

# Technical Information

## Memosens CPS71E

pH sensor for chemical process applications



Digital with Memosens 2.0 technology  
With poison-resistant reference thanks to ion trap

### Application

Process technology and monitoring of processes with:

- Rapidly changing pH values
- High proportion of electrode poisons such as H<sub>2</sub>S

### Your benefits

- Very long service life thanks to poison-resistant reference with improved ion trap
- Choice of 1 or 3 ceramic junctions (TB and TC reference system) for flexible use in challenging flow conditions
- The optional pressure reference ensures reliable measurement in blocking media, such as dispersions (TP reference system)
- Flexible installation thanks to optional upside-down mounting (TU reference system)
- Integrated NTC 30K temperature sensor for effective temperature compensation
- Various optional approvals for use in hazardous areas

### Other advantages of Memosens technology

- Maximum process safety with non-contact, inductive signal transmission
- Data security thanks to digital data transmission
- Very easy to use as sensor data saved in the sensor
- Recording of sensor load data in the sensor enables predictive maintenance

## Function and system design

### Measuring principle

#### pH measurement

The pH value is used as a unit of measurement for the acidity or alkalinity of a medium. The membrane glass of the sensor supplies an electrochemical potential depending on the pH value of the medium. This potential is generated by the selective accumulation of  $H^+$  ions on the outer layer of the membrane. As a result, an electrochemical boundary layer with an electrical potential difference forms at this point. An integrated Ag/AgCl reference system serves as the required reference electrode.

The measured voltage is converted to the corresponding pH value using the Nernst equation.

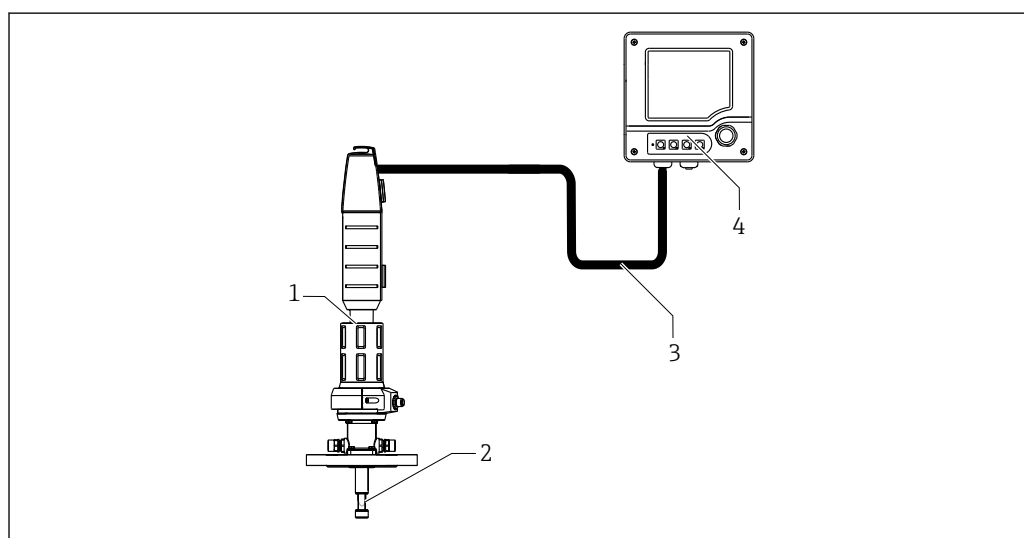
### Measuring system

A complete measuring system comprises:

- pH sensor CPS71E
- Memosens data cable CYK10 or CYK20
- Transmitter, e.g. Liquiline CM44, Liquiline CM42
- Assembly
  - Immersion assembly, e.g. Dipfit CPA111
  - Flow assembly, e.g. Flowfit CPA250
  - Retractable assembly, e.g. Cleanfit CPA871
  - Permanent installation assembly, e.g. Unifit CPA842

Additional options are available depending on the application:

Automatic cleaning and calibration system, e.g. Liquiline Control CDC90



A0025757

1 Example of a measuring system for pH measurement

1 Retractable assembly Cleanfit CPA871

2 pH sensor CPS71E

3 Memosens data cable CYK10

4 Liquiline M CM42 two-wire transmitter for hazardous areas

### Communication and data processing

#### Communication with the transmitter



Always connect digital sensors with Memosens technology to a transmitter with Memosens technology. Data transmission to a transmitter for analog sensors is not possible.

