A IO-Link port class A	DC 18 to 30 V ¹⁾	–

1) These values are absolute minimum and maximum values. No tolerance applies. The DC power unit must be tested to ensure it meets technical safety requirements (e.g. PELV, SELV) with limited power sources (e.g. Class 2).

Power consumption

- Transmitter:
IO-Link: Max. 6 W (active power)
- Switch-on current:
IO-Link: Max. 400 mA

Current consumption

Max 200 mA. (18 to 30 V, IO-Link port class A)

Power supply failure

- Totalizers stop at the last value measured.
- Device configuration remains unchanged.
- Error messages (incl. total operated hours) are stored.

Cable entries

M12 plug-in connector

Overvoltage protection

Mains voltage fluctuations	→ Supply voltage,  93
Overvoltage category	Overvoltage category II
Short-term, temporary overvoltage	Between cable and neutral conductor up to 1200 V for max. 5s
Long-term, temporary overvoltage	Up to 500 V between cable and ground

Cable specifications

Requirements for connecting cable

Electrical safety

As per applicable national regulations.

Permitted temperature range

- Observe the installation guidelines that apply in the country of installation.
- The cables must be suitable for the minimum temperatures and maximum temperatures to be expected.

Power supply cable (incl. conductor for the inner ground terminal)

- A standard installation cable is sufficient.
- Provide grounding according to applicable national codes and regulations.

Signal cable

IO-Link:
Twisted three- or four-core cable M12 A-coded according to IEC 61076-2-101 recommended with

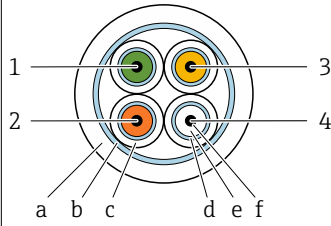
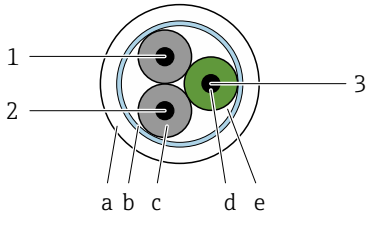
- Conductor cross-section: 0.34 mm² (AWG22)
- Max. cable length: 20 m

Ground cable requirements

Copper wire: at least 6 mm² (0.0093 in²)

Connecting cable requirements

 Connecting cable only necessary for remote version.

Electrode cable	Coil current cable
 A0054679 1 GND (green): Ground-wire 0.38 mm²(AWG 21) 2 E1 (brown): "Electrode E1" - core 0.38 mm²(AWG 21) 3 E (yellow): grounding 0.38 mm² (AWG 21) 4 E2 (white): "Electrode E2"- core 0.38 mm² (AWG 21) a Outer jacket b Cable shield c Core jacket d Core shield e Core insulation f Core	 A0054680 1 ER+ (black): coil current core 0.75 mm² (AWG 18) 2 ER- (black): coil current core 0.75 mm² (AWG 18) 3 NC (yellow-green): not connected 0.75 mm² (AWG 18) a Outer jacket b Cable shield c Core insulation d Core e Core reinforcement

Electrode cable

Design	3×0.38 mm ² (21 AWG) with common, braided copper shield (Ø ~ 9.5 mm (0.37 in)) and individual shielded cores If using the empty pipe detection (EPD) function: 4×0.38 mm ² (21 AWG) with common, braided copper shield (Ø ~ 9.5 mm (0.37 in)) and individual shielded cores
Conductor resistance	≤ 50 Ω/km (0.015 Ω/ft)
Capacitance: core/shield	≤ 420 pF/m (128 pF/ft)
Cable length	Depends on the medium conductivity: maximum 200 m (656 ft)
Cable lengths (available for order)	5 m (15 ft), 10 m (30 ft), 20 m (60 ft)
Operating temperature	−20 to +80 °C (−4 to +176 °F)

Coil current cable

Design	3×0.75 mm ² (18 AWG) with common, braided copper shield (Ø ~ 9.5 mm (0.37 in)) and individual shielded cores
Conductor resistance	≤ 37 Ω/km (0.011 Ω/ft)
Capacitance: core/shield	≤ 120 pF/m (37 pF/ft)
Cable length	Depends on the medium conductivity, max. 200 m (656 ft)
Cable lengths (available for order)	5 m (15 ft), 10 m (30 ft), 20 m (60 ft) or variable length up to max. 200 m (656 ft)
Operating temperature	−20 to +80 °C (−4 to +176 °F)
Test voltage for cable insulation	≤ AC 1 433 V rms 50/60 Hz or ≥ DC 2 026 V

Performance characteristics

Reference operating conditions

- Error limits based on ISO 20456:2017
- Water, typically: +15 to +45 °C (+59 to +113 °F); 0.5 to 7 bar (73 to 101 psi)
- Data as indicated in the calibration protocol
- Accuracy based on accredited calibration rigs according to ISO 17025
- Reference temperature for conductivity measurement: 25 °C (77 °F)

 To obtain measured errors, use the *Applicator* sizing tool → *Service-specific accessory*,  153

Maximum measurement error

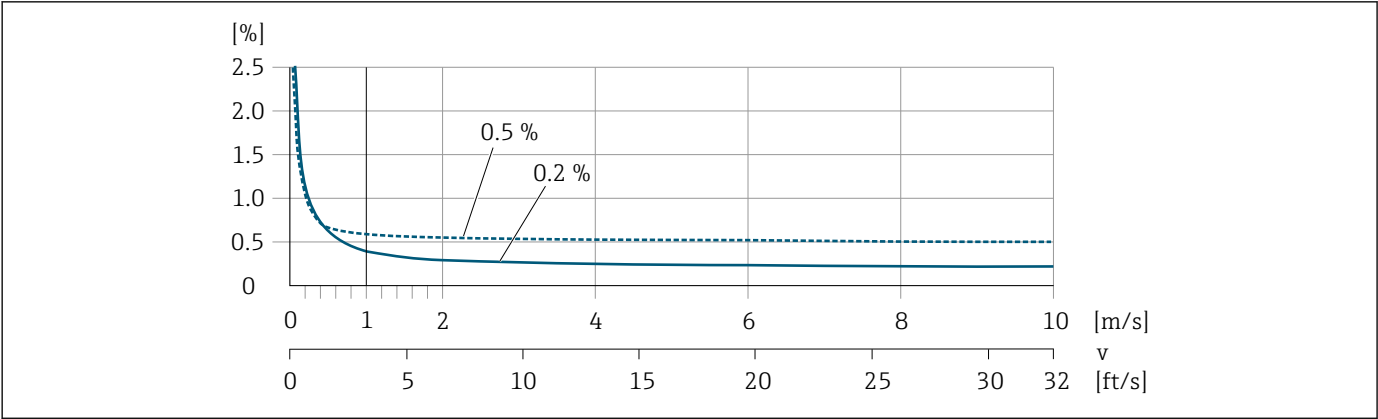
o. r. = of reading

Maximum permissible error under reference operating conditions

Volume flow

- ±0.5 % o. r. ±1 mm/s (±0.04 in/s)
- Optional: ±0.2 % o. r. ± 2 mm/s (0.08 in/s)

 Fluctuations in the supply voltage have no effect within the specified range.



13 Maximum measurement error in % o.r.

Temperature

±3 °C (±5.4 °F)

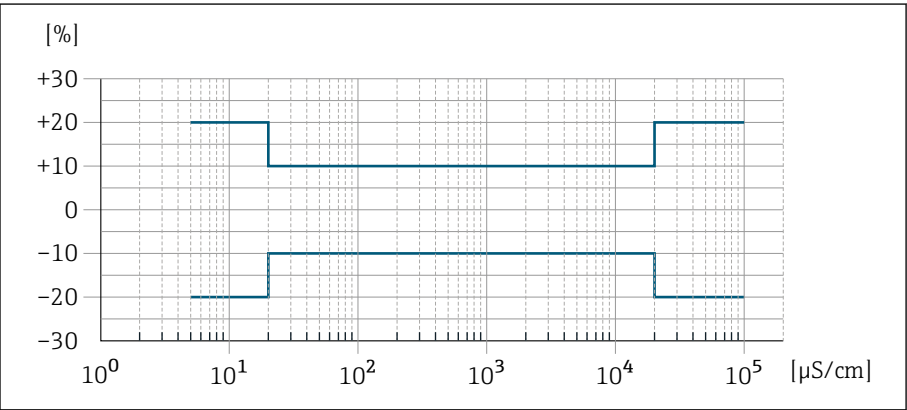
Electrical conductivity

Order code for "Conductivity measurement", option CX

The values apply for:

- Measurements at a reference temperature of +25 °C (+77 °F).
If the temperature differs, the temperature coefficient of the medium must be taken into account (typically 2.1%/K).
- Device version: compact (transmitter and sensor form a mechanical unit)
- Devices in a metal pipe or in a non-metal pipe with installed ground disks.
- Devices whose potential equalization has been established according to the specifications in the related Operating Instructions.

Conductivity [μS/cm]	Measurement error [%] o. r.
5 to 20	± 20%
20 to 20 000	± 10%
20 000 to 100 000	± 20%



14 Measurement error for order code "Conductivity measurement", option CX

Repeatability

Volume flow	Max. ±0.1 % o. r. ± 0.5 mm/s (0.02 in/s)
Electrical conductivity	■ Max. ±5 % o. r. (5 to 100 000 µS/cm) ■ Max. ±1 % o. r. for DN 15 to 150 in conjunction with stainless steel process connections, 1.4404 (F316L)
Temperature	±0.5 °C (±0.9 °F)

Temperature measurement response time

$T_{90} < 15 \text{ s}$

Environment

Ambient temperature range

Transmitter	–40 to +60 °C (–40 to +140 °F)
Local display	–20 to +60 °C (–4 to +140 °F) The readability of the display may be impaired at temperatures outside the temperature range.
Sensor	–40 to +60 °C (–40 to +140 °F)
Liner	Do not exceed or fall below the permitted temperature range of the liner → <i>Medium temperature range</i> , ☞ 100.

 Dependency of ambient temperature on medium temperature → *Medium temperature range*, ☞ 100

Storage temperature

The storage temperature corresponds to the ambient temperature range of the transmitter and sensor.

Relative humidity

The device is suitable for use in outdoor and indoor areas with a relative humidity of 5 to 95%.

Operating height

According to EN 61010-1

- Without overvoltage protection: ≤ 2 000 m
- With overvoltage protection: > 2 000 m (e.g. Endress+Hauser HAW series)

Degree of protection

Transmitter	■ IP66/67, Type 4X enclosure, suitable for pollution degree 4 ■ Open housing: IP20, Type 1 enclosure, suitable for pollution degree 2
Sensor	IP66/67, Type 4X enclosure, suitable for pollution degree 4

Vibration resistance and shock resistance

Compact version

Vibration, sinusoidal Following IEC 60068-2-6	2 to 8.4 Hz	3.5 mm peak
	8.4 to 2 000 Hz	1 g peak
Vibration, broad-band random Following IEC 60068-2-64	10 to 200 Hz	0.003 g ² /Hz
	200 to 2 000 Hz	0.001 g ² /Hz (1.54 g rms)
Shocks, half-sine Following IEC 60068-2-27	6 ms 30 g	

Shock

Due to rough handling similar to IEC 60068-2-31.

Remote version (sensor)

Vibration, sinusoidal Following IEC 60068-2-6	2 to 8.4 Hz	7.5 mm peak
	8.4 to 2 000 Hz	2 g peak
Vibration, broad-band random Following IEC 60068-2-6	10 to 200 Hz	0.01 g ² /Hz
	200 to 2 000 Hz	0.003 g ² /Hz (2.7 g rms)
Shocks, half-sine Following IEC 60068-2-6	6 ms 50 g	

Shock

Due to rough handling similar to IEC 60068-2-31.

