



Level



Pressure



Flow



Temperature



Liquid  
Analysis



Registration



Systems  
Components



Services

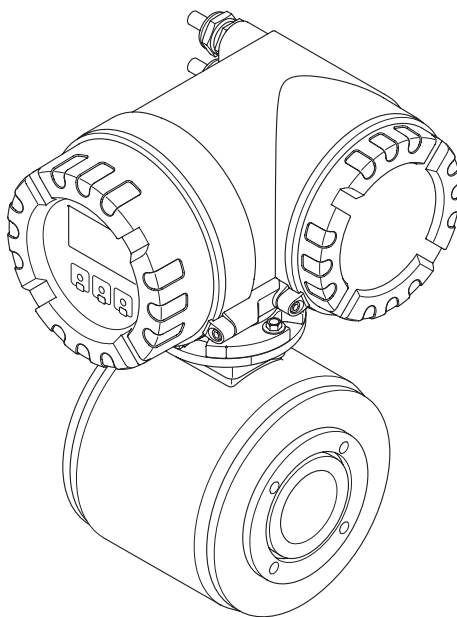
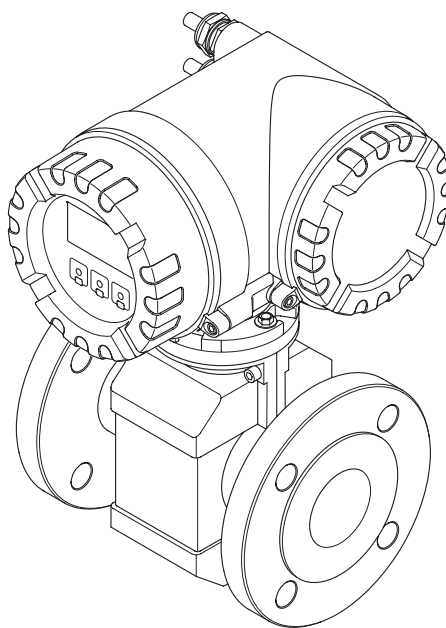


Solutions

## Operating Instructions

# Proline Promag 53

## Electromagnetic Flow Measuring System



BA047D/06/EN/12.09  
71107993

Valid as of version:  
V 2.02.XX (device software)



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# 1 Safety instructions

## 1.1 Designated use

The measuring device described in this Operating Manual is to be used only for measuring the flow rate of conductive fluids in closed pipes.

A minimum conductivity of 20  $\mu\text{S}/\text{cm}$  is required for measuring demineralized water. Most liquids can be measured as of a minimum conductivity of 5  $\mu\text{S}/\text{cm}$ .

Examples:

- Acids, alkalis,
- Drinking water, wastewater, sewage sludge,
- Milk, beer, wine, mineral water, etc.

Resulting from incorrect use or from use other than that designated the operational safety of the measuring devices can be suspended. The manufacturer accepts no liability for damages being produced from this.

## 1.2 Installation, commissioning and operation

Note the following points:

- Installation, connection to the electricity supply, commissioning and maintenance of the device must be carried out by trained, qualified specialists authorized to perform such work by the facility's owner-operator. The specialist must have read and understood these Operating Instructions and must follow the instructions they contain.
- The device must be operated only by persons authorized and trained by the system operator. Strict compliance with the instructions in the Operating Instructions is mandatory.
- Endress+Hauser is willing to assist in clarifying the chemical resistance properties of parts wetted by special fluids, including fluids used for cleaning. However, small changes in temperature, concentration or the degree of contamination in the process can result in changes to the chemical resistance properties. For this reason, Endress+Hauser does not accept any responsibility with regard to the corrosion resistance of materials wetted by fluids in a specific application. The user is responsible for the choice of wetted materials with regard to their in-process resistance to corrosion.
- If welding work is performed on the piping system, do not ground the welding appliance through the flowmeter.
- The installer must ensure that the measuring system is correctly wired in accordance with the wiring diagrams. The transmitter must be grounded, except in cases where special protective measures have been taken (e.g. galvanically isolated power supply SELV or PELV).
- Always note the regulations applicable in your country to the operation, maintenance and repair of electrical devices. Special instructions relating to the device can be found in the relevant sections of the documentation.

## 1.3 Operational safety

Note the following points:

- Measuring systems for use in hazardous environments are accompanied by separate "Ex documentation", which is an integral part of these Operating Instructions. Strict compliance with the installation instructions and ratings as stated in this supplementary documentation is mandatory. Depending on the approval and certification agency, the relevant symbol is depicted on the front page of the supplementary documentation on Ex ratings (e.g.  Europe,  USA,  Canada).
- The measuring device meets the general safety requirements according to EN 61010-1 and the EMC requirements according to IEC/EN 61326 in addition to the NAMUR recommendations NE 21, NE 43 and NE 53.
- Depending on the application, the seals of the process connections of the Promag H sensor require periodic replacement.

- When hot fluid passes through the measuring tube, the surface temperature of the housing increases. In the case of the sensor, in particular, users should expect temperatures that can be close to the fluid temperature. If the temperature of the fluid is high, implement sufficient measures to prevent burning or scalding.
- The manufacturer reserves the right to modify technical data without prior notice. Your Endress+Hauser distributor will supply you with current information and updates to these Operating Instructions.

## 1.4 Return

- Do not return a measuring device if you are not absolutely certain that all traces of hazardous substances have been removed, e.g. substances which have penetrated crevices or diffused through plastic.
- Costs incurred for waste disposal and injury (burns, etc.) due to inadequate cleaning will be charged to the owner-operator.
- Please note the measures on →  109

## 1.5 Notes on safety conventions and icons

The devices are designed and tested to meet state-of-the-art safety requirements, and have left the factory in a condition in which they are safe to operate. The devices comply with the applicable standards and regulations in accordance with EN 61010 -1 "Protection Measures for Electrical Equipment for Measurement, Control, Regulation and Laboratory Procedures". The devices can, however, be a source of danger if used incorrectly or for other than the designated use. For this reason, always pay particular attention to the safety instructions indicated in these Operating Instructions by the following icons:



**Warning!**

"Warning" indicates an action or procedure which, if not performed correctly, can result in personal injury or a safety hazard. Comply strictly with the instructions and proceed with care.



**Caution!**

"Caution" indicates an action or procedure which, if not performed correctly, can result in incorrect operation or destruction of the device. Comply strictly with the instructions.



**Note!**

"Note" indicates an action or procedure which, if not performed correctly, can have an indirect effect on operation or trigger an unexpected response on the part of the device.

## 2 Identification

### 2.1 Device designation

The flow measuring system consists of the following components:

- Promag 53 transmitter
- Promag W, Promag P or Promag H sensors

Two versions are available:

- Compact version: transmitter and sensor form a single mechanical unit.
- Remote version: transmitter and sensor are installed separately.

#### 2.1.1 Nameplate of the transmitter

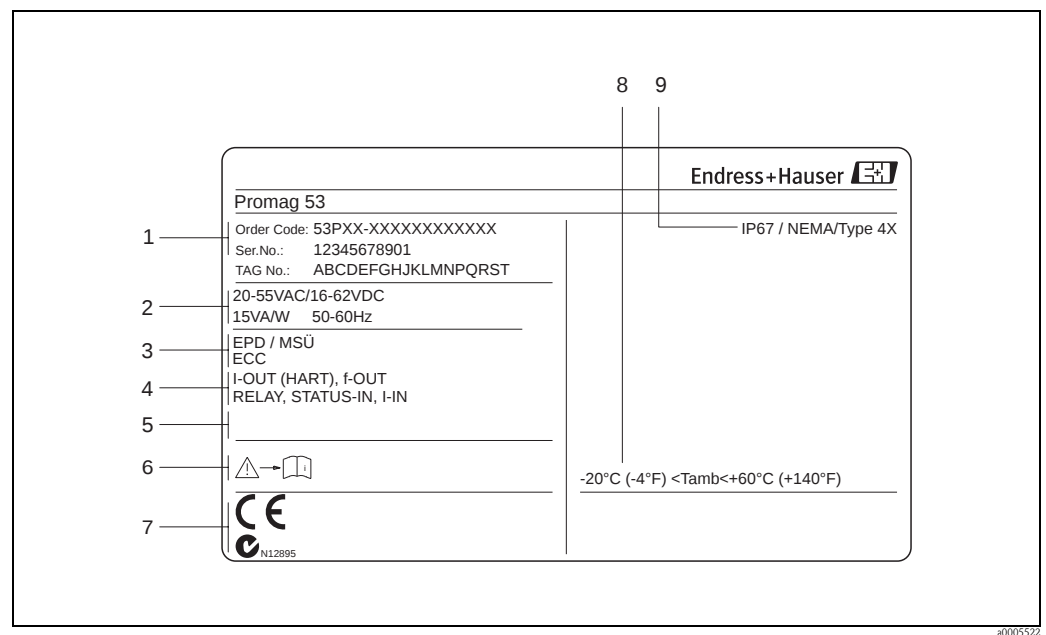


Fig. 1: Nameplate specifications for the "Promag 53" transmitter (example)

- 1 Order code/serial number: See the specifications on the order confirmation for the meanings of the individual letters and digits
- 2 Power supply/frequency/power consumption
- 3 Additional functions and software
  - EPD: with empty pipe detection electrode
  - ECC: with electrode cleaning
- 4 Available outputs:
  - I-OUT (HART): with current output (HART)
  - f-OUT: with pulse/frequency output
  - RELAY: with relay output
  - STATUS-IN: with status input (auxiliary input)
  - I-IN: with current input
- 5 Reserved for additional information on special products
- 6 Please comply with the Operating Instructions
- 7 Reserved for additional information on device version (approvals, certificates)
- 8 Permitted ambient temperature range
- 9 Degree of protection

## 2.1.2 Nameplate of the sensor

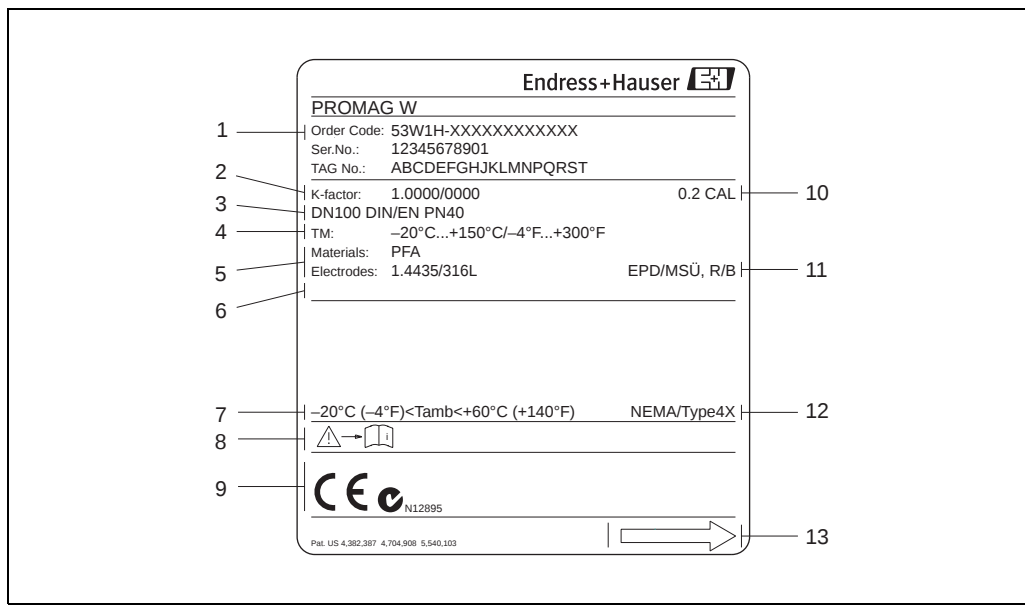


Fig. 2: Nameplate specifications for the "Promag W" sensor (example)

- 1 Order code/serial number: See the specifications on the order confirmation for the meanings of the individual letters and digits
- 2 Calibration factor with zero point
- 3 Nominal diameter/nominal pressure
- 4 Medium temperature range
- 5 Materials: lining/measuring electrode
- 6 Reserved for additional information on special products
- 7 Permitted ambient temperature range
- 8 Please comply with the Operating Instructions
- 9 Reserved for additional information on device version (approvals, certificates)
- 10 Calibration tolerance
- 11 Additional information
  - EPD: with empty pipe detection electrode
  - R/B: with reference electrode
- 12 Degree of protection
- 13 Flow direction

2.1.3 Nameplate for connections

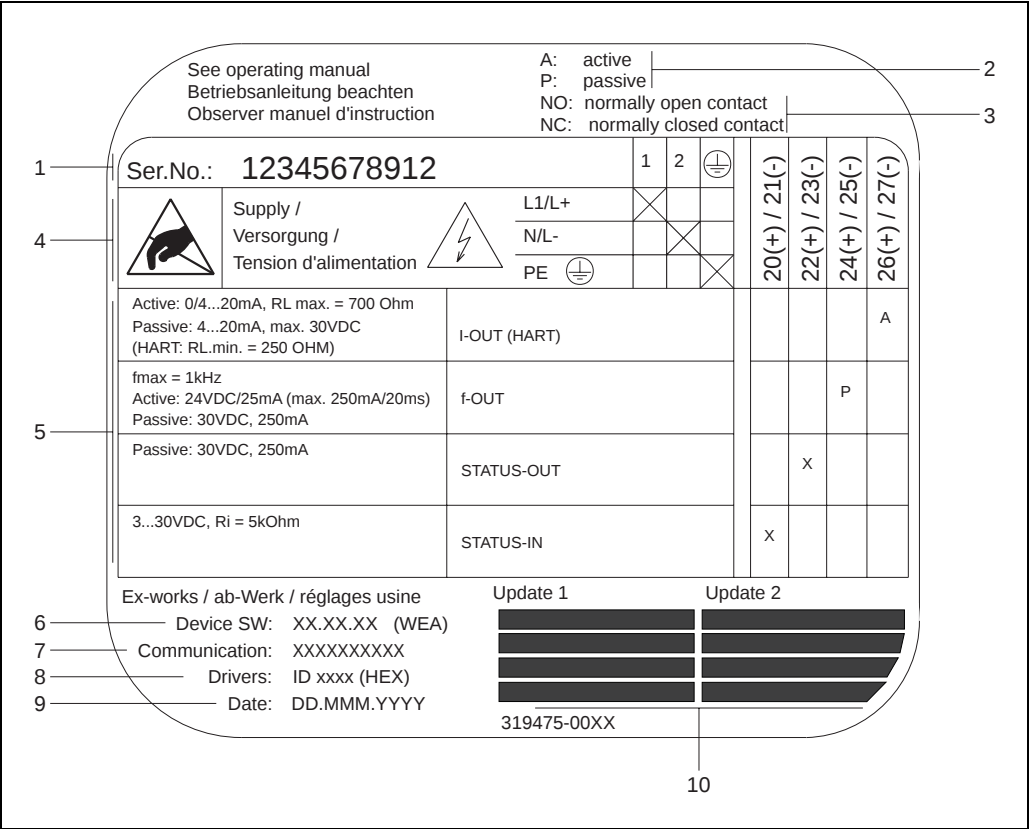


Fig. 3: Nameplate specifications for Proline transmitter connections (example)

- 1 Serial number
- 2 Possible configuration of current output
- 3 Possible configuration of relay contacts
- 4 Terminal assignment, cable for power supply
- Terminal no. 1:
  - L1 for AC, L+ for DC
- Terminal no. 2:
  - N for AC, L- for DC
- 5 Signals present at inputs and outputs, possible configurations and terminal assignment
- 6 Version of device software currently installed (incl. language group)
- 7 Type of communication installed
- 8 Information on current communication software (Device Revision, Device Description)
- 9 Date of installation
- 10 Current updates to data specified in points 6 to 9

## 2.2 Certificates and approvals

The devices are designed and tested to meet state-of-the-art safety requirements in accordance with sound engineering practice. They have left the factory in a condition in which they are safe to operate. The devices comply with the standards EN 61010 -1 "Protection Measures for Electrical Equipment for Measurement, Control, Regulation and Laboratory Procedures" and with the EMC requirements of IEC/EN 61326.

The measuring system described in these Operating Instructions therefore complies with the legal requirements of the EU Directives. Endress+Hauser confirms this by affixing the CE mark to it and by issuing the CE Declaration of Conformity.

The measuring system is in conformity with the EMC requirements of the "Australian Communications and Media Authority (ACMA)".

## 2.3 Registered trademarks

HART®

Registered trademark of HART Communication Foundation, Austin, USA

TRI-CLAMP®

Registered trademark of Ladish & Co., Inc., Kenosha, USA

KALREZ® and VITON®

Registered trademarks of E.I. Du Pont de Nemours & Co., Wilmington, USA

HistoROM™, S-DAT®, T-DAT™, F-CHIP®, Field Xpert™, FieldCare®, Fieldcheck®, Applicator®

Registered or registration-pending trademarks of Endress+Hauser Flowtec AG, Reinach, CH

## 3 Installation

### 3.1 Incoming acceptance, transport and storage

#### 3.1.1 Incoming acceptance

On receipt of the goods, check the following points:

- Check the packaging and the contents for damage.
- Check the shipment, make sure nothing is missing and that the scope of supply matches your order.

#### 3.1.2 Transport

The following instructions apply to unpacking and to transporting the device to its final location:

- Transport the devices in the containers in which they are delivered.
- Do not remove the protection plates or caps on the process connections until you are ready to install the device. This is particularly important in the case of sensors with PTFE linings.

#### Special notes on flanged devices



Caution!

- The wooden covers mounted on the flanges before the device leaves the factory protect the linings on the flanges during storage and transportation. Do not remove these protection plates until *immediately before* the device is installed in the pipe.
- Do not lift flanged devices by the transmitter housing or, in the case of the remote version, by the connection housing.

#### Transporting flanged devices (DN ≤ 300) 12"

Use webbing slings slung round the two process connections. Do not use chains, as they could damage the housing.



Warning!

Risk of injury if the measuring device slips. The center of gravity of the assembled measuring device might be higher than the points around which the slings are slung. At all times, therefore, make sure that the device does not unexpectedly turn around its axis or slip.

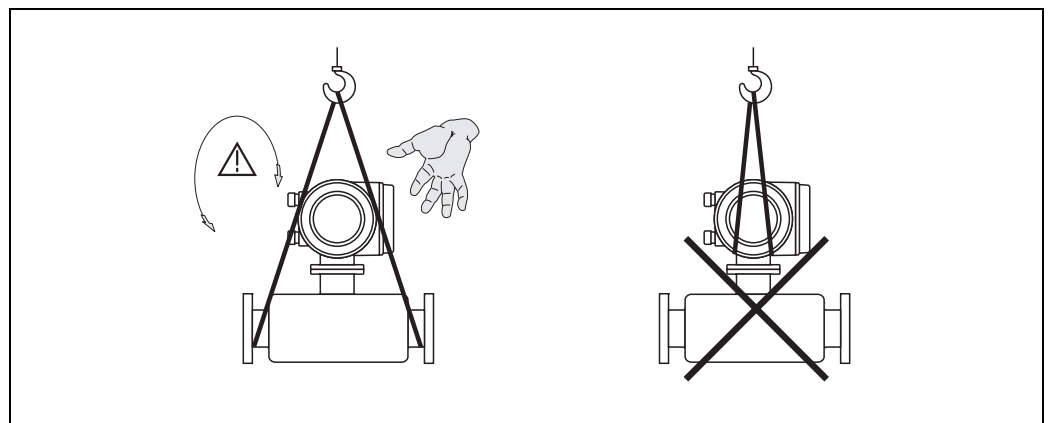


Fig. 4: Transporting sensors with DN > ≤ 300 (12")

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### Transporting flanged devices DN 300 (12")

Use only the metal eyes on the flanges for transporting the device, lifting it and positioning the sensor in the piping.



#### Caution!

Do not attempt to lift the sensor with the tines of a fork-lift truck beneath the metal casing. This would buckle the casing and damage the internal magnetic coils.

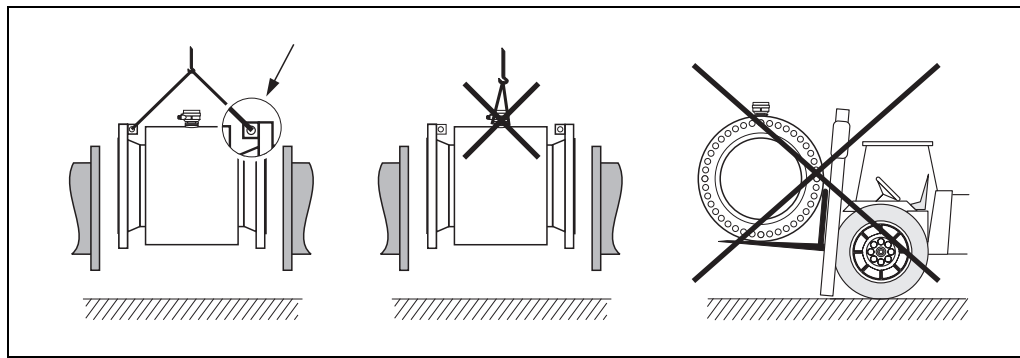


Fig. 5: Transporting sensors with DN > 300 (12")

### 3.1.3 Storage

Note the following points:

- Pack the measuring device in such a way as to protect it reliably against impact for storage (and transportation). The original packaging provides optimum protection.
- The storage temperature corresponds to the operating temperature range of the measuring transmitter and the appropriate measuring sensors → 114.
- The measuring device must be protected against direct sunlight during storage in order to avoid unacceptably high surface temperatures.
- Choose a storage location where moisture does not collect in the measuring device. This will help prevent fungus and bacteria infestation which can damage the lining.
- Do not remove the protection plates or caps on the process connections until you are ready to install the device. This is particularly important in the case of sensors with PTFE linings.

## 3.2 Installation conditions

### 3.2.1 Dimensions

The dimensions and installation lengths of the sensor and transmitter can be found in the "Technical Information" for the device in question. This document can be downloaded as a PDF file from [www.endress.com](http://www.endress.com). A list of the "Technical Information" documents available is provided in the "Documentation" section on → 128.

### 3.2.2 Mounting location

The accumulation of air or gas bubbles in the measuring tube could result in an increase in measuring errors.

**Avoid** the following locations:

- At the highest point of a pipeline. Risk of air accumulating.
- Directly upstream from a free pipe outlet in a vertical pipeline.

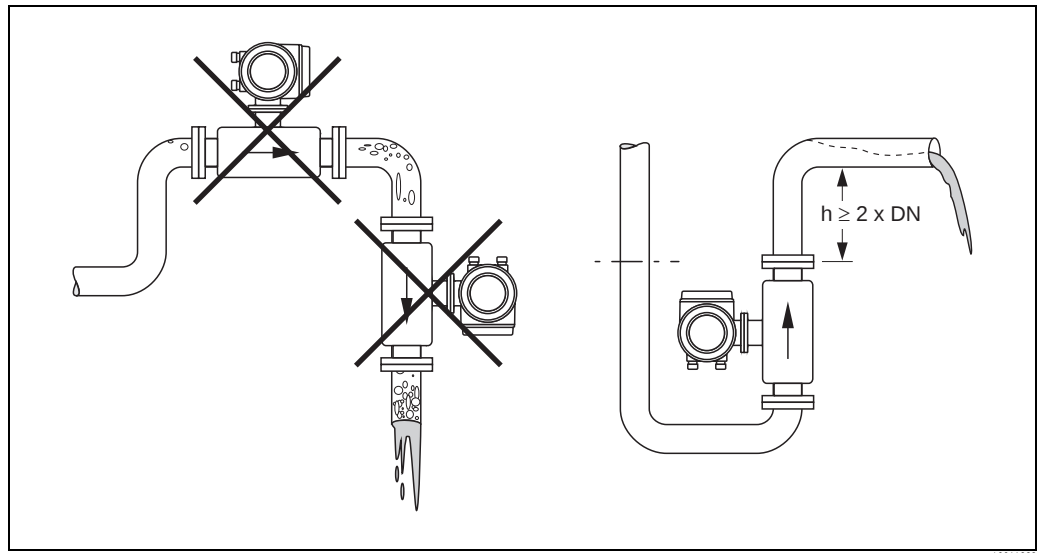


Fig. 6: Mounting location

### Installing pumps

Do not install the sensor on the intake side of a pump. This precaution is to avoid low pressure and the consequent risk of damage to the lining of the measuring tube. Information on the lining's resistance to partial vacuum → 117.

It might be necessary to install pulse dampers in systems incorporating reciprocating, diaphragm or peristaltic pumps. Information on the measuring system's resistance to vibration and shock → 114.

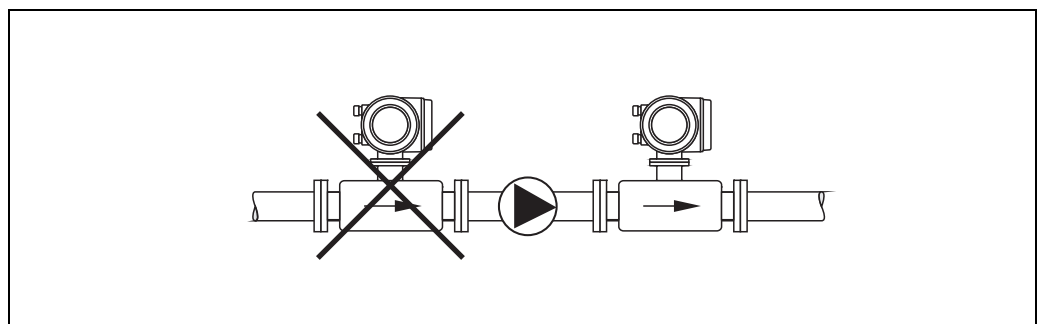


Fig. 7: Installing pumps

### Partially filled pipes

Partially filled pipes with gradients necessitate a drain-type configuration. The Empty Pipe Detection function offers additional protection by detecting empty or partially filled pipes → 86.



#### Caution!

Risk of solids accumulating. Do not install the sensor at the lowest point in the drain. It is advisable to install a cleaning valve.

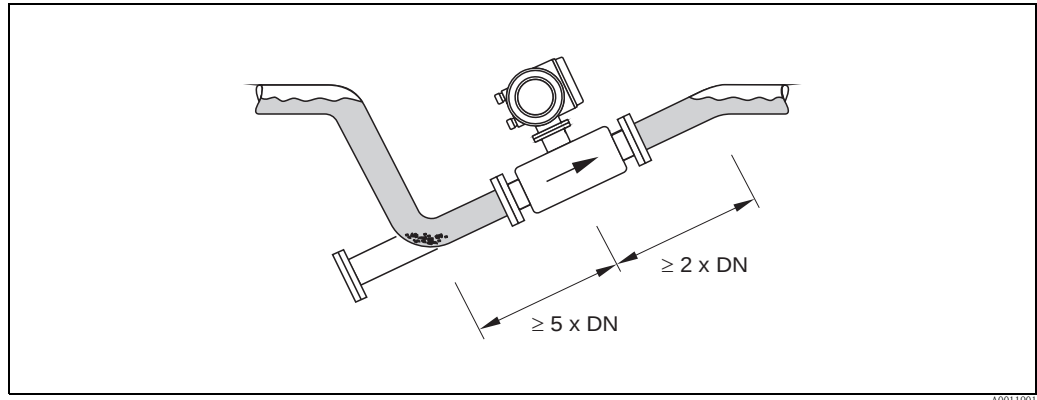


Fig. 8: Installation in partially filled pipe

### Down pipes

Install a siphon or a vent valve downstream of the sensor in down pipes longer than 5 meters (16,3 ft). This precaution is to avoid low pressure and the consequent risk of damage to the lining of the measuring tube. This measure also prevents the system losing prime, which could cause air inclusions.

Information on the lining's resistance to partial vacuum → 117

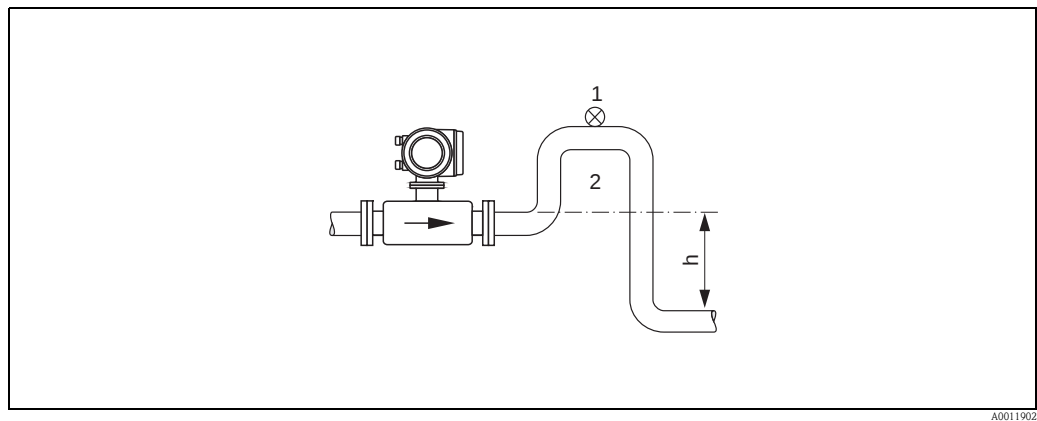


Fig. 9: Measures for installation in a down pipe

- 1 Vent valve
- 2 Siphon
- h Length of down pipe ( $h \geq 5 \text{ m (16,3 ft)}$ )

### 3.2.3 Orientation

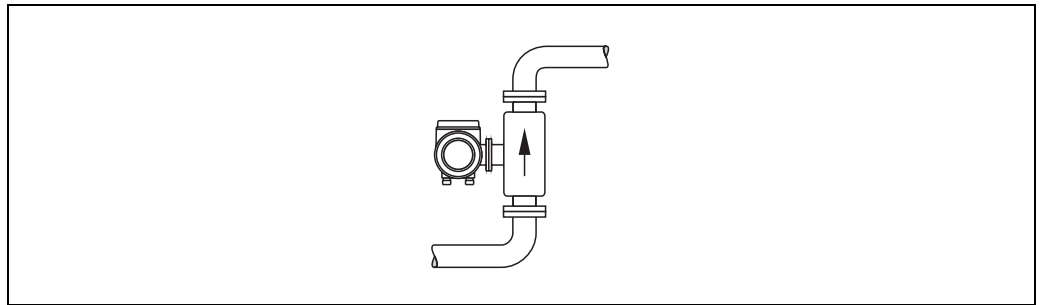
An optimum orientation position helps avoid gas and air accumulations and deposits in the measuring tube. Promag, nevertheless, supplies a range of functions and accessories for correct measuring of problematic fluids:

- Electrode Cleaning Circuitry (ECC) to prevent electrically conductive deposits in the measuring tube, e.g. for fluids causing buildup (see "Description of Device Functions" manual).
- Empty Pipe Detection (EPD) ensures the detection of partially filled measuring tubes or in the case of degassing fluids → 86.

#### Vertical orientation

A vertical orientation is ideal in the following cases:

- For self-emptying piping systems and when using empty pipe detection.
- For sludge containing sand or stones and where the solids cause sedimentation.



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Fig. 10: Vertical orientation

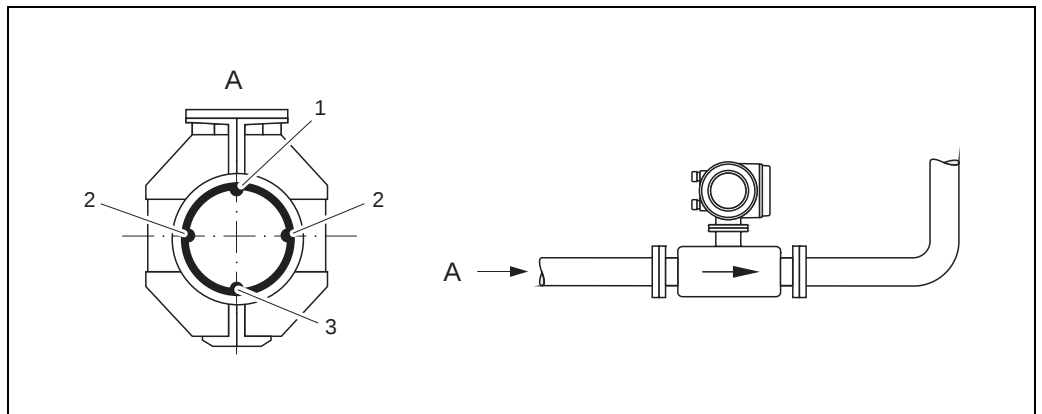
#### Horizontal orientation

The measuring electrode plane should be horizontal. This prevents brief insulation of the two electrodes by entrained air bubbles.



Caution!

Empty Pipe Detection functions correctly with the measuring device installed horizontally only when the transmitter housing is facing upward (see diagram). Otherwise there is no guarantee that Empty Pipe Detection will respond if the measuring tube is only partially filled.



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Fig. 11: Horizontal orientation

- 1 EPD electrode for empty pipe detection  
(not available for "measuring electrode only" option, not in Promag H, DN 2 to 15 (1/12" to 1/2"))
- 2 Measuring electrodes for signal detection
- 3 Reference electrode for potential equalization  
(not available for "measuring electrode only" option, not in Promag H)

### 3.2.4 Inlet and outlet runs

If possible, install the sensor in a location upstream of fittings such as valves, T-pieces, elbows, etc.

Compliance with the following requirements for the inlet and outlet runs is necessary in order to ensure measuring accuracy.

- Inlet run  $\geq 5 \times \text{DN}$
- Outlet run  $\geq 2 \times \text{DN}$

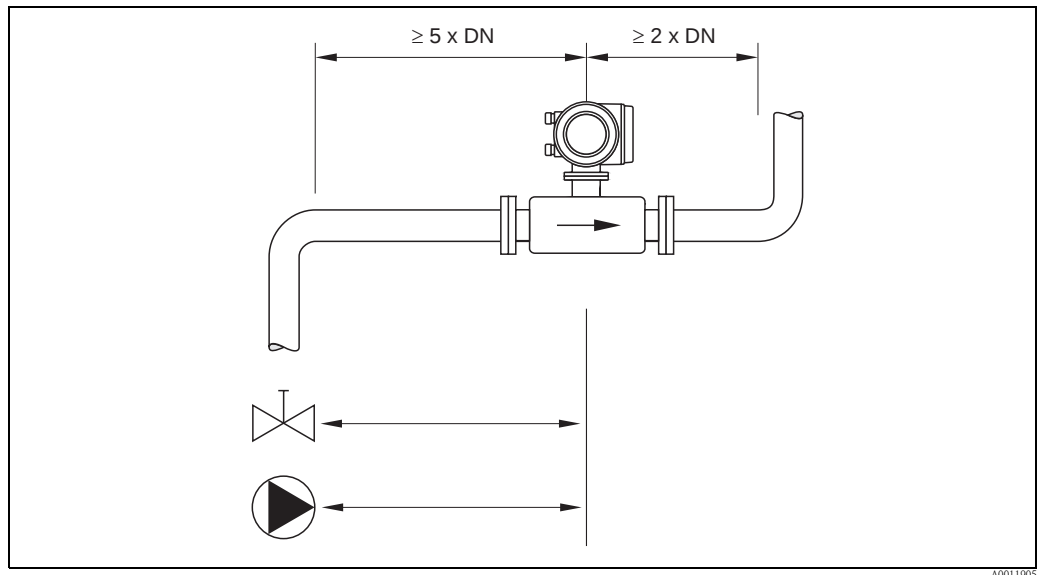


Fig. 12: Inlet and outlet runs

### 3.2.5 Vibrations

Secure and fix both the piping and the sensor if the vibrations are severe.



Caution!

It is advisable to install sensor and transmitter separately if vibration is excessively severe. Information on the permitted resistance to vibration and shock → 114.