Digital sensors can store measuring system data in the sensor. These include the following:

- Manufacturer data
  - Serial number
  - Order code
  - Date of manufacture
- Calibration data
  - Calibration date
  - Slope at 25 °C (77 °F)
  - Zero point at 25 °C (77 °F)
  - Offset of integrated temperature sensor
  - Number of calibrations
  - Calibration history
  - Serial number of the transmitter used to perform the last calibration or adjustment
- Operating data
  - Temperature application range
  - pH application range
  - Date of initial commissioning
  - Maximum temperature value
  - Hours of operation under extreme conditions
  - Number of sterilizations
  - CIP counter
  - Sensor load

The data listed above can be displayed with Liquiline CM42, CM44x, and Memobase Plus CYZ71D.

---

## Dependability

### Reliability

#### Easy handling

Sensors with Memosens technology have integrated electronics that store calibration data and other information (e.g. total hours of operation or operating hours under extreme measuring conditions). Once the sensor has been connected, the sensor data are transferred automatically to the transmitter and used to calculate the current measured value. As the calibration data are stored in the sensor, the sensor can be calibrated and adjusted independently of the measuring point. The result:

- Easy calibration in the measuring lab under optimum external conditions increases the quality of the calibration.
- Pre-calibrated sensors can be replaced quickly and easily, resulting in a dramatic increase in the availability of the measuring point.
- Thanks to the availability of the sensor data, maintenance intervals can be accurately defined and predictive maintenance is possible.
- The sensor history can be documented on external data carriers and evaluation programs, e.g. Memobase Plus CYZ71D,.
- The saved application data of the sensor can be used to determine the continued use of the sensor in a targeted manner.

#### Interference immunity

#### Data security thanks to digital data transmission

Memosens technology digitizes the measured values in the sensor and transmits the data to the transmitter via a non-contact connection that is free from potential interference. The result:

- If the sensor fails or there is an interruption in the connection between the sensor and transmitter, this is reliably detected and reported.
- The availability of the measuring point is reliably detected and reported.

Safety

Maximum process safety

With inductive transmission of the measured value using a non-contact connection, Memosens guarantees maximum process safety and offers the following benefits:

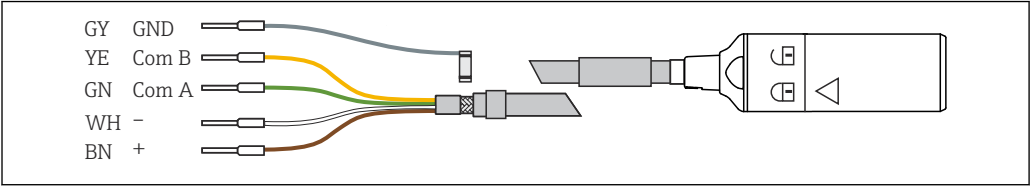
- All problems caused by moisture are eliminated:
  - No corrosion at the connection
  - Measured values cannot be distorted by moisture
- The transmitter is galvanically decoupled from the medium. Issues concerning "symmetrical high-impedance" or "asymmetry" or the type of impedance converter are a thing of the past.
- Electromagnetic compatibility (EMC) is guaranteed by screening measures for the digital transmission of measured values.
- Intrinsically safe electronics mean operation in hazardous areas is not a problem. Complete flexibility thanks to individual Ex approvals for all components, such as sensors, cables and transmitters.