Electromagnetic compatibility (EMC)

As per IEC/EN 61326 and
IO-Link Interface and System Specification

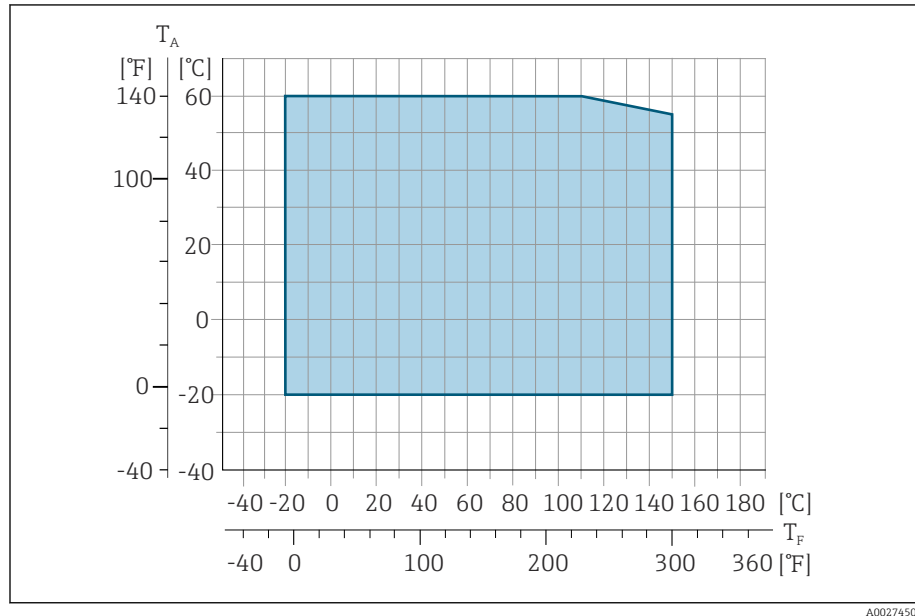


For more information: Declaration of Conformity

Process

Medium temperature range

-20 to +150 °C (-4 to +302 °F)



T_A Ambient temperature

T_F Medium temperature

Conductivity

The minimum conductivity is:

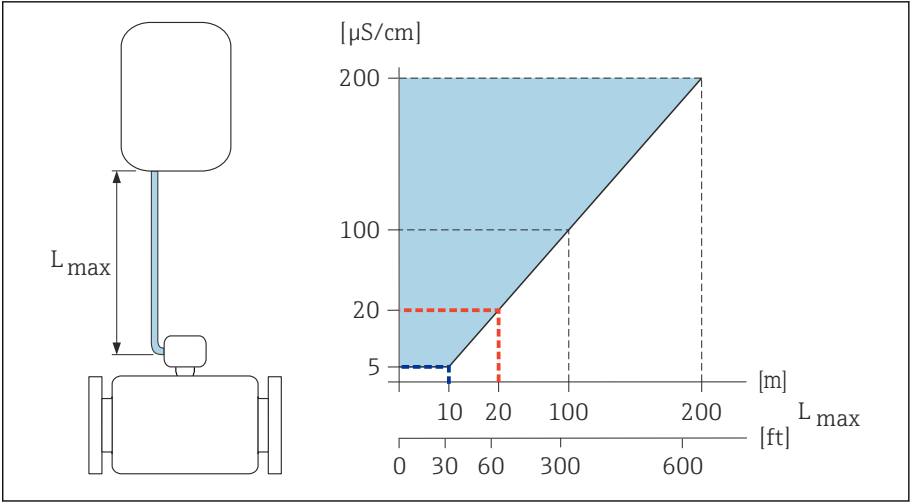
- 5 $\mu\text{S}/\text{cm}$ for liquids in general
- 20 $\mu\text{S}/\text{cm}$ for demineralized water

The following basic conditions must be observed for < 20 $\mu\text{S}/\text{cm}$:

- Order code 013 for "Functionality", option D "Extended transmitter" and higher output signal damping is recommended for values under 20 $\mu\text{S}/\text{cm}$.
- Observe the maximum permitted cable length L_{max} . This length is determined by the conductivity of the medium.
- With order code 013 "Functionality", option A "Standard transmitter" and empty pipe detection (EPD) switched on, the minimum conductivity is 20 $\mu\text{S}/\text{cm}$.
- With order code 013 "Functionality", option A "Standard transmitter" - remote version, empty pipe detection may not be activated if $L_{\text{max}} > 20$ m.



Note that in the case of the remote version, the minimum conductivity depends on the cable length.



15 Permitted length of connecting cable

Colored area = permitted range
 L_{max} = length of connecting cable in [m] ([ft])
[$\mu\text{S/cm}$] = medium conductivity
Red line = order code 013 "Functionality", option A "Standard transmitter"
Blue line = order code 013 "Functionality", option D "Extended transmitter"

Flow limit

Pipe diameter and flow rate determine the nominal diameter of the sensor.

- The flow velocity is increased by reducing the sensor nominal diameter.
- In the case of media with a high solids content, a sensor with a nominal diameter > DN 8 (3/8") can improve the signal stability and cleanability due to the larger electrodes.

2 to 3 m/s (6.56 to 9.84 ft/s)	Optimum flow velocity
$v < 2 \text{ m/s}$ (6.56 ft/s)	For low conductivity values
$v > 2 \text{ m/s}$ (6.56 ft/s)	For media producing buildup, e.g. high-fat milk

Pressure/temperature ratings

Maximum permitted medium pressure as a function of the medium temperature.

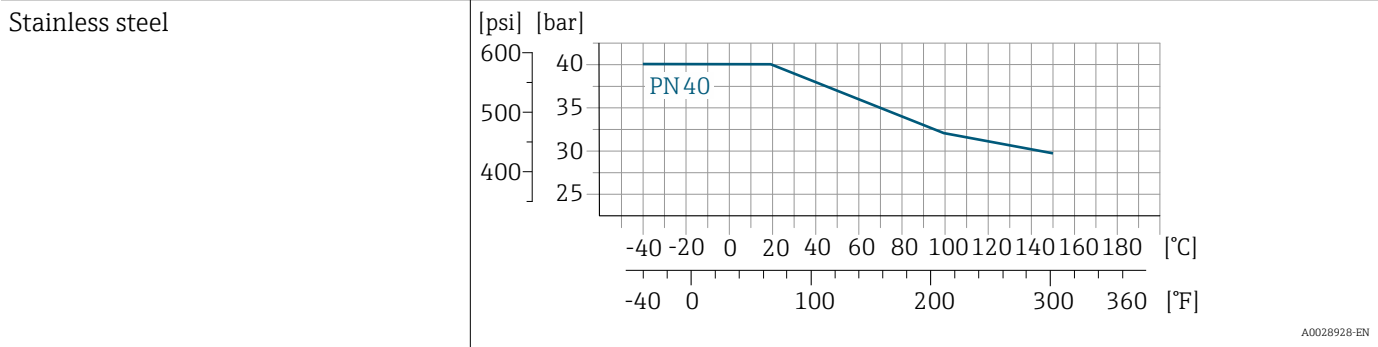
The data relate to all pressure-bearing parts of the device.

Process connections with O-ring seal, DN 2 to 25 (1/12 to 1")

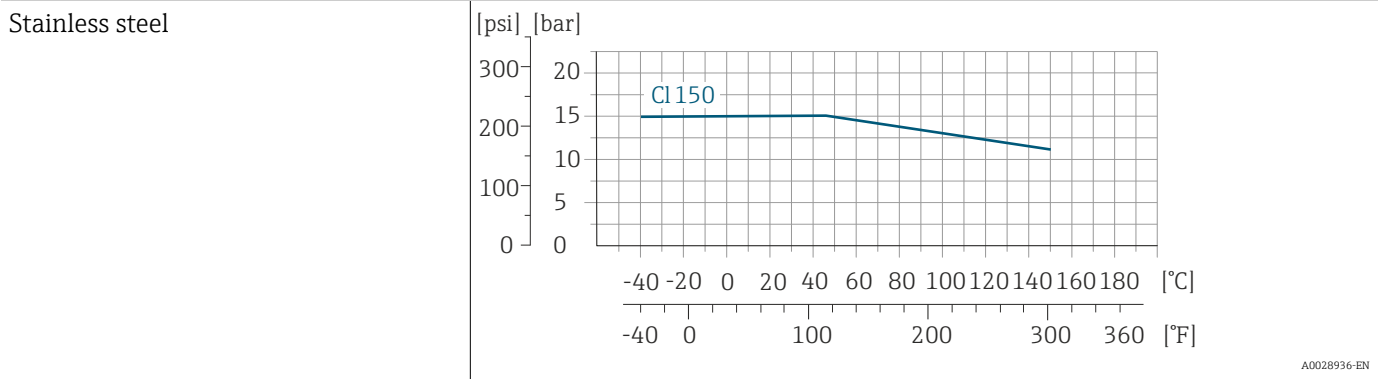
Maximum permitted medium pressure as a function of the medium temperature.

The data relate to all pressure-bearing parts of the device.

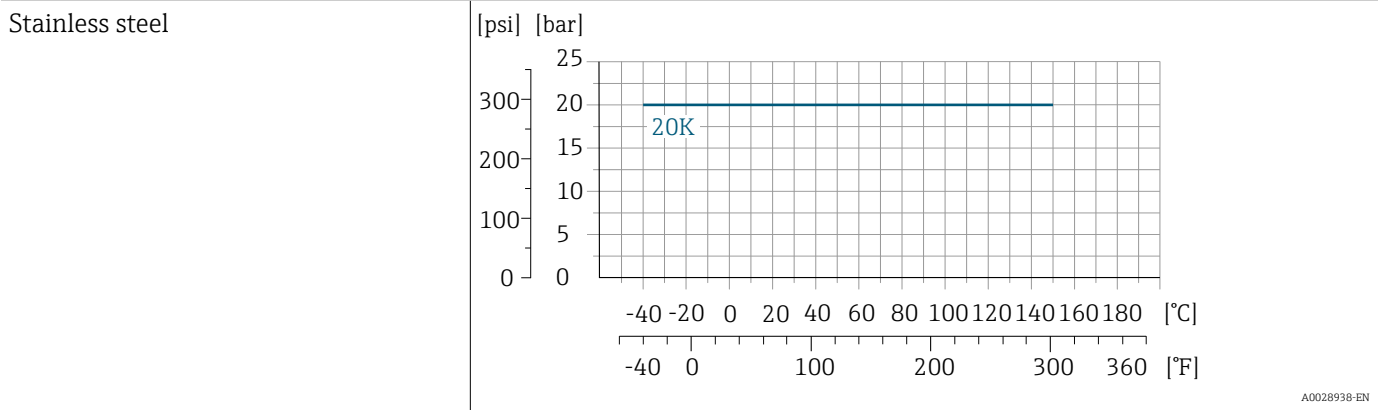
Fixed flange similar to EN 1092-1



Fixed flange similar to ASME B16.5

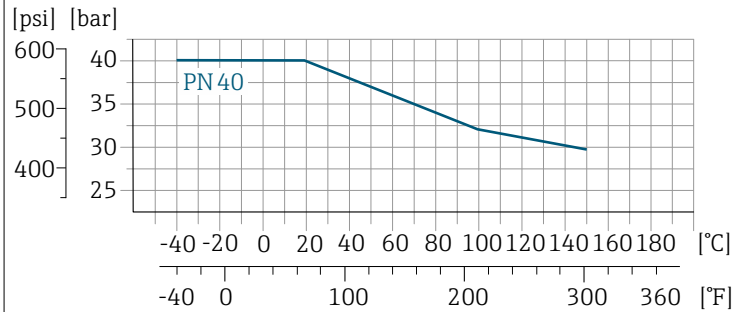


Fixed flange similar to JIS B2220



Coupling similar to ISO 288/DIN 2999, NPT
Welding socket similar to DIN EN ISO 1127, ISO 2037

Stainless steel

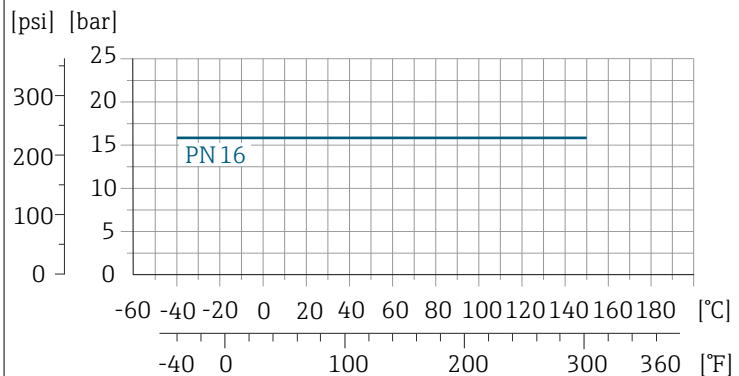


A0028928-EN

Process connections with aseptic gasket seal, DN 2 to 25 (1/12 to 1")

Welding socket similar to EN 10357 (DIN 11850)
Thread similar to DIN 11851
Thread similar to DIN 11864-1
Flange DIN 11864-2 Form

Stainless steel

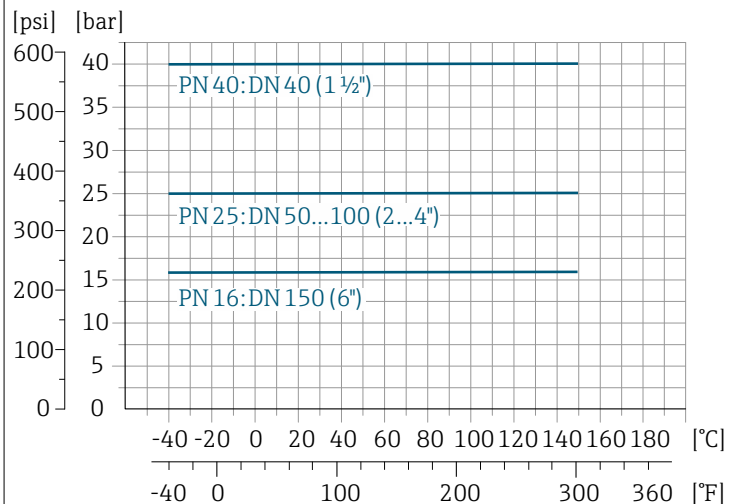


A0028940-EN

Process connections with aseptic gasket seal, DN 40 to 150 (1 1/2 to 6")

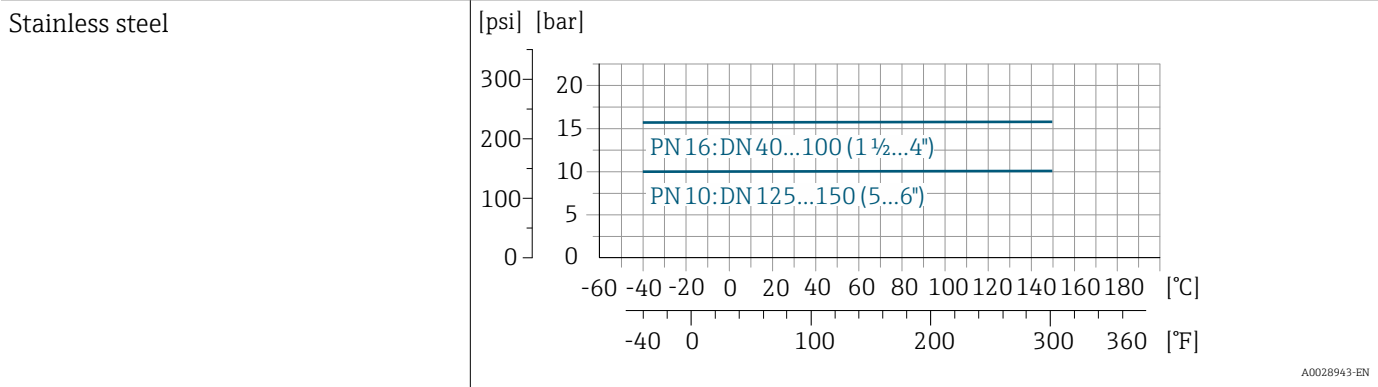
Welding socket similar to ASME BPE
Welding socket similar to EN 10357 (DIN 11850)
Welding socket similar to ISO 2037
Thread similar to DIN 11851

Stainless steel



A0028942-EN

Flange DIN 11864-2 Form A, flange with notch
Thread similar to DIN 11864-1



Tri-Clamp

Stainless steel

The clamp connections are suitable up to a maximum pressure of 16 bar (232 psi). Please observe the operating limits of the clamp and seal used as they can be over 16 bar (232 psi). The clamp and seal are not included in the scope of supply.