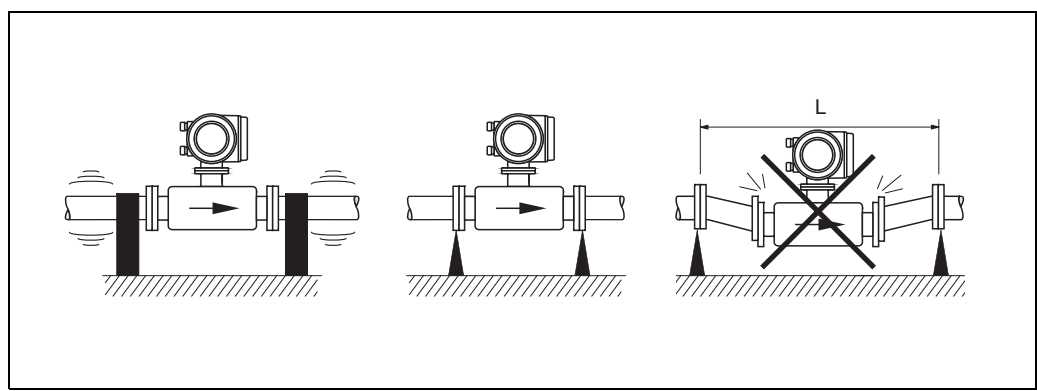


Fig. 13: Measures to prevent vibration of the measuring device ( $L > 10 \text{ m}/33 \text{ ft}$ )

### 3.2.6 Foundations, supports

If the nominal diameter is  $DN \geq 350$  (14"), mount the sensor on a foundation of adequate load-bearing strength.



Caution!

Risk of damage.

Do not support the weight of the sensor on the metal casing; the casing would buckle and damage the internal magnetic coils.

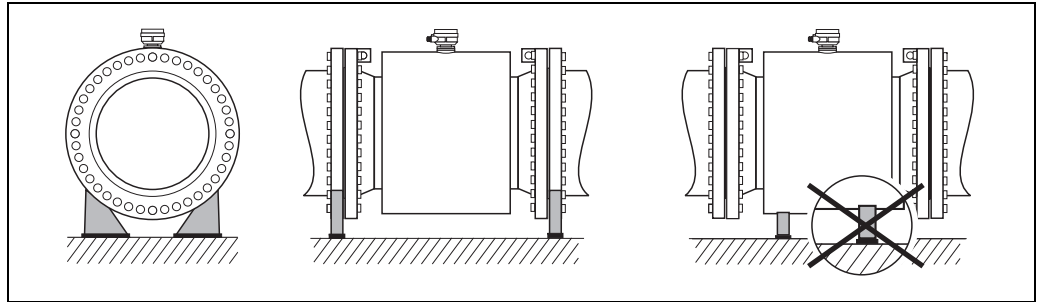


Fig. 14: Correct support for large nominal diameters ( $DN \geq 350/14"$ )

### 3.2.7 Adapters

Suitable adapters to DIN EN 545 (double-flange reducers) can be used to install the sensor in larger-diameter pipes. The resultant increase in the rate of flow improves measuring accuracy with very slow-moving fluids.

The nomogram shown here can be used to calculate the pressure loss caused by cross-section reduction.



Note!

The nomogram only applies to liquids of viscosity similar to water.

1. Calculate the ratio of the diameters  $d/D$ .
2. From the nomogram, read off the pressure loss as a function of fluid velocity (*downstream* from the reduction) and the  $d/D$  ratio.

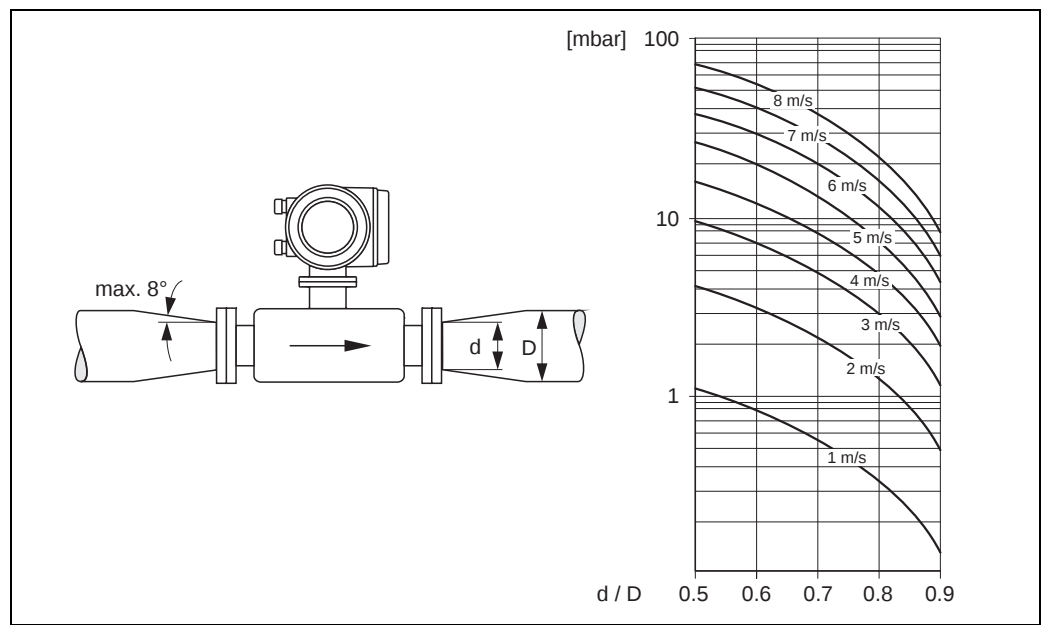


Fig. 15: Pressure loss due to adapters

### 3.2.8 Nominal diameter and flow rate

The diameter of the pipe and the flow rate determine the nominal diameter of the sensor. The optimum velocity of flow is between 2 and 3 m/s (6.5 to 9.8 ft/s)

The velocity of flow ( $v$ ), moreover, has to be matched to the physical properties of the fluid:

- $v < 2$  m/s ( $v < 6.5$  ft/s): for abrasive fluids
- $v > 2$  m/s ( $v > 6.5$  ft/s): for fluids producing buildup



Note!

Flow velocity can be increased, if necessary, by reducing the nominal diameter of the sensor (→ 17).

#### Recommended flow (SI units)

| Nominal diameter<br>[mm] | Promag W                                                                            | Promag P    | Promag H    |
|--------------------------|-------------------------------------------------------------------------------------|-------------|-------------|
|                          | Min./max. full scale value ( $v \approx 0.3$ or $10$ m/s) in [dm <sup>3</sup> /min] |             |             |
| 2                        | –                                                                                   | –           | 0.06 to 1.8 |
| 4                        | –                                                                                   | –           | 0.25 to 7   |
| 8                        | –                                                                                   | –           | 1 to 30     |
| 15                       | –                                                                                   | 4 to 100    | 4 to 100    |
| 25                       | 9 to 300                                                                            | 9 to 300    | 9 to 300    |
| 32                       | 15 to 500                                                                           | 15 to 500   | –           |
| 40                       | 25 to 700                                                                           | 25 to 700   | 25 to 700   |
| 50                       | 35 to 1100                                                                          | 35 to 1100  | 35 to 1100  |
| 65                       | 60 to 2000                                                                          | 60 to 2000  | 60 to 2000  |
| 80                       | 90 to 3000                                                                          | 90 to 3000  | 90 to 3000  |
| 100                      | 145 to 4700                                                                         | 145 to 4700 | 145 to 4700 |
| 125                      | 220 to 7500                                                                         | 220 to 7500 | –           |
| [mm]                     | Min./max. full scale value ( $v \approx 0.3$ or $10$ m/s) in [m <sup>3</sup> /h]    |             |             |
| 150                      | 20 to 600                                                                           | 20 to 600   | –           |
| 200                      | 35 to 1100                                                                          | 35 to 1100  | –           |
| 250                      | 55 to 1700                                                                          | 55 to 1700  | –           |
| 300                      | 80 to 2400                                                                          | 80 to 2400  | –           |
| 350                      | 110 to 3300                                                                         | 110 to 3300 | –           |
| 375                      | 140 to 4200                                                                         | –           | –           |
| 400                      | 140 to 4200                                                                         | 140 to 4200 | –           |
| 450                      | 180 to 5400                                                                         | 180 to 5400 | –           |
| 500                      | 220 to 6600                                                                         | 220 to 6600 | –           |
| 600                      | 310 to 9600                                                                         | 310 to 9600 | –           |
| 700                      | 420 to 13500                                                                        | –           | –           |
| 800                      | 550 to 18000                                                                        | –           | –           |
| 900                      | 690 to 22500                                                                        | –           | –           |
| 1000                     | 850 to 28000                                                                        | –           | –           |
| 1200                     | 1250 to 40000                                                                       | –           | –           |
| 1400                     | 1700 to 55000                                                                       | –           | –           |
| 1600                     | 2200 to 70000                                                                       | –           | –           |
| 1800                     | 2800 to 90000                                                                       | –           | –           |
| 2000                     | 3400 to 110000                                                                      | –           | –           |

**Recommended flow (US units)**

| Nominal diameter<br>[inch] | Promag W                                                    | Promag P      | Promag H     |
|----------------------------|-------------------------------------------------------------|---------------|--------------|
|                            | Min./max. full scale value (v ≈ 0.3 or 10 m/s) in [gal/min] |               |              |
| 1 1/12"                    | –                                                           | –             | 0.015 to 0.5 |
| 5/32"                      | –                                                           | –             | 0.07 to 2    |
| 5/16"                      | –                                                           | –             | 0.25 to 8    |
| 1/2"                       | –                                                           | 1.0 to 27     | 1.0 to 27    |
| 1"                         | 2.5 to 80                                                   | 2.5 to 80     | 2.5 to 80    |
| 1 1/4"                     | 4 to 130                                                    | 4 to 130      | –            |
| 1 1/2"                     | 7 to 190                                                    | 7 to 190      | 7 to 190     |
| 2"                         | 10 to 300                                                   | 10 to 300     | 10 to 300    |
| 2 1/2"                     | 16 to 500                                                   | 16 to 500     | 16 to 500    |
| 3"                         | 24 to 800                                                   | 24 to 800     | 24 to 800    |
| 4"                         | 40 to 1250                                                  | 40 to 1250    | 40 to 1250   |
| 5"                         | 60 to 1950                                                  | 60 to 1950    | –            |
| 6"                         | 90 to 2650                                                  | 90 to 2650    | –            |
| 8"                         | 155 to 4850                                                 | 155 to 4850   | –            |
| 10"                        | 250 to 7500                                                 | 250 to 7500   | –            |
| 12"                        | 350 to 10600                                                | 350 to 10600  | –            |
| 14"                        | 500 to 15000                                                | 500 to 15000  | –            |
| 15"                        | 600 to 19000                                                | –             | –            |
| 16"                        | 600 to 19000                                                | 600 to 19000  | –            |
| 18"                        | 800 to 24000                                                | 800 to 24000  | –            |
| 20"                        | 1000 to 30000                                               | 1000 to 30000 | –            |
| 24"                        | 1400 to 44000                                               | 1400 to 44000 | –            |
| 28"                        | 1900 to 60000                                               | –             | –            |
| 30"                        | 2150 to 67000                                               | –             | –            |
| 32"                        | 2450 to 80000                                               | –             | –            |
| 36"                        | 3100 to 100000                                              | –             | –            |
| 40"                        | 3800 to 125000                                              | –             | –            |
| 42"                        | 4200 to 135000                                              | –             | –            |
| 48"                        | 5500 to 175000                                              | –             | –            |
| [inch]                     | Min./max. full scale value (v ≈ 0.3 or 10 m/s) in [Mgal/d]  |               |              |
| 54"                        | 9 to 300                                                    | –             | –            |
| 60"                        | 12 to 380                                                   | –             | –            |
| 66"                        | 14 to 500                                                   | –             | –            |
| 72"                        | 16 to 570                                                   | –             | –            |
| 78"                        | 18 to 650                                                   | –             | –            |

### 3.2.9 Length of connecting cable

In order to ensure measuring accuracy, please comply with the following instructions when installing the remote version:

- Secure the cable run or route the cable in an armored conduit. Movement of the cable can falsify the measuring signal, particularly if the fluid conductivity is low.
- Route the cable well clear of electrical machines and switching elements.
- Ensure potential equalization between sensor and transmitter, if necessary.
- The permissible cable length  $L_{\max}$  depends on the fluid conductivity ( $\rightarrow$  16).
- The maximum connecting cable length is 10 m (32.8 ft) when empty pipe detection (EPD  $\rightarrow$  86) is switched on.

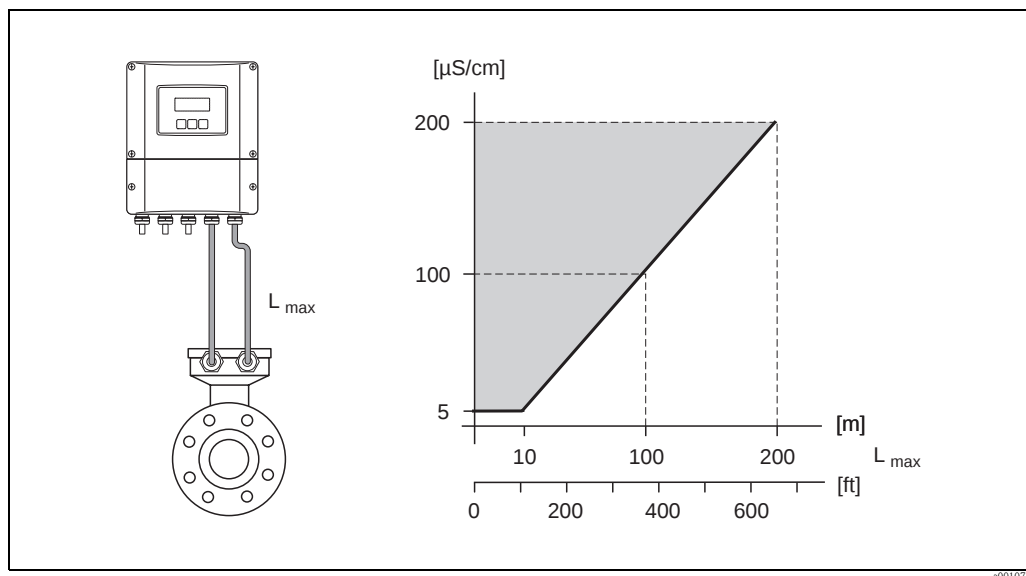


Fig. 16: Permitted lengths for connecting cable in remote version, as a function of the conductivity of the fluid

Gray shaded area = permissible range

$L_{\max}$  = length of connecting cable

### 3.3 Installation

#### 3.3.1 Installing the Promag W sensor



Note!

Bolts, nuts, seals, etc. are not included in the scope of supply and must be supplied by the customer.

The sensor is designed for installation between the two piping flanges:

- It is essential that you observe the necessary screw tightening torques on → 22.
- If grounding disks are used, follow the mounting instructions which will be enclosed with the shipment.

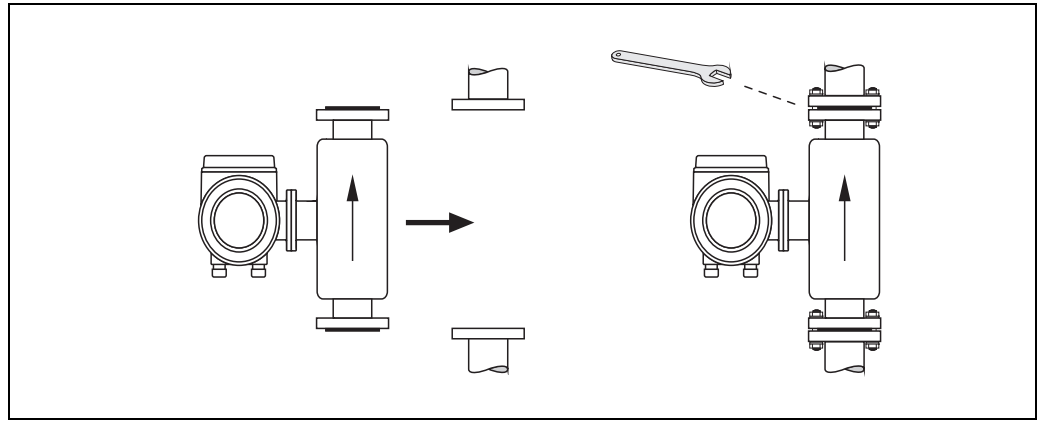


Fig. 17: Installing the Promag W sensor

#### Seals

Comply with the following instructions when installing seals:

- Hard rubber lining → additional seals are **always** required.
- Polyurethane lining → seals are **not** required.
- Only use seals that comply with DIN EN 1514-1 for DIN flanges.
- Make sure that the seals do not protrude into the piping cross-section.



Caution!

Risk of short circuit! Do not use electrically conductive sealing compound such as graphite. An electrically conductive layer could form on the inside of the measuring tube and short-circuit the measuring signal.

#### Ground cable

- If necessary, special ground cables can be ordered as accessories for potential equalization, → 89.
- For information on potential equalization and detailed installation instructions for using ground cables, please refer to → 49.

### Screw tightening torques (Promag W)

Note the following points:

- The tightening torques listed below are for lubricated threads only.
- Always tighten the screws uniformly and in diagonally opposite sequence.
- Overtightening the screws will deform the sealing faces or damage the seals.
- The tightening torques listed below apply only to pipes not subjected to tensile stress.

*Tightening torques for:*

- EN (DIN) → 22
- JIS → 24
- ANSI → 24
- AWWA → 25
- AS 2129 → 25
- AS 4087 → 26

*Promag W tightening torques for EN (DIN)*

| Nominal diameter<br>[mm] | EN (DIN)<br>Pressure rating<br>[bar] | Screws    | Max. tightening torque [Nm] |              |
|--------------------------|--------------------------------------|-----------|-----------------------------|--------------|
|                          |                                      |           | Hard rubber                 | Polyurethane |
| 25                       | PN 40                                | 4 × M 12  | -                           | 15           |
| 32                       | PN 40                                | 4 × M 16  | -                           | 24           |
| 40                       | PN 40                                | 4 × M 16  | -                           | 31           |
| 50                       | PN 40                                | 4 × M 16  | -                           | 40           |
| 65*                      | PN 16                                | 8 × M 16  | 32                          | 27           |
| 65                       | PN 40                                | 8 × M 16  | 32                          | 27           |
| 80                       | PN 16                                | 8 × M 16  | 40                          | 34           |
| 80                       | PN 40                                | 8 × M 16  | 40                          | 34           |
| 100                      | PN 16                                | 8 × M 16  | 43                          | 36           |
| 100                      | PN 40                                | 8 × M 20  | 59                          | 50           |
| 125                      | PN 16                                | 8 × M 16  | 56                          | 48           |
| 125                      | PN 40                                | 8 × M 24  | 83                          | 71           |
| 150                      | PN 16                                | 8 × M 20  | 74                          | 63           |
| 150                      | PN 40                                | 8 × M 24  | 104                         | 88           |
| 200                      | PN 10                                | 8 × M 20  | 106                         | 91           |
| 200                      | PN 16                                | 12 × M 20 | 70                          | 61           |
| 200                      | PN 25                                | 12 × M 24 | 104                         | 92           |
| 250                      | PN 10                                | 12 × M 20 | 82                          | 71           |
| 250                      | PN 16                                | 12 × M 24 | 98                          | 85           |
| 250                      | PN 25                                | 12 × M 27 | 150                         | 134          |
| 300                      | PN 10                                | 12 × M 20 | 94                          | 81           |
| 300                      | PN 16                                | 12 × M 24 | 134                         | 118          |
| 300                      | PN 25                                | 16 × M 27 | 153                         | 138          |
| 350                      | PN 6                                 | 12 × M 20 | 111                         | 120          |
| 350                      | PN 10                                | 16 × M 20 | 112                         | 118          |
| 350                      | PN 16                                | 16 × M 24 | 152                         | 165          |
| 350                      | PN 25                                | 16 × M 30 | 227                         | 252          |
| 400                      | PN 6                                 | 16 × M 20 | 90                          | 98           |
| 400                      | PN 10                                | 16 × M 24 | 151                         | 167          |
| 400                      | PN 16                                | 16 × M 27 | 193                         | 215          |
| 400                      | PN 25                                | 16 × M 33 | 289                         | 326          |
| 450                      | PN 6                                 | 16 × M 20 | 112                         | 126          |
| 450                      | PN 10                                | 20 × M 24 | 153                         | 133          |
| 450                      | PN 16                                | 20 × M 27 | 198                         | 196          |
| 450                      | PN 25                                | 20 × M 33 | 256                         | 253          |
| 500                      | PN 6                                 | 20 × M 20 | 119                         | 123          |
| 500                      | PN 10                                | 20 × M 24 | 155                         | 171          |

| Nominal diameter<br>[mm]                       | EN (DIN)<br>Pressure rating<br>[bar] | Screws    | Max. tightening torque [Nm] |              |
|------------------------------------------------|--------------------------------------|-----------|-----------------------------|--------------|
|                                                |                                      |           | Hard rubber                 | Polyurethane |
| 500                                            | PN 16                                | 20 × M 30 | 275                         | 300          |
| 500                                            | PN 25                                | 20 × M 33 | 317                         | 360          |
| 600                                            | PN 6                                 | 20 × M 24 | 139                         | 147          |
| 600                                            | PN 10                                | 20 × M 27 | 206                         | 219          |
| 600 *                                          | PN 16                                | 20 × M 33 | 415                         | 443          |
| 600                                            | PN 25                                | 20 × M 36 | 431                         | 516          |
| 700                                            | PN 6                                 | 24 × M 24 | 148                         | 139          |
| 700                                            | PN 10                                | 24 × M 27 | 246                         | 246          |
| 700                                            | PN 16                                | 24 × M 33 | 278                         | 318          |
| 700                                            | PN 25                                | 24 × M 39 | 449                         | 507          |
| 800                                            | PN 6                                 | 24 × M 27 | 206                         | 182          |
| 800                                            | PN 10                                | 24 × M 30 | 331                         | 316          |
| 800                                            | PN 16                                | 24 × M 36 | 369                         | 385          |
| 800                                            | PN 25                                | 24 × M 45 | 664                         | 721          |
| 900                                            | PN 6                                 | 24 × M 27 | 230                         | 637          |
| 900                                            | PN 10                                | 28 × M 30 | 316                         | 307          |
| 900                                            | PN 16                                | 28 × M 36 | 353                         | 398          |
| 900                                            | PN 25                                | 28 × M 45 | 690                         | 716          |
| 1000                                           | PN 6                                 | 28 × M 27 | 218                         | 208          |
| 1000                                           | PN 10                                | 28 × M 33 | 402                         | 405          |
| 1000                                           | PN 16                                | 28 × M 39 | 502                         | 518          |
| 1000                                           | PN 25                                | 28 × M 52 | 970                         | 971          |
| 1200                                           | PN 6                                 | 32 × M 30 | 319                         | 299          |
| 1200                                           | PN 10                                | 32 × M 36 | 564                         | 568          |
| 1200                                           | PN 16                                | 32 × M 45 | 701                         | 753          |
| 1400                                           | PN 6                                 | 36 × M 33 | 430                         | 398          |
| 1400                                           | PN 10                                | 36 × M 39 | 654                         | 618          |
| 1400                                           | PN 16                                | 36 × M 45 | 729                         | 762          |
| 1600                                           | PN 6                                 | 40 × M 33 | 440                         | 417          |
| 1600                                           | PN 10                                | 40 × M 45 | 946                         | 893          |
| 1600                                           | PN 16                                | 40 × M 52 | 1007                        | 1100         |
| 1800                                           | PN 6                                 | 44 × M 36 | 547                         | 521          |
| 1800                                           | PN 10                                | 44 × M 45 | 961                         | 895          |
| 1800                                           | PN 16                                | 44 × M 52 | 1108                        | 1003         |
| 2000                                           | PN 6                                 | 48 × M 39 | 629                         | 605          |
| 2000                                           | PN 10                                | 48 × M 45 | 1047                        | 1092         |
| 2000                                           | PN 16                                | 48 × M 56 | 1324                        | 1261         |
| * Designed acc. to EN 1092-1 (not to DIN 2501) |                                      |           |                             |              |

*Promag W tightening torques for JIS*

| Sensor<br>Nominal diameter<br>[mm] | JIS<br>Pressure rating | Screws    | Max. tightening torque [Nm] |              |
|------------------------------------|------------------------|-----------|-----------------------------|--------------|
|                                    |                        |           | Hard rubber                 | Polyurethane |
| 25                                 | 10K                    | 4 × M 16  | –                           | 19           |
| 25                                 | 20K                    | 4 × M 16  | –                           | 19           |
| 32                                 | 10K                    | 4 × M 16  | –                           | 22           |
| 32                                 | 20K                    | 4 × M 16  | –                           | 22           |
| 40                                 | 10K                    | 4 × M 16  | –                           | 24           |
| 40                                 | 20K                    | 4 × M 16  | –                           | 24           |
| 50                                 | 10K                    | 4 × M 16  | –                           | 33           |
| 50                                 | 20K                    | 8 × M 16  | –                           | 17           |
| 65                                 | 10K                    | 4 × M 16  | 55                          | 45           |
| 65                                 | 20K                    | 8 × M 16  | 28                          | 23           |
| 80                                 | 10K                    | 8 × M 16  | 29                          | 23           |
| 80                                 | 20K                    | 8 × M 20  | 42                          | 35           |
| 100                                | 10K                    | 8 × M 16  | 35                          | 29           |
| 100                                | 20K                    | 8 × M 20  | 56                          | 48           |
| 125                                | 10K                    | 8 × M 20  | 60                          | 51           |
| 125                                | 20K                    | 8 × M 22  | 91                          | 79           |
| 150                                | 10K                    | 8 × M 20  | 75                          | 63           |
| 150                                | 20K                    | 12 × M 22 | 81                          | 72           |
| 200                                | 10K                    | 12 × M 20 | 61                          | 52           |
| 200                                | 20K                    | 12 × M 22 | 91                          | 80           |
| 250                                | 10K                    | 12 × M 22 | 100                         | 87           |
| 250                                | 20K                    | 12 × M 24 | 159                         | 144          |
| 300                                | 10K                    | 16 × M 22 | 74                          | 63           |
| 300                                | 20K                    | 16 × M 24 | 138                         | 124          |

*Promag W tightening torques for ANSI*

| Sensor<br>Nominal<br>diameter<br>[inch] | ANSI<br>Pressure rating<br>[lbs] | Screws    | Max. tightening torque [Nm] |              |
|-----------------------------------------|----------------------------------|-----------|-----------------------------|--------------|
|                                         |                                  |           | Hard rubber                 | Polyurethane |
| 1"                                      | Class 150                        | 4 × ½"    | –                           | 7            |
| 1"                                      | Class 300                        | 4 × 5/8"  | –                           | 8            |
| 1 ½"                                    | Class 150                        | 4 × ½"    | –                           | 10           |
| 1 ½"                                    | Class 300                        | 4 × ¾"    | –                           | 15           |
| 2"                                      | Class 150                        | 4 × 5/8"  | –                           | 22           |
| 2"                                      | Class 300                        | 8 × 5/8"  | –                           | 11           |
| 3"                                      | Class 150                        | 4 × 5/8"  | 60                          | 43           |
| 3"                                      | Class 300                        | 8 × ¾"    | 38                          | 26           |
| 4"                                      | Class 150                        | 8 × 5/8"  | 42                          | 31           |
| 4"                                      | Class 300                        | 8 × ¾"    | 58                          | 40           |
| 6"                                      | Class 150                        | 8 × ¾"    | 79                          | 59           |
| 6"                                      | Class 300                        | 12 × ¾"   | 70                          | 51           |
| 8"                                      | Class 150                        | 8 × ¾"    | 107                         | 80           |
| 10"                                     | Class 150                        | 12 × 7/8" | 101                         | 75           |
| 12"                                     | Class 150                        | 12 × 7/8" | 133                         | 103          |
| 14"                                     | Class 150                        | 12 × 1"   | 135                         | 158          |

| Sensor<br>Nominal<br>diameter<br>[inch] | ANSI<br>Pressure rating<br>[lbs] | Screws      | Max. tightening torque [Nm] |              |
|-----------------------------------------|----------------------------------|-------------|-----------------------------|--------------|
|                                         |                                  |             | Hard rubber                 | Polyurethane |
| 16"                                     | Class 150                        | 16 × 1"     | 128                         | 150          |
| 18"                                     | Class 150                        | 16 × 1 1/8" | 204                         | 234          |
| 20"                                     | Class 150                        | 20 × 1 1/8" | 183                         | 217          |
| 24"                                     | Class 150                        | 20 × 1 1/4" | 268                         | 307          |

*Promag W tightening torques for AWWA*

| Sensor<br>Nominal<br>diameter<br>[inch] | AWWA<br>Pressure rating | Screws      | Max. tightening torque [Nm] |              |
|-----------------------------------------|-------------------------|-------------|-----------------------------|--------------|
|                                         |                         |             | Hard rubber                 | Polyurethane |
| 28"                                     | Class D                 | 28 × 1 1/4" | 247                         | 292          |
| 30"                                     | Class D                 | 28 × 1 1/4" | 287                         | 302          |
| 32"                                     | Class D                 | 28 × 1 1/2" | 394                         | 422          |
| 36"                                     | Class D                 | 32 × 1 1/2" | 419                         | 430          |
| 40"                                     | Class D                 | 36 × 1 1/2" | 420                         | 477          |
| 42"                                     | Class D                 | 36 × 1 1/2" | 528                         | 518          |
| 48"                                     | Class D                 | 44 × 1 1/2" | 552                         | 531          |
| 54"                                     | Class D                 | 44 × 1 3/4" | 730                         | 633          |
| 60"                                     | Class D                 | 52 × 1 3/4" | 758                         | 832          |
| 66"                                     | Class D                 | 52 × 1 3/4" | 946                         | 955          |
| 72"                                     | Class D                 | 60 × 1 3/4" | 975                         | 1087         |
| 78"                                     | Class D                 | 64 × 2"     | 853                         | 786          |

*Promag W tightening torques for AS 2129*

| Sensor<br>Nominal<br>diameter<br>[mm] | AS 2129<br>Pressure rating | Screws    | Max. tightening torque [Nm] |
|---------------------------------------|----------------------------|-----------|-----------------------------|
|                                       |                            |           | Hard rubber                 |
| 80                                    | Table E                    | 4 × M 16  | 49                          |
| 100                                   | Table E                    | 8 × M 16  | 38                          |
| 150                                   | Table E                    | 8 × M 20  | 64                          |
| 200                                   | Table E                    | 8 × M 20  | 96                          |
| 250                                   | Table E                    | 12 × M 20 | 98                          |
| 300                                   | Table E                    | 12 × M 24 | 123                         |
| 350                                   | Table E                    | 12 × M 24 | 203                         |
| 400                                   | Table E                    | 12 × M 24 | 226                         |
| 500                                   | Table E                    | 16 × M 24 | 271                         |
| 600                                   | Table E                    | 16 × M 30 | 439                         |
| 700                                   | Table E                    | 20 × M 30 | 355                         |
| 750                                   | Table E                    | 20 × M 30 | 559                         |
| 800                                   | Table E                    | 20 × M 30 | 631                         |
| 900                                   | Table E                    | 24 × M 30 | 627                         |
| 1000                                  | Table E                    | 24 × M 30 | 634                         |
| 1200                                  | Table E                    | 32 × M 30 | 727                         |

*Promag W tightening torques for AS 4087*

| Sensor<br>Nominal diameter<br>[mm]          | AS 4087<br>Pressure rating | Screws    | Max. tightening torque [Nm] |
|---------------------------------------------|----------------------------|-----------|-----------------------------|
|                                             |                            |           | Hard rubber                 |
| 80                                          | PN 16                      | 4 × M 16  | 49                          |
| 100 *                                       | PN 16                      | 8 × M 16  | 38                          |
| 150                                         | PN 16                      | 8 × M 20  | 52                          |
| 200                                         | PN 16                      | 8 × M 20  | 77                          |
| 250                                         | PN 16                      | 8 × M 20  | 147                         |
| 300                                         | PN 16                      | 12 × M 24 | 103                         |
| 350                                         | PN 16                      | 12 × M 24 | 203                         |
| 375                                         | PN 16                      | 12 × M 24 | 137                         |
| 400                                         | PN 16                      | 12 × M 24 | 226                         |
| 500                                         | PN 16                      | 16 × M 24 | 271                         |
| 600                                         | PN 16                      | 16 × M 30 | 393                         |
| 700                                         | PN 16                      | 20 × M 27 | 330                         |
| 750                                         | PN 16                      | 20 × M 30 | 529                         |
| 800                                         | PN 16                      | 20 × M 33 | 631                         |
| 900                                         | PN 16                      | 24 × M 33 | 627                         |
| 1000                                        | PN 16                      | 24 × M 33 | 595                         |
| 1200                                        | PN 16                      | 32 × M 33 | 703                         |
| * Designed acc. to AS 2129 (not to AS 4087) |                            |           |                             |

### 3.3.2 Installing the Promag P sensor



#### Caution!

- The protective covers mounted on the two sensor flanges guard the PTFE lining, which is turned over the flanges. Consequently, do not remove these protection plates **until immediately before** the sensor is installed in the pipe.
- Protection plates must remain in place while the device is in storage.
- Make sure that the lining is not damaged or removed from the flanges.



#### Note!

Bolts, nuts, seals, etc. are not included in the scope of supply and must be supplied by the customer.

The sensor is designed for installation between the two piping flanges:

- It is essential that you observe the necessary screw tightening torques on → 28.
- If grounding disks are used, follow the mounting instructions which will be enclosed with the shipment.

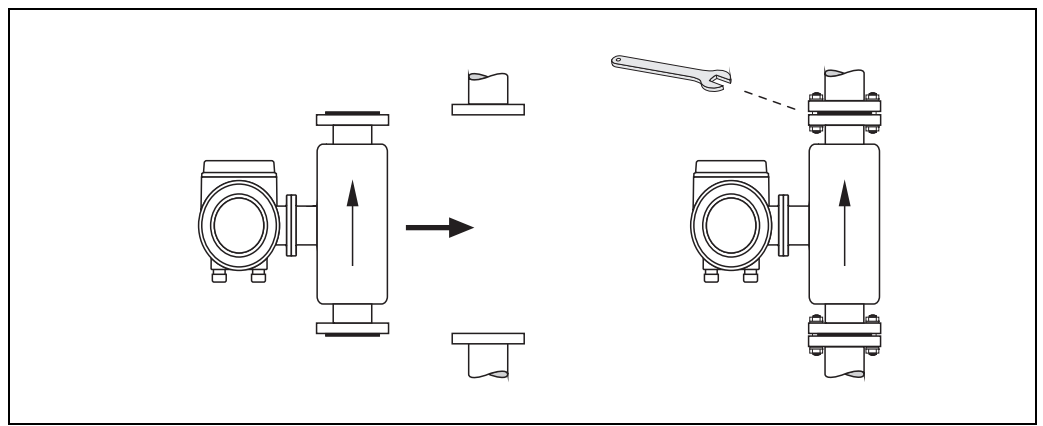


Fig. 18: Installing the Promag P sensor

#### Seals

Comply with the following instructions when installing seals:

- PFA or PTFE lining → seals are **not** required.
- Only use seals that comply with DIN EN 1514-1 for DIN flanges.
- Make sure that the seals do not protrude into the piping cross-section.



#### Caution!

Risk of short circuit! Do not use electrically conductive sealing compound such as graphite. An electrically conductive layer could form on the inside of the measuring tube and short-circuit the measuring signal.

#### Ground cable

- If necessary, special ground cables can be ordered as accessories for potential equalization, → 89.
- For information on potential equalization and detailed installation instructions for using ground cables, please refer to → 49.

### Installing the high-temperature version (with PFA lining)

The high-temperature version has a housing support for the thermal separation of sensor and transmitter. The high-temperature version is always used for applications in which high ambient temperatures are encountered in conjunction with high fluid temperatures. The high-temperature version is obligatory if the fluid temperature exceeds +150 °C (+300 °F).



Note!

You will find information on permissible temperature ranges on → 115.

#### Insulation

Pipes generally have to be insulated if they carry very hot fluids to avoid energy losses and prevent accidental contact with pipes at temperatures that could cause injury. Guidelines regulating the insulation of pipes have to be taken into account.



Caution!

Risk of electronics overheating. The housing support dissipates heat and its entire surface area must remain uncovered. Make sure that the sensor insulation does not extend past the top of the two sensor half-shells.