Input

|                   |                                                                                                                                                                                                                                                                                                                                                                                                                         |
|-------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Measured variable | pH value<br>Temperature                                                                                                                                                                                                                                                                                                                                                                                                 |
| Measuring range   | <b>Application B</b> <ul style="list-style-type: none"><li>■ pH: 0 to 14</li><li>■ Temperature: 0 to 140 °C (32 to 284 °F)</li></ul> <b>Application H</b> <ul style="list-style-type: none"><li>■ pH: 0 to 12</li><li>■ Temperature: 0 to 140 °C (32 to 284 °F)</li></ul>  Pay attention to the operating conditions in the process. |

Power supply

Electrical connection



A0024019

 2    *Measuring cable CYK10 or CYK20*

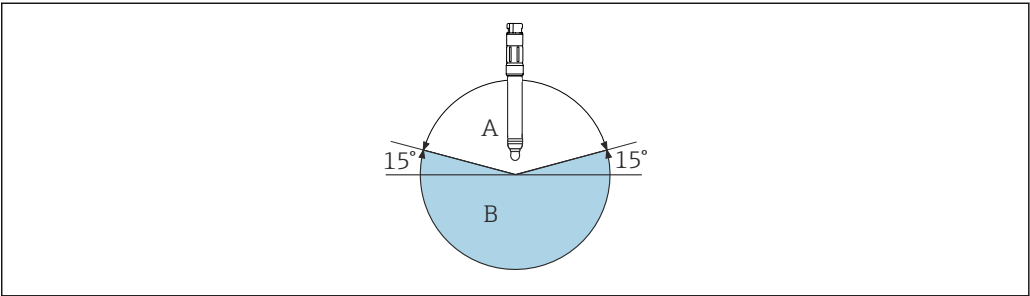
► Connect the Memosens measuring cable, e.g. CYK10 or CYK20, to the sensor.

 For further information on cable CYK10, see BA00118C.

## Performance characteristics

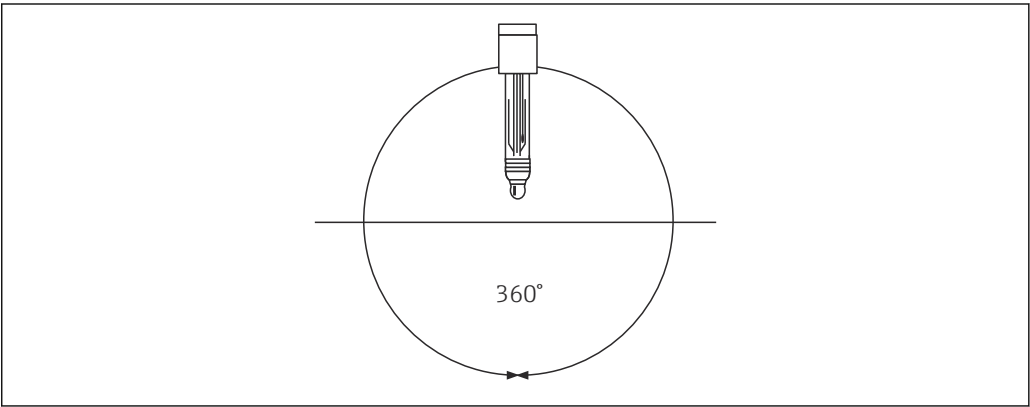
|                                                                                                                                             |                             |                                                                                                                                                                                                     |
|---------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Reference system                                                                                                                            | TB and TC reference system: | Ag/AgCl reference lead with ion trap, reference and bridging electrolyte 3 M KCl, acrylamide-free, flowable gel electrolyte                                                                         |
|                                                                                                                                             | TP reference system:        | Ag/AgCl reference lead with ion trap, reference and bridging electrolyte 3 M KCl, acrylamide-free, flowable gel electrolyte, pressurized 7 bar (102 psi) (absolute); display via pressure indicator |
|                                                                                                                                             | TU reference system:        | Ag/AgCl reference lead with ion trap, reference and bridging electrolyte 3 M KCl, acrylamide-free, solidified gel electrolyte                                                                       |
|  Pay attention to the operating conditions in the process. |                             |                                                                                                                                                                                                     |

## Installation

|             |                                                                                                                                                                                                                                                                                                                                                                                       |
|-------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Orientation | <b>TB, TC and TP reference system</b> <ul style="list-style-type: none"><li>Do not install the sensors upside-down.</li><li>The angle of inclination from the horizontal must be at least 15°.</li></ul> <p>An installation angle &lt; 15° is not permitted, as otherwise an air bubble will form. Contact between the reference and membrane glass is then no longer guaranteed.</p> |
|             |  <p> 3    Installation angle at least 15° from the horizontal</p> <p>A    Permitted orientation<br/>B    Incorrect orientation</p>                                                                              |