Pressure tightness

Limit values for the absolute pressure depending on the liner and medium temperature

PFA	Nominal diameter		Absolute pressure in [mbar] ([psi])				
	[mm]	[in]	+25 °C (+77 °F)	+80 °C (+176 °F)	+100 °C (+212 °F)	+130 °C (+266 °F)	+150 °C (+302 °F)
	2 to 150	1/12 to 6	0 (0)	0 (0)	0 (0)	0 (0)	0 (0)

Pressure loss

- No pressure loss: as of DN 8 (5/16"), with transmitter installed in a pipe with the same nominal diameter.
- Pressure loss information when adapters are used → *Adapters*, 31

Mechanical construction

Weight

All values refer to devices with flanges with a standard pressure rating. Weight data are guideline values. The weight may be lower than indicated depending on the pressure rating and design.

Transmitter remote version

- Polycarbonate: 1.4 kg (3.1 lbs)
- Aluminum: 2.4 kg (5.3 lbs)

Sensor remote version

Aluminum sensor connection housing: see the information in the following table.

Nominal diameter		Weight	
[mm]	[in]	[kg]	[lbs]
2	1/12	4.7	10.4
4	5/32	4.7	10.4
8	5/16	4.7	10.4
15	½	4.6	10.1
25	1	5.5	12.1
40	1 ½	6.8	15.0
50	2	7.3	16.1
65	–	8.1	17.9
80	3	8.7	19.2
100	4	10.0	22.1
125	5	15.4	34.0
150	6	17.8	39.3

Measuring tube specification

Nominal diameter		Pressure rating ¹⁾	Process connection internal diameter	
[mm]	[in]	EN (DIN)	PFA	
		[bar]	[mm]	[in]
2	1/12	PN 16/40	2.25	0.09
4	5/32	PN 16/40	4.5	0.18
8	5/16	PN 16/40	9.0	0.35
15	½	PN 16/40	16.0	0.63
–	1	PN 16/40	22.6	0.89
25	–	PN 16/40	26.0	1.02
40	1 ½	PN 16/25/40	34.8	1.37
50	2	PN 16/25	47.5	1.87
65	–	PN 16/25	60.2	2.37
80	3	PN 16/25	72.9	2.87
100	4	PN 16/25	97.4	3.83

Nominal diameter		Pressure rating ¹⁾	Process connection internal diameter	
[mm]	[in]	EN (DIN) [bar]	PFA [mm]	[in]
125	5	PN 10/16	120.0	4.72
150	6	PN 10/16	146.9	5.78

1) Depending on process connection and seals used

Materials

Transmitter housing

Order code for "Housing"	■ Option A: Compact, coated aluminum ■ Option B: Compact, coated aluminum + polycarbonate inspection window ■ Option M: Compact, polycarbonate ■ Option N: Remote, polycarbonate ■ Option P: Remote, aluminum, coated ■ Option T: Remote, aluminum, coated + polycarbonate inspection window
--------------------------	---

Window material	■ Order code for "Housing", option A: glass ■ Order code for "Housing", option G: polycarbonate ■ Order code for "Housing", option M: polycarbonate ■ Order code for "Housing", option N: polycarbonate ■ Order code for "Housing", option P: glass ■ Order code for "Housing", option T: polycarbonate
-----------------	--

Neck adapter	Order code for "Housing", option A, G and M: Aluminum, coated
--------------	---

Sensor connection housing

Stainless steel 1.4301 (304)

Cable glands and entries

Cable gland M20×1.5	Plastic
Adapter for cable entry with internal thread G ½" or NPT ½"	Nickel-plated brass
M12 plug-in connector	Stainless steel 1.4301 (304)

Connecting cable for remote version

Electrode and coil current cable:
PVC cable with copper shield

Sensor housing

Stainless steel: 1.4301 (304)

Measuring tubes

Stainless steel: 1.4301 (304)

Liner

PFA

Electrodes

- Stainless steel: 1.4435 (316L)
- Alloy C22: 2.4602 (UNS N06022)

Seals

- O-ring seal, DN 2 to 25 (1/12 to 1"): EPDM, FKM, Kalrez
- Aseptic (hygienic design) gasket seal, DN 2 to 150 (1/12 to 6"): EPDM, FKM, VMQ (silicone)

Process connections

Stainless steel, 1.4404 (F316L)

Centering star

Stainless steel 1.4435 (316L)

Accessories

Weather protection cover	Stainless steel, 1.4404 (316L)
Pipe mounting kit (welding jig)	Stainless steel 1.4301 (304)
Wall mounting kit	Stainless steel, 1.4404 (316L) Does not meet the hygienic design installation guidelines.

Fitted electrodes

Standard electrodes:

- Measuring electrodes
- Empty pipe detection electrode (only DN 15 to 150 (½ to 6"))

Surface roughness

Data relates to surfaces in contact with the medium.

Stainless steel electrodes, 1.4435 (316L); Alloy C22, 2.4602 (UNS N06022):
 ≤ 0.3 to $0.5 \mu\text{m}$ (11.8 to $19.7 \mu\text{in}$)

Liner with PFA:

$\leq 0.4 \mu\text{m}$ ($15.7 \mu\text{in}$)

Stainless steel process connections:

- With O-ring seal: $R_a \leq 1.6 \mu\text{m}$ ($63 \mu\text{in}$)
- With aseptic seal: $R_{a\text{max}} = 0.76 \mu\text{m}$ ($30 \mu\text{in}$),

Local display

Operation concept

Operation method	Operation via: ▪ SmartBlue app ¹⁾ ▪ Commubox FXA291
Reliable operation	▪ Operation in local language ▪ Uniform operating philosophy in device and in the SmartBlue App ▪ Write protection ▪ When electronics modules are replaced: configurations are transferred using the T-DAT Backup device memory. The device memory contains process data, device data and the event logbook. No reconfiguration is necessary.
Diagnostic behavior	Efficient diagnostic behavior increases measurement availability: ▪ Open remedial actions via local display and SmartBlue app ▪ Diverse simulation options ▪ Logbook of events that have occurred

1) Optional via order code "Display; operation", options H, J or K

IO-Link



The device-specific parameters are configured via IO-Link. There are specific configuration or operating programs from different manufacturers available to the user for this purpose. The device description file (IODD) is provided for the device.

IO-Link operating concept

Operator-oriented menu structure for user-specific tasks. Efficient diagnostic behavior increases measurement availability:

- Diagnostic messages
- Remedial action
- Simulation options

IODD download

Two options to download the IODD :

- www.endress.com/download
- <https://ioddfinder.io-link.com/>

www.endress.com/download

1. Select "Device Drivers".
2. Select the "IO Device Description (IODD)" entry under "Type".
3. Select "Product root".
4. Click "Search".
 - ↳ A list of search results is displayed.

Select the appropriate version and download.

<https://ioddfinder.io-link.com/>

1. Enter "Endress" as the manufacturer and select.
2. Select product name.
 - ↳ A list of search results is displayed.

Select the appropriate version and download.



For detailed IO-Link information, see "IO-Link" Special Documentation for the device → *Related documentation*, 6

Operation options

Local display	Display element: ▪ Depends on the orientation, automatic alignment of the local display ▪ Configuration of display format for measured variables and status variables
SmartBlue app	▪ The SmartBlue app allows the user to put devices into operation and operate them. ▪ Based on Bluetooth ▪ No separate driver required ▪ Available for mobile handheld terminals, tablets and smartphones ▪ Suitable for convenient and secure access to devices in hard-to-reach locations or in hazardous areas ▪ Can be used within a 20 m (65.6 ft) radius of the device ▪ Encrypted and secure data transmission ▪ No data loss during commissioning and maintenance ▪ Diagnostic information and process information in real time

Operating tools

Operating tools	Operating unit	Interface	Additional information
DeviceCare SFE100	▪ Notebook ▪ PC ▪ Tablet with Microsoft Windows system	▪ CDI service interface ▪ Fieldbus protocol	Innovation brochure IN01047S
FieldCare SFE500	▪ Notebook ▪ PC ▪ Tablet with Microsoft Windows system	▪ CDI service interface ▪ Fieldbus protocol	Operating Instructions BA00027S and BA00059S
SmartBlue app	▪ Devices with iOS: iOS9.0 or higher ▪ Devices with Android: Android 4.4 KitKat or higher	Bluetooth	Endress+HauserSmartBlue App: ▪ Google Playstore (Android) ▪ iTunes Apple Shop (iOS devices)

Certificates and approvals

Non-Ex approval

- cCSAus
- EAC
- UKCA

Pressure Equipment Directive

- CRN
- PED Cat. II/III
- PESR Cat. II/III

Sanitary compatibility

- 3-A approval
 - Confirmation by affixing the 3-A symbol for measuring instruments with the order code for "Additional approval", option LP "3-A".
 - When installing the measuring instrument, ensure that no liquid can accumulate on the outside of the measuring instrument. Remote transmitters must be installed in accordance with the 3-A Standard.
 - Accessories (e.g. weather protection cover, pipe mounting kit) must be installed in accordance with the 3-A Standard. Each accessory can be cleaned. Disassembly may be necessary under certain circumstances.
- EHEDG-certified (Type EL Class I)
 - Confirmation by affixing the EHEDG symbol for measuring instruments with the order code for "Additional approval", option LT "EHEDG".
 - EPDM is not a suitable seal material for media with a fat content > 8%.
 - To meet the requirements for EHEDG certification, the device must be used with process connections in accordance with the EHEDG position paper entitled "Easy cleanable Pipe couplings and Process connections" (www.ehedg.org).
 - To meet the requirements for EHEDG certification, the orientation of the device must ensure drainability.
 - The EHEDG cleanability test requires a flow velocity of 1.5 m/s in the process line. This velocity must be ensured for EHEDG-compliant cleaning.
- Food Contact Materials Regulation (EC) 1935/2004
A declaration for a specific serial number that confirms compliance with the requirements of (EC) 1935/2004 is only generated for measuring instruments with the order code for "Test, certificate", option J1 "EU Food Contact Materials (EC) 1935/2004".
- FDA 21 CFR 177.1550
A declaration for a specific serial number that confirms compliance with FDA requirements is only generated for measuring instruments with the order code for "Test, certificate", option J2 "US Food Contact Materials FDA CFR 21".
- Food Contact Materials Regulation GB 4806
A declaration for a specific serial number that confirms compliance with the requirements of GB 4806 is only generated for measuring instruments with the order code for "Test, certificate", option J3 "CN Food Contact Materials GB 4806".
- The requirements of the Food Contact Material regulations must be observed when selecting the material versions.
- Seals
FDA-compliant (except Kalrez seals)

 Please refer to the applicable Declaration of Conformity for binding information regarding the applicable conformities.

Pharmaceutical compatibility

- USP <87>
- USP <88> Class VI 121 °C
- TSE/BSE Certificate of Suitability
- cGMP
Devices with the order code for "Test, certificate", option JG "Conformity with cGMP-derived requirements, declaration" comply with the requirements of cGMP with regard to the surfaces of parts in contact with the medium, design, material conformity, USP Class VI tests and TSE/BSE conformity.
A serial number-specific declaration is generated.

 Please refer to the applicable Declaration of Conformity for binding information regarding the applicable conformities.

Radio approval

The device has radio approvals.