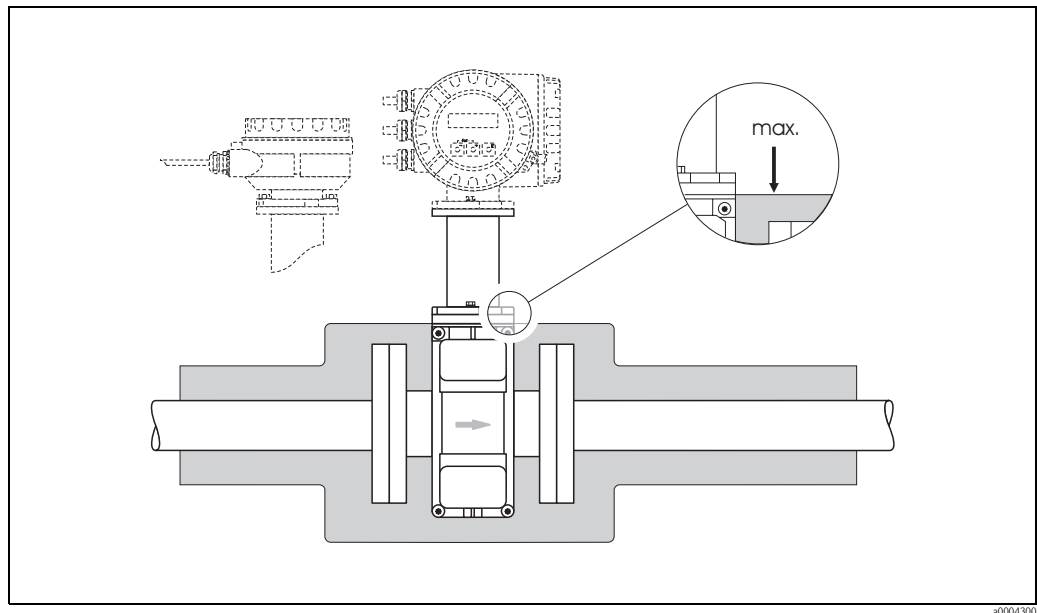


Fig. 19: Promag P sensor (high-temperature version): insulating the pipe

### Screw tightening torques (Promag P)

Note the following points:

- The tightening torques listed below are for lubricated threads only.
- Always tighten the screws uniformly and in diagonally opposite sequence.
- Overtightening the screws will deform the sealing faces or damage the seals.
- The tightening torques listed below apply only to pipes not subjected to tensile stress.

Tightening torques for:

- EN (DIN) → 29
- ANSI → 30
- JIS → 30
- AS 2129 → 31
- AS 4087 → 31

*Promag P tightening torques for EN (DIN)*

| Nominal diameter<br>[mm]                       | EN (DIN)<br>Pressure rating<br>[bar] | Screws    | Max. tightening torque [Nm] |     |
|------------------------------------------------|--------------------------------------|-----------|-----------------------------|-----|
|                                                |                                      |           | PTFE                        | PFA |
| 15                                             | PN 40                                | 4 × M 12  | 11                          | –   |
| 25                                             | PN 40                                | 4 × M 12  | 26                          | 20  |
| 32                                             | PN 40                                | 4 × M 16  | 41                          | 35  |
| 40                                             | PN 40                                | 4 × M 16  | 52                          | 47  |
| 50                                             | PN 40                                | 4 × M 16  | 65                          | 59  |
| 65 *                                           | PN 16                                | 8 × M 16  | 43                          | 40  |
| 65                                             | PN 40                                | 8 × M 16  | 43                          | 40  |
| 80                                             | PN 16                                | 8 × M 16  | 53                          | 48  |
| 80                                             | PN 40                                | 8 × M 16  | 53                          | 48  |
| 100                                            | PN 16                                | 8 × M 16  | 57                          | 51  |
| 100                                            | PN 40                                | 8 × M 20  | 78                          | 70  |
| 125                                            | PN 16                                | 8 × M 16  | 75                          | 67  |
| 125                                            | PN 40                                | 8 × M 24  | 111                         | 99  |
| 150                                            | PN 16                                | 8 × M 20  | 99                          | 85  |
| 150                                            | PN 40                                | 8 × M 24  | 136                         | 120 |
| 200                                            | PN 10                                | 8 × M 20  | 141                         | 101 |
| 200                                            | PN 16                                | 12 × M 20 | 94                          | 67  |
| 200                                            | PN 25                                | 12 × M 24 | 138                         | 105 |
| 250                                            | PN 10                                | 12 × M 20 | 110                         | –   |
| 250                                            | PN 16                                | 12 × M 24 | 131                         | –   |
| 250                                            | PN 25                                | 12 × M 27 | 200                         | –   |
| 300                                            | PN 10                                | 12 × M 20 | 125                         | –   |
| 300                                            | PN 16                                | 12 × M 24 | 179                         | –   |
| 300                                            | PN 25                                | 16 × M 27 | 204                         | –   |
| 350                                            | PN 10                                | 16 × M 20 | 188                         | –   |
| 350                                            | PN 16                                | 16 × M 24 | 254                         | –   |
| 350                                            | PN 25                                | 16 × M 30 | 380                         | –   |
| 400                                            | PN 10                                | 16 × M 24 | 260                         | –   |
| 400                                            | PN 16                                | 16 × M 27 | 330                         | –   |
| 400                                            | PN 25                                | 16 × M 33 | 488                         | –   |
| 450                                            | PN 10                                | 20 × M 24 | 235                         | –   |
| 450                                            | PN 16                                | 20 × M 27 | 300                         | –   |
| 450                                            | PN 25                                | 20 × M 33 | 385                         | –   |
| 500                                            | PN 10                                | 20 × M 24 | 265                         | –   |
| 500                                            | PN 16                                | 20 × M 30 | 448                         | –   |
| 500                                            | PN 25                                | 20 × M 33 | 533                         | –   |
| 600                                            | PN 10                                | 20 × M 27 | 345                         | –   |
| 600 *                                          | PN 16                                | 20 × M 33 | 658                         | –   |
| 600                                            | PN 25                                | 20 × M 36 | 731                         | –   |
| * Designed acc. to EN 1092-1 (not to DIN 2501) |                                      |           |                             |     |

*Promag P tightening torques for ANSI*

| Nominal diameter |        | ANSI<br>Pressure rating<br>[lbs] | Screws      | Max. tightening torque |            |      |            |
|------------------|--------|----------------------------------|-------------|------------------------|------------|------|------------|
| [mm]             | [inch] |                                  |             | PTFE                   |            | PFA  |            |
|                  |        |                                  |             | [Nm]                   | [lbf · ft] | [Nm] | [lbf · ft] |
| 15               | ½"     | Class 150                        | 4 × ½"      | 6                      | 4          | –    | –          |
| 15               | ½"     | Class 300                        | 4 × ½"      | 6                      | 4          | –    | –          |
| 25               | 1"     | Class 150                        | 4 × ½"      | 11                     | 8          | 10   | 7          |
| 25               | 1"     | Class 300                        | 4 × 5/8"    | 14                     | 10         | 12   | 9          |
| 40               | 1 ½"   | Class 150                        | 4 × ½"      | 24                     | 18         | 21   | 15         |
| 40               | 1 ½"   | Class 300                        | 4 × ¾"      | 34                     | 25         | 31   | 23         |
| 50               | 2"     | Class 150                        | 4 × 5/8"    | 47                     | 35         | 44   | 32         |
| 50               | 2"     | Class 300                        | 8 × 5/8"    | 23                     | 17         | 22   | 16         |
| 80               | 3"     | Class 150                        | 4 × 5/8"    | 79                     | 58         | 67   | 49         |
| 80               | 3"     | Class 300                        | 8 × ¾"      | 47                     | 35         | 42   | 31         |
| 100              | 4"     | Class 150                        | 8 × 5/8"    | 56                     | 41         | 50   | 37         |
| 100              | 4"     | Class 300                        | 8 × ¾"      | 67                     | 49         | 59   | 44         |
| 150              | 6"     | Class 150                        | 8 × ¾"      | 106                    | 78         | 86   | 63         |
| 150              | 6"     | Class 300                        | 12 × ¾"     | 73                     | 54         | 67   | 49         |
| 200              | 8"     | Class 150                        | 8 × ¾"      | 143                    | 105        | 109  | 80         |
| 250              | 10"    | Class 150                        | 12 × 7/8"   | 135                    | 100        | –    | –          |
| 300              | 12"    | Class 150                        | 12 × 7/8"   | 178                    | 131        | –    | –          |
| 350              | 14"    | Class 150                        | 12 × 1"     | 260                    | 192        | –    | –          |
| 400              | 16"    | Class 150                        | 16 × 1"     | 246                    | 181        | –    | –          |
| 450              | 18"    | Class 150                        | 16 × 1 1/8" | 371                    | 274        | –    | –          |
| 500              | 20"    | Class 150                        | 20 × 1 1/8" | 341                    | 252        | –    | –          |
| 600              | 24"    | Class 150                        | 20 × 1 ¼"   | 477                    | 352        | –    | –          |

*Promag P tightening torques for JIS*

| Nominal diameter<br>[mm] | JIS<br>Pressure rating | Screws   | Max. tightening torque [Nm] |     |
|--------------------------|------------------------|----------|-----------------------------|-----|
|                          |                        |          | PTFE                        | PFA |
| 15                       | 10K                    | 4 × M 12 | 16                          | –   |
| 15                       | 20K                    | 4 × M 12 | 16                          | –   |
| 25                       | 10K                    | 4 × M 16 | 32                          | 27  |
| 25                       | 20K                    | 4 × M 16 | 32                          | 27  |
| 32                       | 10K                    | 4 × M 16 | 38                          | –   |
| 32                       | 20K                    | 4 × M 16 | 38                          | –   |
| 40                       | 10K                    | 4 × M 16 | 41                          | 37  |
| 40                       | 20K                    | 4 × M 16 | 41                          | 37  |
| 50                       | 10K                    | 4 × M 16 | 54                          | 46  |
| 50                       | 20K                    | 8 × M 16 | 27                          | 23  |
| 65                       | 10K                    | 4 × M 16 | 74                          | 63  |
| 65                       | 20K                    | 8 × M 16 | 37                          | 31  |
| 80                       | 10K                    | 8 × M 16 | 38                          | 32  |
| 80                       | 20K                    | 8 × M 20 | 57                          | 46  |
| 100                      | 10K                    | 8 × M 16 | 47                          | 38  |
| 100                      | 20K                    | 8 × M 20 | 75                          | 58  |
| 125                      | 10K                    | 8 × M 20 | 80                          | 66  |
| 125                      | 20K                    | 8 × M 22 | 121                         | 103 |

| Nominal diameter<br>[mm] | JIS<br>Pressure rating | Screws    | Max. tightening torque [Nm] |     |
|--------------------------|------------------------|-----------|-----------------------------|-----|
|                          |                        |           | PTFE                        | PFA |
| 150                      | 10K                    | 8 × M 20  | 99                          | 81  |
| 150                      | 20K                    | 12 × M 22 | 108                         | 72  |
| 200                      | 10K                    | 12 × M 20 | 82                          | 54  |
| 200                      | 20K                    | 12 × M 22 | 121                         | 88  |
| 250                      | 10K                    | 12 × M 22 | 133                         | –   |
| 250                      | 20K                    | 12 × M 24 | 212                         | –   |
| 300                      | 10K                    | 16 × M 22 | 99                          | –   |
| 300                      | 20K                    | 16 × M 24 | 183                         | –   |

*Promag P tightening torques for AS 2129*

| Nominal diameter<br>[mm] | AS 2129<br>Pressure rating | Screws   | Max. tightening torque [Nm]<br>PTFE |
|--------------------------|----------------------------|----------|-------------------------------------|
| 25                       | Table E                    | 4 × M 12 | 21                                  |
| 50                       | Table E                    | 4 × M 16 | 42                                  |

*Promag P tightening torques for AS 4087*

| Nominal diameter<br>[mm] | AS 4087<br>Pressure rating | Screws   | Max. tightening torque [Nm]<br>PTFE |
|--------------------------|----------------------------|----------|-------------------------------------|
| 50                       | PN 16                      | 4 × M 16 | 42                                  |

### 3.3.3 Installing the Promag H sensor

The sensor is supplied, as per your order, with or without installed process connections. Installed process connections are screwed onto the sensor using 4 or 6 hexagonal-headed bolts.



#### Caution!

Depending on the application and the length of the pipe, the sensor must be supported or more securely mounted if necessary. Particularly when using process connections made of plastic, it is essential that the sensor be mounted securely. A wall mounting kit for this purpose can be ordered separately as an accessory from Endress+Hauser (→ 89).

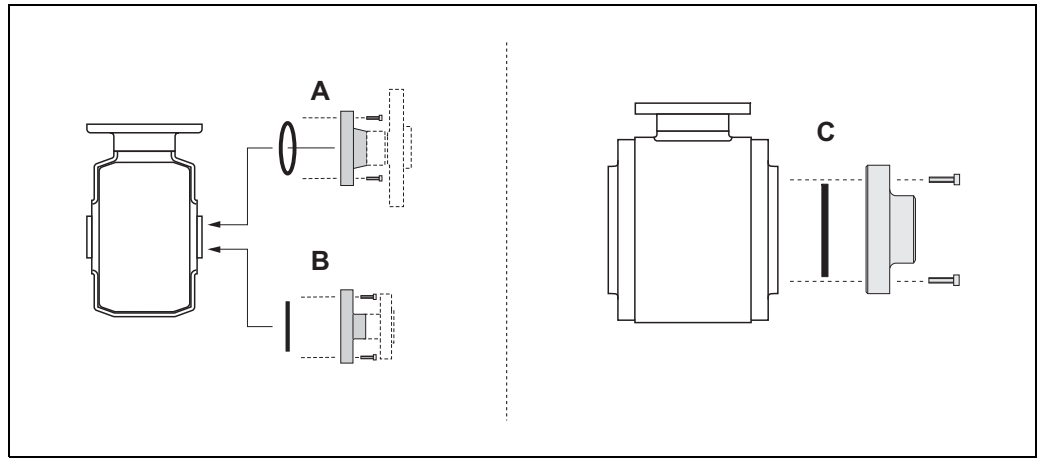


Fig. 20: Promag H process connections; DN 2 to 25 / DN 40 to 100 (1/12" to 1" / 1 1/2" to 4")

#### **A = DN 2 to 25 (1/12" to 1") / Process connections with O-ring**

Weld nipple (DIN EN ISO 1127, ODT / SMS), flange (EN (DIN), ANSI, JIS), flange made of PVDF (EN (DIN), ANSI, JIS), external thread, internal thread, hose connection, PVC adhesive fitting

#### **B = DN 2 to 25 (1/12" to 1") / Process connections with aseptic molded seal**

Weld nipple (DIN 11850, ODT / SMS), clamp (ISO 2852, DIN 32676, L14 AM7), coupling (DIN 11851, DIN 11864-1, SMS 1145), flange DIN 11864-2

#### **C = DN 40 to 100 (1 1/2" to 4") / Process connections with aseptic molded seal**

Weld nipple (DIN 11850, ODT / SMS), clamp (ISO 2852, DIN 32676, L14 AM7), coupling (DIN 11851, DIN 11864-1, ISO 2853, SMS 1145), flange DIN 11864-2

### Seals

When mounting the process connections, please ensure that the relevant seals are clean and properly centered.



#### Caution!

- In the case of metallic process connections, the screws must be fully tightened. The process connection forms a metallic connection with the sensor, which ensures a defined compression of the seal.
- In the case of process connections made of plastic, the maximum screw tightening torques for lubricated threads (7 Nm / 5.2 lbf ft) must be adhered to. In the case of plastic flanges, a seal must always be used between the connection and the counterflange.
- Depending on the application, the seals should be replaced periodically, particularly when molded seals (aseptic version) are used!

The interval between replacements depends on the frequency of the cleaning cycles and on the temperatures of the fluid and the cleaning process. Replacement seals can be ordered as an accessory at a later stage → 89.

### Using and installing grounding rings (DN 2 to 25, 1/12" to 1")

In case the process connections are made of plastic (e.g. flanges or adhesive fittings), the potential between the sensor and the fluid must be equalised using additional ground rings.

If the ground rings are not installed this can affect the accuracy of the measurements or cause the destruction of the sensor through the galvanic corrosion of the electrodes.



#### Caution!

- Depending on the option ordered, plastic rings may be installed at the process connections instead of ground rings. These plastic rings serve only as spacers and have no potential equalization function. In addition, they provide a sealing function at the interface between the sensor and process connection. For this reason, with process connections without ground rings, these plastic rings/seals must not be removed, or must always be installed.
  - Ground rings can be ordered separately from Endress+Hauser as accessories → [89](#).  
When placing the order, make certain that the ground ring is compatible with the material used for the electrodes. Otherwise, there is a risk that the electrodes may be destroyed by galvanic corrosion! Information about the materials can be found on → [123](#).
  - Ground rings, including the seals, are mounted within the process connections. Therefore, the fitting length is not affected.
1. Loosen the four or six hexagonal headed bolts (1) and remove the process connection from the sensor (4).
  2. Remove the plastic ring (3), including the two O-ring seals (2).
  3. Place one seal (2) in the groove of the process connection.
  4. Place the metal ground ring (3) on the process connection.
  5. Now place the second seal (2) in the groove of the ground ring.
  6. Finally, mount the process connection on the sensor again. With plastic process connections, note the max. torques for lubricated threads (7 Nm / 5.2 lbf ft).

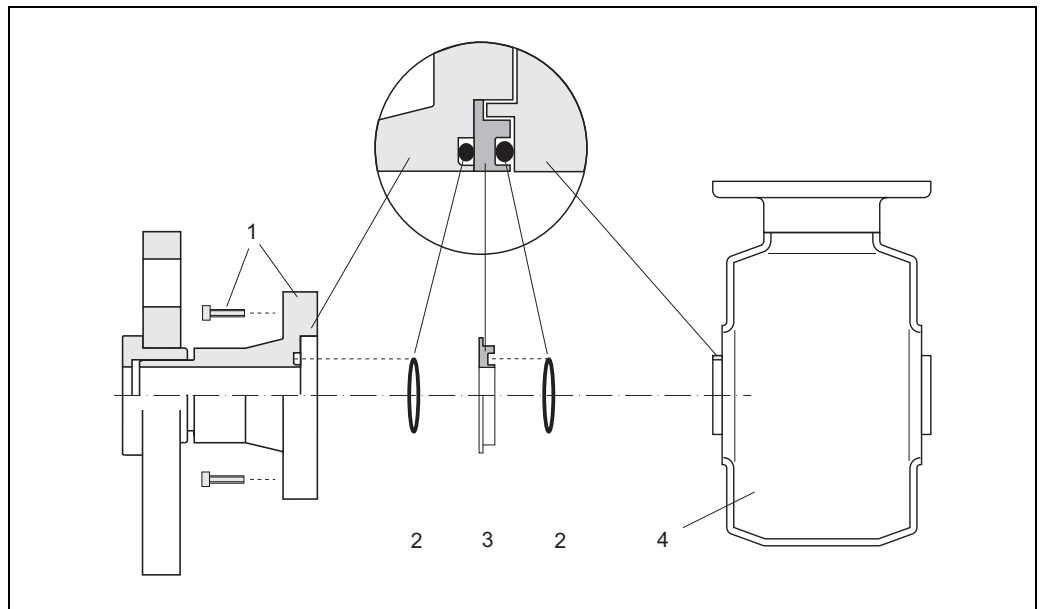


Fig. 21: Installing grounding rings in the Promag H (DN 2 to 25, 1/12" to 1")

- 1 = Hexagonal-headed bolts, process connection  
 2 = O-ring seals  
 3 = Grounding ring or plastic ring (spacer)  
 4 = Sensor

### Welding the transmitter into the pipe (weld nipple)



#### Caution!

Risk of electronics being destroyed. Please ensure that the welding system is *not* grounded via the sensor or transmitter.

1. Secure the sensor using several welding points in the piping. A welding jig suitable for this purpose can be ordered separately as an accessory → 89.
2. Loosen the screws at the process connection flange, and remove the sensor incl. seal from the piping.
3. Weld the process connection into the pipe.
4. Mount the sensor back into the pipe. When doing so, make sure that the seal is clean and positioned correctly.



#### Note!

- If the welding is done properly with thin-walled food pipes, the seal will not be damaged by heat even when mounted. Nonetheless, it is recommended that you dismantle the sensor and seal.
- For dismantling purposes, it must be possible to open the piping a total of approx. 8 mm.

### Cleaning using pigs

When cleaning using pigs, please note the internal diameters of the measuring tube and the process connection. All the dimensions and lengths of the sensor and transmitter are provided in the separate documentation "Technical Information" → 128.

### 3.3.4 Turning the transmitter housing

#### Turning the aluminum field housing



##### Warning!

The rotating mechanism in devices with Ex d/de or FM/CSA Cl. I Div. 1 approval is different to that described here. The relevant procedure is described in the Ex-specific documentation.

1. Loosen the two securing screws.
2. Turn the bayonet catch as far as it will go.
3. Carefully lift the transmitter housing as far as it will go.
4. Turn the transmitter housing to the desired position (max.  $2 \times 90^\circ$  in either direction).
5. Lower the housing into position and reengage the bayonet catch.
6. Retighten the two securing screws.

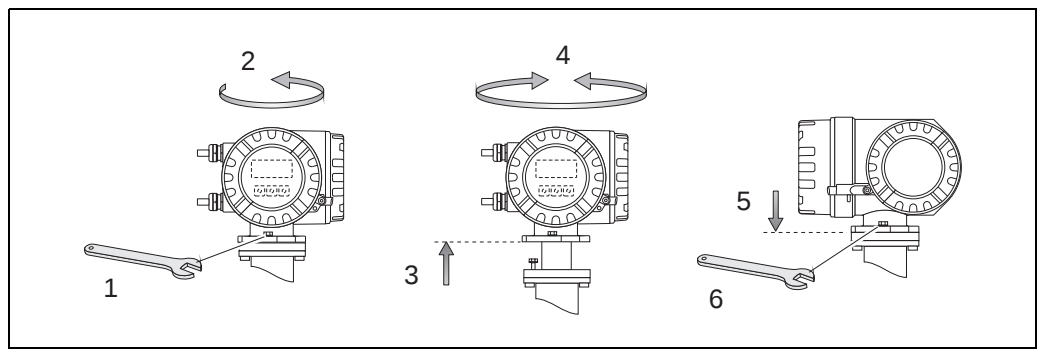


Fig. 22: Turning the transmitter housing (aluminum field housing)

#### Turning the stainless steel field housing

1. Loosen the two securing screws.
2. Carefully lift the transmitter housing as far as it will go.
3. Turn the transmitter housing to the desired position (max.  $2 \times 90^\circ$  in either direction).
4. Lower the housing into position once more.
5. Retighten the two securing screws.

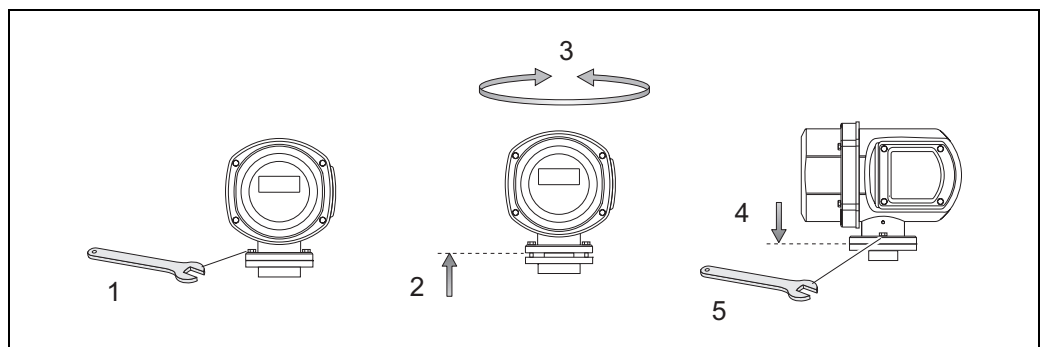


Fig. 23: Turning the transmitter housing (stainless steel field housing)

### 3.3.5 Turning the local display

1. Unscrew the electronics compartment cover from the transmitter housing.
2. Press the latches on the side of the display module and pull the module out of the electronics compartment cover.
3. Turn the display to the desired position (max.  $4 \times 45^\circ$  in both directions) and position it back on the electronics compartment cover.
4. Screw the cover of the electronics compartment firmly onto the transmitter housing.

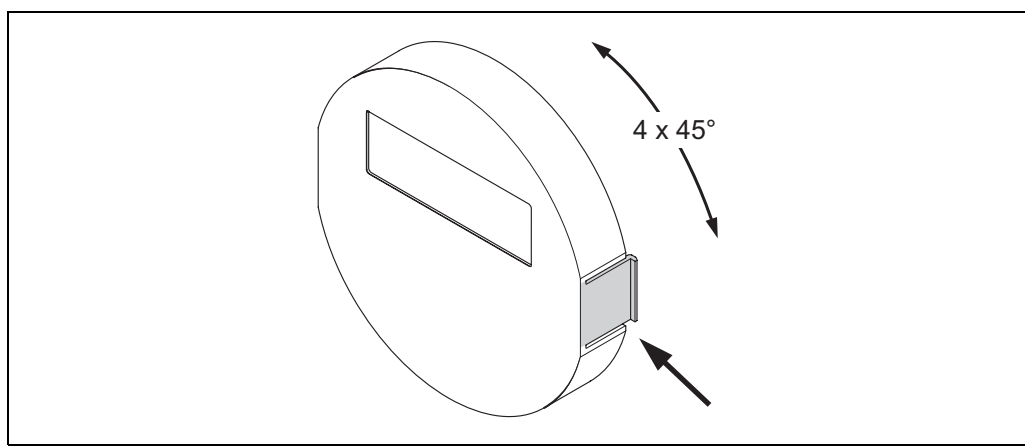


Fig. 24: Turning the local display (field housing)

### 3.3.6 Installing the wall-mount housing

There are various ways of installing the wall-mount housing:

- Mounted directly on the wall
- Panel mounting (with separate mounting kit, accessories) → 38
- Pipe mounting (with separate mounting kit, accessories) → 38



Caution!

- Make sure that the permitted ambient temperature range is observed (see nameplate or → 114). Install the device in a shady location. Avoid direct sunlight.
- Always install the wall-mount housing in such a way that the cable entries are pointing down.

#### Mounted directly on the wall

1. Drill the holes as illustrated.
2. Remove the cover of the connection compartment (a).
3. Push the two securing screws (b) through the appropriate bores (c) in the housing.
  - Securing screws (M6): max. Ø 6.5 mm (0.24")
  - Screw head: max. Ø 10.5 mm (0.4")
4. Secure the transmitter housing to the wall as indicated.
5. Screw the cover of the connection compartment (a) firmly onto the housing.

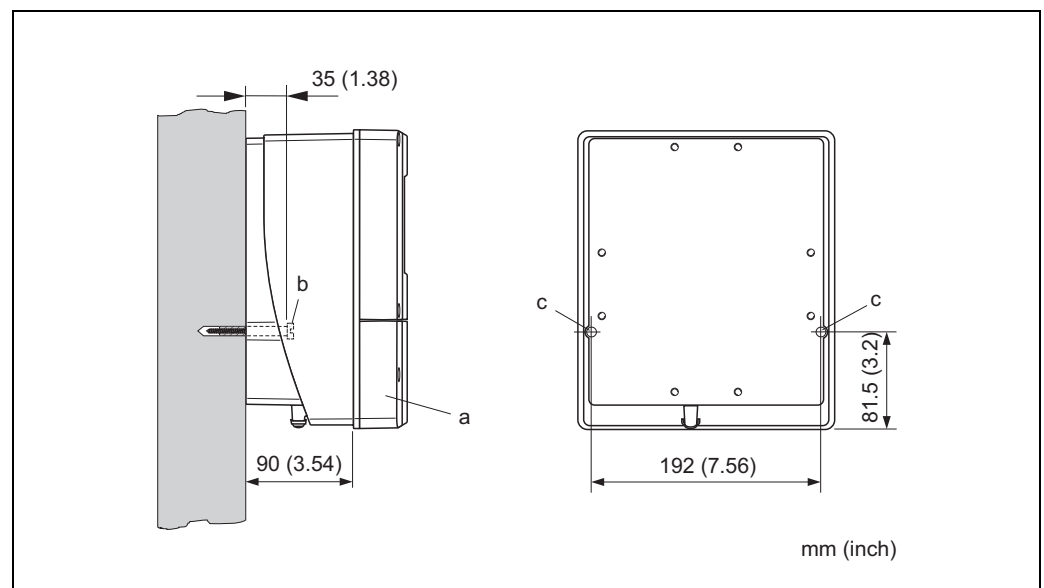


Fig. 25: Mounted directly on the wall

a0001130-ae

### Panel mounting

1. Prepare the opening in the panel as illustrated.
2. Slide the housing into the opening in the panel from the front.
3. Screw the fasteners onto the wall-mount housing.
4. Place the threaded rods in the fasteners and screw them down until the housing is seated tightly against the panel wall. Afterwards, tighten the locking nuts. Additional support is not necessary.

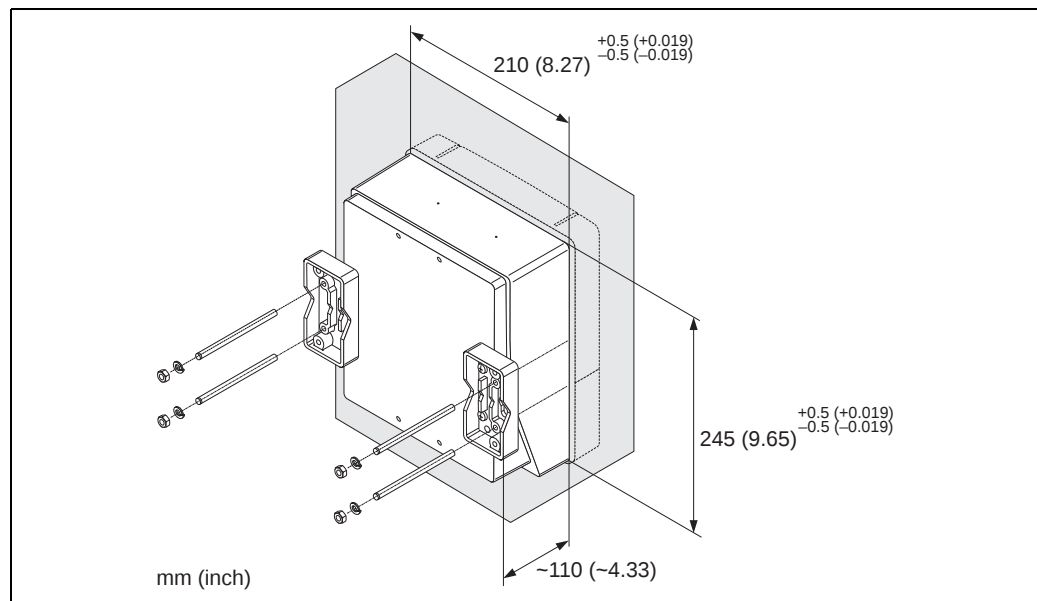


Fig. 26: Panel mounting (wall-mount housing)

### Pipe mounting

The assembly should be performed by following the instructions in the following diagram.



#### Caution!

If the device is mounted to a warm pipe, make sure that the housing temperature does not exceed +60 °C (+140 °F), which is the maximum permissible temperature.

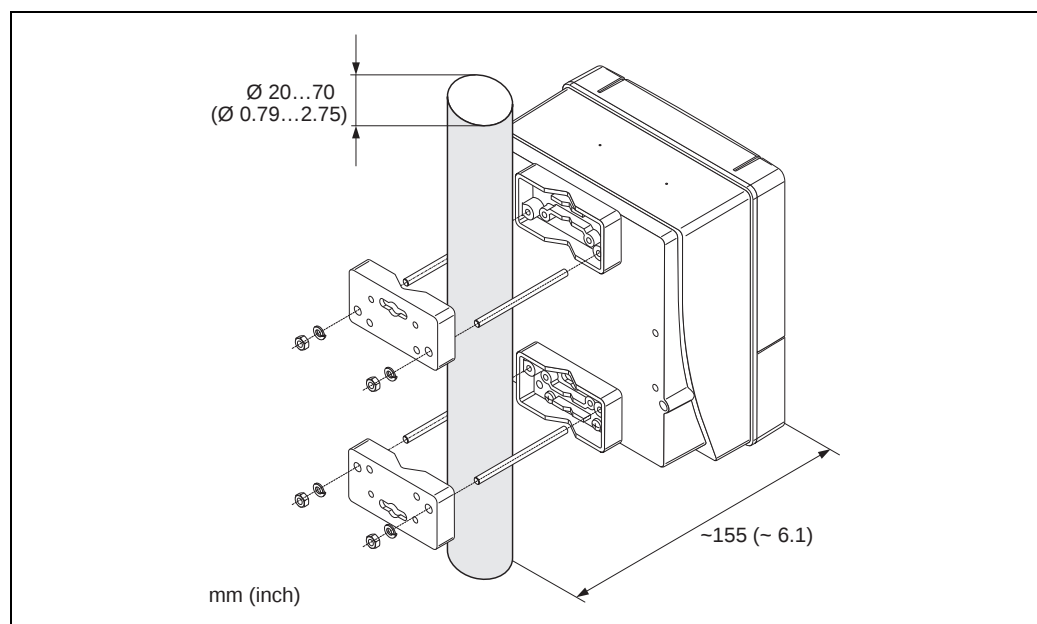


Fig. 27: Pipe mounting (wall-mount housing)

### 3.4 Post-installation check

Perform the following checks after installing the measuring device in the pipe:

| Device condition/specifications                                                                                                                                                          | Notes                                                                       |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------|
| Is the device damaged (visual inspection)?                                                                                                                                               | -                                                                           |
| Does the device correspond to specifications at the measuring point, including process temperature and pressure, ambient temperature, minimum fluid conductivity, measuring range, etc.? | → 111                                                                       |
| Installation                                                                                                                                                                             | Notes                                                                       |
| Does the arrow on the sensor nameplate match the direction of flow through the pipe?                                                                                                     | -                                                                           |
| Is the position of the measuring electrode plane correct?                                                                                                                                | → 15                                                                        |
| Is the position of the empty pipe detection electrode correct?                                                                                                                           | → 15                                                                        |
| Were all screws tightened to the specified tightening torques when the sensor was installed?                                                                                             | → 21                                                                        |
| Were the correct seals installed (type, material, installation)?                                                                                                                         | → 21                                                                        |
| Are the measuring point number and labeling correct (visual inspection)?                                                                                                                 | -                                                                           |
| Process environment / process conditions                                                                                                                                                 | Notes                                                                       |
| Are the inlet and outlet runs respected?                                                                                                                                                 | Inlet run $\geq 5 \times \text{DN}$<br>Outlet run $\geq 2 \times \text{DN}$ |
| Is the measuring device protected against moisture and direct sunlight?                                                                                                                  | -                                                                           |
| Is the sensor adequately protected against vibration (attachment, support)?                                                                                                              | Acceleration up to 2 g in accordance with IEC 600 68-2-6 → 114              |

## 4 Wiring



### Warnung!

When connecting Ex-certified devices, please take note of the instructions and wiring diagrams in the Ex-specific supplement to these Operating Instructions. Should you have any questions, please contact your Endress+Hauser sales office for assistance.



### Note!

The device does not have an internal circuit breaker. An external switch or circuit breaker must therefore be installed which can be used to disconnect the device from the main power source.

### 4.1 Connecting the remote version

#### 4.1.1 Connecting the sensor



### Warnung!

- Risk of electric shock! Switch off the power supply before opening the device. Do **not** install or wire the device while it is connected to the power supply. Failure to comply with this precaution can result in irreparable damage to the electronics.
- Risk of electric shock! Connect the protective conductor to the ground terminal on the housing before the power supply is applied.



### Caution!

- Only sensors and transmitters with the same serial number can be connected to one another. Communication problems can occur if the devices are not connected in this way.
- Risk of damaging the coil driver. Always switch off the power supply before connecting or disconnecting the coil cable.