A0028039

|                                                                                                                                               |
|-----------------------------------------------------------------------------------------------------------------------------------------------|
| <b>TU reference system</b>                                                                                                                    |
| <ul style="list-style-type: none"><li>The sensor is suitable for upside-down installation.</li><li>Install the sensor at any angle.</li></ul> |



A0024597

 4    Any installation angle

**Installation instructions**

Follow the Operating Instructions for the assembly used for detailed information on installing the assembly.



For detailed information on removing the wetting cap, see BA01988C

1. Before screwing in the sensor, make sure the assembly thread, the O-rings and the sealing surface are clean and undamaged and that the thread runs smoothly.
2. Hand-tighten the sensor with a torque of 3 Nm (2.21 lbf ft) (Only applies when installing in Endress+Hauser assemblies).

**TP reference system****⚠ CAUTION****Glass sensor with pressurized reference**

Possibility of sudden rupture and injury from glass splinters!

- ▶ Always wear protective goggles when working with these sensors.



For detailed information on removing the wetting cap, see BA01988C

For correct pH measurement:

1. Before commissioning, open the protective packaging by pulling the red tear tab.
2. Completely remove the protective packaging.
3. Remove the wetting cap with bayonet connector.
4. Remove the reusable protective netting from the sensor.
5. For optimum accuracy, insert the sensor into a calibration buffer solution with a pH of 15 to 20 min for 4 to 9 before calibration.
6. Put the sensor into operation.

**Environment****Ambient temperature range****NOTICE****Risk of damage from frost!**

- ▶ Do not use the sensor at temperatures below -15 °C (5 °F) .

**Storage temperature**

0 to 50 °C (32 to 122 °F)

**Degree of protection**

IP 68 (10 m (33 ft) water column, 25 °C (77 °F), 45 days, 1 M KCl)

**Electromagnetic compatibility (EMC)**

Interference emission and interference immunity as per EN 61326-1: 2013

**Process****Process temperature range**

Applications B and H: 0 to 140 °C (32 to 284 °F)

Version TB, TC:

0 to 140 °C (32 to 284 °F)

Version TU, TP (pressurized reference):

0 to 140 °C (32 to 284 °F) (140 °C (284 °F) only for sterilization)  
Maximum 100 °C (212 °F) in continuous operation due to increasing pressure loss at T > 100 °C (212 °F)

**Process pressure range**

Application B:

0.8 to 14 bar (11.6 to 203 psi) absolute

Application H

0.8 to 7 bar (11.6 to 101.5 psi) absolute

**⚠ CAUTION**

**Pressurization of sensor due to prolonged use under increased process pressure**

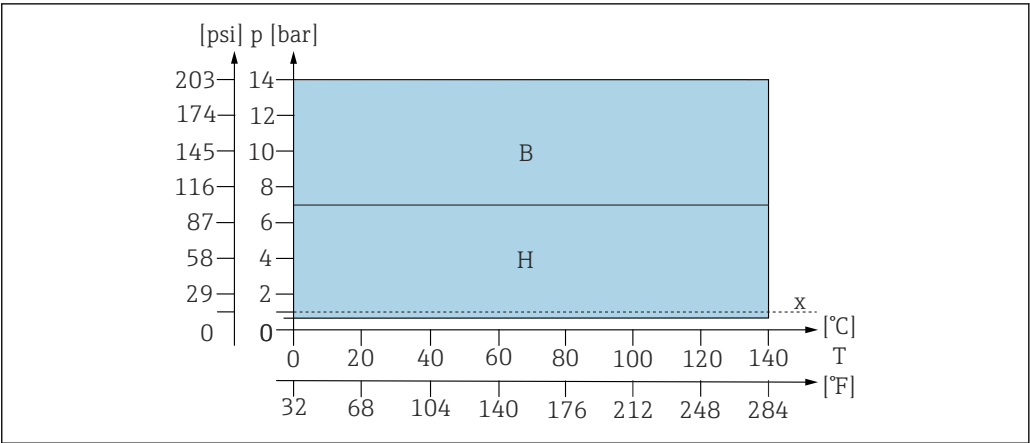
Possibility of sudden rupture and injury from glass splinters!