Additional certification

- IO-Link
Self-certification with Manufacturer Declaration
- CRN approval
Some device versions have a CRN approval. A CRN-approved process connection with a CSA approval must be ordered for a CRN-approved device.
- EN10204-3.1 material certificate, wetted parts and sensor housing (order code for "Test, certificate", option JA)
- Pressure test, internal process, test report (order code for "Test, certificate", option JB)
- Surface roughness test ISO4287/Ra, (wetted parts), test report (option JE)
- Compliance with requirements derived from cGMP, Declaration (option JG)

External standards and guidelines

- IEC/EN 60529
Degrees of protection provided by enclosure (IP code)
- IEC/EN 60068-2-6
Environmental influences: Test procedure - Test Fc: vibration (sinusoidal)
- IEC/EN 60068-2-31
Environmental influences: Test procedure - Test Ec: shocks due to rough handling, primarily for devices.
- IEC/EN 61010-1
Safety requirements for electrical equipment for measurement, control and laboratory use - general requirements.
- GB 30439.5
Safety requirements for industrial automation products - Part 5: Flowmeter safety requirements
- CAN/CSA-C22.2 No. 61010-1-12
Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use - Part 1 General Requirements.
- IEC 61131-9
Interface for communication with small sensors and actuators via a point-to-point connection
- IEC/EN 61326
Emission in accordance with Class A requirements; Electromagnetic compatibility (EMC requirements)
- ANSI/ISA-61010-1 (82.02.01)
Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use - Part 1 General Requirements.
- ETSI EN 300 328
Guidelines for 2.4 GHz radio components
- EN 301489
Electromagnetic compatibility and radio spectrum matters (ERM).

Application packages

Use

Many different application packages are available to enhance the functionality of the device. Such packages might be needed to address safety aspects or specific application requirements.

The application packages can be ordered with the device or subsequently from Endress+Hauser. Detailed information on the relevant order code is available from your local Endress+Hauser sales organization or on the product page of the Endress+Hauser website: www.endress.com.

Heartbeat Verification + Monitoring

Heartbeat Verification

Availability depends on the product structure.

Meets the requirement for traceable verification according to DIN ISO 9001:2015 Clause 7.6 a) "Control of monitoring and measuring equipment":

- Functional testing in the installed state without interrupting the process.
- Traceable verification results on request, including report.
- Simple testing process with operating interfaces.
- Clear measuring point assessment (pass/fail) with high total test coverage within the framework of manufacturer specifications.
- Extension of calibration intervals according to operator's risk evaluation.

Heartbeat Monitoring

Availability depends on the product structure.

Heartbeat Monitoring continuously provides data characteristic of the measuring principle to an external condition monitoring system, facilitating preventive maintenance or process analysis. This data enables the operator to:

- Draw conclusions - using this data and other information - about the measuring performance over time.
- Schedule servicing in time.
- Monitor the process quality or product quality .

High-speed filling <5s

Availability depends on the selected product structure.

The "High-speed filling <5s" option is for customers with fast filling/dosing applications with a start/stop time (batch) of less than 5 seconds.

With this option, the following parameters are automatically set during production:

- Measuring period: 20 ms (factory setting: 60 ms)
- Integration time: 5 ms (factory setting: 20 ms)
- Filter setting: binominal filter (factory setting: dynamic flow)
- Median: 0
- Damping: 0

A minimum conductivity of $\geq 50 \mu\text{S/cm}$ is required for high-speed filling applications.

Application examples include:

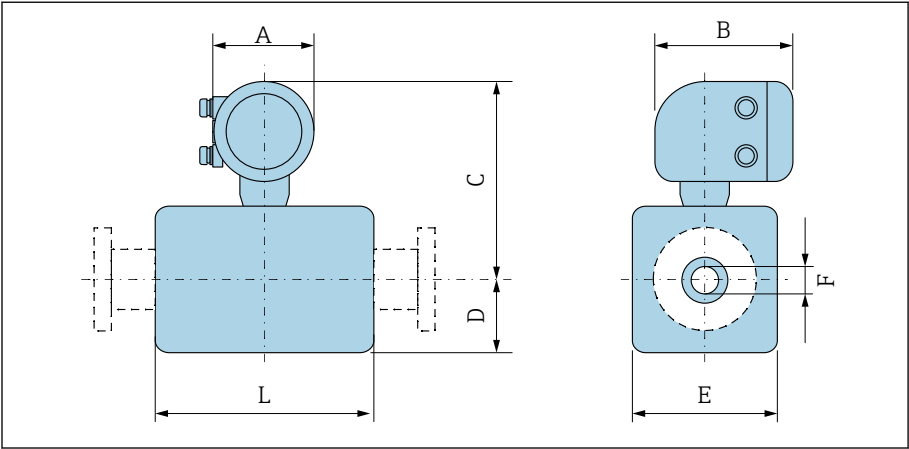
High-speed dosing applications (batches) with high repeatability requirements (e.g.: sack filling, other filling applications)

14 Dimensions in SI units

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Compact version

Order code for "Housing", option A and G "Aluminum, coated"

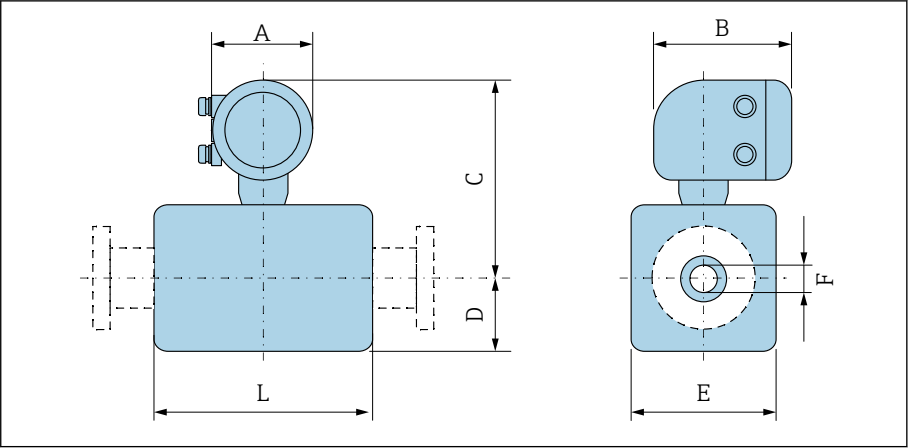


A0043172

DN		A ¹⁾	B	C	D	E	F	L ²⁾
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
2	1/12	139	178	235	48	43	2.25	86
4	1/32	139	178	235	48	43	4.5	86
8	5/16	139	178	235	48	43	9	86
15	1/2	139	178	235	48	43	16	86
–	1	139	178	239	52	56	22.6	86
25	–	139	178	239	52	56	26.0	86
40	1 1/2	139	178	242	54	107	34.8	140
50	2	139	178	249	60	120	47.5	140
65	–	139	178	256	68	135	60.2	140
80	3	139	178	263	74	148	72.9	140
100	4	139	178	276	87	174	97.4	140
125	–	139	178	292	103	206	120.0	200
150	6	139	178	306	117	234	146.9	200

1) Depending on the cable gland used; values up to + 30 mm
2) Total length depends on the process connections.

Order code for "Housing", option M "Compact, polycarbonate"



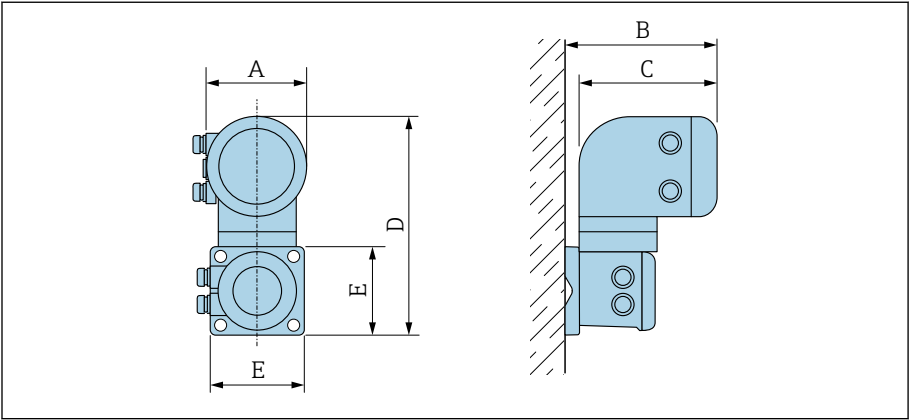
A0043172

DN		A ¹⁾	B	C	D	E	F	L ²⁾
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
2	1/12	132	172	232	55	43	2.25	86
4	1/32	132	172	232	55	43	4.5	86
8	5/16	132	172	232	55	43	9	86
15	1/2	132	172	232	55	43	16	86
–	1	132	172	237	55	56	22.6	86
25	–	132	172	237	55	56	26.0	86
40	1 1/2	132	172	240	54	107	34.8	140
50	2	132	172	247	60	120	47.5	140
65	–	132	172	254	67	135	60.2	140
80	3	132	172	260	74	148	72.9	140
100	4	132	172	273	87	174	97.4	140
125	–	132	172	289	103	206	120.0	200
150	6	132	172	303	117	234	146.9	200

- 1) Depending on the cable gland used: values up to + 30 mm
- 2) Total length depends on the process connections.

Remote version

Transmitter remote version

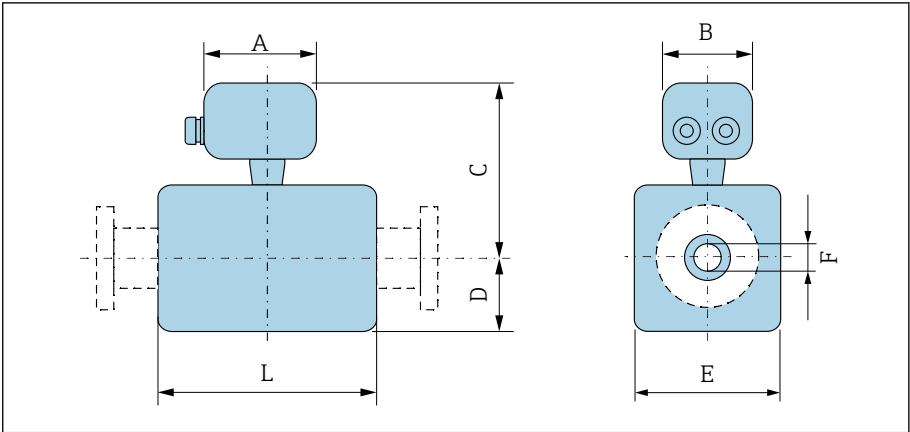


A0042715

Order code for "Housing"	A ¹⁾	B	C	D	E
	[mm]	[mm]	[mm]	[mm]	[mm]
Option N "Remote, polycarbonate"	132	187	172	307	130
Option P and T "Remote, coated aluminum"	139	185	178	309	130

1) Depending on the cable entry used: values up to + 30 mm

Sensor remote version

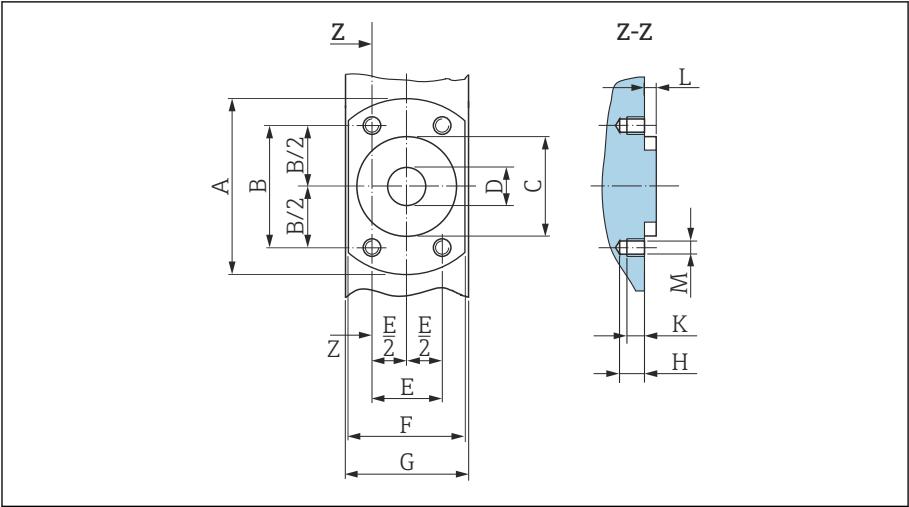


A0043178

DN		A ¹⁾	B	C	D	E	F	L ²⁾
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
2	1/12	126	70	129	48	43	2.25	86
4	1/32	126	70	129	48	43	4.5	86
8	5/16	126	70	129	48	43	9	86
15	1/2	126	70	129	48	43	16	86
–	1	126	70	133	52	56	22.6	86
25	–	126	70	133	52	56	26.0	86
40	1 1/2	126	70	136	53	107	34.8	140
50	2	126	70	143	60	120	47.5	140
65	–	126	70	150	67	135	60.2	140
80	3	126	70	157	74	148	72.9	140
100	4	126	70	170	87	174	97.4	140
125	–	126	70	186	103	206	120.0	200
150	6	126	70	200	117	234	146.9	200

- 1) Depending on the cable gland used: values up to + 30 mm
2) Total length depends on the process connections.