### Procedure

1. Transmitter: Remove the cover from the connection compartment (a).
2. Sensor: Remove the cover from the connection housing (b).
3. Feed the signal cable (c) and the coil cable (d) through the appropriate cable entries.



### Caution!

Route the connecting cables securely (see "Connecting cable length" → 20).

4. Terminate the signal and coil current cable as indicated in the table:  
 Promag W, P → Refer to the table → 42  
 Promag H → Refer to the "Cable termination" table → 43
5. Establish the wiring between the sensor and the transmitter.  
 The electrical wiring diagram that applies to your device can be found:
  - In the corresponding graphic:  
 → 28 (Promag W, P); → 29 (Promag H)
  - In the cover of the sensor and transmitter



### Note!

The cable shields of the Promag H sensor are grounded by means of the strain relief terminals (see also the "Cable termination" table → 43)



### Caution!

Insulate the shields of cables that are not connected to eliminate the risk of short-circuits with neighboring cable shields inside the connection housing.

6. Transmitter: Screw the cover on the connection compartment (a).
7. Sensor: Secure the cover on the connection housing (b).

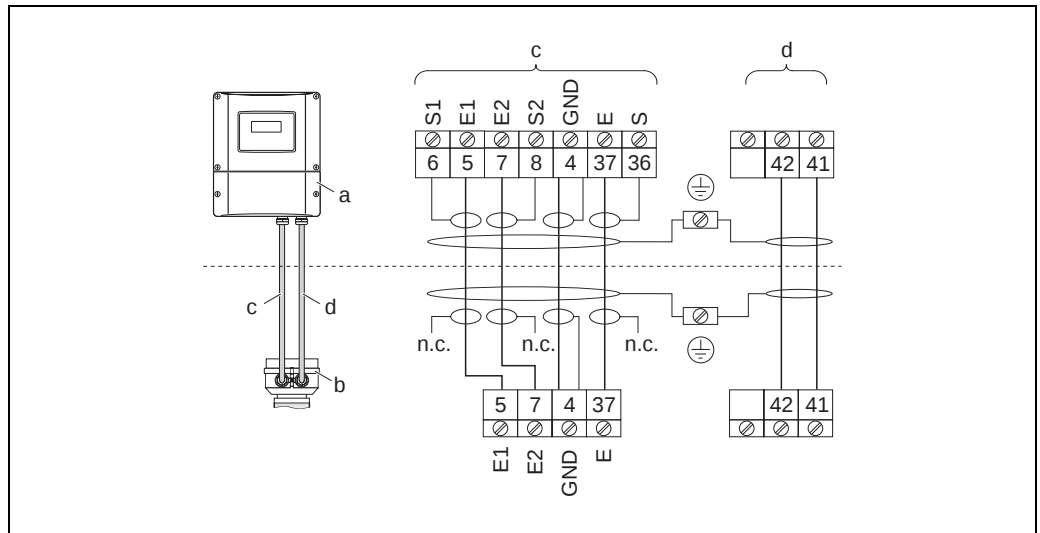
**Promag W, P**

Fig. 28: Connecting the remote version of Promag W, P

- a Wall-mount housing connection compartment  
 b Cover of the sensor connection housing  
 c Signal cable  
 d Coil current cable  
 n.c. Not connected, insulated cable shields

Wire colors/Terminal No.:

5/6 = brown, 7/8 = white, 4 = green, 37/36 = yellow

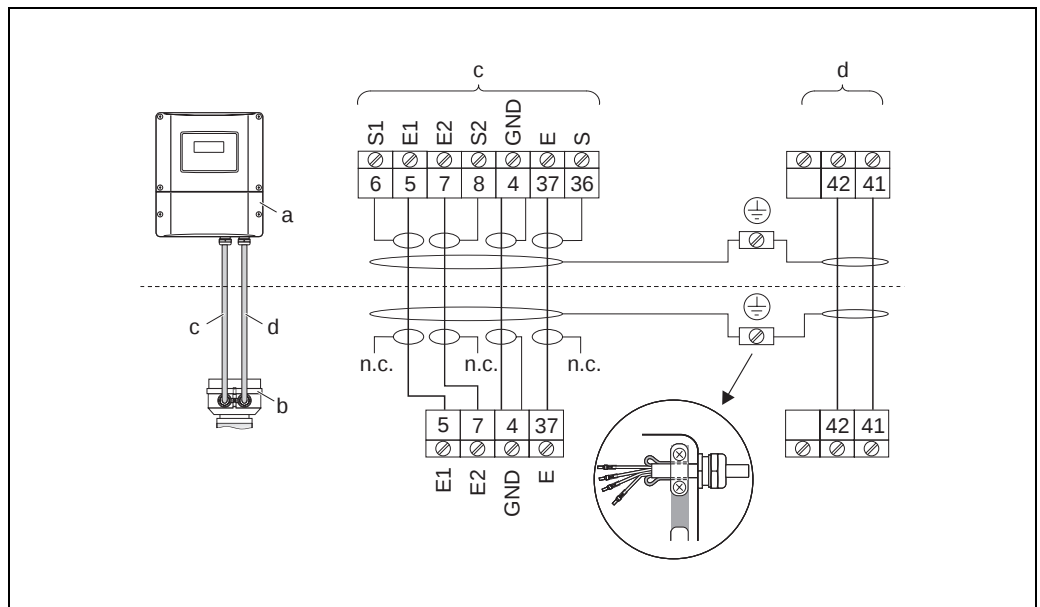
**Promag H**

Fig. 29: Connecting the remote version of Promag H

- a Wall-mount housing connection compartment  
 b Cover of the sensor connection housing  
 c Signal cable  
 d Coil current cable  
 n.c. Not connected, insulated cable shields

Wire colors/Terminal No.:

5/6 = brown, 7/8 = white, 4 = green, 37/36 = yellow

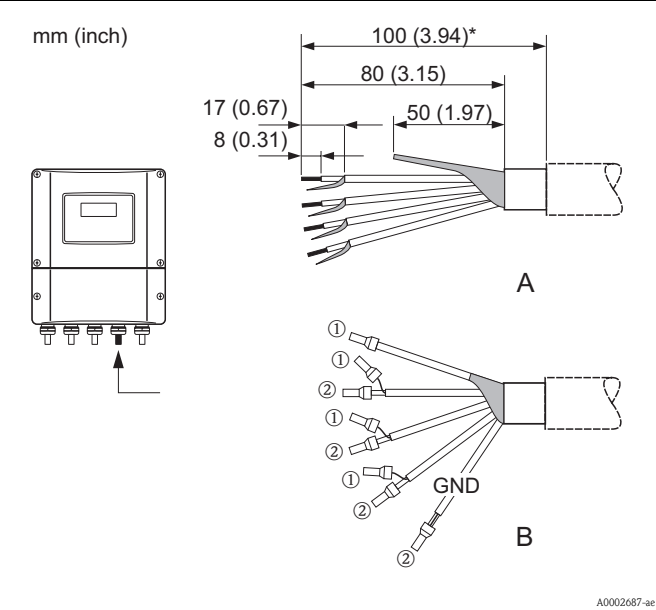
Cable termination in remote version  
Promag W/Promag P

Terminate the signal and coil current cables as shown in the figure below (Detail A).  
Fit the fine-wire cores with wire end ferrules (detail B: ① = red ferrules, Ø 1.0 mm; ② = white ferrules, Ø 0.5 mm)  
\* Stripping for reinforced cables only

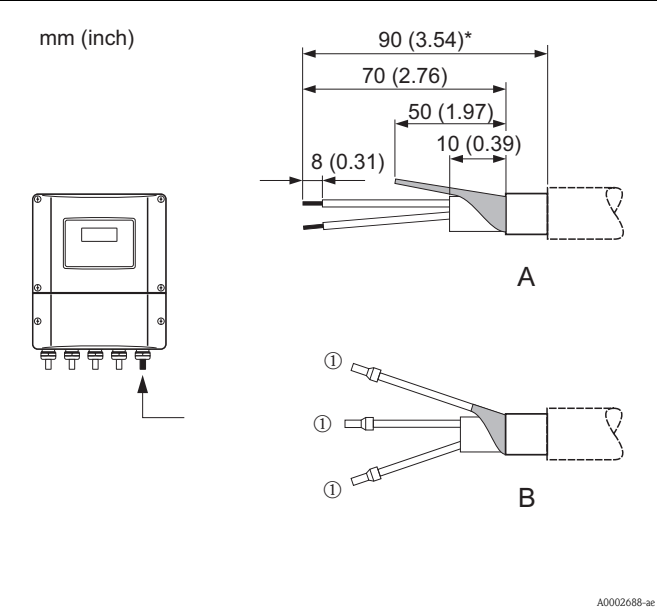
- ⚠ Caution!
- When fitting the connectors, pay attention to the following points:
- *Signal cable* → Make sure that the wire end ferrules do not touch the wire shields on the sensor side!  
Minimum distance = 1 mm (exception "GND" = green cable)
  - *Coil current cable* → Insulate one core of the three-core wire at the level of the core reinforcement; you only require two cores for the connection.

TRANSMITTER

Signal cable

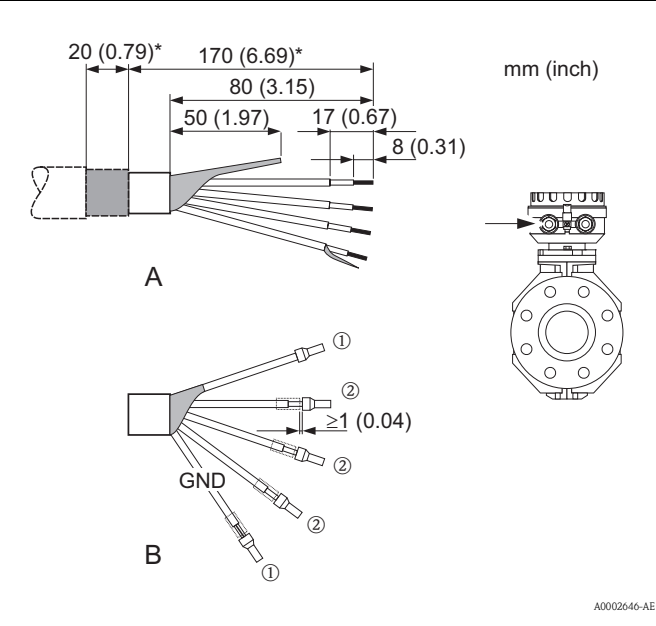


Coil current cable

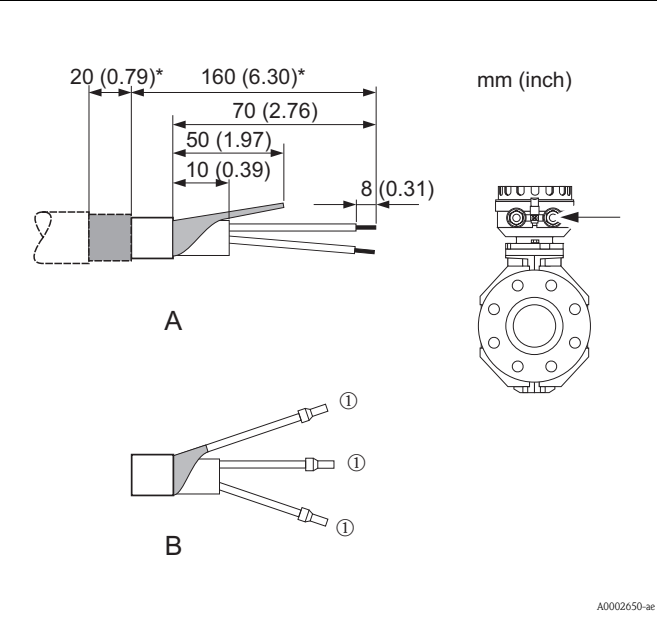


SENSOR

Signal cable



Coil current cable



### Cable termination in remote version Promag H

Terminate the signal and coil current cables as shown in the figure below (Detail A).

Fit the fine-wire cores with wire end ferrules (detail B: ① = ferrules red, Ø 1.0 mm; ② = ferrule white, Ø 0.5 mm)

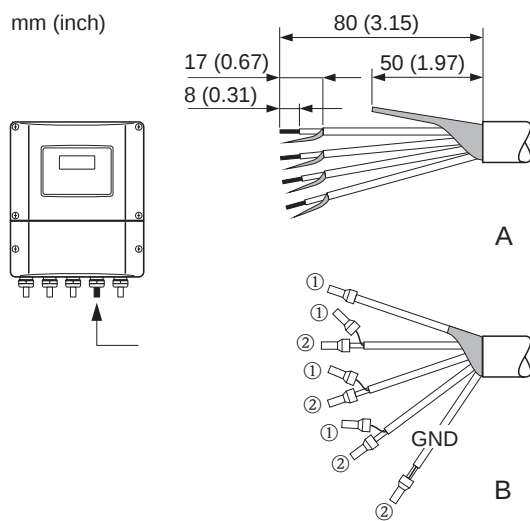
⚠ Caution!

When fitting the connectors, pay attention to the following points:

- *Signal cable* → Make sure that the wire end ferrules do not touch the wire shields on the sensor side!  
Minimum distance = 1 mm (exception "GND" = green cable)
- *Coil current cable* → Insulate one core of the three-core wire at the level of the core reinforcement; you only require two cores for the connection.
- On the sensor side, reverse both cable shields approx. 15 mm over the outer jacket. The strain relief ensures an electrical connection with the connection housing.

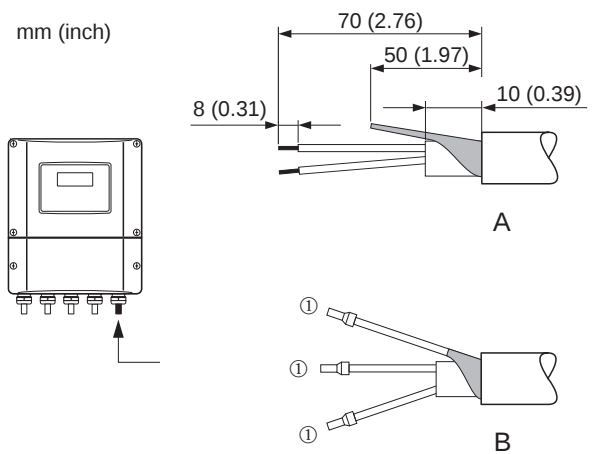
### TRANSMITTER

Signal cable



A0002686-ae

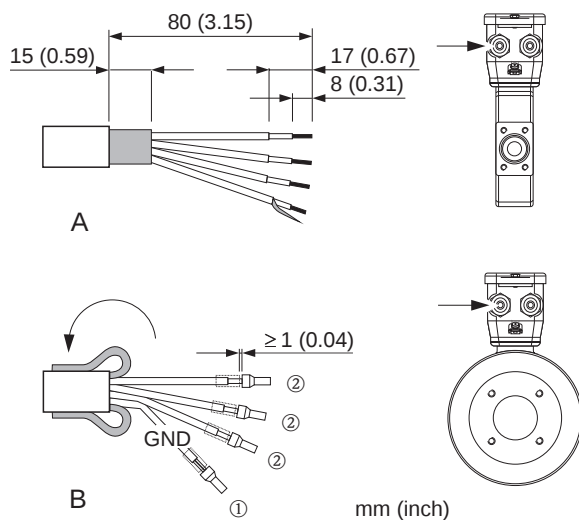
Coil current cable



A0002684-ae

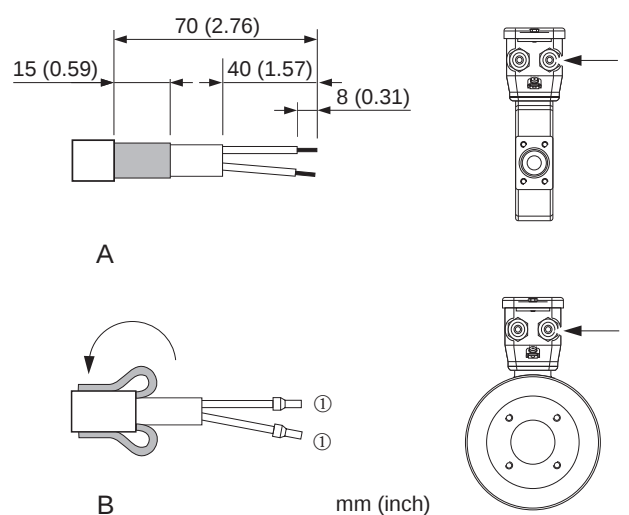
### SENSOR

Signal cable



A0002647-ae

Coil current cable



A0002648-ae

### 4.1.2 Cable specifications

#### Signal cable

- $3 \times 0.38 \text{ mm}^2$  PVC cable with common, braided copper shield ( $\varnothing \sim 7 \text{ mm}$ ) and individually shielded cores
- With Empty Pipe Detection (EPD):  $4 \times 0.38 \text{ mm}^2$  PVC cable with common, braided copper shield ( $\varnothing \sim 7 \text{ mm}$ ) and individually shielded cores
- Conductor resistance:  $\leq 50 \text{ } \Omega/\text{km}$
- Capacitance: core/shield:  $\leq 420 \text{ pF/m}$
- Operating temperature:  $-20$  to  $+80 \text{ } ^\circ\text{C}$
- Conductor cross-section: max.  $2.5 \text{ mm}^2$

#### Coil cable

- $2 \times 0.75 \text{ mm}^2$  PVC cable with common, braided copper shield ( $\varnothing \sim 7 \text{ mm}$ )
- Conductor resistance:  $\leq 37 \text{ } \Omega/\text{km}$
- Capacitance: core/core, shield grounded:  $\leq 120 \text{ pF/m}$
- Operating temperature:  $-20$  to  $+80 \text{ } ^\circ\text{C}$
- Conductor cross-section: max.  $2.5 \text{ mm}^2$
- Test current for cable insulation:  $\geq 1433 \text{ V AC rms } 50/60 \text{ Hz}$  or  $\geq 2026 \text{ V DC}$

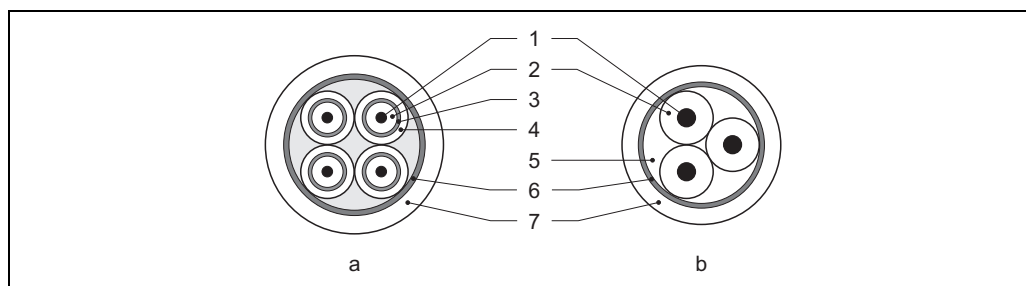


Fig. 30: Cable cross-section

a Signal cable

b Coil current cable

1 = Core, 2 = Core insulation, 3 = Core shield, 4 = Core jacket, 5 = Core reinforcement, 6 = Cable shield, 7 = Outer jacket

#### Reinforced connecting cables

As an option, Endress+Hauser can also deliver reinforced connecting cables with an additional, reinforcing metal braid.

We recommend such cables for the following cases:

- Directly buried cable
- Cables endangered by rodents
- Device operation which should comply with the IP 68 (NEMA 6P) standard of protection

#### Operation in zones of severe electrical interference

The measuring device complies with the general safety requirements in accordance with EN 61010-1 and the EMC requirements of IEC/EN 61326.



#### Caution!

Grounding is by means of the ground terminals provided for the purpose inside the connection housing. Keep the stripped and twisted lengths of cable shield to the terminals as short as possible.

## 4.2 Connecting the measuring unit

### 4.2.1 Connecting the transmitter



#### Warning!

- Risk of electric shock! Switch off the power supply before opening the device. Do not install or wire the device while it is energized. Failure to comply with this precaution can result in irreparable damage to the electronics.
  - Risk of electric shock! Connect the protective conductor to the ground terminal on the housing before the power supply is applied (not necessary if the power supply is galvanically isolated).
  - Compare the specifications on the nameplate with the local voltage supply and frequency. Also comply with national regulations governing the installation of electrical equipment.
1. Remove the cover of the connection compartment (f) from the transmitter housing.
  2. Feed the power supply cable (a) and the signal cable (b) through the appropriate cable entries.
  3. Perform the wiring:
    - Wiring diagram (aluminum housing) → 31
    - Wiring diagram (stainless steel housing) → 32
    - Wiring diagram (wall-mount housing) → 33
    - Terminal assignment → 47
  4. Screw the cover of the connection compartment (f) firmly onto the transmitter housing.

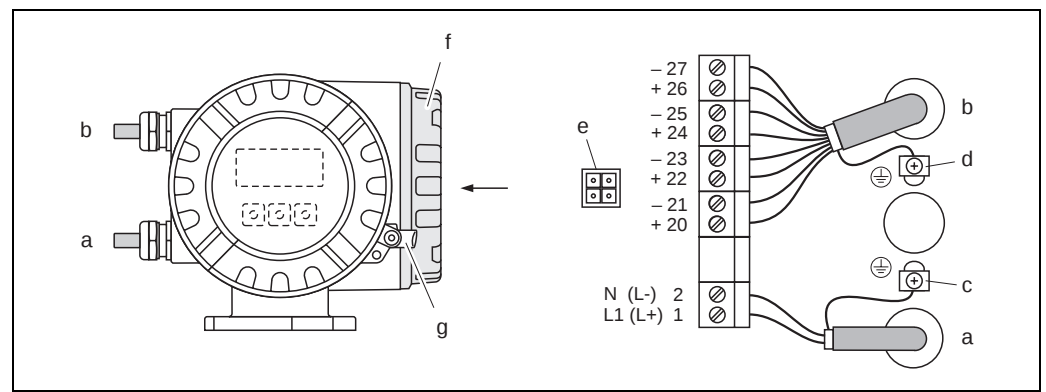


Fig. 31: Connecting the transmitter (aluminum field housing). Cable cross-section: max. 2.5 mm<sup>2</sup>

- a Cable for power supply: 85 to 260 V AC, 20 to 55 V AC, 16 to 62 V DC  
 Terminal **No. 1**: L1 for AC, L+ for DC  
 Terminal **No. 2**: N for AC, L- for DC
- b Signal cable: Terminals **Nos. 20–27** → 47
- c Ground terminal for protective ground
- d Ground terminal for signal cable shield
- e Service connector for connecting service interface FXA193 (Fieldcheck, FieldCare)
- f Cover of the connection compartment
- g Securing clamp

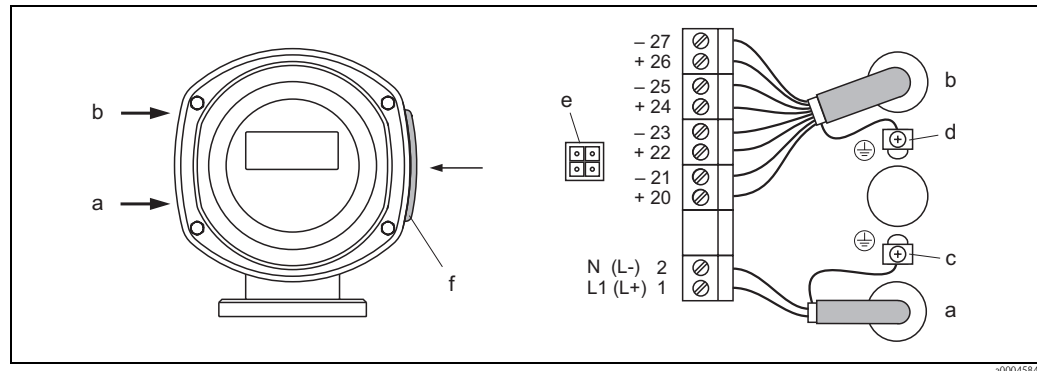


Fig. 32: Connecting the transmitter (stainless steel field housing); cable cross-section: max. 2.5 mm<sup>2</sup>

- a Cable for power supply: 85 to 260 V AC, 20 to 55 V AC, 16 to 62 V DC  
Terminal **No. 1**: L1 for AC, L+ for DC  
Terminal **No. 2**: N for AC, L- for DC
- b Signal cable: Terminals **Nos. 20–27** → 47
- c Ground terminal for protective ground
- d Ground terminal for signal cable shield
- e Service connector for connecting service interface FXA193 (Fieldcheck, FieldCare)
- f Cover of the connection compartment

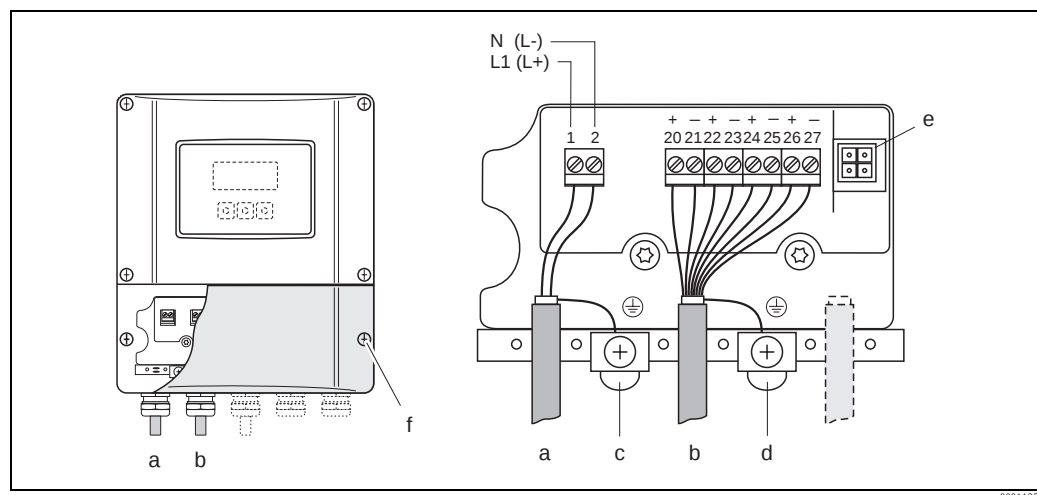


Fig. 33: Connecting the transmitter (wall-mount housing); cable cross-section: max. 2.5 mm<sup>2</sup>

- a Cable for power supply: 85 to 260 V AC, 20 to 55 V AC, 16 to 62 V DC  
Terminal **No. 1**: L1 for AC, L+ for DC  
Terminal **No. 2**: N for AC, L- for DC
- b Signal cable: Terminals **Nos. 20–27** → 47
- c Ground terminal for protective ground
- d Ground terminal for signal cable shield
- e Service connector for connecting service interface FXA193 (Fieldcheck, FieldCare)
- f Cover of the connection compartment

## 4.2.2 Terminal assignment



Note!

The electrical characteristic quantities are listed in the "Technical data" section → [111](#).

| Order variant                                 | Terminal No. (inputs/outputs) |                  |                        |                                     |
|-----------------------------------------------|-------------------------------|------------------|------------------------|-------------------------------------|
|                                               | 20 (+) / 21 (-)               | 22 (+) / 23 (-)  | 24 (+) / 25 (-)        | 26 (+) / 27 (-)                     |
| Fixed communication boards (fixed assignment) |                               |                  |                        |                                     |
| 53***_*****A                                  | –                             | –                | Frequency output       | Current output HART                 |
| 53***_*****B                                  | Relay output 2                | Relay output 1   | Frequency output       | Current output HART                 |
| 53***_*****S                                  | –                             | –                | Frequency output, Ex i | Current output, Ex i, active, HART  |
| 53***_*****T                                  | –                             | –                | Frequency output, Ex i | Current output, Ex i, passive, HART |
| Flexible communication boards                 |                               |                  |                        |                                     |
| 53***_*****C                                  | Relay output 2                | Relay output 1   | Frequency output       | Current output HART                 |
| 53***_*****D                                  | Status input                  | Relay output     | Frequency output       | Current output HART                 |
| 53***_*****L                                  | Status input                  | Relay output 2   | Relay output 1         | Current output HART                 |
| 53***_*****M                                  | Status input                  | Frequency output | Frequency output       | Current output HART                 |
| 53***_*****2                                  | Relay output                  | Current output   | Frequency output       | Current output HART                 |
| 53***_*****4                                  | Current input                 | Relay output     | Frequency output       | Current output HART                 |
| 53***_*****5                                  | Status input                  | Current input    | Frequency output       | Current output HART                 |

Ground terminal → [45](#)

### 4.2.3 HART connection

Users have the following connection options at their disposal:

- Direct connection to transmitter by means of terminals 26(+) and 27 (-)
- Connection by means of the 4 to 20 mA circuit.



Hinweis!

- The measuring loop's minimum load must be at least 250  $\Omega$ .
- After commissioning, make the following settings:
  - CURRENT SPAN function → "4–20 mA HART" or "4-20 mA (25 mA) HART"
  - Switch HART write protection on or off → 71

#### Connection of the HART handheld communicator

See also the documentation issued by the HART Communication Foundation, and in particular HCF LIT 20: "HART, a technical summary".

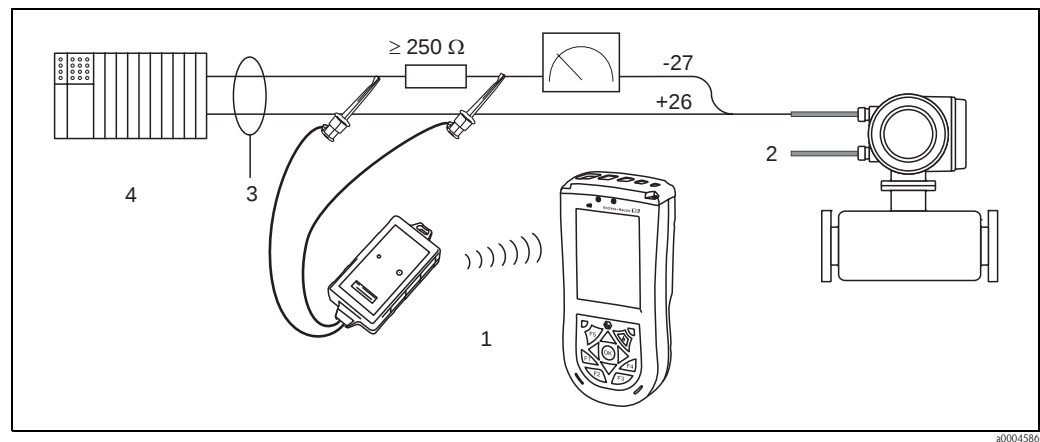


Fig. 34: Electrical connection of HART handheld Field Xpert SFX100

1 = HART handheld Field Xpert SFX100, 2 = Auxiliary energy, 3 = Shielding, 4 = Other devices or PLC with passive input

#### Connection of a PC with an operating software

In order to connect a PC with operating software (e.g. "FieldCare"), a HART modem (e.g. "Commubox FXA195") is needed.

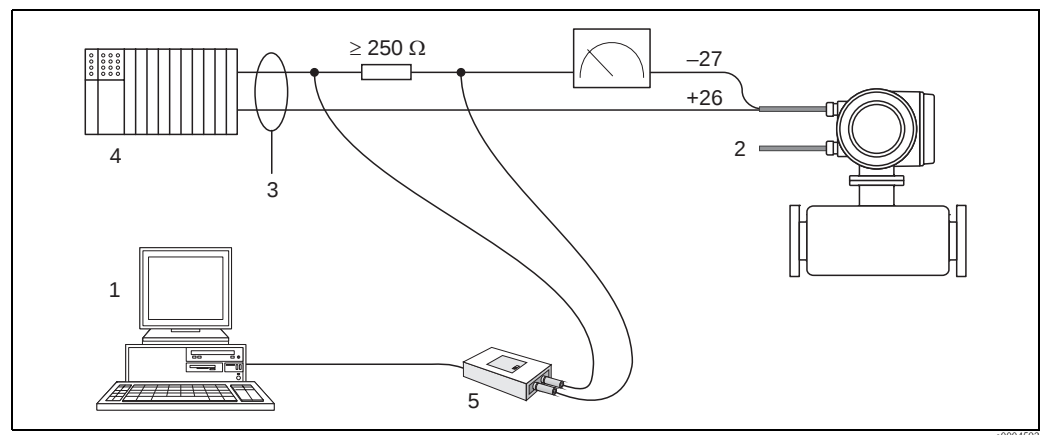


Fig. 35: Electrical connection of a PC with operating software

1 = PC with operating software, 2 = Auxiliary energy, 3 = Shielding, 4 = Other devices or PLC with passive input, 5 = HART modem, e.g. Commubox FXA195

4.3 Potential equalization



Warning!  
The measuring system must be included in potential equalization.

Perfect measurement is only ensured when the medium and the sensor have the same electrical potential. Most Promag sensors have a reference electrode installed as standard, which guarantees the required potential equalization.

- The following must also be taken into account for potential equalization:
- Company-internal grounding guidelines
  - Operating conditions such as material/grounding of piping etc. (see table)

4.3.1 Potential equalization, Promag W, Promag P

Reference electrode available as standard

4.3.2 Potential equalization, Promag H

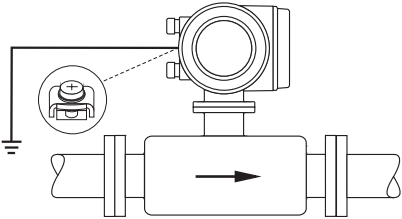
No reference electrode available!  
There is always one electrical connection to the fluid via the metallic process connection.



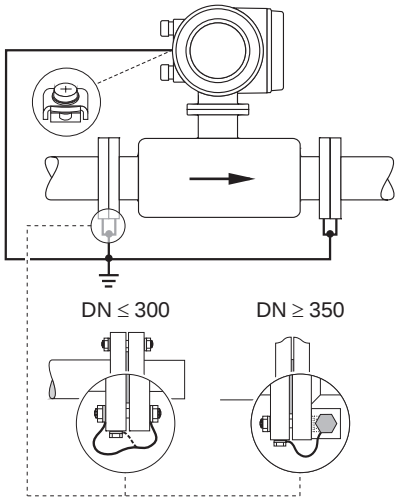
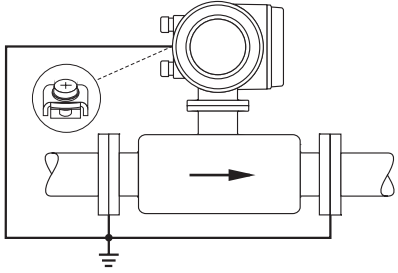
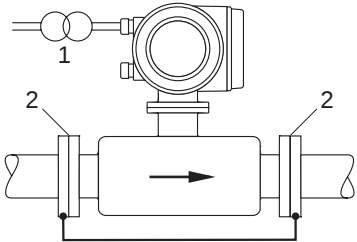
Caution!  
When using process connections made of plastic, potential equalization must be guaranteed through the use of grounding rings → 33.  
The necessary grounding rings may be ordered separately as an accessory from Endress+Hauser (→ 89).