- ▶ Avoid fast heating of these pressurized sensors if they are used under reduced process pressure or under atmospheric pressure.
- ▶ When handling these sensors, always wear protective goggles and appropriate protective gloves.

**Conductivity**

10 µS/cm (at atmospheric pressure, without flow) (minimized flow; pressure and temperature must remain constant)

**Pressure/temperature ratings**



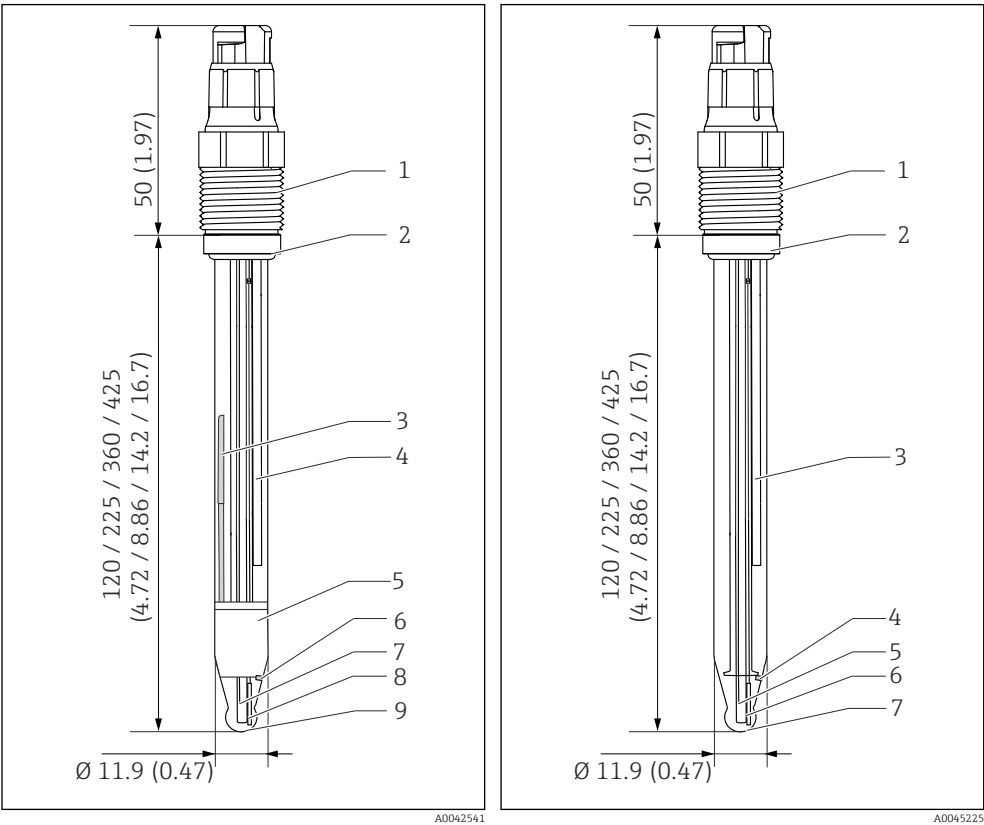
A0058261

**5** Pressure/temperature diagram

- B* Application B
- H* Application H
- x* Atmospheric pressure

Mechanical construction

Design, dimensions



6 CPS71E. Engineering unit: mm (in)

- 1 Memosens plug-in head with process connection
- 2 O-ring with thrust collar
- 3 Pressure indicator (only for TP version)
- 4 Ag/AgCl reference lead with ion trap
- 5 Ion trap
- 6 Ceramic junction
- 7 Temperature sensor
- 8 pH inner lead
- 9 pH glass membrane