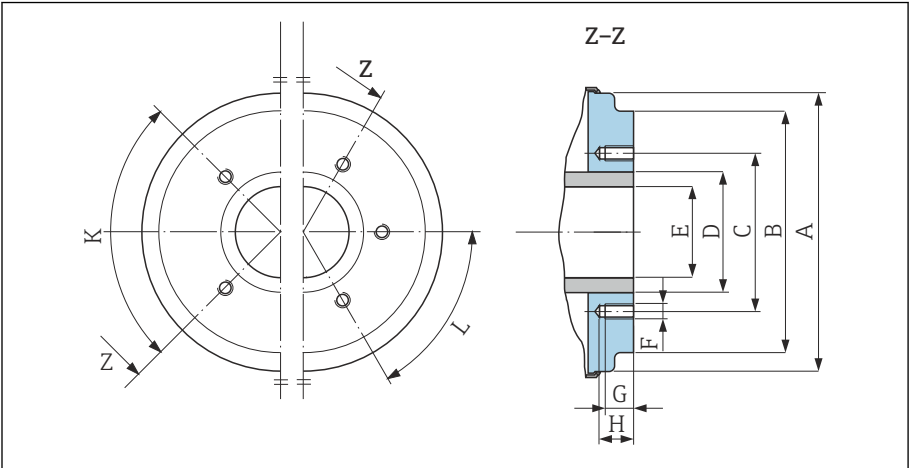
Sensor flange connection



A0017657

16 Front view without process connections

DN		A	B	C	D	E	F	G	H	K	L	M
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
2	1/12	62	41.6	34	9	24	42	43	8.5	6	4	M6
4	1/32	62	41.6	34	9	24	42	43	8.5	6	4	M6
8	5/16	62	41.6	34	9	24	42	43	8.5	6	4	M6
15	1/2	62	41.6	34	16	24	42	43	8.5	6	4	M6
25	-	72	50.2	44	26	29	55	56	8.5	6	4	M6



A0005528

17 Front view without process connections

DN		A	B	C	D	E	F	G	H	K	L
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	90° ±0.5° Tapped holes	60° ±0.5°
40	1 1/2	99.7	85.8	71.0	48.3	34.8	M8	12	17	4	-
50	2	112.7	98.8	83.5	60.3	47.5	M8	12	17	4	-
65	-	127.7	114.8	100.0	76.1	60.2	M8	12	17	-	6

DN		A	B	C	D	E	F	G	H	K	L
[mm]	[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	90° ±0.5°	60° ±0.5°
Tapped holes											
80	3	140.7	133.5	114.0	88.9	72.9	M8	12	17	–	6
100	4	166.7	159.5	141.0	114.3	97.4	M8	12	17	–	6
125	–	198.7	191.5	171.0	139.7	120.0	M10	15	20	–	6
150	6	226.7	219.5	200.0	168.3	146.9	M10	15	20	–	6

Flange connections

Flange DIN 11864-2 Form A, flange with groove

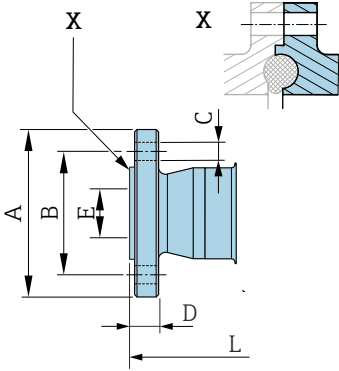
Stainless steel: order code for "Process connection", option DQS

Suitable for pipe similar to EN 10357 series A, flange with groove

DN 2 to 8 as standard with DN 10 flanges

Surface roughness: $Ra_{\max} = 0.76 \mu\text{m}$

 Please note the internal diameters of the measuring pipe and process connection (E) when cleaning with pigs.

	DN [mm]	Pipe [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	L [mm]
	2 to 8	13 × 1.5 (DN 10)	54	37	4 × Ø9	10	10	183
	15	19 × 1.5 (DN 15)	59	42	4 × Ø9	10	16	183
	25	29 × 1.5 (DN 25)	70	53	4 × Ø9	10	26	183

A0043232

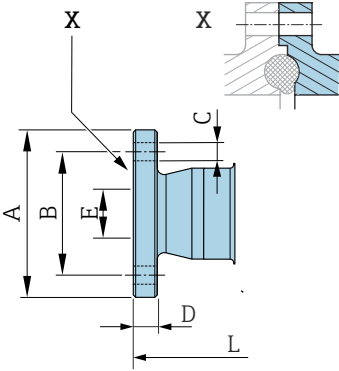
Flange DIN 11864-2 Form A, flange with notch

Stainless steel: order code for "Process connection", option DRS

Suitable for pipe similar to EN 10357 series A, flange with notch

Surface roughness: $Ra_{\max} = 0.76 \mu\text{m}$

 Please note the internal diameters of the measuring pipe and process connection (E) when cleaning with pigs.

	DN [mm]	Pipe [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	L [mm]
	40	41 × 1.5	82	65	4 × Ø9	10	38	246
	50	53 × 1.5	94	77	4 × Ø9	10	50	246
	65	70 × 2	113	95	8 × Ø9	10	66	246
	80	85 × 2	133	112	8 × Ø11	10	81	270
	100	104 × 2	159	137	8 × Ø11	10	100	278
	125	129 × 2	183	161	8 × Ø11	10	125	362
	150	154 × 2	213	188	8 × Ø14	10	150	362

A0042819

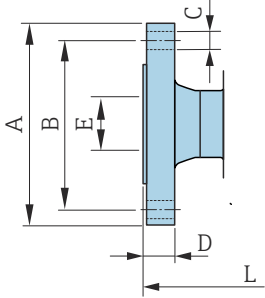
Flange similar to EN 1092-1 (DIN 2501/DIN 2512N): PN 40

Stainless steel: order code for "Process connection", option D5S

Surface roughness: EN 1092-1 Form B1 (DIN 2526 Form C), Ra ≤ 1.6 µm

DN 2 to 8 with DN 15 flanges as standard

DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	L [mm]
2 to 8	95	65	4 × Ø14	16	17.3	198.4
15	95	65	4 × Ø14	16	17.3	198.4
25	115	85	4 × Ø14	18	28.5	198.4



A0042813

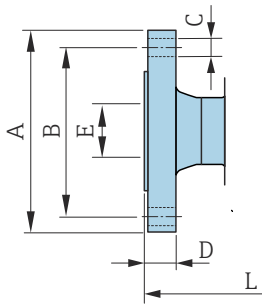
Flange similar to ASME B16.5, Class 150

Stainless steel: order code for "Process connection", option A1S

Surface roughness: Ra ≤ 1.6 µm

DN 2 to 8 as standard with DN 15 flanges

DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	L [mm]
2 to 8	90	60.3	4 × Ø15.7	11.2	15.7	218
15	90	60.3	4 × Ø15.7	11.2	15.7	218
25	110	79.4	4 × Ø15.7	14.2	26.7	230



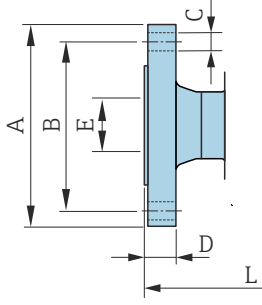
A0042813

Flange according to JIS B2220, 20K

Stainless steel: order code for "Process connection", option N4S

Surface roughness: Ra ≤ 1.6 µm

DN [mm]	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	L [mm]
2 to 8	95	70	4 × Ø15	14	15	220
15	95	70	4 × Ø15	14	15	220
25	125	90	4 × Ø19	16	25	220



A0042813

Clamp connections

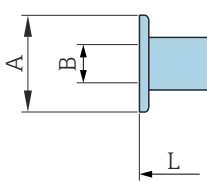
Tri-Clamp

1.4404/316L: order code for "Process connection", option FAS

Suitable for pipe similar to ASME BPE (DIN 11866 series C)

Surface roughness: Ra_{max} = 0.76 µm

 Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.



A0043179

DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	12.7 × 1.65	25	9.4	143
15	19.1 × 1.65	25	15.8	143
25	25.4 × 1.65	50.4	22.1	143
40	38.1 × 1.65	50.4	34.8	220
50	50.8 × 1.65	63.9	47.5	220
65	63.5 × 1.65	77.4	60.2	220
80	76.2 × 1.65	90.9	72.9	220
100	101.6 × 2.11	118.9	97.4	220
150	152.4 × 2.77	166.9	146.9	300

Welding nipple

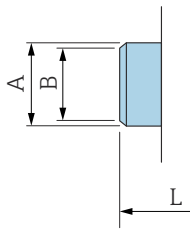
Welding socket similar to EN 10357

1.4404/316L: order code for "Process connection", option DAS

Suitable for pipe EN 10357 series A

Surface roughness: $Ra_{\max} = 0.76 \mu\text{m}$

i Please note the internal diameters of the measuring tube and process connection (B) when cleaning with pigs.



A0043180

DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	13 × 1.5	13	10	132.6
15	19 × 1.5	19	16	132.6
25	29 × 1.5	29	26	132.6
40	41 × 1.5	41	38	220
50	53 × 1.5	53	50	220
65	70 × 2	70	66	220
80	85 × 2	85	81	220
100	104 × 2	104	100	220
125	129 × 2	129	125	300
150	154 × 2	154	150	300

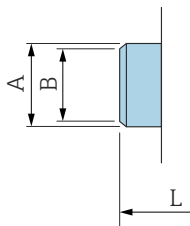
Welding nipple similar to ISO 1127

1.4404/316L: Order code for "Process connection", option A2S

Suitable for pipe ISO 1127, series 1

Surface roughness: $Ra_{\max} = 0.76 \mu\text{m}$

i When cleaning with pigs, pay attention to the internal diameters of the measuring pipe and process connection (dimension B).



A0043180

DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	13.5 × 2.30	13.5	9	126.6
15	21.3 × 2.65	21.3	16	126.6
25	33.7 × 3.25	33.7	27.2	126.6

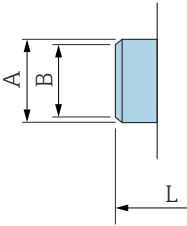
Welding nipple similar to ISO 2037

1.4404/316L: order code for "Process connection", option IAS

Suitable for pipe ISO 1127 (series 1 to 3, differ per nominal diameter)

Surface roughness: $Ra_{\max} = 0.76 \mu\text{m}$

i When cleaning with pigs, pay attention to the internal diameters of the measuring pipe and process connection (dimension B).



A0043180

DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	12.7 × 1.65	12	10	118.2
15	19.05 × 1.65	18	16	118.2
25	25.4 × 1.60	25	22.6	118.2
40	38 × 1.2	38	35.6	220
50	51 × 1.2	51	48.6	220
65	63.5 × 1.6	63.5	60.3	220
80	76.1 × 1.6	76.1	72.9	220
100	101.6 × 2	101.6	97.6	220
125	139.7 × 2	139.7	135.7	380
150	168.3 × 2.6	168.3	163.1	380

Welding nipple similar to ASME BPE

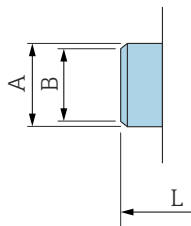
1.4404/316L: order code for "Process connection", option AAS

Suitable for pipe similar to ASME BPE (DIN 11866 Range C)

Surface roughness: $Ra_{\max} = 0.76 \mu\text{m}$



When cleaning with pigs, pay attention to the internal diameters of the measuring pipe and process connection (dimension B).



A0043180

DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	12.7 × 1.65	12.7	9	118.2
15	19.1 × 1.65	19.1	16	118.2
25	25.4 × 1.65	25.4	22.6	118.2
40	38.1 × 1.65	38.1	34.8	220
50	50.8 × 1.65	50.8	47.5	220
65	63.5 × 1.65	63.5	60.2	220
80	76.2 × 1.65	76.2	72.9	220
100	101.6 × 1.65	101.6	97.4	220
150	152.4 × 2.77	152.4	146.9	300

Couplings

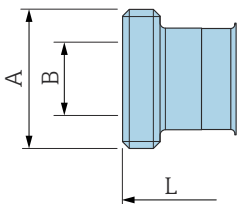
Threaded coupling similar to DIN 11851

1.4404/316L: order code for "Process connection", option DCS

Suitable for pipe EN 10357 series B (DN 2 to 25)

Surface roughness: $Ra_{max} = 0.76 \mu m$

i Please note the internal diameters of the measuring tube and process connection (B) when cleaning with pigs.

	DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
	2 to 8	12 × 1 (DN 10)	Rd 28 × 1/8	10	174
	15	18 × 1.5	Rd 34 × 1/8	16	174
	25	28 × 1 or 28×1.5	Rd 52 × 1/6	26	190

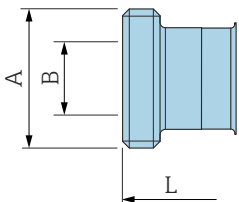
A0048695

1.4404/316L: order code for "Process connection", option DCS

Suitable for pipe EN 10357 series A (DN 40 to 150)

Surface roughness: $Ra_{max} = 0.76 \mu m$

i Please note the internal diameters of the measuring tube and process connection (B) when cleaning with pigs.

	DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
	40	41 × 1.5	Rd 65 × 1/6	38	260
	50	53 × 1.5	Rd 78 × 1/6	50	260
	65	70 × 2	Rd 95 × 1/6	66	270
	80	85 × 2	Rd 110 × 1/4	81	280
	100	104 × 2	Rd 130 × 1/4	100	290
	125	129 × 2	Rd 160 × 1/4	125	380
	150	154 × 2	Rd 160 × 1/4	150	390

A0048695

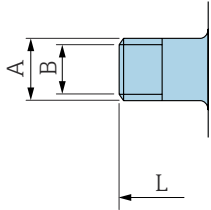
Threaded hygienic connection similar to DIN 11864-1, Form A

1.4404/316L: order code for "Process connection", option DDS

Suitable for pipe EN 10357 series A

Surface roughness: $Ra_{\max} = 0.76 \mu\text{m}$

 Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.