4.3.3 Connection examples for potential equalization

Standard case

| Operating conditions                                                                                                                                                                                                                                                                                                                                                                                                                                  | Potential equalization                                                                                                                                                            |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>When using the measuring device in:</p> <ul style="list-style-type: none"><li>■ metallic, grounded piping</li></ul> <p>Potential equalization is carried out via the ground terminal of the transmitter.</p> <p> <b>Note!</b><br/>For installation in metal pipes, it is advisable to connect the ground terminal of the transmitter housing to the piping.</p> |  <p><small>A0011892</small></p> <p><i>Fig. 36: Via the transmitter's ground terminal</i></p> |

## Special cases

| Operating conditions                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Potential equalization                                                                                                                                                                                                                                                         |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>When using the measuring device in:</p> <ul style="list-style-type: none"> <li>■ metallic, ungrounded piping</li> </ul> <p>This type of connection occurs when:</p> <ul style="list-style-type: none"> <li>■ the usual potential equalization cannot be guaranteed</li> <li>■ extremely high equalizing currents are expected</li> </ul> <p>A ground cable (copper wire, at least 6 mm<sup>2</sup> (0.0093 in<sup>2</sup>)) is used to connect both sensor flanges to the respective pipe flange and ground them. Connect the transmitter or sensor connection housing, as applicable, to ground potential by means of the ground terminal provided for the purpose.</p> <p>The installation of the ground cable depends on the nominal diameter:</p> <ul style="list-style-type: none"> <li>■ DN ≤ 300 (12"): The ground cable is in direct connection with the conductive flange coating and is secured by the flange screws.</li> <li>■ DN ≥ 350 (14"): The ground cable connects directly to the metal transport bracket.</li> </ul> <p> <b>Note!</b><br/>The ground cable for flange-to-flange connections can be ordered separately as an accessory from Endress+Hauser.</p> |  <p style="text-align: right;">A0011893</p> <p><i>Fig. 37: Via the transmitter's ground terminal and the pipe flanges</i></p>                                                               |
| <p>When using the measuring device in:</p> <ul style="list-style-type: none"> <li>■ Plastic pipes</li> <li>■ Isolating lined pipes</li> </ul> <p>This type of connection occurs when:</p> <ul style="list-style-type: none"> <li>■ the usual potential equalization cannot be guaranteed</li> <li>■ extremely high equalizing currents are expected</li> </ul> <p>Potential equalization takes place using additional ground disks, which are connected to the ground terminal via a ground cable (copper wire, min. 6 mm<sup>2</sup> (0.0093 in<sup>2</sup>)). When installing the ground disks, please comply with the enclosed Installation Instructions.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  <p style="text-align: right;">A0011895</p> <p><i>Fig. 38: Via the transmitter's ground terminal and the optionally available ground disks</i></p>                                         |
| <p>When using the measuring device in:</p> <ul style="list-style-type: none"> <li>■ pipes with cathodic protection</li> </ul> <p>The device is installed in the pipeline in such a way that it is potential-free.</p> <p>Using a ground cable (copper wire, min. 6 mm<sup>2</sup> (0.0093 in<sup>2</sup>)), only the two pipe flanges are connected. When doing so, the ground cable is mounted directly on the conductive flange coating using flange screws.</p> <p>Please note the following during installation:</p> <ul style="list-style-type: none"> <li>■ The relevant regulations for potential-free installations must be observed.</li> <li>■ There must not be an electrically conductive connection between the piping and the device.</li> <li>■ The mounting material must be able to withstand the relevant torques.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                        |  <p style="text-align: right;">A0011896</p> <p><i>Fig. 39: Potential equalization and cathodic protection</i></p> <p>1 Isolation transformer power supply<br/>2 Electrically isolated</p> |

## 4.4 Degree of protection

The devices fulfill all the requirements for IP 67 (NEMA 4X).

Compliance with the following points is mandatory following installation in the field or servicing, in order to ensure that IP 67 protection (NEMA 4X) is maintained:

- The housing seals must be clean and undamaged when inserted into their grooves. The seals must be dried, cleaned or replaced if necessary.
- All housing screws and screw covers must be firmly tightened.
- The cables used for connection must be of the specified external diameter → § 112.
- Tighten cable glands to prevent leakages.
- The cables must loop down before they enter the cable entries ("water trap"). This arrangement prevents moisture penetrating the entry. Always install the measuring device in such a way that the cable entries do not point up.
- Close off unused cable entries using suitable insert plugs.
- Do not remove the grommet from the cable entry.

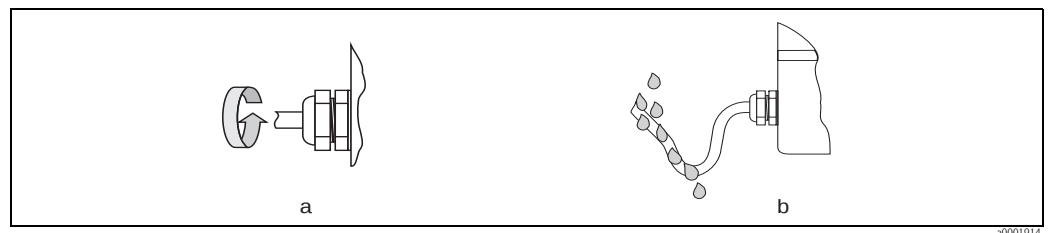


Fig. 40: Installation instructions, cable entries



### Caution!

Do not loosen the screws of the sensor housing as otherwise the degree of protection guaranteed by Endress+Hauser no longer applies.



### Note!

The sensor can also be supplied with IP 68 rating (permanent immersion in water to a depth of 3 meters (10 ft)). In this case the transmitter must be installed remote from the sensor.

## 4.5 Post-connection check

Perform the following checks after completing electrical installation of the measuring device:

| Device condition and specifications                                                                        | Notes                                                                                                                                          |
|------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Are cables or the device damaged (visual inspection)?                                                      | -                                                                                                                                              |
| Electrical connection                                                                                      | Notes                                                                                                                                          |
| Does the supply voltage match the specifications on the nameplate?                                         | <ul style="list-style-type: none"> <li>■ 85 to 250 V AC (50 to 60 Hz)</li> <li>■ 20 to 28 V AC (50 to 60 Hz)</li> <li>11 to 40 V DC</li> </ul> |
| Do the cables used comply with the necessary specifications?                                               | →  44                                                       |
| Do the cables have adequate strain relief?                                                                 | -                                                                                                                                              |
| Is the cable type route completely isolated?<br>Without loops and crossovers?                              | -                                                                                                                                              |
| Are the power-supply and signal cables correctly connected?                                                | See the wiring diagram inside the cover of the connection compartment                                                                          |
| Are all screw terminals firmly tightened?                                                                  | -                                                                                                                                              |
| Have the measures for grounding/potential equalization been correctly implemented?                         | →  49                                                      |
| Are all cable entries installed, firmly tightened and correctly sealed?<br>Cables looped as "water traps"? | →  51                                                     |
| Are all housing covers installed and firmly tightened?                                                     | -                                                                                                                                              |

## 5 Operation

### 5.1 Display and operating elements

The local display enables you to read important parameters directly at the measuring point or to configure your device using the "Quick Setup" or the function matrix. The display consists of four lines; this is where measured values and/or status variables (direction of flow, empty pipe, bar graph, etc.) are displayed. You can change the assignment of display lines to variables at will in order to customize the display to suit your needs and preferences (→ see the "Description of Device Functions" manual).

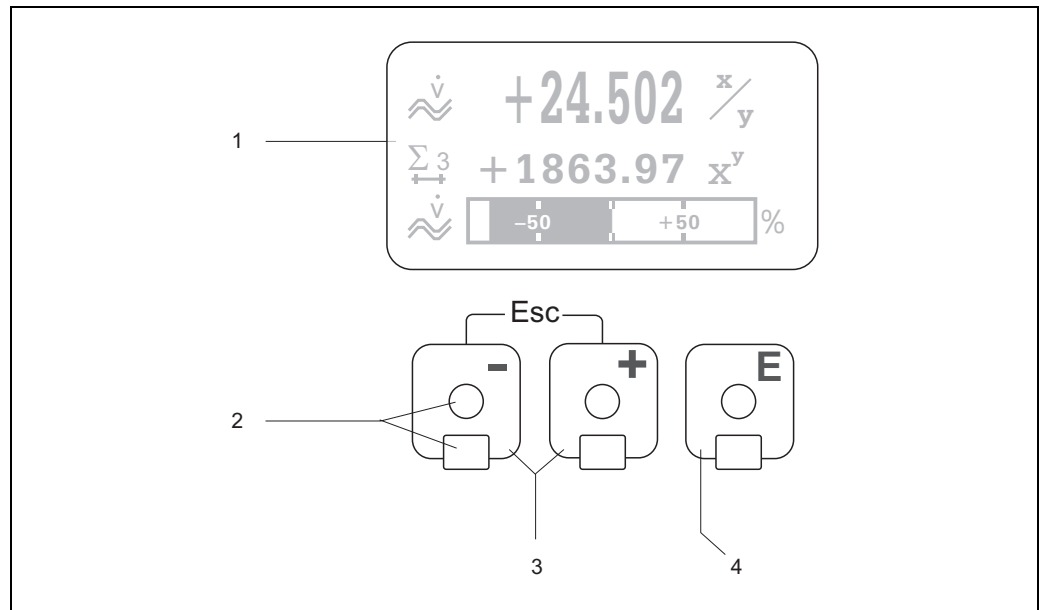


Fig. 41: Display and operating elements

- 1 **Liquid crystal display**  
The backlit, four-line liquid crystal display shows measured values, dialog texts, fault messages and notice messages. The display as it appears when normal measuring is in progress is known as the HOME position (operating mode display).
- 2 **Optical sensors for Touch Control**
- 3 **□/□ keys**
  - HOME position → Direct access to totalizer values and actual values of inputs/outputs
  - Enter numerical values, select parameters
  - Select different blocks, groups and function groups within the function matrix

Press the □/□ keys **simultaneously** to trigger the following functions:

  - Exit the function matrix step by step → HOME position
  - Press and hold down the □/□ keys for longer than 3 seconds → Return directly to the HOME position
  - Cancel data entry
- 4 **□ key (Enter key)**
  - HOME position → Entry into the function matrix
  - Save the numerical values you input or settings you change

### 5.1.1 Display (operating mode)

The display area consists of three lines in all; this is where measured values are displayed, and/or status variables (direction of flow, bar graph, etc.). You can change the assignment of display lines to variables at will in order to customize the display to suit your needs and preferences (→ see the "Description of Device Functions" manual).

#### *Multiplex mode:*

A maximum of two different display variables can be assigned to each line. Variables multiplexed in this way alternate every 10 seconds on the display.

#### *Error messages:*

Display and presentation of system/process errors → 59

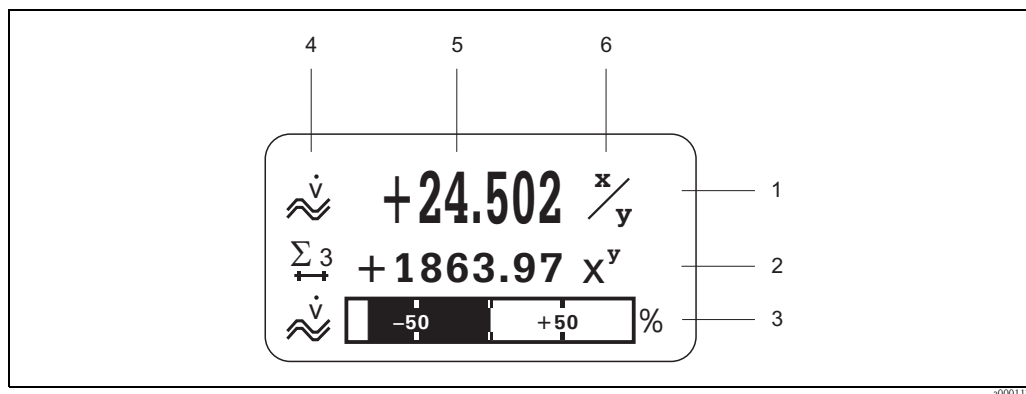


Fig. 42: Typical display for normal operating mode (HOME position)

- 1 Main line shows main measured values, e.g. flow
- 2 Supplementary line shows supplementary measured or status variables, e.g. totalizer reading.
- 3 Information line shows additional information on measured or status variables, e.g. bar graph representation of the full scale value attained by the flow rate
- 4 "Info icons" field shows additional information in the form of icons on the measured values displayed. A complete overview of all icons and their meaning can be found on → 55
- 5 "Measured values" field shows the current measured values
- 6 "Engineering unit" field shows the engineering units and time units defined for the current measured values.

### 5.1.2 Additional display functions

Depending on the order option (F-CHIP → 86), the local display has different display functions.

#### **Device without batching software**

From HOME position, use the  $\boxed{+}\boxed{-}$  keys to open an "Info Menu" containing the following information:

- Totalizer (including overflow)
- Actual values or states of the configured inputs/outputs
- Device TAG number (user-definable)

$\boxed{+}\boxed{-}$  → Scan of individual values within the Info Menu

$\boxed{\text{Esc}}$  (Esc key) → Back to HOME position

#### **Device with batching software**

On measuring instruments with installed batching software (F-Chip → 86) and a suitably configured display line, you can carry out filling processes directly using the local display. You will find a detailed description on → 54.

## Icons

The icons which appear in the field on the left make it easier to read and recognize measured variables, device status, and error messages.

| Icon                                                                                         | Meaning                                   | Icon                                                                                           | Meaning                                                                                   |
|----------------------------------------------------------------------------------------------|-------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| S                                                                                            | System error                              | P                                                                                              | Process error                                                                             |
|             | Fault message<br>(with effect on outputs) | !                                                                                              | Notice message<br>(without effect on outputs)                                             |
| I 1 to n                                                                                     | Current output 1 to n or<br>current input | P 1 to n                                                                                       | Pulse output 1 to n                                                                       |
| F 1 to n                                                                                     | Frequency output 1 to n                   | S 1 to n                                                                                       | Status/relay output 1 to n or<br>status input                                             |
| $\Sigma$ 1 to n                                                                              | Totalizer 1 to n                          |                                                                                                |                                                                                           |
|  a0001181   | Measuring mode:<br>PULSATING FLOW         |  a0001182   | Measuring mode:<br>SYMMETRY (bidirectional)                                               |
|  a0001183   | Measuring mode:<br>STANDARD               |  a0001184   | Counting mode totalizer:<br>BALANCE (forward and reverse<br>flow)                         |
|  a0001185  | Counting mode totalizer:<br>forward       |  a0001186  | Counting mode totalizer:<br>reverse                                                       |
|  a0001187 | Signal input<br>(current or status input) |                                                                                                |                                                                                           |
|  a0001188 | Volume flow                               |  a0001195 | Mass flow                                                                                 |
|  a0001200 | Fluid density                             |  a0001207 | Fluid temperature                                                                         |
|  a0001201 | Batching quantity upwards                 |  a0001202 | Batching quantity downwards                                                               |
|  a0001203 | Batching quantity                         |  a0001204 | Batch sum                                                                                 |
|  a0001205 | Batch counter (x times)                   |  a0001206 | Remote configuration<br>Active device operation via:<br>HART, e.g. FieldCare, Field Xpert |

5.1.3 Controlling the batching processes using the local display

Filling processes can be controlled directly by means of the local display with the aid of the optional "(Batching)" software package (F-CHIP, accessories → 89). Therefore, the device can be fully deployed in the field as a "batch controller".

Procedure:

- 1. Configure all the required batching functions and assign the lower display info line (= BATCHING KEYS) using the "Batch" Quick Setup menu (→ 78) or using the function matrix (→ 57).  
The following "softkeys" then appear on the bottom line of the local display → 43:
  - START = left display key (−)
  - PRESET = middle display key (+)
  - MATRIX = right display key (E)
- 2. Press the "PRESET (+)" key. Various batching process functions requiring configuration will now appear on the display:

| "PRESET" → Initial settings for the batching process |                                |                                                                                                                                                                                                                                                                                                                           |
|------------------------------------------------------|--------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| No.                                                  | Function                       | Configuration                                                                                                                                                                                                                                                                                                             |
| 7200                                                 | BATCH SELECTOR                 | + − → Select the batching liquid (BATCH #1 to 6)                                                                                                                                                                                                                                                                          |
| 7203                                                 | BATCH QUANTITY                 | If the "ACCESS CUSTOMER" option was selected for the "PRESET batch quantity" prompt in the "Batching" Quick Setup, the batching quantity can be altered via the local display. If the "LOCKED" option was selected, the batching quantity can only be read and cannot be altered until the private code has been entered. |
| 7265                                                 | RESET TOTAL BATCH SUM/ COUNTER | Resets the batching quantity counter or the total batching quantity to "0".                                                                                                                                                                                                                                               |

- 3. After exiting the PRESET menu, you can now start the batching process by pressing "START (−)". New softkeys (STOP / HOLD or GO ON) now appear on the display. You can use these to interrupt, continue or stop the batching process at any time. → 56
  - STOP (−)** → Stops batching process
  - HOLD (+)** → Interrupts batching process (softkey changes to "GO ON")
  - GO ON (+)** → Continues batching process (softkey changes to "HOLD")After the batch quantity is reached, the "START" or "PRESET" softkeys reappear on the display.

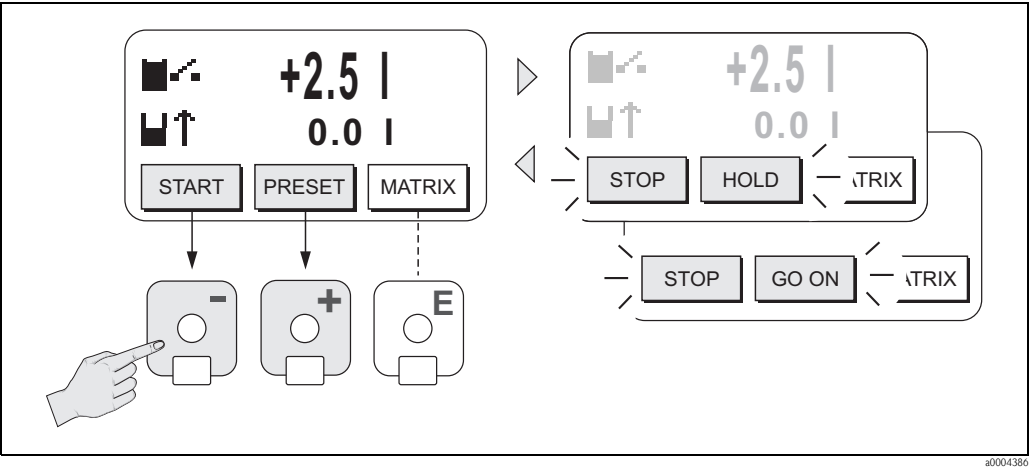


Fig. 43: Controlling batching processes using the local display (softkeys)

## 5.2 Brief Operating Instructions for the function matrix



Note!

- See the general notes → 58
  - Function descriptions → See the "Description of Device Functions" manual
1. HOME position → **E** → Enter the function matrix
  2. **+** / **-** → Select a block (e.g. MEASURED VARIABLES) → **E**
  3. **+** / **-** → Select a group (e.g. SYSTEM UNITS) → **E**
  4. **+** / **-** → Select a function group (e.g. CONFIGURATION) → **E**
  5. Select a function (e.g. UNIT VOLUME FLOW) and change parameters/enter numerical values:
    - +** / **-** → Select or enter release code, parameters, numerical values
    - E** → Save entries
  6. Exit the function matrix:
    - Press and hold down Esc key (**Esc**) for longer than 3 seconds → HOME position
    - Repeatedly press Esc key (**Esc**) → Return step by step to HOME position

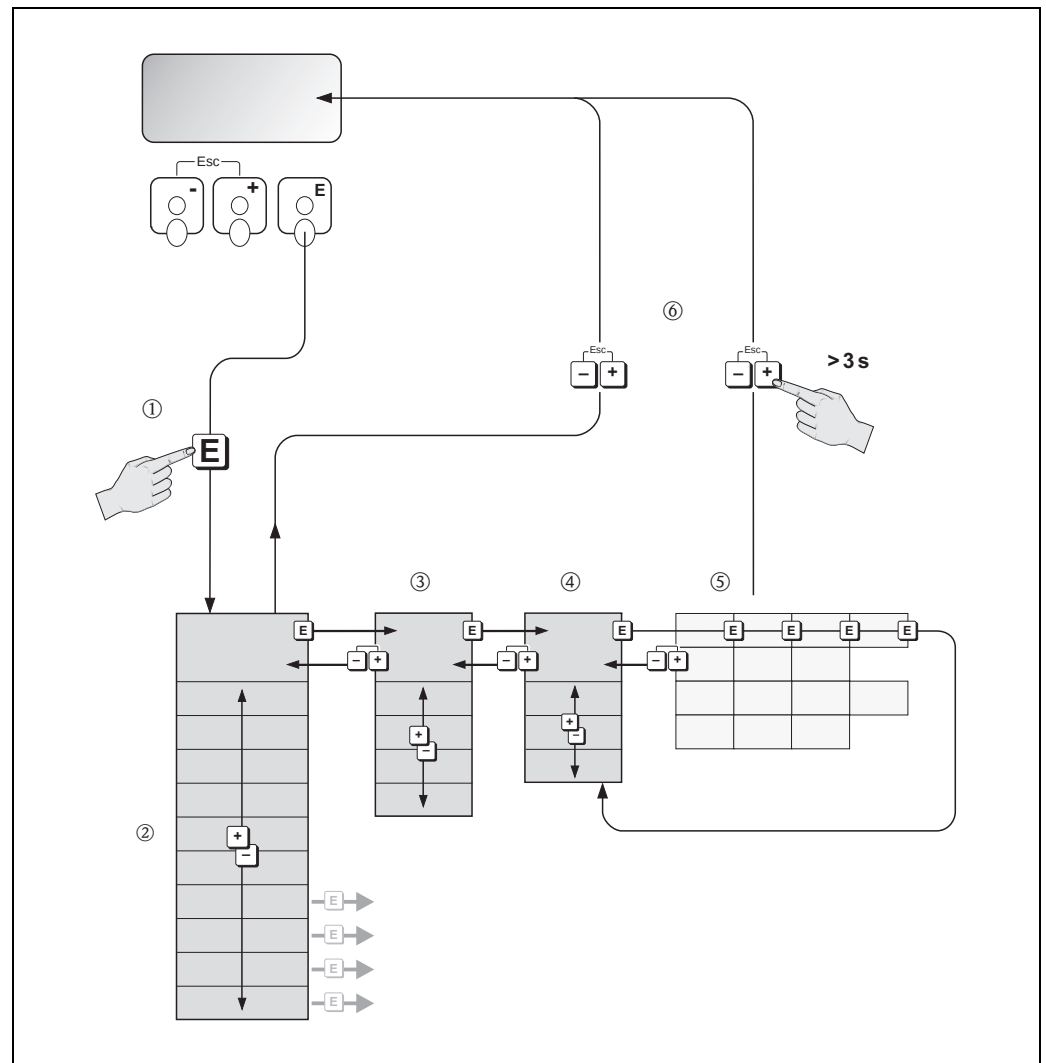


Fig. 44: Selecting functions and configuring parameters (function matrix)

a0001210

### 5.2.1 General notes

The Quick Setup menu is adequate for commissioning with the necessary standard settings. Complex measuring operations on the other hand necessitate additional functions that you can configure as necessary and customize to suit your process parameters. The function matrix, therefore, comprises a multiplicity of additional functions which, for the sake of clarity, are arranged on a number of menu levels (blocks, groups, and function groups).

Comply with the following instructions when configuring functions:

- You select functions as described → 57.  
Each cell in the function matrix is identified by a numerical or letter code on the display.
- You can switch off certain functions (OFF). If you do so, related functions in other function groups will no longer be displayed.
- Certain functions prompt you to confirm your data entries. Press  $\square/\square$  to select "SURE [ YES ]" and press  $\square$  again to confirm. This saves your setting or starts a function, as applicable.
- Return to the HOME position is automatic if no key is pressed for 5 minutes.
- Programming mode is automatically disabled if you do not press a key within 60 seconds following automatic return to the HOME position.



Caution!

All functions are described in detail, including the function matrix itself, in the "Description of Device Functions" manual, which is a separate part of these Operating Instructions.



Note!

- The transmitter continues to measure while data entry is in progress, i.e. the current measured values are output via the signal outputs in the normal way.
- If the power supply fails, all preset and parameterized values remain safely stored in the EEPROM.

### 5.2.2 Enabling the programming mode

The function matrix can be disabled. Disabling the function matrix rules out the possibility of inadvertent changes to device functions, numerical values or factory settings. A numerical code (factory setting = 53) has to be entered before settings can be changed.

If you use a code number of your choice, you exclude the possibility of unauthorized persons accessing data (→ "Description of Device Functions" manual).

Comply with the following instructions when entering codes:

- If programming is disabled and the  $\square/\square$  keys are pressed in any function, a prompt for the code automatically appears on the display.
- If "0" is entered as the customer's code, programming is always enabled.
- The Endress+Hauser service organization can be of assistance if you mislay your personal code.



Caution!

Changing certain parameters such as all sensor characteristics, for example, influences numerous functions of the entire measuring system, particularly measuring accuracy. There is no need to change these parameters under normal circumstances and consequently, they are protected by a special code known only to the Endress+Hauser service organization. Please contact Endress+Hauser first if you have any questions.

### 5.2.3 Disabling the programming mode

Programming mode is disabled if you do not press a key within 60 seconds following automatic return to the HOME position.

You can also disable programming in the ACCESS CODE function by entering any number (other than the customer's code).

## 5.3 Error messages

### 5.3.1 Type of error

Errors which occur during commissioning or measuring operation are displayed immediately. If two or more system or process errors occur, the error with the highest priority is the one shown on the display.

The measuring system distinguishes between two types of error:

- **System errors:** This group comprises all device errors, e.g. communication errors, hardware errors, etc. → 93
- **Process error:** This group includes all application errors e.g. empty pipe, etc. → 96

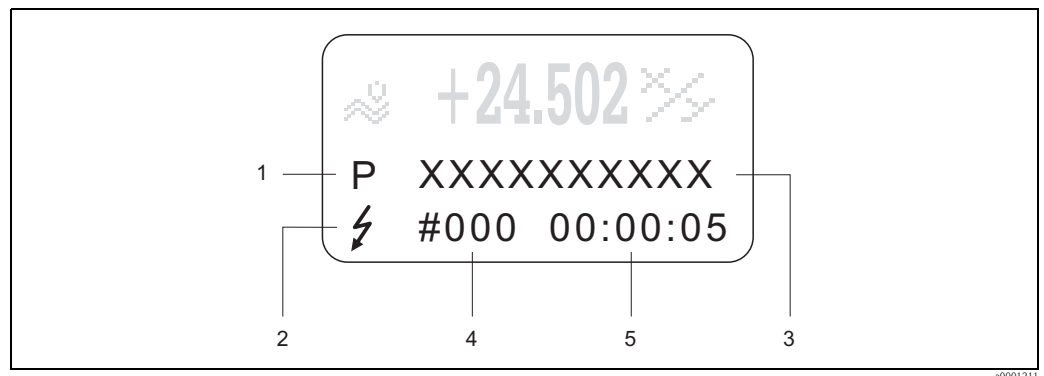


Fig. 45: Error messages on the display (example)

- 1 Error type: P = process error, S = system error
- 2 Error message type: ⚡ = fault message, ! = notice message
- 3 Error designation
- 4 Error number
- 5 Duration of most recent error occurrence (hours : minutes : seconds)

### 5.3.2 Error message type

Users have the option of weighting system and process errors differently, by defining them as **Fault messages** or **Notice messages**. You can define messages in this way with the aid of the function matrix (see the "Description of Device Functions" manual).

Serious system errors, e.g. module defects, are always identified and classed as "fault messages" by the measuring device.

Notice message (!)

- Displayed as → Exclamation mark (!), type of error (S: system error, P: process error)
- The error in question has no effect on the current measuring operation and the outputs of the measuring device.

Fault message (⚡)

- Displayed as → Lightning flash (⚡), type of error (S: system error, P: process error)
- The error in question interrupts or stops the current measuring operation and has an immediate effect on the outputs. The response of the outputs (failsafe mode) can be defined by means of functions in the function matrix. → 99



Note!

- Error conditions can be output via the relay outputs.
- If an error message occurs, an upper or lower signal level for the breakdown information according to NAMUR 43 can be output via the current output.

### 5.3.3 Confirming error messages

For the sake of plant and process safety, the measuring device can be configured in such a way that fault messages displayed (f) always have to be rectified and acknowledged locally by pressing . Only then do the error messages disappear from the display.

This option can be switched on or off by means of the "ACKNOWLEDGE FAULT MESSAGES" function (see the "Description of Device Functions" manual).



Note!

- Fault messages (f) can also be reset and confirmed via the status input.
- Notice messages (!) do not require acknowledgment. Note, however, that they remain visible until the cause of the error has been rectified.

## 5.4 Communication

In addition to local operation, the measuring device can be configured and measured values can be obtained by means of the HART protocol. Digital communication takes place using the 4–20 mA current output HART →  48.

The HART protocol allows the transfer of measuring and device data between the HART master and the field devices for configuration and diagnostics purposes. The HART master, e.g. a handheld terminal or PC-based operating programs (such as FieldCare), require device description (DD) files which are used to access all the information in a HART device. Information is exclusively transferred using so-called "commands". There are three different command groups:

There are three different command groups:

- *Universal commands*

All HART device support and use universal commands. The following functionalities, for example, are linked to them:

- Identify HART devices
- Reading digital measured values (volume flow, totalizer, etc.)

- *Common practice commands:*

Common practice commands offer functions which are supported and can be executed by most but not all field devices.

- *Device-specific commands:*

These commands allow access to device-specific functions which are not HART standard. Amongst other things, such commands access individual field device information, such as empty-pipe/full-pipe calibration values, low flow cutoff settings, etc.



Note!

The device has access to all three command classes.

List of all "universal commands" and "common practice commands" →  63

### 5.4.1 Operating options

For the complete operation of the measuring device, including device-specific commands, there are DD files available to the user to provide the following operating aids and programs:



Note!

- In the CURRENT SPAN function (current output 1), the HART protocol demands the setting "4-20 mA HART" or "4-20 mA (25 mA) HART".
- HART write protection can be enabled or disabled by means of a jumper on the I/O board  
→ 71

#### Field Xpert HART Communicator

Selecting device functions with a HART Communicator is a process involving a number of menu levels and a special HART function matrix.

The HART manual in the carrying case of the HART Communicator contains more detailed information on the device.

#### Operating program "FieldCare"

Fieldcare is Endress+Hauser's FDT-based plant Asset Management Tool and allows the configuration and diagnosis of intelligent field devices. By using status information, you also have a simple but effective tool for monitoring devices. The Proline flow measuring devices are accessed via a service interface or via the service interface FXA193.

#### Operating program "SIMATIC PDM" (Siemens)

SIMATIC PDM is a standardized, manufacturer-independent tool for the operation, configuration, maintenance and diagnosis of intelligent field devices.

#### Operating program "AMS" (Emerson Process Management)

AMS (Asset Management Solutions): program for operating and configuring devices

### 5.4.2 Current device description files

The following table illustrates the suitable device description file for the operating tool in question and then indicates where these can be obtained.

HART protocol:

| <b>Valid for software</b>            | 2.02.XX                                                                                                                                                                                       | → "Device software" function (8100) |
|--------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|
| <b>Device data HART</b>              |                                                                                                                                                                                               |                                     |
| Manufacturer ID:                     | 11 <sub>hex</sub> (ENDRESS+HAUSER)                                                                                                                                                            | → "Manufact ID" function (6040)     |
| Device ID:                           | 42 <sub>hex</sub>                                                                                                                                                                             | → "Device ID" function (6041)       |
| <b>HART version data</b>             | Device Revision 6/ DD Revision 1                                                                                                                                                              |                                     |
| <b>Software release</b>              | 06.2009                                                                                                                                                                                       |                                     |
| Operating                            | Sources for obtaining device descriptions                                                                                                                                                     |                                     |
| Handheld terminal Field Xpert SFX100 | Use update function of handheld terminal                                                                                                                                                      |                                     |
| FieldCare / DTM                      | <ul style="list-style-type: none"> <li>■ www.endress.com → Download</li> <li>■ CD-ROM (Endress+Hauser order number 56004088)</li> <li>■ DVD (Endress+Hauser order number 70100690)</li> </ul> |                                     |
| AMS                                  | www.endress.com → Download                                                                                                                                                                    |                                     |
| SIMATIC PDM                          | www.endress.com → Download                                                                                                                                                                    |                                     |

| Tester/simulator | Sources for obtaining device descriptions                                          |
|------------------|------------------------------------------------------------------------------------|
| Fieldcheck       | Update via FieldCare using the Flow Device FXA193/291 DTM in the Fieldflash module |

### 5.4.3 Device and process variables

*Device variables:*

The following device variables are available using the HART protocol:

| Code (decimal) | Device variable    |
|----------------|--------------------|
| 0              | OFF (not assigned) |
| 1              | Volume flow        |
| 2              | Mass flow          |
| 52             | Batch upwards      |
| 53             | Batch downwards    |
| 250            | Totalizer 1        |
| 251            | Totalizer 2        |
| 252            | Totalizer 3        |

*Process variables:*

At the factory, the process variables are assigned to the following device variables:

- Primary process variable (PV) → Volume flow
- Second process variable (SV) → Totalizer 1
- Third process variable (TV) → Mass flow
- Fourth process variable (FV) → not assigned



**Note!**

You can set or change the assignment of device variables to process variables using Command 51  
→ 66