7 CPS71E TU reference system. Engineering unit: mm (in)

- 1 Memosens plug-in head with process connection
- 2 O-ring with thrust collar
- 3 Ag/AgCl reference lead with ion trap
- 4 Ceramic junction
- 5 Temperature sensor
- 6 pH inner lead
- 7 pH glass membrane

|        |                  |                  |                  |                   |                   |
|--------|------------------|------------------|------------------|-------------------|-------------------|
| Weight | Installed length | 120 mm (4.72 in) | 225 mm (8.86 in) | 360 mm (14.17 in) | 425 mm (16.73 in) |
|        | Weight           | 40 g (1.4 oz)    | 60 g (2.1 oz)    | 90 g (3.2 oz)     | 100 g (3.5 oz)    |

Materials

|                                                                                                                                                                                                                           |                                     |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|
| Sensor shaft                                                                                                                                                                                                              | Glass to suit process               |
| pH membrane glass                                                                                                                                                                                                         | Type B                              |
| Metal lead                                                                                                                                                                                                                | Ag/AgCl                             |
| Junction                                                                                                                                                                                                                  | Ceramic junction, zirconium dioxide |
| O-ring                                                                                                                                                                                                                    | FKM                                 |
| Process coupling                                                                                                                                                                                                          | PPS, fiberglass-reinforced          |
| Nameplate                                                                                                                                                                                                                 | Ceramic metal oxide                 |
|  Yellowish milky discoloration in the electrolyte of the sensor does not affect the measurement performance and quality of the sensor. |                                     |

Temperature sensor NTC 30K

Plug-in head Memosens plug-in head for digital, non-contact data transmission, pressure resistance 16 bar (232 psi) (relative)

Process connections Pg 13.5

## Certificates and approvals

Current certificates and approvals for the product are available at [www.endress.com](http://www.endress.com) on the relevant product page:

1. Select the product using the filters and search field.
2. Open the product page.
3. Select **Downloads**.

### Ex certification

#### ATEX

II 1G Ex ia IIC T3/T4/T6 Ga

#### IECEX

Ex ia IIC T3/T4/T6 Ga

#### NEPSI

Ex ia IIC T3/T4/T6 Ga

#### CSA C/US

- IS Cl. I Div 1, GP A, B, C, D Ex ia IIC T3/T4/T6
- IS Cl. I Zone 0, AEx ia IIC T3/T4/T6

#### Japan Ex

Ex ia IIC T3/T4/T6 Ga

#### INMETRO

Ex ia IIC T3/T4/T6 Ga

#### Korea Ex

Ex ia IIC T3/T4/T6 Ga

#### EAC Ex

Ex 0Ex ia IIC T3/T4/T6 Ga X

#### UKCA Ex

II 1G Ex ia IIC T3/T4/T6 Ga



Hazardous area versions of the digital sensors with Memosens technology are indicated by a red/orange ring on the plug-in head.



Pay attention to the instructions for Memosens data cable CYK10 and transmitter CM72CM82.

### Additional certifications and declarations

The following test certificates, attestations and declarations (e.g. certificates of conformity) are available for the product depending on the selected version:

- FDA 21 CFR
- Pressure CRN

#### EAC

The product has been certified in accordance the TP TC 012/2011 directive applicable in the Eurasian Economic Union (EAEU). The EAC conformity mark has been affixed to the product.

## Ordering information

### Product page

[www.endress.com/cps71e](http://www.endress.com/cps71e)

### Product Configurator

1. **Configure:** Click this button on the product page.
2. Select **Extended selection**.
  - ↳ The Configurator opens in a separate window.
3. Configure the device according to your requirements by selecting the desired option for each feature.
  - ↳ In this way, you receive a valid and complete order code for the device.

4. **Accept:** Add the configured product to the shopping cart.

 For many products, you also have the option of downloading CAD or 2D drawings of the selected product version.

5. **CAD:** Open this tab.

↳ The drawing window is displayed. You have a choice between different views. You can download these in selectable formats.

## Scope of delivery

The scope of delivery comprises:

- Ordered version of the sensor
- Operating Instructions
- Safety instructions for the hazardous area (for sensors with Ex approval)
- Supplementary sheet for optionally ordered certificates

## Accessories

The following are the most important accessories available at the time this documentation was issued.

Listed accessories are technically compatible with the product in the instructions.