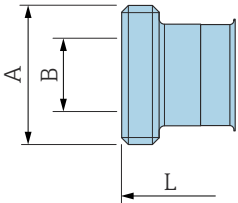
	DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
 A0043253	2 to 8	Pipe 13 × 1.5 (DN 10)	Rd 28 × 1/8	10	170
	15	Pipe 19 × 1.5	Rd 34 × 1/8	16	170
	25	Pipe 29 × 1.5	Rd 52 × 1/6	26	184
	40	41 × 1.5	Rd 65 × 1/6	38	256
	50	53 × 1.5	Rd 78 × 1/6	50	256
	65	70 × 2	Rd 95 × 1/6	66	266
	80	85 × 2	Rd 110 × 1/4	81	276
	100	104 × 2	Rd 130 × 1/4	100	286

Thread similar to SMS 1145

1.4404/316L: Order code for "Process connection", option SAS

Surface roughness: $Ra_{\max} = 0.76 \mu\text{m}$

 When cleaning with pigs, pay attention to the internal diameters of the measuring pipe and process connection (B).

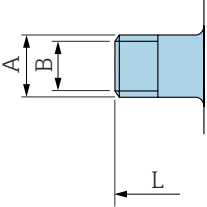
	DN [mm]	Pipe [mm]	DN SMS 1145 [mm]	A [mm]	B [mm]	L [mm]
 A0043257	25	1	25	Rd 40 × 1/6	22.6	147.6
	40	38.1 × 1.65	38	Rd 60 × 1/6	34.8	256
	50	50.8 × 1.65	51	Rd 70 × 1/6	47.5	256
	65	63.5 × 1.65	63.5	Rd 85 × 1/6	60.2	266
	80	76.2 × 1.65	76	Rd 98 × 1/6	72.6	276
	100	101.6 × 1.65	101.6	Rd 132 × 1/6	97.4	286

External thread similar to ISO 228/DIN 2999

1.4404/316L: order code for "Process connection", option I2S

Suitable for internal thread ISO 228/DIN 2999

Surface roughness: Ra ≤ 1.6 µm

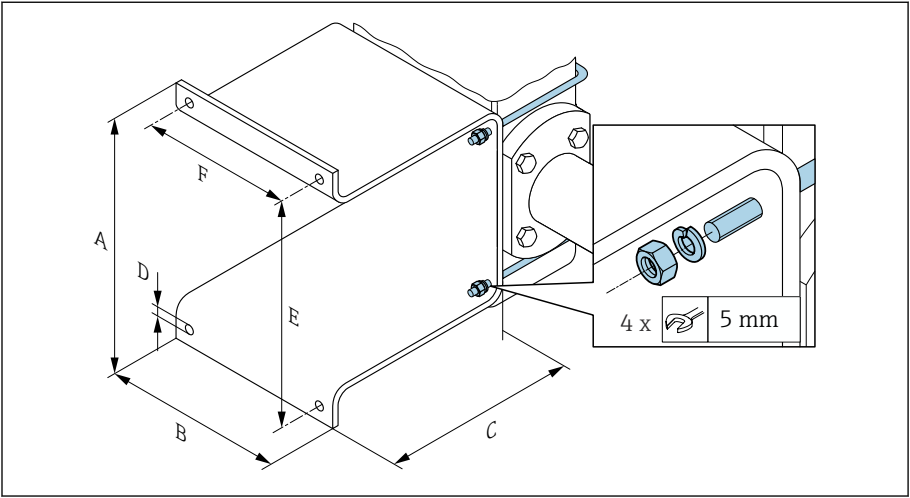


A0043253

DN [mm]	Pipe [mm]	A [mm]	B [mm]	L [mm]
2 to 8	R 3/8	R 10.1 × 3/8	10	166
15	R 1/2	R 13.2 × 1/2	16	166
25	R 1	R 16.5 × 1	25	170

Mounting kit

Wall mounting kit



A	B	C	Ø D	E	F
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
137	110	120	7	125	88

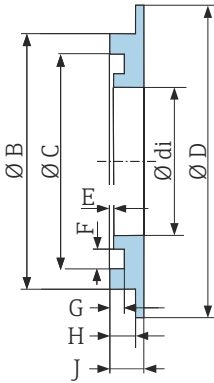
Accessories

Grounding rings

Order code: DK5HR-****

1.4435 (316L), Alloy C22, tantalum

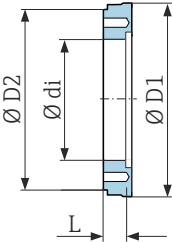
For lap joint flange made of PVDF and PVC adhesive sleeve

	DN [mm]	di [mm]	B [mm]	C [mm]	D [mm]	D [mm]	E [mm]	G [mm]	H [mm]	J [mm]
	2 to 8	9	22	17.6	33.9	0.5	3.5	1.9	3.4	4.5
	15	16	29	24.6	33.9	0.5	3.5	1.9	3.4	4.5
	25	26	39	34.6	43.9	0.5	3.5	1.9	3.4	4.5

A0017673

Spacer

Order code: DK5HB-****

	DN [mm]	di [mm]	D1 [mm]	D2 [mm]	L [mm]
	80	72.9	140.7	141	30
	100	97.4	166.7	162	30

A0017294

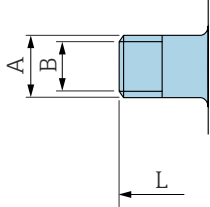
Male thread with O-ring seal

Order code: DKH**-GD**

1.4404/316L

Suitable for female thread NPT

Surface roughness: Ra ≤ 1.6 µm



DN [mm]	Thread [mm]	A [mm]	B [mm]	L [mm]
2 to 8	NPT 3/8	R 15.5 × 3/8	10	186
15	NPT ½	R 20 × ½	16	186
25	NPT 1	R 25 × 1	25	196

A0043253

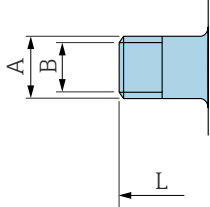
Female thread with O-ring seal

Order code: DKH**-GC**

1.4404/316L

Suitable for male thread NPT

Surface roughness: Ra ≤ 1.6 µm



DN [mm]	Thread [mm]	A [mm]	B [mm]	L [mm]
2 to 8	NPT 3/8	R 13 × 3/8	8.9	176
15	NPT ½	R 14 × ½	16	176
25	NPT 1	R 17 × 1	27.2	188

A0043253

Tri-Clamp

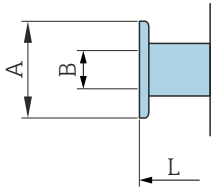
Order code: DKH**-HF**

1.4404 (316L)

Suitable for pipe according to BS 4825/ASME BPE (constriction of OD 1" according to DN15)

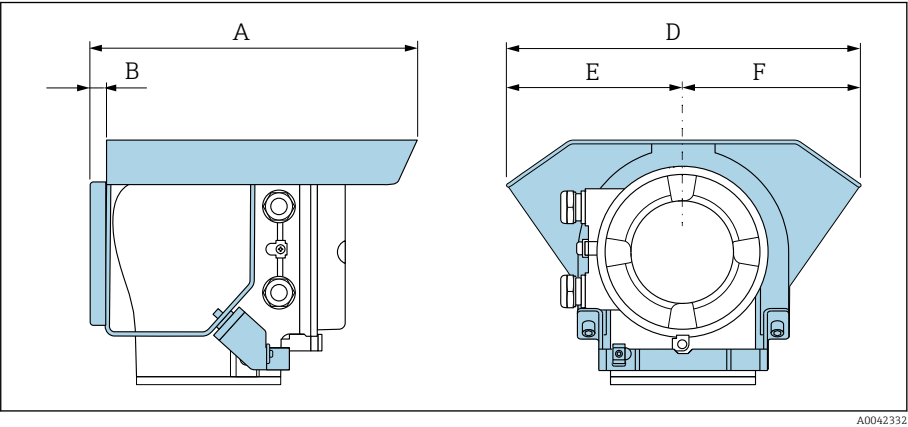
Surface roughness: Ra_{max} = 0.76 µm

i Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.

	DN [mm]	Piping	A [mm]	B [mm]	L [mm]
	15	OD 1"	50.4	22.1	143

A0043179

Weather protection cover



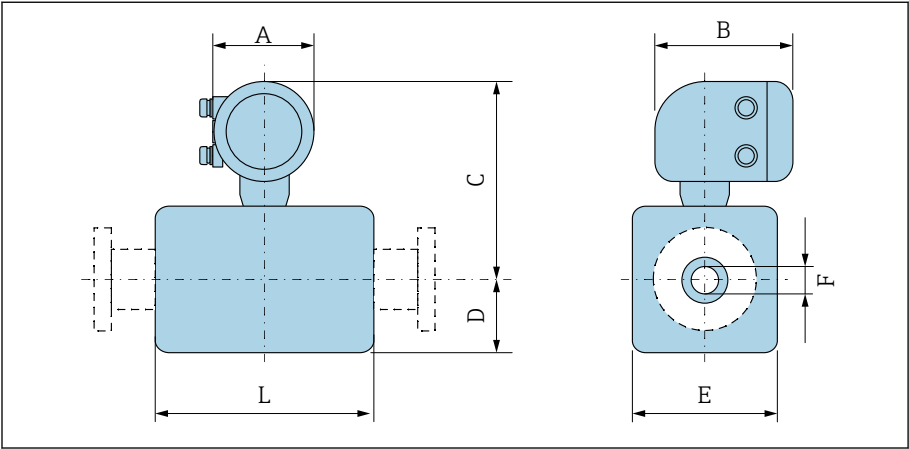
A [mm]	B [mm]	D [mm]	E [mm]	F [mm]
257	12	280	140	140

15 Dimensions in US units

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Compact version

Order code for "Housing", option A and G "Aluminum, coated"

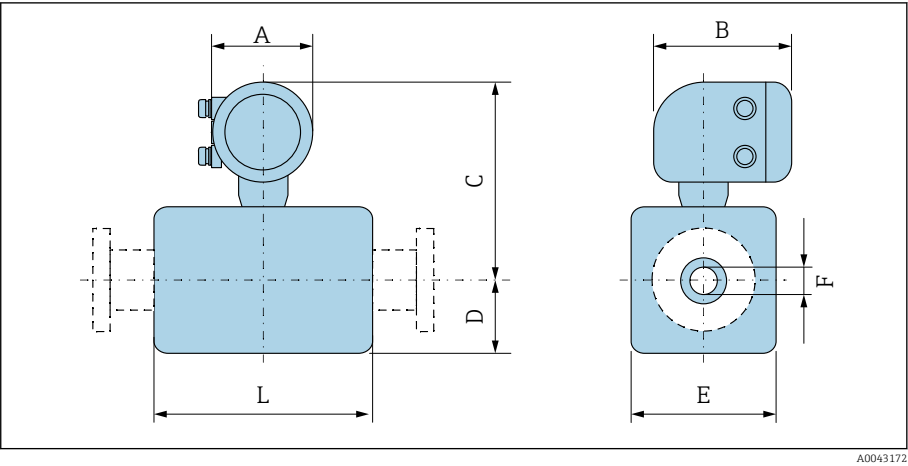


A0043172

DN		A ¹⁾	B	C	D	E	F	L ²⁾
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]
2	1/12	5.47	7.01	9.25	1.89	1.69	0.089	3.39
4	1/32	5.47	7.01	9.25	1.89	1.69	0.18	3.39
8	5/16	5.47	7.01	9.25	1.89	1.69	0.35	3.39
15	1/2	5.47	7.01	9.25	1.89	1.69	0.63	3.39
–	1	5.47	7.01	9.41	2.05	2.2	0.89	3.39
25	–	5.47	7.01	9.41	2.05	2.2	1.02	3.39
40	1 1/2	5.47	7.01	9.53	2.13	4.21	1.37	5.51
50	2	5.47	7.01	9.8	2.36	4.72	1.87	5.51
65	–	5.47	7.01	10.08	2.68	5.31	2.37	5.51
80	3	5.47	7.01	10.35	2.91	5.83	2.87	5.51
100	4	5.47	7.01	10.87	3.43	6.85	3.83	5.51
125	–	5.47	7.01	11.5	4.06	8.11	4.72	7.87
150	6	5.47	7.01	12.05	4.61	9.21	5.78	7.87

1) Depending on the cable gland used; values up to +1.18 in
2) Total length depends on the process connections.

Order code for "Housing", option M "Compact, polycarbonate"



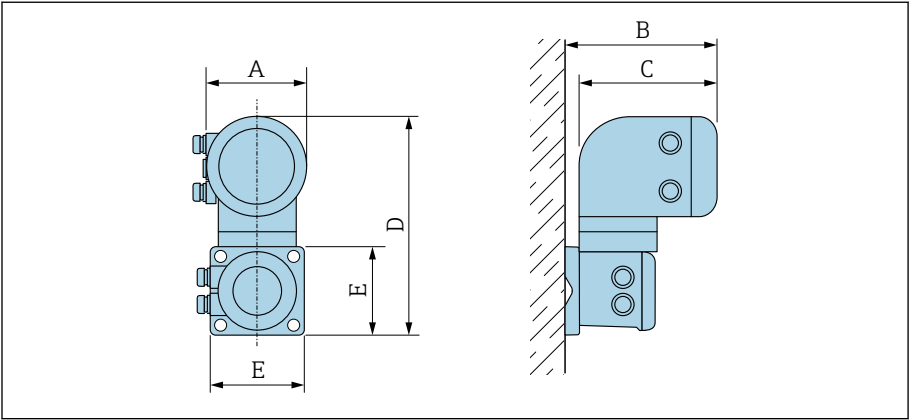
A0043172

DN		A ¹⁾	B	C	D	E	F	L ²⁾
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]
2	1/12	5.2	6.77	9.13	2.17	1.69	0.089	3.39
4	1/32	5.2	6.77	9.13	2.17	1.69	0.18	3.39
8	5/16	5.2	6.77	9.13	2.17	1.69	0.35	3.39
15	1/2	5.2	6.77	9.13	2.17	1.69	0.63	3.39
–	1	5.2	6.77	9.33	2.17	2.2	0.89	3.39
25	–	5.2	6.77	9.33	2.17	2.2	1.02	3.39
40	1 1/2	5.2	6.77	9.45	2.13	4.21	1.37	5.51
50	2	5.2	6.77	9.72	2.36	4.72	1.87	5.51
65	–	5.2	6.77	10	2.64	5.31	2.37	5.51
80	3	5.2	6.77	10.24	2.91	5.83	2.87	5.51
100	4	5.2	6.77	10.75	3.43	6.85	3.83	5.51
125	–	5.2	6.77	11.38	4.06	8.11	4.72	7.87
150	6	5.2	6.77	11.93	4.61	9.21	5.78	7.87

- 1) Depending on the cable gland used: values up to +1.18 in
2) Total length depends on the process connections.