### 5.4.4 Universal/Common practice HART commands

| Command No.<br>HART command / Access type |                                                                                                                                       | Command data<br>(numeric data in decimal form) | Response data<br>(numeric data in decimal form)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|-------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Universal Commands</b>                 |                                                                                                                                       |                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| 0                                         | Read unique device identifier<br>Access type = read                                                                                   | none                                           | <p>Device identification delivers information on the device and the manufacturer. It cannot be changed.</p> <p>The response consists of a 12 byte device ID:</p> <ul style="list-style-type: none"> <li>– Byte 0: fixed value 254</li> <li>– Byte 1: Manufacturer ID, 17 = E+H</li> <li>– Byte 2: Device type ID, e.g. 66 = Promag 53</li> <li>– Byte 3: Number of preambles</li> <li>– Byte 4: Universal commands rev. no.</li> <li>– Byte 5: Device-specific rev. no. Commands</li> <li>– Byte 6: Software revision</li> <li>– Byte 7: Hardware revision</li> <li>– Byte 8: Additional device information</li> <li>– Bytes 9-11: Device identification</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| 1                                         | Read primary process variable<br>Access type = read                                                                                   | none                                           | <ul style="list-style-type: none"> <li>– Byte 0: HART unit code of the primary process variable</li> <li>– Bytes 1-4: Primary process variable</li> </ul> <p><i>Factory setting:</i><br/>Primary process variable = Volume flow</p> <p> <b>Note!</b></p> <ul style="list-style-type: none"> <li>■ You can set or change the assignment of device variables to process variables using Command 51.</li> <li>■ Manufacturer-specific units are represented using the HART unit code "240".</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| 2                                         | Read the primary process variable as current in mA and percentage of the set measuring range<br>Access type = read                    | none                                           | <ul style="list-style-type: none"> <li>– Bytes 0-3: actual current of the primary process variable in mA</li> <li>– Bytes 4-7: Percentage of the set measuring range</li> </ul> <p><i>Factory setting:</i><br/>Primary process variable = Volume flow</p> <p> <b>Note!</b></p> <p>You can set the assignment of device variables to process variables using Command 51.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 3                                         | Read the primary process variable as current in mA and four (preset using Command 51) dynamic process variables<br>Access type = read | none                                           | <p>24 bytes are sent as a response:</p> <ul style="list-style-type: none"> <li>– Bytes 0-3: primary process variable current in mA</li> <li>– Byte 4: HART unit code of the primary process variable</li> <li>– Bytes 5-8: Primary process variable</li> <li>– Byte 9: HART unit code of the second process variable</li> <li>– Bytes 10-13: Second process variable</li> <li>– Byte 14: HART unit code of the third process variable</li> <li>– Bytes 15-18: Third process variable</li> <li>– Byte 19: HART unit code of the fourth process variable</li> <li>– Bytes 20-23: Fourth process variable</li> </ul> <p><i>Factory setting:</i></p> <ul style="list-style-type: none"> <li>■ Primary process variable = Volume flow</li> <li>■ Second process variable = Totalizer 1</li> <li>■ Third process variable = Mass flow</li> <li>■ Fourth process variable = OFF (not assigned)</li> </ul> <p> <b>Note!</b></p> <ul style="list-style-type: none"> <li>■ You can set the assignment of device variables to process variables using Command 51.</li> <li>■ Manufacturer-specific units are represented using the HART unit code "240".</li> </ul> |

| Command No.<br>HART command / Access type |                                                                                                     | Command data<br>(numeric data in decimal form)                                                                                                                                                                                                                                  | Response data<br>(numeric data in decimal form)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|-------------------------------------------|-----------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 6                                         | Set HART shortform address<br>Access type = write                                                   | Byte 0: desired address (0 to 15)<br><br><i>Factory setting:</i><br>0<br><br> Note!<br>With an address >0 (multidrop mode), the current output of the primary process variable is set to 4 mA. | Byte 0: active address                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| 11                                        | Read unique device identification using the TAG (measuring point designation)<br>Access type = read | Bytes 0-5: TAG                                                                                                                                                                                                                                                                  | Device identification delivers information on the device and the manufacturer. It cannot be changed.<br><br>The response consists of a 12 byte device ID if the given TAG agrees with the one saved in the device:<br><ul style="list-style-type: none"> <li>– Byte 0: fixed value 254</li> <li>– Byte 1: Manufacturer ID, 17 = E+H</li> <li>– Byte 2: Device type ID, 66 = Promag 53</li> <li>– Byte 3: Number of preambles</li> <li>– Byte 4: Universal commands rev. no.</li> <li>– Byte 5: Device-specific rev. no. Commands</li> <li>– Byte 6: Software revision</li> <li>– Byte 7: Hardware revision</li> <li>– Byte 8: Additional device information</li> <li>– Bytes 9-11: Device identification</li> </ul>                                                                                                                                                                                  |
| 12                                        | Read user message<br>Access type = read                                                             | none                                                                                                                                                                                                                                                                            | Bytes 0-24: User message<br><br> Note!<br>You can write the user message using Command 17.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 13                                        | Read TAG, descriptor and date<br>Access type = read                                                 | none                                                                                                                                                                                                                                                                            | <ul style="list-style-type: none"> <li>– Bytes 0-5: TAG</li> <li>– Bytes 6-17: descriptor</li> <li>– Bytes 18-20: Date</li> </ul><br> Note!<br>You can write the TAG, descriptor and date using Command 18.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| 14                                        | Read sensor information on primary process variable                                                 | none                                                                                                                                                                                                                                                                            | <ul style="list-style-type: none"> <li>– Bytes 0-2: Sensor serial number</li> <li>– Byte 3: HART unit code of sensor limits and measuring range of the primary process variable</li> <li>– Bytes 4-7: Upper sensor limit</li> <li>– Bytes 8-11: Lower sensor limit</li> <li>– Bytes 12-15: Minimum span</li> </ul><br> Note!<br><ul style="list-style-type: none"> <li>■ The data relate to the primary process variable (= volume flow).</li> <li>■ Manufacturer-specific units are represented using the HART unit code "240".</li> </ul>                                                                                                                                                                                                                                                                       |
| 15                                        | Read output information of primary process variable<br>Access type = read                           | none                                                                                                                                                                                                                                                                            | <ul style="list-style-type: none"> <li>– Byte 0: Alarm selection ID</li> <li>– Byte 1: Transfer function ID</li> <li>– Byte 2: HART unit code for the set measuring range of the primary process variable</li> <li>– Bytes 3-6: End of measuring range, value for 20 mA</li> <li>– Bytes 7-10: Start of measuring range, value for 4 mA</li> <li>– Bytes 11-14: Attenuation constant in [s]</li> <li>– Byte 15: Write protection ID</li> <li>– Byte 16: OEM dealer ID, 17 = E+H</li> </ul><br><i>Factory setting:</i><br>Primary process variable = Volume flow<br><br> Note!<br><ul style="list-style-type: none"> <li>■ You can set the assignment of device variables to process variables using Command 51.</li> <li>■ Manufacturer-specific units are represented using the HART unit code "240".</li> </ul> |
| 16                                        | Read the device production number<br>Access type = read                                             | none                                                                                                                                                                                                                                                                            | Bytes 0-2: Production number                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |

| Command No.<br>HART command / Access type |                                                                       | Command data<br>(numeric data in decimal form)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Response data<br>(numeric data in decimal form)                                                                                                                                                                                                                                                                                                                                                                                   |
|-------------------------------------------|-----------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 17                                        | Write user message<br>Access = write                                  | You can save any 32-character long text in the device under this parameter:<br>Bytes 0-23: Desired user message                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Displays the current user message in the device:<br>Bytes 0-23: Current user message in the device                                                                                                                                                                                                                                                                                                                                |
| 18                                        | Write TAG, descriptor and date<br>Access = write                      | With this parameter, you can store an 8 character TAG, a 16 character descriptor and a date:<br>– Bytes 0-5: TAG<br>– Bytes 6-17: descriptor<br>– Bytes 18-20: Date                                                                                                                                                                                                                                                                                                                                                                                                                      | Displays the current information in the device:<br>– Bytes 0-5: TAG<br>– Bytes 6-17: descriptor<br>– Bytes 18-20: Date                                                                                                                                                                                                                                                                                                            |
| <b>Common Practice Commands</b>           |                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| 34                                        | Write damping value for primary process variable<br>Access = write    | Bytes 0-3: Damping value of the primary process variable in seconds<br><i>Factory setting:</i><br>Primary process variable = Volume flow                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Displays the current damping value in the device:<br>Bytes 0-3: Damping value in seconds                                                                                                                                                                                                                                                                                                                                          |
| 35                                        | Write measuring range of primary process variable<br>Access = write   | Write the desired measuring range:<br>– Byte 0: HART unit code of the primary process variable<br>– Bytes 1-4: upper range, value for 20 mA<br>– Bytes 5-8: lower range, value for 4 mA<br><i>Factory setting:</i><br>Primary process variable = Volume flow<br> <b>Note!</b><br>■ You can set the assignment of device variables to process variables using Command 51.<br>■ If the HART unit code is not the correct one for the process variable, the device will continue with the last valid unit. | The currently set measuring range is displayed as a response:<br>– Byte 0: HART unit code for the set measuring range of the primary process variable<br>– Bytes 1-4: upper range, value for 20 mA<br>– Bytes 5-8: lower range, value for 4 mA<br> <b>Note!</b><br>Manufacturer-specific units are represented using the HART unit code "240". |
| 38                                        | Device status reset<br>(Configuration changed)<br>Access = write      | none                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | none                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 40                                        | Simulate output current of primary process variable<br>Access = write | Simulation of the desired output current of the primary process variable.<br>An entry value of 0 exits the simulation mode:<br>Bytes 0-3: Output current in mA<br><i>Factory setting:</i><br>Primary process variable = Volume flow<br> <b>Note!</b><br>You can set the assignment of device variables to process variables using Command 51.                                                                                                                                                         | The momentary output current of the primary process variable is displayed as a response:<br>Bytes 0-3: Output current in mA                                                                                                                                                                                                                                                                                                       |
| 42                                        | Perform master reset<br>Access = write                                | none                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | none                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 44                                        | Write unit of primary process variable<br>Access = write              | Set unit of primary process variable.<br>Only unit which are suitable for the process variable are transferred to the device:<br>Byte 0: HART unit code<br><i>Factory setting:</i><br>Primary process variable = Volume flow<br> <b>Note!</b><br>■ If the written HART unit code is not the correct one for the process variable, the device will continue with the last valid unit.<br>■ If you change the unit of the primary process variable, this has no impact on the system units.             | The current unit code of the primary process variable is displayed as a response:<br>Byte 0: HART unit code<br> <b>Note!</b><br>Manufacturer-specific units are represented using the HART unit code "240".                                                                                                                                  |
| 48                                        | Read additional device status<br>Access = read                        | none                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | The device status is displayed in extended form as the response:<br>Coding: see table →  67                                                                                                                                                                                                                                                  |

| Command No. | HART command / Access type                                                                | Command data<br>(numeric data in decimal form)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Response data<br>(numeric data in decimal form)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|-------------|-------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 50          | Read assignment of the device variables to the four process variables<br>Access = read    | none                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | <p>Display of the current variable assignment of the process variables:</p> <ul style="list-style-type: none"> <li>– Byte 0: Device variable code to the primary process variable</li> <li>– Byte 1: Device variable code to the second process variable</li> <li>– Byte 2: Device variable code to the third process variable</li> <li>– Byte 3: Device variable code to the fourth process variable</li> </ul> <p><i>Factory setting:</i></p> <ul style="list-style-type: none"> <li>■ Primary process variable: Code 1 for volume flow</li> <li>■ Second process variable: Code 250 for totalizer 1</li> <li>■ Third process variable: Code 2 for mass flow</li> <li>■ Fourth process variable: Code 0 for OFF (not assigned)</li> </ul> <p> <b>Note!</b><br/>You can set the assignment of device variables to process variables using Command 51.</p> |
| 51          | Write assignments of the device variables to the four process variables<br>Access = write | <p>Setting of the device variables to the four process variables:</p> <ul style="list-style-type: none"> <li>– Byte 0: Device variable code to the primary process variable</li> <li>– Byte 1: Device variable code to the second process variable</li> <li>– Byte 2: Device variable code to the third process variable</li> <li>– Byte 3: Device variable code to the fourth process variable</li> </ul> <p><i>Code of the supported device variables:</i><br/>See information →  62</p> <p><i>Factory setting:</i></p> <ul style="list-style-type: none"> <li>■ Primary process variable = Volume flow</li> <li>■ Second process variable = Totalizer 1</li> <li>■ Third process variable = Mass flow</li> <li>■ Fourth process variable = OFF (not assigned)</li> </ul> | <p>The variable assignment of the process variables is displayed as a response:</p> <ul style="list-style-type: none"> <li>– Byte 0: Device variable code to the primary process variable</li> <li>– Byte 1: Device variable code to the second process variable</li> <li>– Byte 2: Device variable code to the third process variable</li> <li>– Byte 3: Device variable code to the fourth process variable</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| 53          | Write device variable unit<br>Access = write                                              | <p>This command set the unit of the given device variables. Only those units which suit the device variable are transferred:</p> <ul style="list-style-type: none"> <li>– Byte 0: Device variable code</li> <li>– Byte 1: HART unit code</li> </ul> <p><i>Code of the supported device variables:</i><br/>See information →  62</p> <p> <b>Note!</b></p> <ul style="list-style-type: none"> <li>■ If the written unit is not the correct one for the device variable, the device will continue with the last valid unit.</li> <li>■ If you change the unit of the device variable, this has no impact on the system units.</li> </ul>                                                    | <p>The current unit of the device variables is displayed in the device as a response:</p> <ul style="list-style-type: none"> <li>– Byte 0: Device variable code</li> <li>– Byte 1: HART unit code</li> </ul> <p> <b>Note!</b><br/>Manufacturer-specific units are represented using the HART unit code "240".</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| 59          | Write number of preambles in response message<br>Access = write                           | <p>This parameter sets the number of preambles which are inserted in the response messages:</p> <p>Byte 0: Number of preambles (2 to 20)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <p>As a response, the current number of the preambles is displayed in the response message:</p> <p>Byte 0: Number of preambles</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |

### 5.4.5 Device status/Error messages

You can read the extended device status, in this case, current error messages, via Command "48". The command delivers information which are partly coded in bits (see table below).



Note!

For a detailed explanation of the device status and error messages and their elimination, see → 92

| Byte-Bit | Error No.    | Short description of error → 92                             |
|----------|--------------|-------------------------------------------------------------|
| 0-0      | 001          | Serious device error                                        |
| 0-1      | 011          | Measuring amplifier has faulty EEPROM                       |
| 0-2      | 012          | Error when accessing data of the measuring amplifier EEPROM |
| 0-3      | not assigned | –                                                           |
| 0-4      | not assigned | –                                                           |
| 0-5      | not assigned | –                                                           |
| 0-6      | not assigned | –                                                           |
| 0-7      | not assigned | –                                                           |
| 1-0      | not assigned | –                                                           |
| 1-1      | 031          | S-DAT: defective or missing                                 |
| 1-2      | 032          | S-DAT: Error accessing saved values                         |
| 1-3      | 041          | T-DAT: defective or missing                                 |
| 1-4      | 042          | T-DAT: Error accessing saved values                         |
| 1-5      | 051          | I/O- board and the amplifier board are not compatible       |
| 1-6      | not assigned | –                                                           |
| 1-7      | not assigned | –                                                           |
| 2-0      | not assigned | –                                                           |
| 2-1      | not assigned | –                                                           |
| 2-2      | not assigned | –                                                           |
| 2-3      | not assigned | –                                                           |
| 2-4      | not assigned | –                                                           |
| 2-5      | not assigned | –                                                           |
| 2-6      | not assigned | –                                                           |
| 2-7      | not assigned | –                                                           |
| 3-0      | not assigned | –                                                           |
| 3-1      | not assigned | –                                                           |
| 3-2      | not assigned | –                                                           |
| 3-3      | 111          | Totalizer checksum error                                    |
| 3-4      | 121          | I/O board and the amplifier board are not compatible.       |
| 3-5      | not assigned | –                                                           |
| 3-6      | 205          | T-DAT: Data download unsuccessful                           |
| 3-7      | 206          | T-DAT: Data upload unsuccessful                             |
| 4-0      | not assigned | –                                                           |
| 4-1      | not assigned | –                                                           |
| 4-2      | not assigned | –                                                           |
| 4-3      | 251          | Internal communication error on amplifier board             |
| 4-4      | 261          | No data reception between amplifier and I/O board           |

| Byte-Bit | Error No.    | Short description of error →  92                               |
|----------|--------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| 4-5      | not assigned | –                                                                                                                                                 |
| 4-6      | not assigned | –                                                                                                                                                 |
| 4-7      | not assigned | –                                                                                                                                                 |
| 5-0      | 321          | Coil current of the sensor is outside the tolerance.                                                                                              |
| 5-1      | not assigned | –                                                                                                                                                 |
| 5-2      | not assigned | –                                                                                                                                                 |
| 5-3      | not assigned | –                                                                                                                                                 |
| 5-4      | not assigned | –                                                                                                                                                 |
| 5-5      | not assigned | –                                                                                                                                                 |
| 5-6      | not assigned | –                                                                                                                                                 |
| 5-7      | 339          | Flow buffer:<br>The temporarily buffered flow portions (measuring mode for pulsating flow) could not be cleared or output within 60 seconds.      |
| 6-0      | 340          |                                                                                                                                                   |
| 6-1      | 341          |                                                                                                                                                   |
| 6-2      | 342          |                                                                                                                                                   |
| 6-3      | 343          | Frequency buffer:<br>The temporarily buffered flow portions (measuring mode for pulsating flow) could not be cleared or output within 60 seconds. |
| 6-4      | 344          |                                                                                                                                                   |
| 6-5      | 345          |                                                                                                                                                   |
| 6-6      | 346          |                                                                                                                                                   |
| 6-7      | 347          | Pulse buffer:<br>The temporarily buffered flow portions (measuring mode for pulsating flow) could not be cleared or output within 60 seconds.     |
| 7-0      | 348          |                                                                                                                                                   |
| 7-1      | 349          |                                                                                                                                                   |
| 7-2      | 350          |                                                                                                                                                   |
| 7-3      | 351          | Current output:<br>Actual flow value is out of range.                                                                                             |
| 7-4      | 352          |                                                                                                                                                   |
| 7-5      | 353          |                                                                                                                                                   |
| 7-6      | 354          |                                                                                                                                                   |
| 7-7      | 355          | Frequency output:<br>Actual flow value is out of range.                                                                                           |
| 8-0      | 356          |                                                                                                                                                   |
| 8-1      | 357          |                                                                                                                                                   |
| 8-2      | 358          |                                                                                                                                                   |
| 8-3      | 359          | Pulse output:<br>The pulse output frequency is outside the permitted range.                                                                       |
| 8-4      | 360          |                                                                                                                                                   |
| 8-5      | 361          |                                                                                                                                                   |
| 8-6      | 362          |                                                                                                                                                   |
| 8-7      | not assigned | –                                                                                                                                                 |
| 9-0      | not assigned | –                                                                                                                                                 |
| 9-1      | not assigned | –                                                                                                                                                 |
| 9-2      | not assigned | –                                                                                                                                                 |
| 9-3      | not assigned | –                                                                                                                                                 |
| 9-4      | not assigned | –                                                                                                                                                 |
| 9-5      | not assigned | –                                                                                                                                                 |
| 9-6      | not assigned |                                                                                                                                                   |
| 9-7      | not assigned |                                                                                                                                                   |

| Byte-Bit | Error No.    | Short description of error →  92         |
|----------|--------------|-----------------------------------------------------------------------------------------------------------------------------|
| 10-0     | not assigned | –                                                                                                                           |
| 10-1     | not assigned | –                                                                                                                           |
| 10-2     | not assigned | –                                                                                                                           |
| 10-3     | not assigned | –                                                                                                                           |
| 10-4     | not assigned | –                                                                                                                           |
| 10-5     | not assigned | –                                                                                                                           |
| 10-6     | not assigned | –                                                                                                                           |
| 10-7     | 401          | Measuring tube partially filled or empty                                                                                    |
| 11-0     | not assigned | –                                                                                                                           |
| 11-1     | not assigned | –                                                                                                                           |
| 11-2     | 461          | EPD adjustment not possible because the fluid's conductivity is either too low or too high.                                 |
| 11-3     | not assigned | –                                                                                                                           |
| 11-4     | 463          | The EPD adjustment values for empty pipe and full pipe are identical and therefore incorrect.                               |
| 11-5     | not assigned | –                                                                                                                           |
| 11-6     | 471          | Max. permitted batching time has been exceeded.                                                                             |
| 11-7     | 472          | Underbatching: the minimum quantity was not reached.<br>Overbatching: the maximum permitted batching quantity was exceeded. |
| 12-0     | 473          | The predefined batch quantity point was exceeded.<br>End of filling process approaching.                                    |
| 12-1     | 481          | Actual relaxation time has exceeded the limit value.                                                                        |
| 12-2     | 482          | Electrical potential of electrode 1 has exceeded the limit value.                                                           |
| 12-3     | 483          | Electrical potential of electrode 2 has exceeded the limit value.                                                           |
| 12-4     | not assigned | –                                                                                                                           |
| 12-5     | not assigned | –                                                                                                                           |
| 12-6     | not assigned | –                                                                                                                           |
| 12-7     | 501          | New amplifier software version is loaded. Currently no other commands are possible.                                         |
| 13-0     | not assigned | –                                                                                                                           |
| 13-1     | not assigned | –                                                                                                                           |
| 13-2     | 571          | Batching process in progress (valves are open)                                                                              |
| 13-3     | 572          | Batching process has been stopped (valves are closed)                                                                       |
| 13-4     | not assigned | –                                                                                                                           |
| 13-5     | not assigned | –                                                                                                                           |
| 13-6     | not assigned | –                                                                                                                           |
| 13-7     | not assigned | –                                                                                                                           |
| 14-0     | not assigned | –                                                                                                                           |
| 14-1     | not assigned | –                                                                                                                           |
| 14-2     | not assigned | –                                                                                                                           |
| 14-3     | 601          | Positive zero return active                                                                                                 |
| 14-4     | not assigned | –                                                                                                                           |
| 14-5     | not assigned | –                                                                                                                           |
| 14-6     | not assigned | –                                                                                                                           |

| Byte-Bit | Error No.    | Short description of error →  92 |
|----------|--------------|---------------------------------------------------------------------------------------------------------------------|
| 14-7     | 611          | Simulation current output active                                                                                    |
| 15-0     | 612          |                                                                                                                     |
| 15-1     | 613          |                                                                                                                     |
| 15-2     | 614          |                                                                                                                     |
| 15-3     | 621          | Simulation frequency output active                                                                                  |
| 15-4     | 622          |                                                                                                                     |
| 15-5     | 623          |                                                                                                                     |
| 15-6     | 624          |                                                                                                                     |
| 15-7     | 631          | Simulation pulse output active                                                                                      |
| 16-0     | 632          |                                                                                                                     |
| 16-1     | 633          |                                                                                                                     |
| 16-2     | 634          |                                                                                                                     |
| 16-3     | 641          | Simulation status output active                                                                                     |
| 16-4     | 642          |                                                                                                                     |
| 16-5     | 643          |                                                                                                                     |
| 16-6     | 644          |                                                                                                                     |
| 16-7     | 651          | Simulation relay output active                                                                                      |
| 17-0     | 652          |                                                                                                                     |
| 17-1     | 653          |                                                                                                                     |
| 17-2     | 654          |                                                                                                                     |
| 17-3     | 661          | Simulation current input active                                                                                     |
| 17-3     | not assigned | –                                                                                                                   |
| 17-5     | not assigned | –                                                                                                                   |
| 17-6     | not assigned | –                                                                                                                   |
| 17-7     | 671          | Simulation status input active                                                                                      |
| 18-0     | 672          |                                                                                                                     |
| 18-1     | 673          |                                                                                                                     |
| 18-2     | 674          |                                                                                                                     |
| 18-3     | 691          | Simulation of response to error (outputs) active                                                                    |
| 18-4     | 692          | Simulation of volume flow is active                                                                                 |
| 18-5     | not assigned | –                                                                                                                   |
| 18-6     | not assigned | –                                                                                                                   |
| 18-7     | not assigned | –                                                                                                                   |
| 22-4     | 061          | F-CHIP is defective or not on I/O board                                                                             |
| 24-5     | 363          | Current input:<br>Actual current value is out of range.                                                             |

### 5.4.6 Switching HART write protection on and off



A jumper on the I/O board provides the means of activating or deactivating HART write protection.

**Warning!**

Risk of electric shock. Exposed components carry dangerous voltages. Make sure that the power supply is switched off before you remove the cover of the electronics compartment.

1. Switch off power supply.
2. Remove the I/O board → 102
3. Switch HART write protection on or off, as applicable, by means of the jumper (→ 46).
4. Installation of the I/O board is the reverse of the removal procedure.

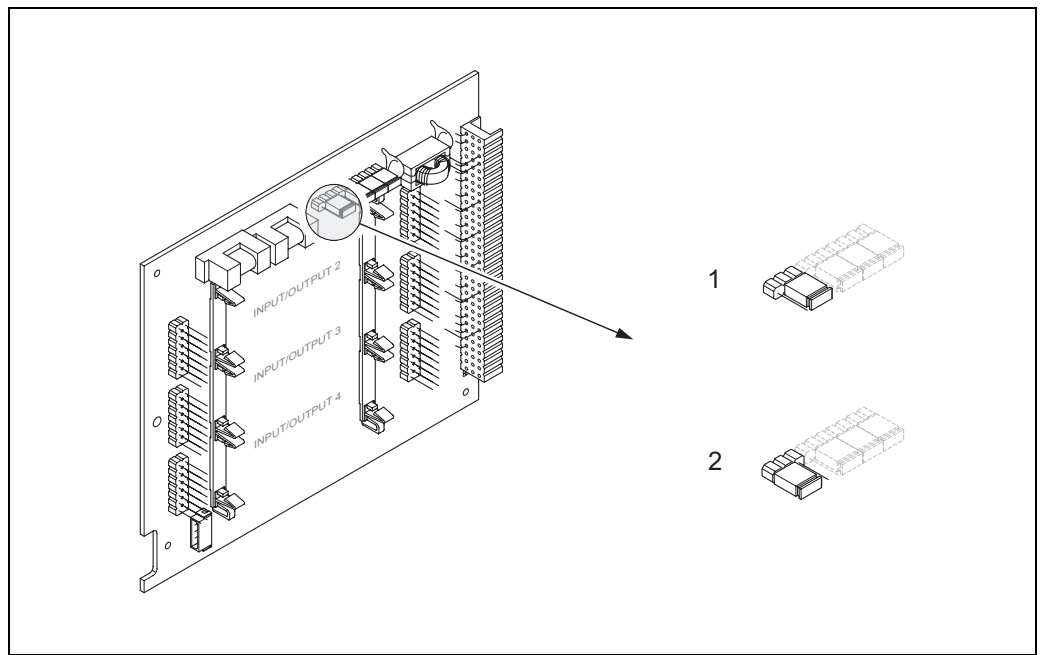


Fig. 46: Switching HART write protection on and off

- 1 Write protection OFF (default), i.e. HART protocol unlocked
- 2 Write protection ON, i.e. HART protocol locked

## 6 Commissioning

### 6.1 Function check

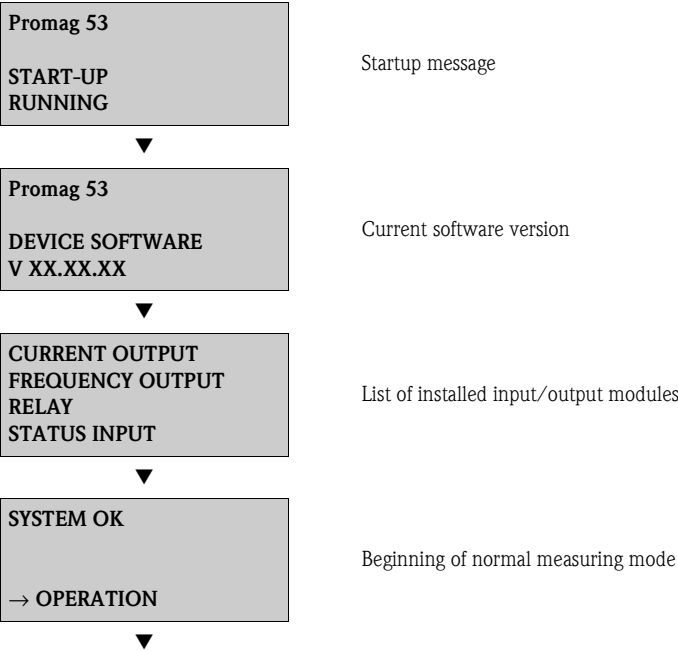
Make sure that all final checks have been completed before you start up your measuring point:

- Checklist for "Post-installation check" → 39
- Checklist for "Post-connection check" → 52

### 6.2 Switching on the measuring device

Once the connection checks have been successfully completed, it is time to switch on the power supply. The device is now operational.

The measuring device performs a number of post switch-on self-tests. As this procedure progresses the following sequence of messages appears on the local display:



Normal measuring mode commences as soon as startup completes.  
Various measured value and/or status variables appear on the display (HOME position).



Note!  
If startup fails, an error message indicating the cause is displayed.

## 6.3 Quick Setup

In the case of measuring devices without a local display, the individual parameters and functions must be configured by means of a configuration program, such as FieldCare from Endress+Hauser. If the measuring device is equipped with a local display, all the important device parameters for standard operation can be configured quickly and easily by means of the following Quick Setup menus. Additional functions can be configured too.

- "Commissioning" Quick Setup menu →  73
- "Pulsating flow" Quick Setup menu →  75
- "Batching" Quick Setup menu →  75

### 6.3.1 "Commissioning" Quick Setup menu



Note!

- The display returns to the cell SETUP COMMISSIONING (1002) if you press the ESC key combination during parameter interrogation. The stored parameters remain valid.
  - The "Commissioning" Quick Setup must be carried out before any of the other Quick Setups described in this Operating Instructions are run.
- ① The DELIVERY SETTINGS option sets each selected unit to the factory setting.  
The ACT.SETTING option accepts the units previously set by you.
  - ② Only units not yet configured in the current setup are offered for selection in each cycle. The unit for mass and volume is derived from the corresponding flow unit.
  - ③ The "YES" option remains visible until all the units have been configured.  
"NO" is the only option displayed when no further units are available.
  - ④ Only the outputs not yet configured in the current setup are offered for selection in each cycle.
  - ⑤ The "YES" option remains visible until all the outputs have been parameterized.  
"NO" is the only option displayed when no further outputs are available.
  - ⑥ The "automatic parameterization of the display" option contains the following basic settings/factory settings
 

|     |                                                                                                            |
|-----|------------------------------------------------------------------------------------------------------------|
| YES | Main line = volume flow<br>Additional line = totalizer 1<br>Information line = operating/system conditions |
| NO  | The existing (selected) settings remain.                                                                   |
  - ⑦ The Quick Setup "Batching" is only available when the optional software package BATCHING is installed.

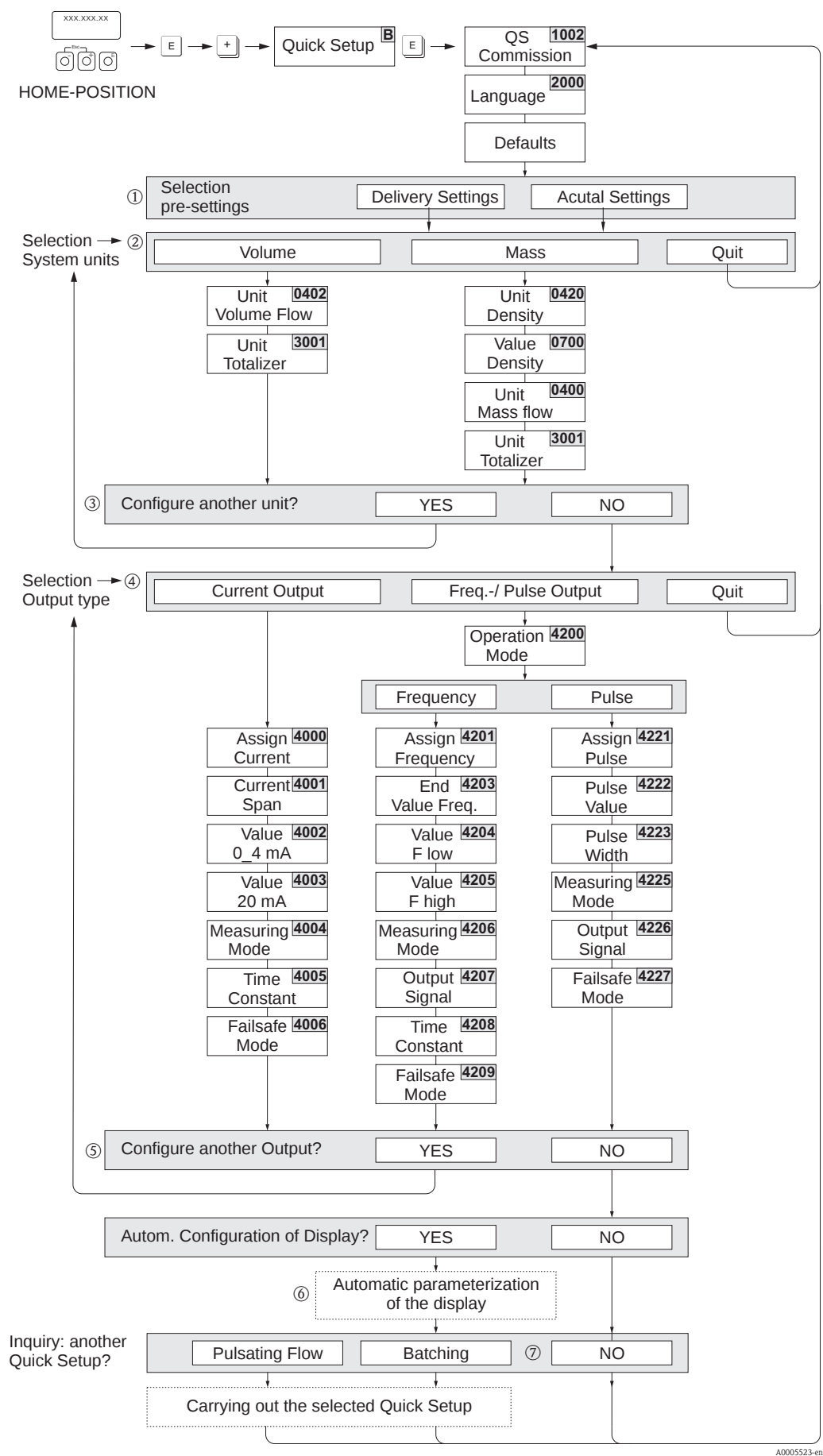


Fig. 47: Quick Setup for straightforward commissioning

A0005523-en

### 6.3.2 "Pulsating flow" Quick Setup menu



Note!

The "Pulsating flow" Quick Setup is only available if the device has a current output or a pulse/frequency output.

Certain pumps of a construction which necessitates a pulsating pumping action, such as reciprocating, peristaltic and cam-type pumps, create a flow characterized by severe periodic fluctuations. Negative flows can occur with pumps of these types on account of the closing volume of the valves or valve leaks.



Note!

Before carrying out the "Pulsating Flow" Quick Setup, the "Commissioning" Quick Setup must be executed → 73

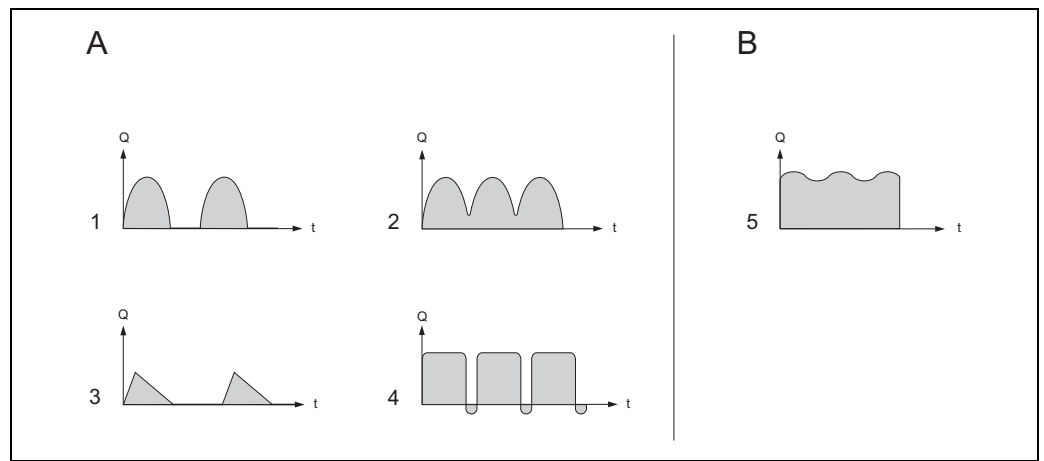


Fig. 48: Flow characteristics of various types of pump

A with severely pulsating flow  
B with slightly pulsating flow

- 1 1-cylinder cam pump
- 2 2-cylinder cam pump
- 3 Magnetic pump
- 4 Peristaltic pump, flexible connecting hose
- 5 Multi-cylinder reciprocating pump

#### Severely pulsating flow

Once several device functions have been configured in the "Pulsating Flow" Quick Setup menu, flow fluctuations can be compensated over the entire flow range and pulsating liquid flows measured correctly. The following describes in detail how to use this Quick Setup menu.



Note!

It is always advisable to work run the "Pulsating Flow" Quick Setup if there is any uncertainty about the exact flow characteristic.