1. Application-specific restrictions of the product combination are possible.  
Ensure conformity of the measuring point to the application. This is the responsibility of the operator of the measuring point.
2. Pay attention to the information in the instructions for all products, particularly the technical data.
3. For accessories not listed here, please contact your Service or Sales Center.

## Device-specific accessories

### Assemblies

#### Unifit CPA842

- Installation assembly for food, biotechnology and pharmaceuticals
- With EHEDG and 3A certificate
- Product Configurator on the product page: [www.endress.com/cpa842](http://www.endress.com/cpa842)



Technical Information TI01367C

#### Cleanfit CPA875

- Retractable process assembly for sterile and hygienic applications
- For in-line measurement with standard sensors with 12 mm diameter, e.g. for pH, ORP, oxygen
- Product Configurator on the product page: [www.endress.com/cpa875](http://www.endress.com/cpa875)



Technical Information TI01168C

#### Dipfit CPA140

- pH/ORP immersion assembly with flange connection for very demanding processes
- Product Configurator on the product page: [www.endress.com/cpa140](http://www.endress.com/cpa140)



Technical Information TI00178C

#### Cleanfit CPA871

- Flexible process retractable assembly for water, wastewater and the chemical industry
- For applications with standard sensors with 12 mm diameter
- Product Configurator on the product page: [www.endress.com/cpa871](http://www.endress.com/cpa871)



Technical Information TI01191C

#### Cleanfit CPA450

- Manual retractable assembly for installing sensors with a diameter of 12 mm and a length of 120 mm in tanks and pipes
- Product Configurator on the product page: [www.endress.com/cpa450](http://www.endress.com/cpa450)



Technical Information TI00183C

#### **Cleanfit CPA473**

- Stainless steel process retractable assembly with ball valve shutoff for particularly reliable separation of the medium from the environment
- Product Configurator on the product page: [www.endress.com/cpa473](http://www.endress.com/cpa473)



Technical Information TI00344C

#### **Cleanfit CPA474**

- Plastic process retractable assembly with ball valve shutoff for particularly reliable separation of the medium from the environment
- Product Configurator on the product page: [www.endress.com/cpa474](http://www.endress.com/cpa474)



Technical Information TI00345C

#### **Dipfit CPA111**

- Immersion and installation assembly made of plastic for open and closed vessels
- Product Configurator on the product page: [www.endress.com/cpa111](http://www.endress.com/cpa111)



Technical Information TI00112C

#### **Flowfit CPA240**

- pH/ORP flow assembly for processes with stringent requirements
- Product Configurator on the product page: [www.endress.com/cpa240](http://www.endress.com/cpa240)



Technical Information TI00179C

#### **Flowfit CPA250**

- Flow assembly for pH/ORP measurement
- Product Configurator on the product page: [www.endress.com/cpa250](http://www.endress.com/cpa250)



Technical Information TI00041C

#### **Ecofit CPA640**

- Set comprising adapter for 120 mm pH/ORP sensors and sensor cable with TOP68 coupling
- Product Configurator on the product page: [www.endress.com/cpa640](http://www.endress.com/cpa640)



Technical Information TI00246C

#### **Buffer solutions**

##### **High-quality buffer solutions from Endress+Hauser - CPY20**

High-quality CPY20 pH buffers ensure maximum precision in pH calibrations. Available in pH 2.0, pH 4.0, pH 7.0, pH 9.0, pH 9.2, pH 10.0 and pH 12.0.

Further details and Product Configurator on the product page: [www.endress.com/cpy20](http://www.endress.com/cpy20)

#### **Measuring cables**

##### **Memosens data cable CYK10**

- For digital sensors with Memosens technology
- Product Configurator on the product page: [www.endress.com/cyk10](http://www.endress.com/cyk10)



Technical Information TI00118C

##### **Memosens laboratory cable CYK20**

- For digital sensors with Memosens technology
- Product Configurator on the product page: [www.endress.com/cyk20](http://www.endress.com/cyk20)



[www.addresses.endress.com](http://www.addresses.endress.com)

---

For more Endress+Hauser product please visit: [www.ainstru.com](http://www.ainstru.com)  
Mail: [Sales@ainstru.com](mailto:Sales@ainstru.com)