Remote version

Transmitter remote version

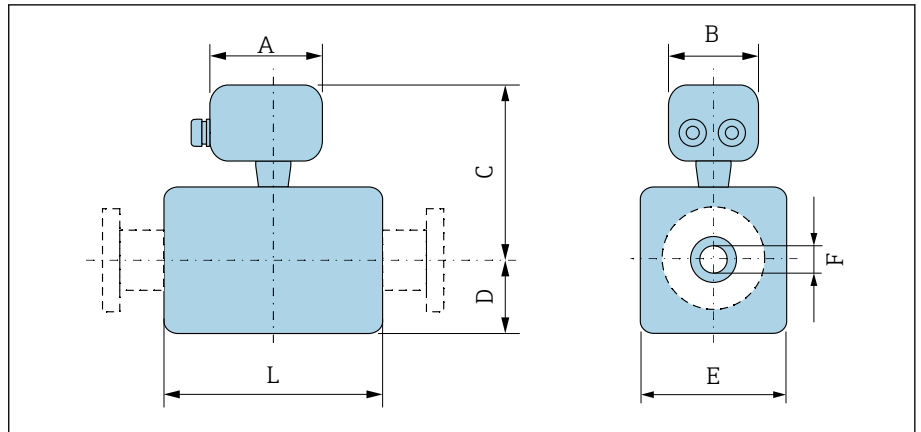


A0042715

Order code for "Housing"	A ¹⁾	B	C	D	E
	[in]	[in]	[in]	[in]	[in]
Option N "Remote, polycarbonate"	5.2	7.36	6.77	12.09	5.12
Option P and T "Remote, coated aluminum"	5.47	7.28	7.01	12.17	5.12

1) Depending on the cable entry used: values up to +1.18 in

Sensor remote version



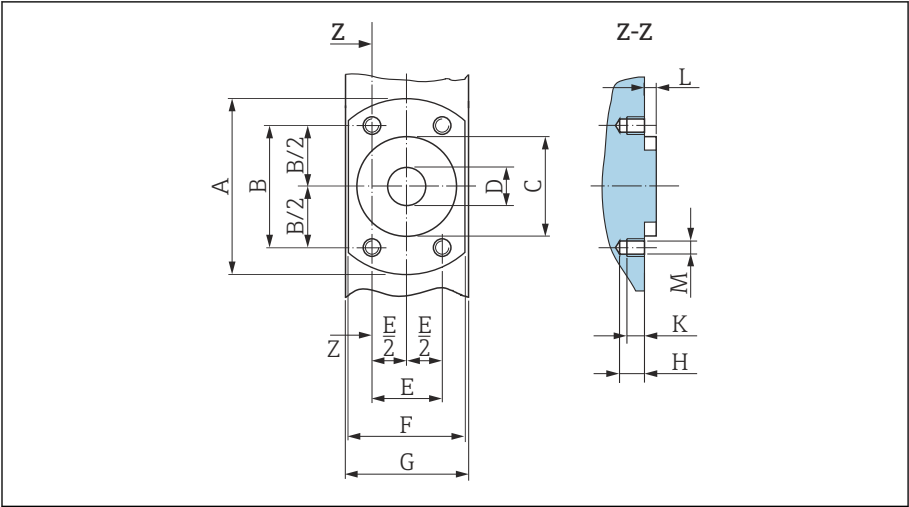
A0043178

DN		A ¹⁾	B	C	D	E	F	L ²⁾
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]
2	$\frac{1}{12}$	4.96	2.76	5.08	1.89	1.69	0.089	3.39
4	$\frac{1}{32}$	4.96	2.76	5.08	1.89	1.69	0.18	3.39
8	$\frac{5}{16}$	4.96	2.76	5.08	1.89	1.69	0.35	3.39
15	$\frac{1}{2}$	4.96	2.76	5.08	1.89	1.69	0.63	3.39
–	1	4.96	2.76	5.24	2.05	2.2	0.89	3.39
25	–	4.96	2.76	5.24	2.05	2.2	1.02	3.39
40	$1 \frac{1}{2}$	4.96	2.76	5.35	2.09	4.21	1.37	5.51
50	2	4.96	2.76	5.63	2.36	4.72	1.87	5.51
65	–	4.96	2.76	5.91	2.64	5.31	2.37	5.51
80	3	4.96	2.76	6.18	2.91	5.83	2.87	5.51
100	4	4.96	2.76	6.69	3.43	6.85	3.83	5.51
125	–	4.96	2.76	7.32	4.06	8.11	4.72	7.87
150	6	4.96	2.76	7.87	4.61	9.21	5.78	7.87

1) Depending on the cable gland used: values up to +1.18 in

2) Total length depends on the process connections.

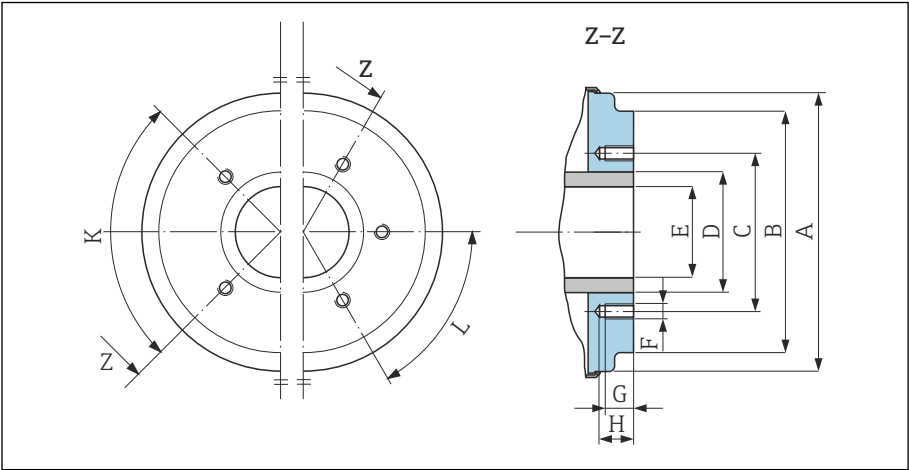
Sensor flange connection



A0017657

18 Front view without process connections

DN		A	B	C	D	E	F	G	H	K	L	M
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[in]	[mm]
2	1/12	2.44	1.64	1.34	0.35	0.94	1.65	1.69	0.33	0.24	0.16	M6
4	1/32	2.44	1.64	1.34	0.35	0.94	1.65	1.69	0.33	0.24	0.16	M6
8	5/16	2.44	1.64	1.34	0.35	0.94	1.65	1.69	0.33	0.24	0.16	M6
15	1/2	2.44	1.64	1.34	0.63	0.94	1.65	1.69	0.33	0.24	0.16	M6
25	–	2.83	1.98	1.73	1.02	1.14	2.17	2.2	0.33	0.24	0.16	M6



A0005528

19 Front view without process connections

DN		A	B	C	D	E	F	G	H	K	L
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[mm]	[in]	[in]	90° ±0.5° Tapped holes	60° ±0.5°
40	1 1/2	3.93	3.38	2.8	1.9	1.37	M8	0.47	0.67	4	–
50	2	4.44	3.89	3.29	2.37	1.87	M8	0.47	0.67	4	–
65	–	5.03	4.52	3.94	3	2.37	M8	0.47	0.67	–	6

DN		A	B	C	D	E	F	G	H	K	L
[mm]	[in]	[in]	[in]	[in]	[in]	[in]	[mm]	[in]	[in]	90° ±0.5°	60° ±0.5°
Tapped holes											
80	3	5.54	5.26	4.49	3.5	2.87	M8	0.47	0.67	–	6
100	4	6.56	6.28	5.55	4.5	3.83	M8	0.47	0.67	–	6
125	–	7.82	7.54	6.73	5.5	4.72	M10	0.59	0.79	–	6
150	6	8.93	8.64	7.87	6.63	5.78	M10	0.59	0.79	–	6

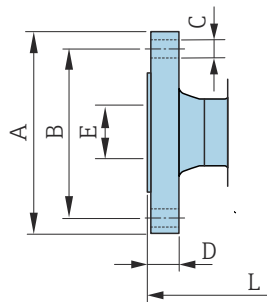
Flange connections

Flange similar to ASME B16.5, Class 150

Stainless steel: order code for "Process connection", option A1S

Surface roughness: $R_a \leq 63 \mu\text{in}$

DN $\frac{1}{12}$ " to $\frac{5}{16}$ " with DN $\frac{1}{2}$ " flanges as standard



A0042813

DN [in]	A [in]	B [in]	C [in]	D [in]	E [in]	L [in]
$\frac{1}{12}$ to $\frac{5}{16}$	3.54	2.37	$4 \times \emptyset 0.62$	0.44	0.62	8.58
$\frac{1}{2}$	3.54	2.37	$4 \times \emptyset 0.62$	0.44	0.62	8.58
1	4.33	3.13	$4 \times \emptyset 0.62$	0.56	1.05	9.06

Clamp connections

Tri-Clamp

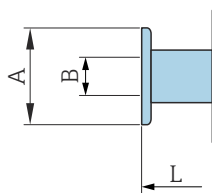
1.4404/316L: order code for "Process connection", option FAS

Suitable for pipe similar to ASME BPE (DIN 11866 Range C)

Surface roughness: $R_{a\text{max}} = 30 \mu\text{in}$



When cleaning with pigs, pay attention to the internal diameters of the measuring pipe and process connection (B).



A0043179

DN [in]	Pipe [in]	A [in]	B [in]	L [in]
$\frac{1}{12}$ to $\frac{5}{16}$	0.5×0.065	0.98	0.37	5.63
$\frac{1}{2}$	0.75×0.065	0.98	0.62	5.63
1	1×0.065	1.98	0.87	5.63
1 $\frac{1}{2}$	1.5×0.065	1.98	1.37	8.66
2	2×0.065	2.52	1.87	8.66
3	3×0.065	3.58	2.87	8.66
4	4×0.083	4.68	3.83	8.66
6	6×0.109	6.57	5.78	11.81

Welding nipple

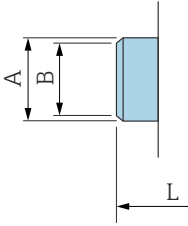
Welding nipple similar to ISO 1127

1.4404/316L: Order code for "Process connection", option A2S

Suitable for pipe ISO 1127, series 1

Surface roughness: $Ra_{max} = 30 \mu\text{in}$

i When cleaning with pigs, pay attention to the internal diameters of the measuring pipe and process connection (dimension B).

	DN [in]	Pipe [in]	A [in]	B [in]	L [in]
	$\frac{1}{12}$ to $\frac{5}{16}$	0.53×0.09	0.53	0.35	4.99
	$\frac{1}{2}$	0.84×0.10	0.84	0.63	4.99

A0043180

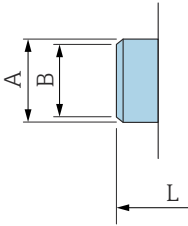
Welding nipple similar to ISO 2037

1.4404/316L: order code for "Process connection", option IAS

Suitable for pipe ISO 1127 (series 1 to 3, differ per nominal diameter)

Surface roughness: $Ra_{max} = 30 \mu\text{in}$

i When cleaning with pigs, pay attention to the internal diameters of the measuring pipe and process connection (dimension B).

	DN [in]	Piping [in]	A [in]	B [in]	L [in]
	$\frac{1}{12}$ to $\frac{5}{16}$	0.5×0.065	0.47	0.39	4.65
	$\frac{1}{2}$	0.75×0.065	0.71	0.63	4.65
	1	1×0.06	0.98	0.89	4.65
	1 $\frac{1}{2}$	1.5×0.05	1.5	1.4	8.66
	2	2×0.05	2	1.91	8.66
	3	3×0.06	3	2.87	8.66
	4	4×0.08	4	3.84	8.66
	5	5.5×0.08	5.5	5.34	14.96
	6	6.63×0.1	6.63	6.42	14.96

A0043180

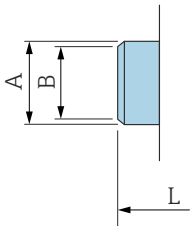
Welding nipple similar to ASME BPE

1.4404/316L: order code for "Process connection", option AAS

Suitable for pipe similar to ASME BPE (DIN 11866 Range C)

Surface roughness: $Ra_{max} = 30 \mu\text{in}$

i When cleaning with pigs, pay attention to the internal diameters of the measuring pipe and process connection (dimension B).