#### Slightly pulsating flow

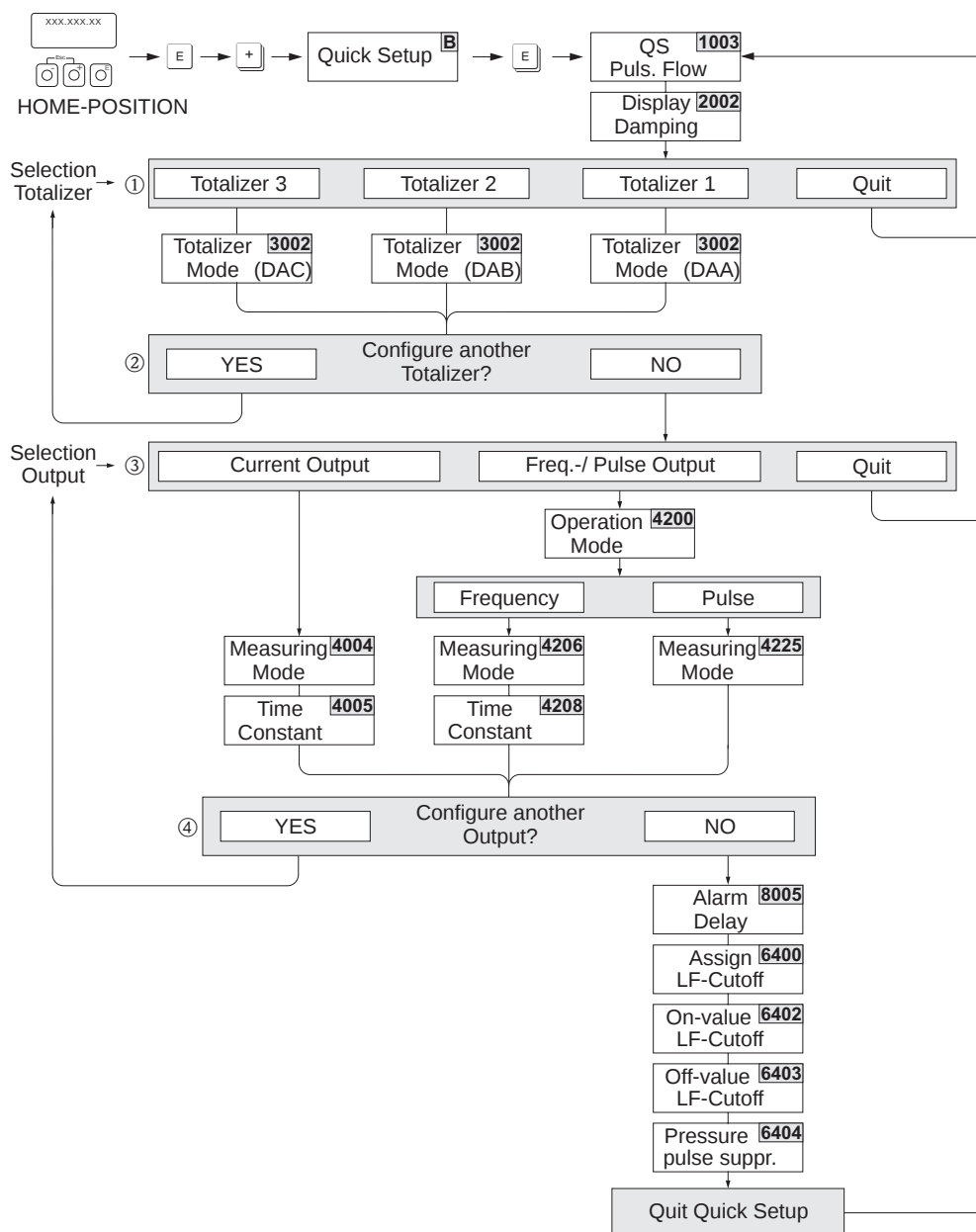
If flow fluctuations are no more than minor, as is the case, for example with gear-type, three-cylinder or multi-cylinder pumps, it is **not** absolutely necessary to work through the "Pulsating Flow" menu.

In cases of this nature, however, it is advisable to adapt the functions listed below (see "Description of Device Functions" manual) to suit local process conditions in order to ensure a stable, unvarying output signal. This applies particularly to the current output:

- Measuring system damping: SYSTEM DAMPING function → increase the value
- Current output damping: TIME CONSTANT function → increase the value

### Using the "Pulsating Flow" Quick Setup menu

This Quick Setup menu guides you systematically through the setup procedure for all the device functions that have to be configured for measuring pulsating flows. Note that this has no effect on values already configured, such as measuring range, current range or full scale value.



A0005524-en

Fig. 49: Quick Setup for measuring severely pulsating flows. Recommended settings see next page

- ① Only the output not yet configured in the current setup is offered for selection in the second cycle.
- ② The "YES" option remains visible until both outputs have been parameterized. "NO" is the only option displayed when no further outputs are available.
- ③ Only the outputs not yet configured in the current Setup are offered for selection in each cycle.
- ④ The "YES" option remains visible until all the outputs have been configured. "NO" is the only option displayed when no further outputs are available.



Note!

- The display returns to the cell QUICK SETUP PULSATING FLOW (1003) if you press the ESC key ( ) during parameter interrogation.
- You can call up this setup menu either directly from the Commissioning Quick Setup menu or manually by means of the function QUICK SETUP PULSATING FLOW (1003).

| "Pulsating flow" Quick Setup menu                                                   |               |                                                                                                                            |
|-------------------------------------------------------------------------------------|---------------|----------------------------------------------------------------------------------------------------------------------------|
| HOME position →  → MEASURED VARIABLE →  → QUICK SETUP →  → QS PULSATING FLOW (1003) |               |                                                                                                                            |
| Function No.                                                                        | Function name | Select using<br>Go to next function using                                                                                  |
| 1003                                                                                | QS-PULS FLOW  | YES<br>After  is pressed by way of confirmation, the quick setup menu calls up all the subsequent functions in succession. |



| Basic configuration                                                        |                            |                                                                                                                                                             |
|----------------------------------------------------------------------------|----------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 2002                                                                       | DISPLAY DAMPING            | 3 s                                                                                                                                                         |
| 3002                                                                       | TOTALIZER MODE (DAA)       | BALANCE (Totalizer 1)                                                                                                                                       |
| 3002                                                                       | TOTALIZER MODE (DAB)       | BALANCE (Totalizer 2)                                                                                                                                       |
| 3002                                                                       | TOTALIZER MODE (DAC)       | BALANCE (Totalizer 3)                                                                                                                                       |
| Signal type for "CURRENT OUTPUT 1 to n"                                    |                            |                                                                                                                                                             |
| 4004                                                                       | MEASURING MODE             | PULSATING FLOW                                                                                                                                              |
| 4005                                                                       | TIME CONSTANT              | 1 s                                                                                                                                                         |
| Signal type for "PULSE/FREQ. OUTPUT 1 to n" (for FREQUENCY operating mode) |                            |                                                                                                                                                             |
| 4206                                                                       | MEASURING MODE             | PULSATING FLOW                                                                                                                                              |
| 4208                                                                       | TIME CONSTANT              | 0 s                                                                                                                                                         |
| Signal type for "PULSE/FREQ. OUTPUT 1 to n" (for PULSE operating mode)     |                            |                                                                                                                                                             |
| 4225                                                                       | MEASURING MODE             | PULSATING FLOW                                                                                                                                              |
| Other settings                                                             |                            |                                                                                                                                                             |
| 8005                                                                       | ALARM DELAY                | 0 s                                                                                                                                                         |
| 6400                                                                       | ASSIGN LOW FLOW CUT OFF    | VOLUME FLOW                                                                                                                                                 |
| 6402                                                                       | ON-VALUE LOW FLOW CUT OFF  | Recommended setting:<br><br>$\text{On-value} \approx \frac{\text{max. full scale (per DN)}^*}{1000}$ <small>a0004432-en</small><br>*Full scale values →  18 |
| 6403                                                                       | OFF-VALUE LOW FLOW CUT OFF | 50%                                                                                                                                                         |
| 6404                                                                       | PRESSURE SHOCK SUPPRESSION | 0 s                                                                                                                                                         |



Back to the HOME position

→ Press and hold down Esc keys for longer than three seconds or

→ repeatedly press and release Esc keys → exit the function matrix step by step

### 6.3.3 "Batching" Quick Setup menu



#### Hinweis!

This function is only available when the additional "batching" software is installed in the measuring device (order option). You can order this software from Endress+Hauser as an accessory at a later date.

This Quick Setup menu guides you systematically through the setup procedure for all the device functions that have to be parameterized and configured for batching operation. These basic settings allow simple (one step) batching processes.

Additional settings, e.g. for the calculation of after runs or for multi-stage batching procedures, must be made via the function matrix itself (see the "Description of Device Functions" manual).



#### Caution!

The "Batching" Quick Setup sets certain device parameters for discontinuous measurement operation.

If the measuring instrument is used for continuous flow measurement at a later time, we recommend at you rerun the "Commissioning" and/or "Pulsating Flow" Quick Setup.



#### Note!

- Before carrying out the Quick Setup "Batching" the Quick Setup "Commissioning" has to be executed. →  73
- You can find detailed information on the batching functions in the separate "Description of Device Functions" manual".
- You can also directly control filling process using the local display. During Quick Setup, an appropriate dialog appears concerning the automatic display configuration. Acknowledge this by clicking "YES".

This assigns special batching functions (START, PRESET, MATRIX) to the bottom line of the display. These can be directly executed onsite using the three operating keys (  /  /  ). Therefore, the measuring device can be fully deployed in the field as a "batch controller".

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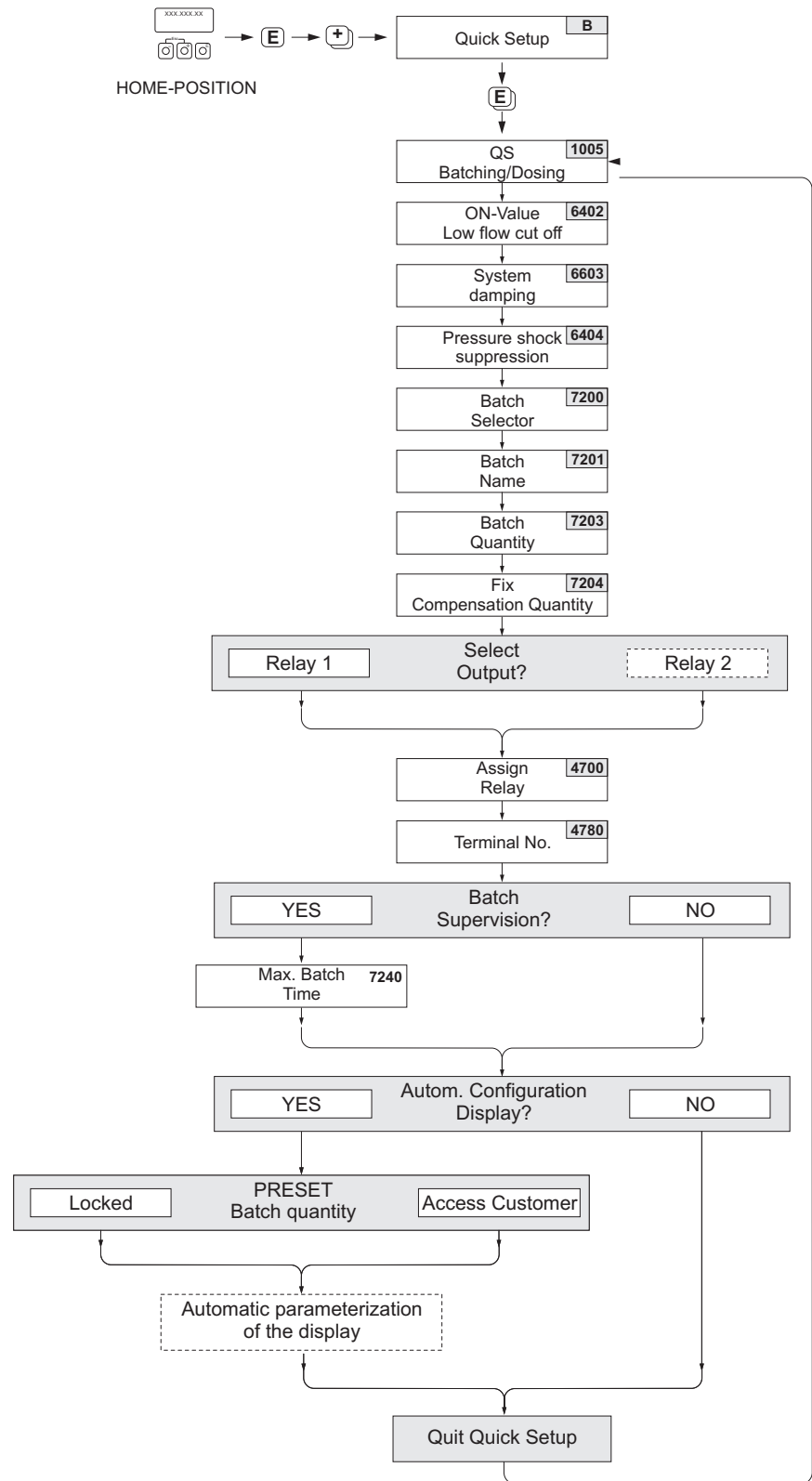


Fig. 50: Quick Setup "Batching". Recommended settings see next page

a0004433-en

**Recommended settings**

| <b>"Batching" Quick Setup menu</b>                                                                                                                                                                                                                                                                                                                     |                                     |                                                                                                                                                                                                                                 |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| HOME-Position →  → MEASURED VARIABLE →  → QUICK SETUP →  → QUICK SETUP BATCHING (1005)              |                                     |                                                                                                                                                                                                                                 |
| Function No.                                                                                                                                                                                                                                                                                                                                           | Function name                       | Setting to be selected (  )<br>(to next function with  )  |
| 1005                                                                                                                                                                                                                                                                                                                                                   | QUICK SETUP BATCHING / DOSING       | YES<br>After  is pressed by way of confirmation, the Quick Setup menu calls up all the subsequent functions in succession.                     |
| ▼                                                                                                                                                                                                                                                                                                                                                      |                                     |                                                                                                                                                                                                                                 |
|  <b>Note!</b><br>Functions with a gray background are configured automatically (by the measuring system itself)                                                                                                                                                       |                                     |                                                                                                                                                                                                                                 |
| 6400                                                                                                                                                                                                                                                                                                                                                   | ASSIGN LOW FLOW CUTOFF              | VOLUME FLOW                                                                                                                                                                                                                     |
| 6402                                                                                                                                                                                                                                                                                                                                                   | ON-VALUE LOW FLOW CUTOFF            | Recommended settings see on →  77 in function 6402.                                                                                          |
| 6403                                                                                                                                                                                                                                                                                                                                                   | OFF-VALUE LOW FLOW CUTOFF           | 50%                                                                                                                                                                                                                             |
| 6603                                                                                                                                                                                                                                                                                                                                                   | SYSTEM DAMPING                      | 9<br> <b>Note!</b><br>The parameter has to be optimized for highly accurate and short filling processes: to do this, put the setting to "0". |
| 6404                                                                                                                                                                                                                                                                                                                                                   | PRESSURE SHOCK SUPPRESSION          | 0 seconds                                                                                                                                                                                                                       |
| 7200                                                                                                                                                                                                                                                                                                                                                   | BATCH SELECTOR                      | BATCH #1                                                                                                                                                                                                                        |
| 7201                                                                                                                                                                                                                                                                                                                                                   | BATCH NAME                          | BATCH #1                                                                                                                                                                                                                        |
| 7202                                                                                                                                                                                                                                                                                                                                                   | ASSIGN BATCH VARIABLE               | Volume                                                                                                                                                                                                                          |
| 7203                                                                                                                                                                                                                                                                                                                                                   | BATCH QUANTITY                      | 0                                                                                                                                                                                                                               |
| 7204                                                                                                                                                                                                                                                                                                                                                   | FIX COMPENSATION QUANTITY           | 0                                                                                                                                                                                                                               |
| 7205                                                                                                                                                                                                                                                                                                                                                   | COMPENSATION MODE                   | OFF                                                                                                                                                                                                                             |
| 7208                                                                                                                                                                                                                                                                                                                                                   | BATCH STAGES                        | 1                                                                                                                                                                                                                               |
| 7209                                                                                                                                                                                                                                                                                                                                                   | INPUT FORMAT                        | Value input                                                                                                                                                                                                                     |
| 4700                                                                                                                                                                                                                                                                                                                                                   | ASSIGN RELAY                        | BATCH VALVE 1                                                                                                                                                                                                                   |
| 4780                                                                                                                                                                                                                                                                                                                                                   | TERMINAL NUMBER                     | Output (display only)                                                                                                                                                                                                           |
| 7220                                                                                                                                                                                                                                                                                                                                                   | OPEN VALVE 1                        | 0% or 0 [unit]                                                                                                                                                                                                                  |
| 7240                                                                                                                                                                                                                                                                                                                                                   | MAXIMUM BATCH TIME                  | 0 seconds (= switched off)                                                                                                                                                                                                      |
| 7241                                                                                                                                                                                                                                                                                                                                                   | MINIMUM BATCH QUANTITY              |                                                                                                                                                                                                                                 |
| 7242                                                                                                                                                                                                                                                                                                                                                   | MAXIMUM BATCH QUANTITY              |                                                                                                                                                                                                                                 |
| 2200                                                                                                                                                                                                                                                                                                                                                   | ASSIGN (main line)                  | BATCH NAME                                                                                                                                                                                                                      |
| 2220                                                                                                                                                                                                                                                                                                                                                   | ASSIGN (Multiplex main line)        | OFF                                                                                                                                                                                                                             |
| 2400                                                                                                                                                                                                                                                                                                                                                   | ASSIGN (additional line)            | BATCH DOWNWARDS                                                                                                                                                                                                                 |
| 2420                                                                                                                                                                                                                                                                                                                                                   | ASSIGN (Multiplex additional line)  | OFF                                                                                                                                                                                                                             |
| 2600                                                                                                                                                                                                                                                                                                                                                   | ASSIGN (information line)           | BATCHING KEYS                                                                                                                                                                                                                   |
| 2620                                                                                                                                                                                                                                                                                                                                                   | ASSIGN (Multiplex information line) | OFF                                                                                                                                                                                                                             |
| ▼                                                                                                                                                                                                                                                                                                                                                      |                                     |                                                                                                                                                                                                                                 |
| Back to the HOME position:<br>→ Press and hold down Esc key  for longer than three seconds or<br>→ Repeatedly press and release Esc key  → Exit the function matrix step by step |                                     |                                                                                                                                                                                                                                 |

### 6.3.4 Data backup/transmission

Using the T-DAT SAVE/LOAD function, you can transfer data (device parameters and settings) between the T-DAT (exchangeable memory) and the EEPROM (device storage unit).

This is required in the following instances:

- Creating a backup: current data are transferred from an EEPROM to the T-DAT.
- Replacing a transmitter: current data are copied from an EEPROM to the T-DAT and then transferred to the EEPROM of the new transmitter.
- Duplicating data: current data are copied from an EEPROM to the T-DAT and then transferred to EEPROMs of identical measuring points.



Note!

For information on installing and removing the T-DAT → 102

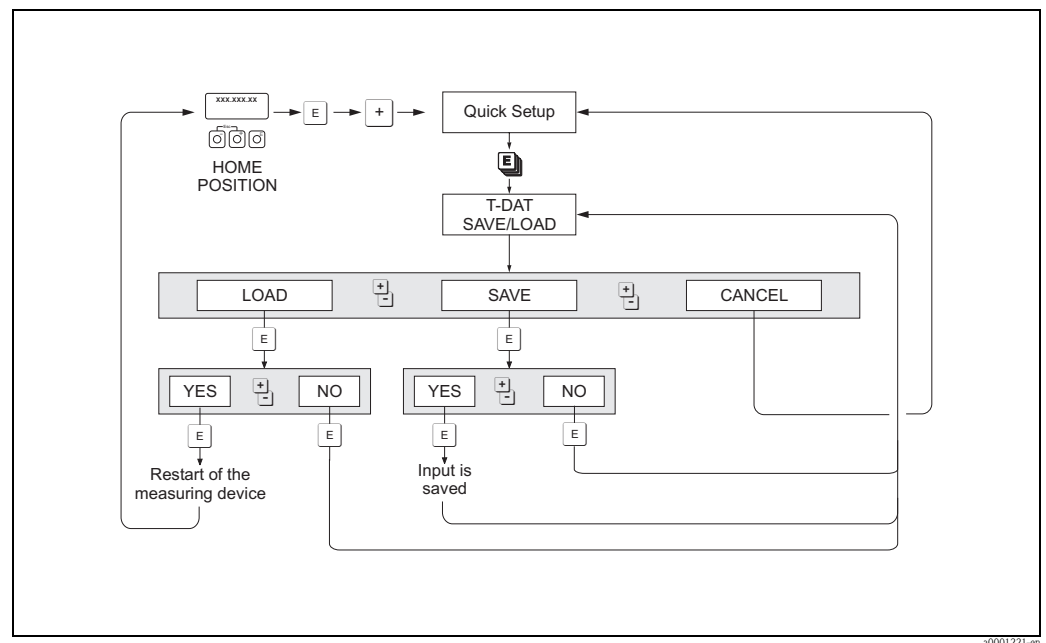


Fig. 51: Data backup/transmission with T-DAT SAVE/LOAD function

Information on the LOAD and SAVE options available:

**LOAD:** Data are transferred from the T-DAT to the EEPROM.



Note!

- Any settings already saved on the EEPROM are deleted.
- This option is only available, if the T-DAT contains valid data.
- This option can only be executed if the software version of the T-DAT is the same or newer than that of the EEPROM. Otherwise, the error message "TRANSM. SW-DAT" appears after restarting and the LOAD function is then no longer available.

**SAVE:**

Data are transferred from the EEPROM to the T-DAT

## 6.4 Configuration

### 6.4.1 Current outputs: active/passive

The current outputs can be configured as "active" or "passive" by means of various jumpers on the I/O board or on the current submodule.



**Caution!**

The configuration of the current outputs as "active" or "passive" is only possible on non-Ex i I/O boards. Ex i I/O boards are permanently wired as "active" or "passive". See Table → 47



**Warning!**

Risk of electric shock. Exposed components carry dangerous voltages. Make sure that the power supply is switched off before you remove the cover of the electronics compartment.

1. Switch off power supply
2. Remove the I/O board → 102
3. Position jumpers → 52, → 53



**Caution!**

- Risk of destroying the measuring device. Set the jumpers exactly as shown in the diagrams. Incorrectly set jumpers can cause overcurrents that would destroy either the measuring device or external devices connected to it.
- Note that the position of the current submodule on the I/O board can vary, depending on the version ordered, and that the terminal assignment in the connection compartment of the transmitter varies accordingly → 47.

4. Installation of the I/O board is the reverse of the removal procedure.

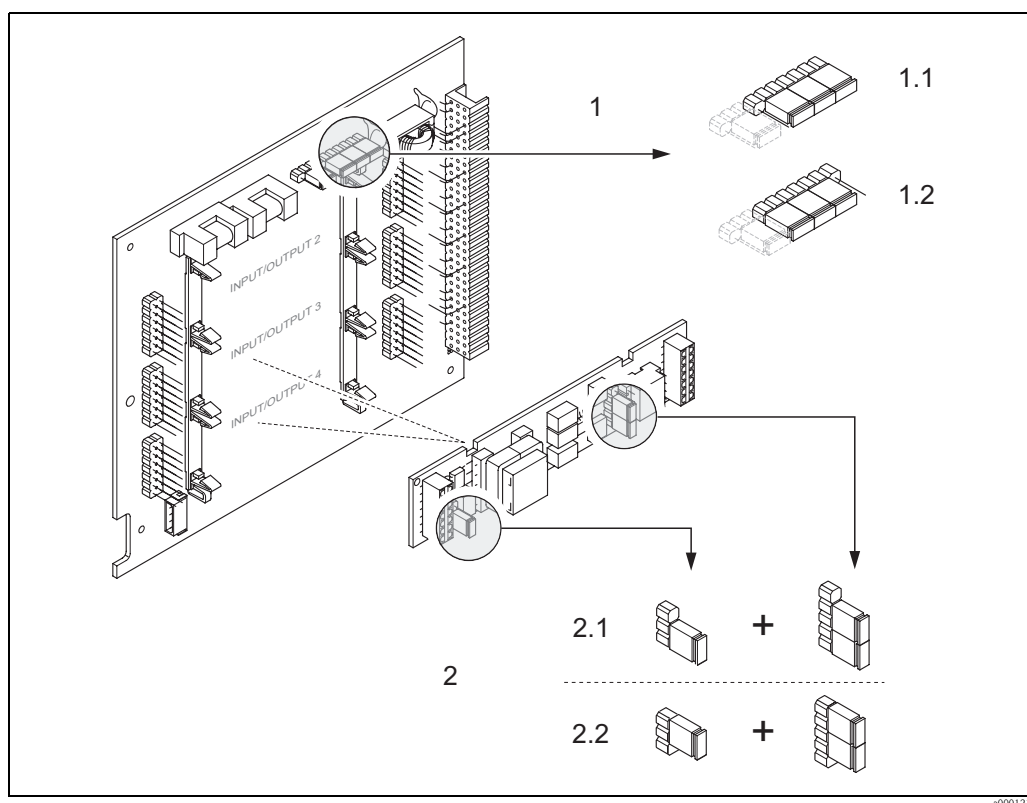


Fig. 52: Configuring the current outputs with the aid of jumpers (convertible I/O board)

- 1 Current output 1 with HART
- 1.1 Active current output (factory setting)
- 1.2 Passive current output
- 2 Current output 2 (optional, plug-in module)
- 2.1 Active current output (factory setting)
- 2.2 Passive current output

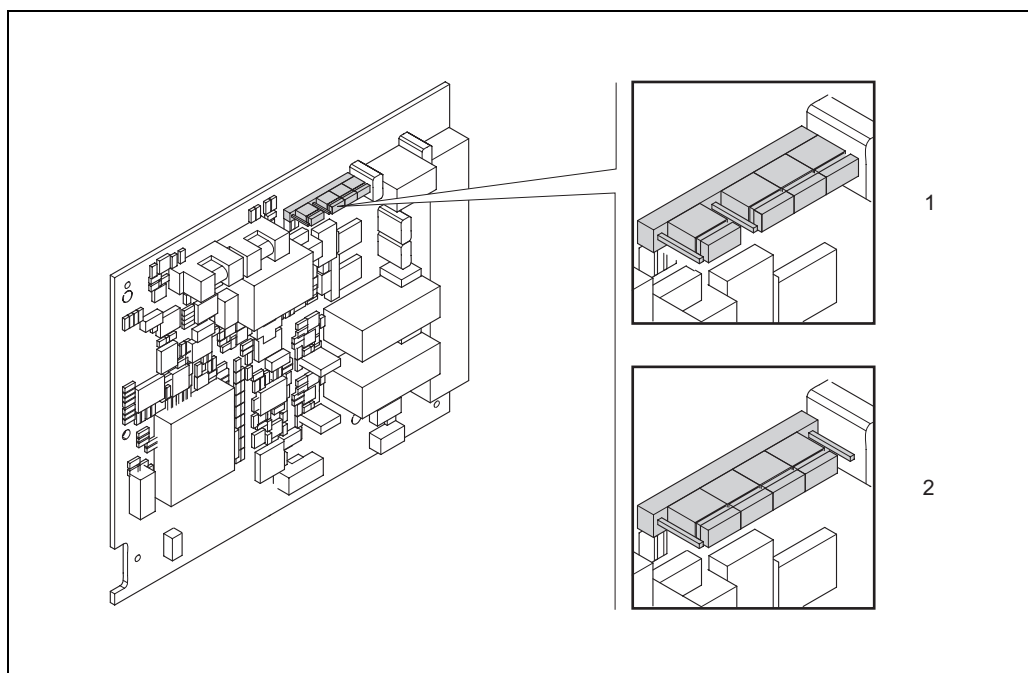


Fig. 53: Configuring the current output with the aid of jumpers (fixed I/O board)

- 1 Active current output (factory setting)
- 2 Passive current output

### 6.4.2 Current input: active/passive

The current input can be configured as "active" or "passive" by means of various jumpers on the current input submodule.



#### Warning!

Risk of electric shock. Exposed components carry dangerous voltages. Make sure that the power supply is switched off before you remove the cover of the electronics compartment.

1. Switch off power supply
2. Remove the I/O board → 102
3. Position jumpers → 54



#### Caution!

- Risk of destroying the measuring device. Set the jumpers exactly as shown in the diagram. Incorrectly set jumpers can cause overcurrents that would destroy either the measuring device or external devices connected to it.
- Note that the position of the current input submodule on the I/O board can vary, depending on the version ordered, and that the terminal assignment in the connection compartment of the transmitter varies accordingly → 47.

4. Installation of the I/O board is the reverse of the removal procedure.

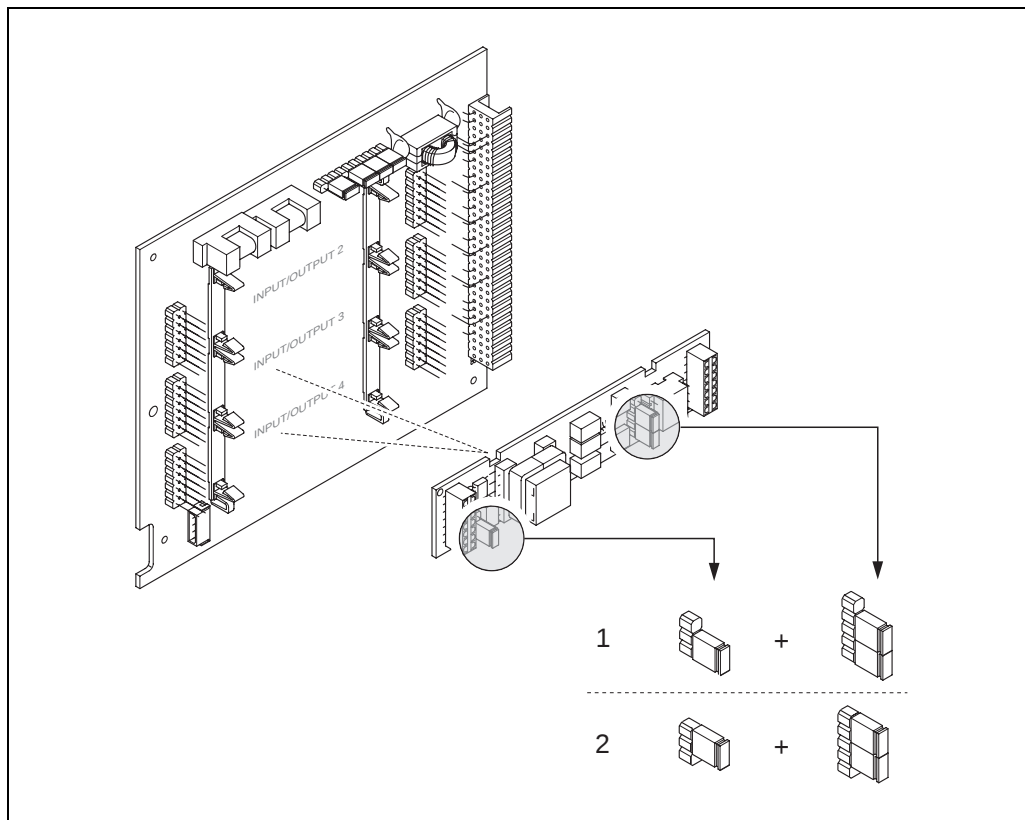


Fig. 54: Configuring the current input with the aid of jumpers (I/O board)

- 1 Active current input (factory setting)
- 2 Passive current input

### 6.4.3 Relay contacts: Normally closed/normally open

The relay contact can be configured as normally open (NO or make) or normally closed (NC or break) contacts by means of two jumpers on the I/O board or on the relay submodule respectively. This configuration can be called up at any time with the ACTUAL STATUS RELAY function (4740).



#### Warning!

Risk of electric shock. Exposed components carry dangerous voltages. Make sure that the power supply is switched off before you remove the cover of the electronics compartment.

1. Switch off power supply
2. Remove the I/O board → 102
3. Position jumpers → 55, → 56



#### Caution!

- If you change the setting you must always change the positions of **both** jumpers. Set the jumpers exactly as indicated.
  - Note that the position of the relay submodule on the I/O board can vary, depending on the version ordered, and that the terminal assignment in the connection compartment of the transmitter varies accordingly → 47.
4. Installation of the I/O board is the reverse of the removal procedure.

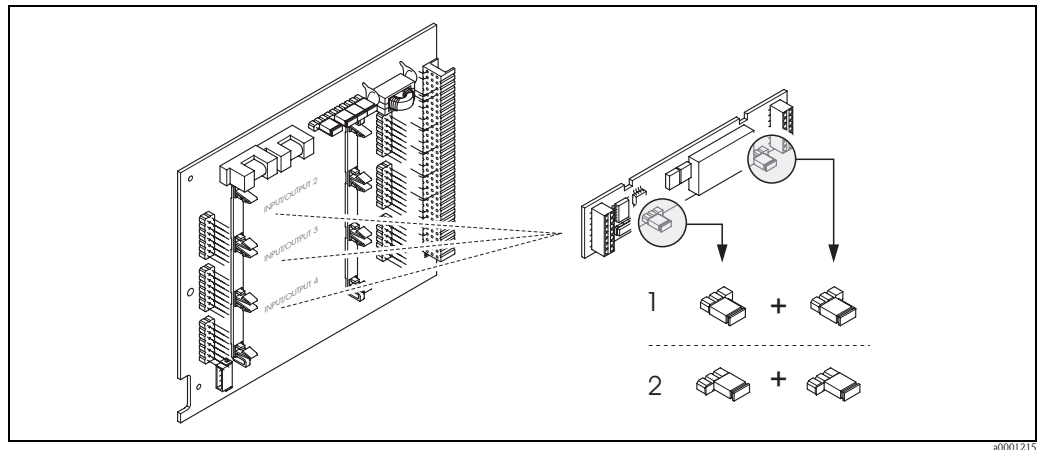


Fig. 55: Configuring relay contacts (NC/NO) for the flexible module board.

- 1 Configured as NO contact (factory setting, relay 1)
- 2 Configured as NC contact (factory setting, relay 2, if installed)

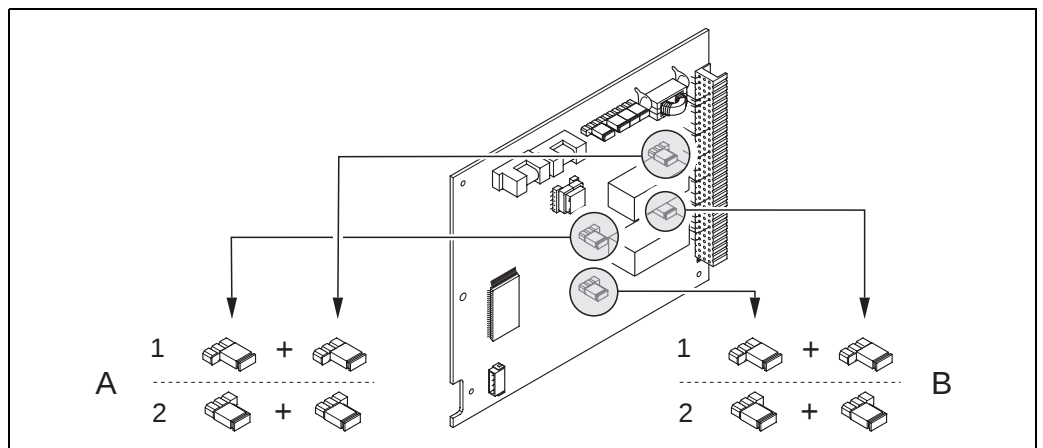


Fig. 56: Configuring relay contacts (NC/NO) for the fixed module board.

A = relay 1; B = relay 2

- 1 Configured as NO contact (factory setting, relay 1)
- 2 Configured as NC contact (factory setting, relay 2)

## 6.5 Adjustment

### 6.5.1 Empty-pipe/Full-pipe adjustment

Flow cannot be measured correctly unless the measuring pipe is completely full.

This status can be monitored at all times with the Empty Pipe Detection function:

- EPD = Empty Pipe Detection (with the help of an EPD electrode)
- OED = Open Electrode Detection (Empty Pipe Detection with the help of the measuring electrodes, if the sensor is not equipped with an EPD electrode or the orientation is not suitable for using EPD).



Caution!

A **detailed** description and other helpful hints for the empty-pipe/full-pipe adjustment procedure can be found in the separate "Description of Device Functions" Manual:

- EPD/OED ADJUSTMENT (6481) → Carrying out the adjustment.
- EPD (6420) → Switching on and off EPD/OED.
- EPD RESPONSE TIME (6425) → Input of the response time for EPD/OED.



Note!

- The EPD function is not available unless the sensor is fitted with an EPD electrode.
- The devices are already calibrated at the factory with water (approx. 500 µS/cm). If the liquid conductivity differs from this reference, empty-pipe/full-pipe adjustment has to be performed again on site.
- The default setting for EPD/OED when the devices are delivered is OFF; the function has to be activated if required.
- The EPD/OED process error can be output by means of the configurable relay outputs.

#### Performing empty-pipe and full-pipe adjustment (EPD/OED)

1. Select the corresponding function in the function matrix:  
HOME → → → BASIC FUNCTIONS → → → PROCESS PARAMETERS → → → ADJUSTMENT → → EPD/OED ADJUSTMENT
2. Empty the piping. In case of an EPD adjustment, the wall of the measuring tube should be wetted with fluid for the adjustment procedure but this is not the case with an OED adjustment!
3. Start empty-pipe adjustment: Select "EMPTY PIPE ADJUST" or "OED EMPTY ADJUST" and press to confirm.
4. After empty-pipe adjustment, fill the piping with fluid.
5. Start full-pipe adjustment: Select "FULL PIPE ADJUST" or "OED FULL ADJUST" and press to confirm.
6. Having completed the adjustment, select the setting "OFF" and exit the function by pressing .
7. Now select the "EPD" function (6420). Switch on Empty Pipe Detection by selecting the following settings:
  - EPD → Select ON STANDARD or ON SPECIAL and press to confirm.
  - OED → Select OED and confirm with .