Technical drawing of the Proline Promag H 10 IO-Link sensor. It shows a side view of the sensor with dimensions A, B, and L indicated. Dimension A is the total height, B is the height of the main body, and L is the length of the sensor. The sensor is shown in a blue color.

DN [in]	Pipe [in]	A [in]	B [in]	L [in]
1/12 to 5/16	0.5 × 0.065	0.5	0.35	4.65
1/2	0.75 × 0.065	0.75	0.63	4.65
1	1 × 0.065	1	0.89	4.65
1 1/2	1.5 × 0.065	1.5	1.37	8.66
2	2 × 0.065	2	1.87	8.66
3	3 × 0.065	3	2.87	8.66
4	4 × 0.065	4	3.83	8.66
6	6 × 0.109	6	5.78	11.81

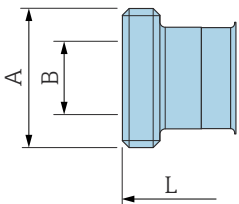
Couplings

Thread similar to SMS 1145

1.4404/316l: Order code for "Process connection", option SAS

Surface roughness: Ra_{max} = 30 µin

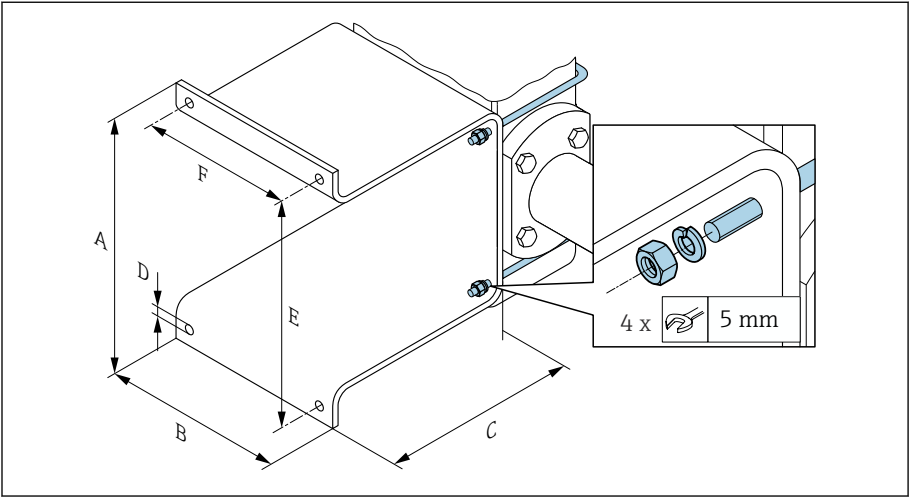
i When cleaning with pigs, pay attention to the internal diameters of the measuring pipe and process connection (B).

	DN [in]	Pipe [in]	DN SMS 1145 [in]	A [in]	B [in]	L [in]
	1	1	1	Rd 1.57 × 0.17	0.89	5.81
	1 ½	1.5 × 0.06	1.5	Rd 2.36 × ⅙	1.37	10.1
	2	2 × 0.06	2	Rd 2.76 × ⅙	1.87	10.1
	3	3 × 0.06	3	Rd 3.86 × ⅙	2.86	10.9
	4	4 × 0.08	4	Rd 5.20 × ⅙	3.83	11.3

A0043257

Mounting kits

Wall mounting kit

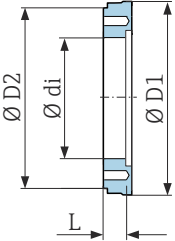


A	B	C	Ø D	E	F
[in]	[in]	[in]	[in]	[in]	[in]
5.39	4.33	4.72	0.28	4.92	3.46

Accessories

Spacer

Order code: DK5HB-****

	DN [in]	di [in]	D1 [in]	D2 [in]	L [in]
	3	2.87	5.54	5.55	1.30
	4	3.83	6.56	6.38	1.30

A0017294

Clamp connections with aseptic gasket seal available for order

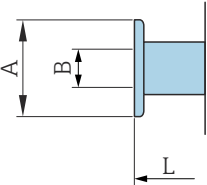
Order code: DKH**-HF**

1.4404 (316L)

Suitable for pipe according to BS 4825/ASME BPE (constriction of OD 1" according to DN15)

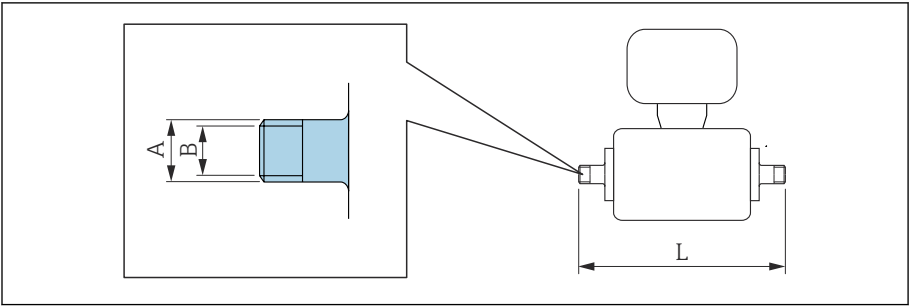
Surface roughness: Ra_{max} = 30 µin

 Pay attention to the internal diameters of the measuring pipe and process connection (B) when cleaning with pigs.

	DN [in]	Piping	A [in]	B [in]	L [in]
	½	OD 1"	1.98	0.87	5.63

A0043179

Couplings with O-ring seal available for order



A0027509

Male thread 1.4404 (316L) Order code: DKH**-GD**				
DN [in]	Suitable for female thread NPT [in]	A [in]	B [in]	L [in]
1/12 to 3/8	NPT 3/8	R 0.61 × 3/8	0.39	7.39
1/2	NPT 1/2	R 0.79 × 1/2	0.63	7.39
1	NPT 1	R 1 × 1	1.00	7.73

Surface roughness: Ra ≤ 63 µin

Female thread 1.4404 (316L) Order code: DKH**-GC**				
DN [in]	Suitable for male thread NPT [in]	A [in]	B [in]	L [in]
1/12 to 3/8	NPT 3/8	R 0.51 × 3/8	0.35	6.93
1/2	NPT 1/2	R 0.55 × 1/2	0.63	6.93
1	NPT 1	R 0.67 × 1	1.07	7.41

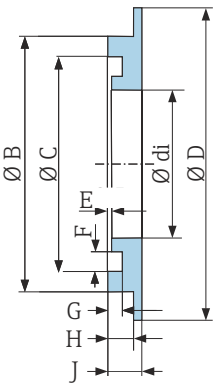
Surface roughness: Ra ≤ 63 µin

Grounding rings

Order code: DK5HR-****

1.4435 (316L), Alloy C22, tantalum

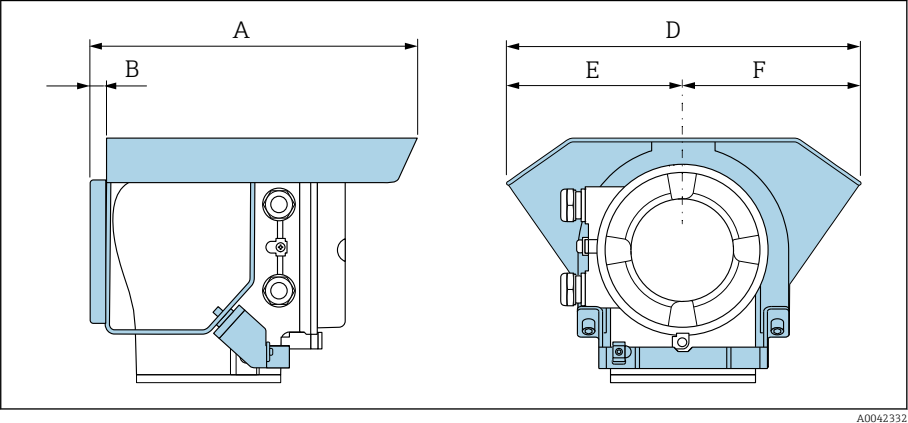
For lap joint flange made of PVDF and PVC adhesive sleeve



DN [in]	di [in]	B [in]	C [in]	D [in]	D [in]	E [in]	G [in]	H [in]	J [in]
1/12 to 3/8	0.35	0.87	0.69	1.33	0.02	0.14	0.07	0.13	0.18
1/2	0.63	1.14	0.97	1.33	0.02	0.14	0.07	0.13	0.18
1	0.89	1.44	1.23	1.73	0.02	0.14	0.07	0.13	0.18

A0017673

Weather protection cover



A [in]	B [in]	D [in]	E [in]	F [in]
10.12	0.47	11.02	5.51	5.51

16 Accessories

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Device-specific accessories

Transmitter

Accessories	Description	Order number
Proline 10 transmitter	 Installation Instructions EA01350D	5XBBXX-*...*
Weather protection cover	Protects the device from weather exposure:  Installation Instructions EA01351D	71502730
Connecting cable	Can be ordered with the device. The following cable lengths are available: order code for "Cable, sensor connection" ■ 5 m (16 ft) ■ 10 m (32 ft) ■ 20 m (65 ft) ■ User-configurable cable length m (ft)  Max. cable length: 200 m (660 ft)	DK5013-*...*

Sensor

Accessories	Description
Adapter set	Adapter connections for installing a Promag H instead of a Promag 30/33 A or Promag 30/33 H (DN 25). Consists of: ■ 2 process connections ■ Screws ■ Seals
Seal set	Replacement of seals
Centering star	A centering star is needed if an installed device with DN 80 or DN 100 must be replaced and the new sensor is shorter.
Welding jig	If using process connections with welding jigs: Welding jig for installation in piping.
Grounding rings	Ground medium in lined measuring pipes.  Installation Instructions EA00070D
Ground disks	Ground medium in lined measuring pipes.  Installation Instructions EA00070D
Wall mounting kit	Wall mounting kit (only DN 2 to 25 (1/12 to 1"))
Mounting kit	Consists of: ■ 2 process connections ■ Screws ■ Seals

Communication-specific accessories

Accessory	Description
Commubox FXA291	Connects the Endress+Hauser devices with the CDI interface (= Endress+Hauser Common Data Interface) to the USB interface of a personal computer or laptop.  Technical Information TI405C/07
Field Xpert SMT50	The Field Xpert SMT50 table PC for device configuration enables mobile plant asset management. It is suitable for commissioning and maintenance staff to manage field instruments with a digital communication interface and to record progress. This tablet PC is designed as an all-in-one solution with a preinstalled driver library and is an easy-to-use, touch-sensitive tool which can be used to manage field instruments throughout their entire life cycle.  ■ Technical Information TI0155S ■ Operating Instructions BA02053S ■ Product page: www.endress.com/smt50
Field Xpert SMT70	Tablet PC for the configuration of the device. Enables mobile Plant Asset Management to manage the devices with a digital communication interface. Suitable for Zone 2.  ■ Technical Information TI01342S ■ Operating Instructions BA01709S ■ Product page: www.endress.com/smt70
Field Xpert SMT77	Tablet PC for the configuration of the device. Enables mobile Plant Asset Management to manage the devices with a digital communication interface. Suitable for Zone 1.  ■ Technical Information TI01418S ■ Operating Instructions BA01923S ■ Product page: www.endress.com/smt77
FieldPort SFP20	The FieldPort SFP20 is a USB interface for the configuration of Endress+Hauser IO-Link devices, and also of devices from other vendors. Combined with the IO-Link CommDTM (DeviceCare, FieldCare, Field Xpert) and the IODD Interpreter, the FieldPort complies with the FDT/DTM standards.
IO-Link master BL20	IO-Link master from Turck for DIN rails supports PROFINET, EtherNet/IP and Modbus TCP. With web server for easy configuration.

Service-specific accessory

Accessory	Description	Order code
Applicator	Software for selecting and sizing Endress+Hauser devices.	https://portal.endress.com/webapp/applicator
Netilion	IIoT ecosystem: Unlock knowledge With the Netilion IIoT ecosystem, Endress+Hauser allows you to optimize your plant performance, digitize workflows, share knowledge, and enhance collaboration. Based on decades of experience in process automation, Endress+Hauser offers the process industry an IIoT ecosystem that enables you to gain useful insights from data. These insights can be used to optimize processes, leading to increased plant availability, efficiency, and reliability - ultimately resulting in a more profitable plant.	www.netilion.endress.com

Accessory	Description	Order code
FieldCare	FDT-based plant asset management software from Endress+Hauser. Management and configuration of Endress+Hauser devices.  Operating Instructions BA00027S and BA00059S	■ Device driver: www.endress.com → Download Area ■ CD-ROM (contact Endress+Hauser) ■ DVD (contact Endress+Hauser)
DeviceCare	Software for connecting and configuring Endress+Hauser devices.  ■ Technical Information: TI01134S ■ Innovation brochure: IN01047S	■ Device driver: www.endress.com → Download Area ■ CD-ROM (contact Endress+Hauser) ■ DVD (contact Endress+Hauser)

System components

Accessories	Description
Memograph M	Graphic data manager: ■ Record measured values ■ Monitor limit values ■ Analyze measuring points  ■ Technical Information TI00133R ■ Operating Instructions BA00247R
iTEMP	Temperature transmitter: ■ Measure the absolute pressure and gauge pressure of gases, vapors and liquids ■ Read the medium temperature  "Fields of Activity" document FA00006T

17 Appendix

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Examples of electric terminals

IO-Link



See <https://io-link.com> "IO-Link System Description"

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