Caution!

The adjustment coefficients must be valid before you can activate the EPD/OED function. If adjustment is incorrect the following messages might appear on the display:

- ADJUSTMENT FULL = EMPTY  
The adjustment values for empty pipe and full pipe are identical. In such instances, empty-pipe adjustment/full-pipe adjustment **must** be carried out again.
- ADJUSTMENT NOT OK  
Adjustment is not possible because the fluid's conductivity is out of range.

## 6.6 Data storage devices

At Endress+Hauser, the term HistoROM refers to various types of data storage modules on which process and measuring device data are stored. By plugging and unplugging such modules, device configurations can be duplicated onto other measuring devices to cite just one example.

### 6.6.1 HistoROM/S-DAT (sensor DAT)

The S-DAT is an exchangeable data storage device in which all sensor data are stored, i.e., nominal diameter, serial number, calibration factor, zero point.

### 6.6.2 HistoROM/T-DAT (transmitter DAT)

The T-DAT is an exchangeable data storage device in which all transmitter parameters and settings are stored.

Storing of specific parameter settings from the device memory (EEPROM) to the T-DAT module and vice versa must be carried out by the user (= manual save function). Detailed instructions regarding this can be found on →  81.

### 6.6.3 F-CHIP (function chip)

The F-CHIP is a microprocessor component which contains additional software packages which are used to enhance the functionality and therefore the range of application of the transmitter.

If an upgrade is carried out at a later stage, the F-CHIP can be ordered as an accessory and can simply be inserted into the I/O board. After startup, the transmitter can access this software immediately.

Accessories →  89

Inserting into the I/O board →  101



Caution!

To avoid any confusion, once the F-CHIP has been put on the I/O board, it is labeled with the transmitter's serial number i.e. the F-CHIP can then no longer be used for another measuring device.

## **7 Maintenance**

No special maintenance work is required.

### **7.1 Exterior cleaning**

When cleaning the exterior of measuring devices, always use cleaning agents that do not attack the surface of the housing or the seals.

### **7.2 Seals**

The seals in the Promag H sensor should be replaced periodically, particularly when molded seals (aseptic version) are used!

The interval between replacements depends on the frequency of the cleaning cycles and on the temperature of the fluid and of the cleaning process.

Replacement seals (accessory) →  89.

## 8 Accessories

Various accessories, which can be ordered separately from Endress+Hauser, are available for the transmitter and the sensor. Your Endress+Hauser service organization can provide detailed information on the order code of your choice.

### 8.1 Device-specific accessories

| Accessory                         | Description                                                                                                                                                                                                                                                                                                                                                                     | Order code              |
|-----------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|
| Transmitter Promag 53             | Transmitter for replacement or for stock. Use the order code to define the following specifications:<br><ul style="list-style-type: none"> <li>– Approvals</li> <li>– Degree of protection / version</li> <li>– Cable type for remote version</li> <li>– Cable entries</li> <li>– Display / power supply / operation</li> <li>– Software</li> <li>– Outputs / inputs</li> </ul> | 53XXX – XXXXX * * * * * |
| Software packages for Promag 53   | Software add-ons on F-CHIP, can be ordered individually:<br><ul style="list-style-type: none"> <li>– Electrode Cleaning Circuitry (ECC)</li> <li>– Batching</li> </ul>                                                                                                                                                                                                          | DK5SO-*                 |
| Conversion kit for outputs/inputs | Conversion kit with appropriate plug-in point modules to change the current input/output configuration to a new version.                                                                                                                                                                                                                                                        | DKUI-*                  |

### 8.2 Accessories specific to measuring principle

| Accessory                              | Description                                                                                                                                                                                                                                                      | Order code        |
|----------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|
| Mounting kit for Promag 53 transmitter | Mounting kit for wall-mount housing (remote version). Suitable for:<br><ul style="list-style-type: none"> <li>■ Wall mounting</li> <li>■ Pipe mounting</li> <li>■ Panel mounting</li> </ul> Mounting set for aluminum field housing. Suitable for Pipe mounting. | DK5WM – *         |
| Cable for remote version               | Coil and signal cables, various lengths. Reinforced cable on request.                                                                                                                                                                                            | DK5CA – * *       |
| Ground cable for Promag W/Promag P     | A set consists of two ground cables.                                                                                                                                                                                                                             | DK5GC – * * *     |
| Ground disk for Promag W/Promag P      | Ground disk for potential equalization.                                                                                                                                                                                                                          | DK5GD – * * * * * |
| Mounting kit for Promag H              | Mounting kit for Promag H, consisting of:<br><ul style="list-style-type: none"> <li>■ 2 Process connections</li> <li>■ Screws</li> <li>■ Seals</li> </ul>                                                                                                        | DKH * * – * * * * |
| Adapter connection for Promag A/H      | Adapter connections for installation of Promag 53 H instead of Promag 30/33 A or Promag 30/33 H/DN 25.                                                                                                                                                           | DK5HA – * * * * * |
| Grounding rings for Promag H           | If the process connections are made of PVC or PVDF, ground rings are necessary to ensure that potential is matched. A set comprises 2 ground rings.                                                                                                              | DK5HR – * * *     |
| Seal set for Promag H                  | For regular replacement of seals in the Promag H sensor.                                                                                                                                                                                                         | DK5HS – * * *     |
| Wall mounting kit Promag H             | Wall mounting kit for Promag H transmitter.                                                                                                                                                                                                                      | DK5HM – * *       |
| Welding jig for Promag H               | Weld nipple as process connection:<br>Welding jig for installation in piping.                                                                                                                                                                                    | DK5HW – * * *     |

### 8.3 Communication-specific accessories

| Accessory                                | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Order code     |
|------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| HART Communicator<br>Field Xpert SFX 100 | Handheld terminal for remote configuration and for obtaining measured values via the 4 to 20 mA HART current output.<br>Contact your Endress+Hauser representative for more information.                                                                                                                                                                                                                                                                                                                                                                                                                                                     | SFX100 – ***** |
| Fieldgate FXA320                         | Gateway for remote interrogation of HART sensors and actuators via Web browser: <ul style="list-style-type: none"> <li>■ 2-channel analog input (4 to 20 mA)</li> <li>■ 4 binary inputs with event counter function and frequency measurement</li> <li>■ Communication via modem, Ethernet or GSM</li> <li>■ Visualization via Internet/Intranet in Web browser and/or WAP cellular phone</li> <li>■ Limit value monitoring with alarm by e-mail or SMS</li> <li>■ Synchronized time stamping of all measured values.</li> </ul>                                                                                                             | FXA320 – ***** |
| Fieldgate FXA520                         | Gateway for remote interrogation of HART sensors and actuators via Web browser: <ul style="list-style-type: none"> <li>■ Web server for remote monitoring of up to 30 measuring points</li> <li>■ Intrinsically safe version [Ex ia]IIC for applications in hazardous areas</li> <li>■ Communication via modem, Ethernet or GSM</li> <li>■ Visualization via Internet/Intranet in Web browser and/or WAP cellular phone</li> <li>■ Limit value monitoring with alarm by e-mail or SMS</li> <li>■ Synchronized time stamping of all measured values</li> <li>■ Remote diagnosis and remote configuration of connected HART devices</li> </ul> | FXA520 – ****  |
| FXA195                                   | The Commubox FXA195 connects intrinsically safe Smart transmitters with HART protocol to the USB port of a personal computer. This makes the remote operation of the transmitters possible with the aid of configuration programs (e.g. FieldCare).<br>Power is supplied to the Commubox by means of the USB port                                                                                                                                                                                                                                                                                                                            | FXA195 – *     |

## 8.4 Service-specific accessories

| Accessory                            | Description                                                                                                                                                                                                                                                                                                                                                                                                                               | Order code                                                                                           |
|--------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
| Applicator                           | Software for selecting and configuring flowmeters. Applicator can be downloaded from the Internet or ordered on CD-ROM for installation on a local PC. Contact your Endress+Hauser representative for more information.                                                                                                                                                                                                                   | DXA80 – *                                                                                            |
| Fieldcheck                           | Tester/simulator for testing flowmeters in the field. When used in conjunction with the "FieldCare" software package, test results can be imported into a database, printed and used for official certification. Contact your Endress+Hauser representative for more information.                                                                                                                                                         | 50098801                                                                                             |
| FieldCare                            | FieldCare is Endress+Hauser's FDT-based plant asset management tool. It can configure all intelligent field devices in your plant and supports you in the administration of these devices. Through the use of status information, it is also an easy but effective means of monitoring the status of these devices.                                                                                                                       | See product list on the Endress+Hauser website: <a href="http://www.endress.com">www.endress.com</a> |
| FXA193                               | Service interface of device to the PC for operation via FieldCare.                                                                                                                                                                                                                                                                                                                                                                        | FXA193 – *                                                                                           |
| Memograph M graphic display recorder | The Memograph M graphic display recorder provides information on all relevant process variables: Measuring values are recorded reliably, limit values monitored and measuring points analyzed. The data are stored in the 256 MB internal memory and also on an SD card or USB stick.<br>The PC software package ReadWin® 2000, which is supplied as standard, is used for configuration, visualization and storage of the recorded data. | RSG40-*****                                                                                          |

## 9 Troubleshooting

### 9.1 Troubleshooting instructions

If faults occur after commissioning or during operation, always start troubleshooting with the checklist below. The routine takes you directly to the cause of the problem and the appropriate remedial measures.



#### Caution!

In the event of a serious fault, a flowmeter might have to be returned to the manufacturer for repair. The necessary procedures must be carried out before you return the device to Endress+Hauser → 6.

Always enclose a duly completed "Declaration of Contamination" form. You will find a preprinted blank of this form at the back of this manual.

| Check the display                                                       |                                                                                                                                                                                                                                                                                                                       |
|-------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| No display visible and no output signals present.                       | <ol style="list-style-type: none"> <li>1. Check the supply voltage → terminals 1, 2</li> <li>2. Check the power line fuse → 106<br/>85 to 260 V AC: 0.8 A slow-blow / 250 V<br/>20 to 55 V AC / 16 to 62 V DC: 2 A slow-blow / 250 V</li> <li>3. Measuring electronics defective → order spare parts → 101</li> </ol> |
| No display visible, but output signals are present.                     | <ol style="list-style-type: none"> <li>1. Check whether the ribbon-cable connector of the display module is correctly plugged into the amplifier board → 101</li> <li>2. Display module defective → order spare parts → 101</li> <li>3. Measuring electronics defective → order spare parts → 101</li> </ol>          |
| Display texts are in a foreign language.                                | Switch off power supply. Press and hold down both the   buttons and switch on the measuring device. The display text will appear in English (default) and is displayed at maximum contrast.                                                                                                                           |
| Measured value indicated, but no signal at the current or pulse output. | Electronics board defective → order spare parts → 101                                                                                                                                                                                                                                                                 |



| Error messages on display                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                     |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------|
| <p>Errors which occur during commissioning or operation are displayed immediately. Error messages consist of a variety of icons. The meanings of these icons are as follows (example):</p> <ul style="list-style-type: none"> <li>– Error type: <b>S</b> = system error, <b>P</b> = process error</li> <li>– Error message type:  = fault message,  = notice message</li> <li>– <b>EMPTY PIPE</b> = type of error, e.g. measuring tube is only partly filled or completely empty</li> <li>– <b>03:00:05</b> = duration of error occurrence (in hours, minutes and seconds)</li> <li>– <b>#401</b> = error number</li> </ul> <p> Caution!</p> <ul style="list-style-type: none"> <li>■ Also observe the information on → 59</li> <li>■ The measuring system interprets simulations and positive zero return as system errors, but displays them only as a notice message.</li> </ul> |                                                     |
| Error number:<br>No. 001 – 399<br>No. 501 – 699                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | System error (device error) has occurred → 93       |
| Error number:<br>No. 401 – 499                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Process error (application error) has occurred → 96 |



| Other errors (without error message) |                                  |
|--------------------------------------|----------------------------------|
| Some other errors have occurred.     | Diagnosis and rectification → 98 |

## 9.2 System error messages

Serious system errors are **always** recognized by the device as "Fault message", and are shown as a lightning flash (⚡) on the display. Fault messages immediately affect the outputs.



### Caution!

In the event of a serious fault, a flowmeter might have to be returned to the manufacturer for repair. The necessary procedures on → 109 must be carried out before you return a flowmeter to Endress+Hauser. Always enclose a duly completed "Declaration of Contamination" form. You will find a master copy of this form at the back of this manual.



### Note!

Also observe the information on → 59.

| No.                                                                                                                            | Error message / Type            | Cause                                                                                                                     | Remedy (spare part → 101)                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|--------------------------------------------------------------------------------------------------------------------------------|---------------------------------|---------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| S = System error<br>⚡ = Fault message (with an effect on the outputs)<br>! = Notice message (without an effect on the outputs) |                                 |                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>No. # 0xx → Hardware error</b>                                                                                              |                                 |                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>001</b>                                                                                                                     | S: CRITICAL FAILURE<br>⚡: # 001 | Serious device error                                                                                                      | Replace the amplifier board.                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>011</b>                                                                                                                     | S: AMP HW EEPROM<br>⚡: # 011    | Amplifier:<br>Defective EEPROM                                                                                            | Replace the amplifier board.                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>012</b>                                                                                                                     | S: AMP SW EEPROM<br>⚡: # 012    | Amplifier:<br>Error accessing EEPROM data                                                                                 | The EEPROM data blocks in which an error has occurred are displayed in the TROUBLESHOOTING function.<br>Press Enter to acknowledge the errors in question; default values are automatically inserted instead of the errored parameter values.<br> <b>Note!</b><br>The measuring device has to be restarted if an error has occurred in a totalizer block (see error No. 111 / CHECKSUM TOTAL). |
| <b>031</b>                                                                                                                     | S: SENSOR HW DAT<br>⚡: # 031    | 1. S-DAT is not plugged into the amplifier board correctly (or is missing).<br>2. S-DAT is defective.                     | 1. Check whether the S-DAT is correctly plugged into the amplifier board.<br>2. Replace the S-DAT if it is defective.<br>Check that the new replacement DAT is compatible with the measuring electronics.<br>Check the:<br>– Spare part set number<br>– Hardware revision code<br>3. Replace measuring electronics boards if necessary.<br>4. Plug the S-DAT into the amplifier board.                                                                                            |
| <b>032</b>                                                                                                                     | S: SENSOR SW DAT<br>⚡: # 032    |                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>041</b>                                                                                                                     | S: TRANSM. HW-DAT<br>⚡: # 041   | Transmitter DAT:<br>1. T DAT is not correctly plugged into the amplifier board (or is missing).<br>2. T-DAT is defective. | 1. Check whether the T-DAT is correctly plugged into the amplifier board.<br>2. Replace the T-DAT if it is defective.<br>Check that the new replacement DAT is compatible with the measuring electronics.<br>Check the:<br>– Spare part set number<br>– Hardware revision code<br>3. Replace measuring electronics boards if necessary.<br>4. Plug the T-DAT into the amplifier board.                                                                                            |
| <b>042</b>                                                                                                                     | S: TRANSM. SW-DAT<br>⚡: # 042   | Transmitter DAT:<br>Error accessing the calibration values stored in the S-DAT.                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| <b>061</b>                                                                                                                     | S: HW F-CHIP<br>⚡: # 061        | Transmitter F-CHIP:<br>1. F-CHIP is defective.<br>2. F-CHIP is not plugged into the I/O board or is missing.              | 1. Replace the F-CHIP.<br>Accessories → 89<br>2. Plug the F-CHIP into the I/O board → 102                                                                                                                                                                                                                                                                                                                                                                                         |

| No.                                                | Error message / Type                     | Cause                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Remedy (spare part → 101)                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|----------------------------------------------------|------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>No. # 1xx → Software error</b>                  |                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>101</b>                                         | S: GAIN ERROR AMP<br>!/: # 101           | Gain deviation compared to reference gain > 25%.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Replace the amplifier board.                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| <b>111</b>                                         | S: CHECKSUM TOTAL<br>!/: # 111           | Totalizer checksum error.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 1. Restart the measuring device.<br>2. Replace the amplifier board if necessary.                                                                                                                                                                                                                                                                                                                                                                                                    |
| <b>121</b>                                         | S: A / C COMPATIB.<br>!/: # 121          | Due to different software versions, I/O board and amplifier board are only partially compatible (possibly restricted functionality).<br><br> <b>Note!</b><br>– The indication on the display as notice message appears only for 30 seconds (with listing in "Previous system condition" function).<br>– This condition can occur if only one electronics board has been exchanged; the extended software functionality is not available. The previously existing software functionality is still working and the measurement possible. | Module with lower software version has either to be updated by FieldCare with the required software version or the module has to be replaced.                                                                                                                                                                                                                                                                                                                                       |
| <b>No. # 2xx → Error in DAT / no communication</b> |                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>205</b>                                         | S: LOAD T-DAT<br>!/: # 205               | Transmitter DAT:<br>Data backup (downloading) to T-DAT failed, or error when accessing (uploading) the calibration values stored in the T-DAT.                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 1. Check whether the T-DAT is correctly plugged into the amplifier board → 102<br>2. Replace the T-DAT if it is defective.<br>Before replacing the DAT, check that the new, replacement DAT is compatible with the measuring electronics. Check the:<br>– Spare part set number<br>– Hardware revision code<br>3. Replace measuring electronics boards if necessary.                                                                                                                |
| <b>206</b>                                         | S: SAVE T-DAT<br>!/: # 206               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>261</b>                                         | S: COMMUNICATION I/O<br>!/: # 261        | No data reception between amplifier and I/O board or faulty internal data transfer.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Check the BUS contacts.                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| <b>No. # 3xx → System limits exceeded</b>          |                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>321</b>                                         | S: TOL. COIL CURR.<br>!/: # 321          | Sensor:<br>Coil current is out of tolerance.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  <b>Warning!</b><br>Switch off power supply before manipulating the coil current cable, coil current cable connector or measuring electronics boards!<br>Remote version:<br>1. Check wiring of terminals 41/42 → 40<br>2. Check coil current cable connector.<br>Compact and remote version:<br>If the error can not be resolved, please contact your local Endress+Hauser service organization. |
| <b>339 to 342</b>                                  | S: STACK CUR OUT n<br>!/: # 339 to 342   | The temporarily buffered flow portions (measuring mode for pulsating flow) could not be cleared or output within 60 seconds.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 1. Change the upper or lower limit setting, as applicable.<br>2. Increase or reduce flow, as applicable.<br>Recommendations in the event of fault category = FAULT MESSAGE (!)<br>■ Configure the fault response of the output to "ACTUAL VALUE" so that the temporary buffer can be cleared.<br>■ Clear the temporary buffer by the measures described under Item 1.                                                                                                               |
| <b>343 to 346</b>                                  | S: STACK FREQ. OUT n<br>!/: # 343 to 346 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>347 to 350</b>                                  | S: STACK PULSE OUT n<br>!/: # 343 to 346 | The temporarily buffered flow portions (measuring mode for pulsating flow) could not be cleared or output within 60 seconds.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 1. Increase the setting for pulse weighting<br>2. Increase the max. pulse frequency if the totalizer can handle a higher number of pulses.<br>3. Increase or reduce flow, as applicable.<br>Recommendations in the event of fault category = FAULT MESSAGE (!)<br>■ Configure the fault response of the output to "ACTUAL VALUE" so that the temporary buffer can be cleared.<br>■ Clear the temporary buffer by the measures described under Item 1.                               |

| No.                                       | Error message / Type                    | Cause                                                                                                                                                                         | Remedy (spare part →  101)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|-------------------------------------------|-----------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>351 to 354</b>                         | S: CURRENT RANGE n<br>!: # 351 to 354   | Current output:<br>flow is out of range.                                                                                                                                      | <ol style="list-style-type: none"> <li>1. Change the upper or lower limit setting, as applicable.</li> <li>2. Increase or reduce flow, as applicable.</li> </ol>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>355 to 358</b>                         | S: FREQ. RANGE n<br>!: # 355 to 358     | Frequency output:<br>flow is out of range.                                                                                                                                    | <ol style="list-style-type: none"> <li>1. Change the upper or lower limit setting, as applicable.</li> <li>2. Increase or reduce flow, as applicable.</li> </ol>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>359 to 362</b>                         | S: PULSE RANGE<br>!: # 359 to 362       | Pulse output:<br>the pulse output frequency is out of range.                                                                                                                  | <ol style="list-style-type: none"> <li>1. Increase the setting for pulse weighting</li> <li>2. When selecting the pulse width, choose a value that can still be processed by a connected counter (e.g. mechanical counter, PLC etc.).<br/><i>Determine the pulse width:</i> <ul style="list-style-type: none"> <li>– Variant 1: Enter the minimum duration that a pulse must be present at the connected counter to ensure its registration.</li> <li>– Variant 2: Enter the maximum (pulse) frequency as the half "reciprocal value" that a pulse must be present at the connected counter to ensure its registration.</li> </ul> <p>Example:<br/>The maximum input frequency of the connected counter is 10 Hz. The pulse width to be entered is:</p> <math display="block">\frac{1}{2 \cdot 10 \text{ Hz}} = 50 \text{ ms}</math> </li> <li>3. Reduce flow.</li> </ol> |
| <b>363</b>                                | S: CUR IN. RANGE<br>!: # 363            | Current input:<br>The actual value for the current lies outside the set limits.                                                                                               | <ol style="list-style-type: none"> <li>1. Change set lower-range or upper-range value.</li> <li>2. Check settings of the external sensor.</li> </ol>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| <b>No. # 5xx → Application error</b>      |                                         |                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>501</b>                                | S: SW.-UPDATE ACT.<br>!: # 501          | New amplifier or communication (I/O module) software version is loaded.<br>Currently no other functions are possible.                                                         | Wait until the procedure is finished.<br>The device will restart automatically.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>502</b>                                | S: UP-/DOWNLOAD ACT<br>!: # 502         | Uploading or downloading the device data via operating program.<br>Currently no other functions are possible.                                                                 | Wait until the procedure is finished.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>571</b>                                | S: BATCH RUNNING<br>!: # 571            | Batching is started and active (valves are open).                                                                                                                             | No measures needed (during the batching process some other functions may not be activated).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| <b>572</b>                                | S: BATCH HOLD<br>!: # 572               | Batching has been interrupted (valves are closed).                                                                                                                            | <ol style="list-style-type: none"> <li>1. Continue batching with command "GO ON".</li> <li>2. Interrupt batching with "STOP" command.</li> </ol>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>No. # 6xx → Simulation mode active</b> |                                         |                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>601</b>                                | S: POS. ZERO-RETURN<br>!: # 601         | Positive zero return active<br> Caution!<br>This message has the highest display priority! | Switch off positive zero return                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>611 to 614</b>                         | S: SIM. CURR. OUT. n<br>!: # 611 to 614 | Simulation current output active                                                                                                                                              | Switch off simulation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>621 to 624</b>                         | S: SIM. FREQ. OUT. n<br>!: # 621 to 624 | Simulation frequency output active                                                                                                                                            | Switch off simulation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>631 to 634</b>                         | S: SIM. PULSE n<br>!: # 631 to 634      | Simulation pulse output active                                                                                                                                                | Switch off simulation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>641 to 644</b>                         | S: SIM. STAT. OUT n<br>!: # 641 to 644  | Simulation status output active                                                                                                                                               | Switch off simulation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| <b>651 to 654</b>                         | S: SIM. RELAY n<br>!: # 651 to 654      | Simulation relay output active.                                                                                                                                               | Switch off simulation.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| <b>661</b>                                | S: SIM. CURR. IN n<br>!: # 661          | Simulation current input active.                                                                                                                                              | Switch off simulation.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |

| No.               | Error message / Type                   | Cause                                                                             | Remedy (spare part → 101) |
|-------------------|----------------------------------------|-----------------------------------------------------------------------------------|---------------------------|
| <b>671 to 674</b> | S: SIM. STATUS IN n<br>!: # 671 to 674 | Simulation status input active                                                    | Switch off simulation     |
| <b>691</b>        | S: SIM. FAILSAFE<br>!: # 691           | Simulation of response to error (outputs) active                                  | Switch off simulation     |
| <b>692</b>        | S: SIM. MEASURAND<br>!: # 692          | Simulation of a measured variable active (e.g. mass flow).                        | Switch off simulation     |
| <b>698</b>        | S: DEV. TEST ACT.<br>!: # 698          | The measuring device is being checked on site via the test and simulation device. | –                         |

### 9.3 Process error messages



Note!

Also observe the information on → 59.

| No.                                                                                                                             | Error message / Type        | Cause                                                                                        | Remedy (spare part → 101)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|---------------------------------------------------------------------------------------------------------------------------------|-----------------------------|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| P = Process error<br>⚡ = Fault message (with an effect on the outputs)<br>! = Notice message (without an effect on the outputs) |                             |                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| <b>401</b>                                                                                                                      | EMPTY PIPE<br>⚡: # 401      | Measuring tube partially filled or empty                                                     | 1. Check the process conditions of the plant<br>2. Fill the measuring tube                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| <b>461</b>                                                                                                                      | ADJ. NOT OK<br>!: # 461     | EPD calibration not possible because the fluid's conductivity is either too low or too high. | The EPD function cannot be used with fluids of this nature.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <b>463</b>                                                                                                                      | FULL = EMPTY<br>⚡: # 463    | The EPD calibration values for empty pipe and full pipe are identical, therefore incorrect.  | Repeat calibration, making sure procedure is correct → 86.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| <b>471</b>                                                                                                                      | P: > BATCH TIME<br>⚡: # 471 | The maximum permitted batching time was exceeded.                                            | 1. Increase flow rate.<br>2. Check valve (opening).<br>3. Adjust time setting to changed batch quantity.<br> <b>Note!</b><br>If the errors listed above occur, these are displayed in the Home position flashing continuously. <ul style="list-style-type: none"> <li>■ <b>General:</b><br/>These error messages can be reset by configuring any batching parameter. It is sufficient to confirm with the  key and then the  key.</li> <li>■ <b>Batching via status input:</b><br/>The error message can be reset by means of a pulse. Another pulse then restarts the batching.</li> <li>■ <b>Batching via operating keys (soft keys)</b><br/>The error message is reset by pressing the START key. Pressing the START key a second time starts the batching process.</li> <li>■ <b>Batching via the BATCHING PROCESS function (7260):</b><br/>The error message can be reset by pressing the STOP, START, HOLD or GO ON keys. Pressing the START key a second time starts the batching process.</li> </ul> |

| No.        | Error message / Type              | Cause                                                                                                                                                                                           | Remedy (spare part →  101)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|------------|-----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>472</b> | P: >< BATCH QUANTITY<br>!/: # 472 | <ul style="list-style-type: none"> <li>– Underbatching:<br/>The minimum quantity was not reached.</li> <li>– Overbatching:<br/>The maximum permitted batching quantity was exceeded.</li> </ul> | <p>Underbatching:</p> <ol style="list-style-type: none"> <li>1. Increase fixed correction quantity.</li> <li>2. Valve closes too quickly with active after run correction. Enter smaller after run as mean value.</li> <li>3. If the batching quantity changes, the minimum batching quantity must be adjusted.</li> </ol> <p>Overbatching:</p> <ol style="list-style-type: none"> <li>1. Reduce fixed correction quantity.</li> <li>2. Valve closes too slowly with active after run correction. Enter larger after run as mean value.</li> <li>3. If the batching quantity changes, the maximum batching quantity must be adjusted.</li> </ol> <p> Note!<br/>Please observe Note in error message No. 471</p> |
| <b>473</b> | P: PROGRESS NOTE<br>!/: # 473     | End of filling process approaching.<br>The running filling process has exceeded the predefined batch quantity point for the display warning message.                                            | No measures required (if necessary prepare to replace container).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| <b>474</b> | P: MAX. FLOW<br>!/: # 474         | Maximum flow value entered is overshoot.                                                                                                                                                        | <p>Reduce the flow value.</p> <p> Note!<br/>Please observe Note in error message No. 471</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |

## 9.4 Process errors without messages

| Symptoms                                                                                                                                                                                                                                                                                                                                               | Rectification                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  <b>Note!</b><br>You may have to change or correct certain settings in functions in the function matrix in order to rectify the fault. The functions outlined below, such as DISPLAY DAMPING, are described in detail in the "Description of Device Functions" manual. |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Flow values are negative, even though the fluid is flowing forwards through the pipe.                                                                                                                                                                                                                                                                  | <ol style="list-style-type: none"> <li>Remote version:               <ul style="list-style-type: none"> <li>Switch off the power supply and check the wiring →  40</li> <li>If necessary, reverse the connections at terminals 41 and 42</li> </ul> </li> <li>Change the setting in the "INSTALLATION DIRECTION SENSOR" function accordingly</li> </ol>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Measured-value reading fluctuates even though flow is steady.                                                                                                                                                                                                                                                                                          | <ol style="list-style-type: none"> <li>Check grounding and potential equalization →  49</li> <li>The medium is too inhomogeneous. Check the following medium characteristics:               <ul style="list-style-type: none"> <li>Gas bubble percentage too high?</li> <li>Solids percentage too high?</li> <li>Conductivity fluctuations too high?</li> </ul> </li> <li>SYSTEM DAMPING function → increase value (→ BASIC FUNCTION/SYSTEMPARAMETER/CONFIGURATION)</li> <li>TIME CONSTANT function → increase value (→ OUTPUTS/CURRENT OUTPUT/CONFIGURATION)</li> <li>DISPLAY DAMPING function → increase value (→ USER INTERFACE / CONTROL/BASIC CONFIGURATION)</li> </ol>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Measured-value reading or measured-value output pulsates or fluctuates, e.g. because of reciprocating pump, peristaltic pump, diaphragm pump or pump with similar delivery characteristic.                                                                                                                                                             | Run the "Pulsating flow" Quick Setup →  75<br>If the problem persists despite these measures, a pulsation damper will have to be installed between pump and measuring device.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| There are differences between the flowmeter's internal totalizer and the external metering device.                                                                                                                                                                                                                                                     | This symptom is due primarily to backflow in the piping, because the pulse output cannot subtract in the STANDARD or SYMMETRY measuring modes.<br><br>There is the following solution:<br>The flow in both directions should be taken into account. Set the MEASURING MODE function to PULSATING FLOW for the pulse output in question.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Measured-value reading shown on display, even though the fluid is at a standstill and the measuring tube is full.                                                                                                                                                                                                                                      | <ol style="list-style-type: none"> <li>Check grounding and potential equalization →  47</li> <li>Check the fluid for presence of gas bubbles.</li> <li>Activate ON-VALUE LOW FLOW CUT OFF function, i.e. enter or increase on value (→ BASIC FUNCTION/PROCESSPARAMETER/CONFIGURATION).</li> </ol>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| Measured-value reading on display, even though measuring tube is empty.                                                                                                                                                                                                                                                                                | <ol style="list-style-type: none"> <li>Perform empty-pipe/full-pipe adjustment and then switch on empty pipe detection →  86</li> <li>Remote version: Check the terminals of the EPD cable →  40</li> <li>Fill the measuring tube.</li> </ol>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| The current output signal is always 4 mA, irrespective of the flow signal at any given time.                                                                                                                                                                                                                                                           | <ol style="list-style-type: none"> <li>Select the BUS ADDRESS function and change the setting to "0".</li> <li>Low flow cutoff too high → reduce the relevant value in the ON-VALUE LOW FLOW CUT OFF function.</li> </ol>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| The fault cannot be rectified or some other fault not described above has arisen.<br><br>In these instances, please contact your Endress+Hauser service organization.                                                                                                                                                                                  | The following options are available for tackling problems of this nature: <ul style="list-style-type: none"> <li> <b>■ Request the services of an Endress+Hauser service technician</b><br/>             If you contact our service organization to have a service technician sent out, please be ready to quote the following information:             <ul style="list-style-type: none"> <li>Brief description of the fault</li> <li>Nameplate specifications (→  7): order code, serial number</li> </ul> </li> <li> <b>■ Returning devices to Endress+Hauser</b><br/>             The necessary procedures (→  109) must be carried out before you return a flowmeter requiring repair or calibration to Endress+Hauser.<br/>             Always enclose a duly completed "Declaration of Conformity" form with the flowmeter. You will find a master copy of this form at the back of this manual.           </li> <li> <b>■ Replace transmitter electronics</b><br/>             Components in the measuring electronics defective → order spare parts →  101           </li> </ul> |

## 9.5 Response of outputs to errors



Note!

The failsafe mode of current, pulse and frequency outputs can be customized by means of various functions in the function matrix. You will find detailed information on these procedures in the "Description of Device Functions" manual.

You can use positive zero return to reset the signals of the current, pulse and frequency outputs to their fallback value, for example when measuring has to be interrupted while a pipe is being cleaned. This function takes priority over all other device functions: simulations, for example, are suppressed.

| Error response mode of outputs                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                          |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|
|                                                                                                                                                                                                                                                                                                                               | System/process error is current                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Positive zero return is activated        |
|  <b>Caution!</b><br>System or process errors defined as "Notice messages" have no effect whatsoever on the inputs and outputs. See the information on →  59 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                          |
| Current output                                                                                                                                                                                                                                                                                                                | MINIMUM VALUE<br>0–20 mA → 0 mA<br>4–20 mA → 2 mA<br>4–20 mA HART → 2 mA<br>4–20 mA NAMUR → 3.5 mA<br>4–20 mA HART NAMUR → 3.5 mA<br>4–20 mA US → 3.75 mA<br>4–20 mA HART US → 3.75 mA<br>0–20 mA (25 mA) → 0 mA<br>4–20 mA (25 mA) → 2 mA<br>4–20 mA (25 mA) HART → 2 mA<br><br>MAXIMUM VALUE<br>0–20 mA → 22 mA<br>4–20 mA → 22 mA<br>4–20 mA HART → 22 mA<br>4–20 mA NAMUR → 22.6 mA<br>4–20 mA HART NAMUR → 22.6 mA<br>4–20 mA US → 22.6 mA<br>4–20 mA HART US → 22.6 mA<br>0–20 mA (25 mA) → 25 mA<br>4–20 mA (25 mA) → 25 mA<br>4–20 mA (25 mA) HART → 25 mA<br><br>HOLD VALUE<br>Last valid value (preceding occurrence of the fault) is output.<br><br>ACTUAL VALUE<br>Fault is ignored, i.e. normal measured-value output on the basis of ongoing flow measurement. | Output signal corresponds to "zero flow" |
| Pulse output                                                                                                                                                                                                                                                                                                                  | FALLBACK VALUE<br>Signal output → no pulses<br><br>HOLD VALUE<br>Last valid value (preceding occurrence of the fault) is output.<br><br>ACTUAL VALUE<br>Fault is ignored, i.e. normal measured-value output on the basis of ongoing flow measurement.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Output signal corresponds to "zero flow" |

| Error response mode of outputs |                                                                                                                                                                                                                                                                                                                                                               |                                          |
|--------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|
|                                | System/process error is current                                                                                                                                                                                                                                                                                                                               | Positive zero return is activated        |
| Frequency output               | <p>FALLBACK VALUE<br/>Signal output → 0 Hz</p> <p>FAILSAFE LEVEL<br/>Output of the frequency specified in the FAILSAFE VALUE function (4211).</p> <p>HOLD VALUE<br/>Last valid value (preceding occurrence of the fault) is output.</p> <p>ACTUAL VALUE<br/>Fault is ignored, i.e. normal measured-value output on the basis of ongoing flow measurement.</p> | Output signal corresponds to "zero flow" |
| Totalizer                      | <p>STOP<br/>The totalizers are paused until the fault is rectified.</p> <p>ACTUAL VALUE<br/>The fault is ignored . The totalizers continue to count in accordance with the current flow value.</p> <p>HOLD VALUE<br/>The totalizers continue to count the flow in accordance with the last valid flow value (before the error occurred).</p>                  | Totalizer stops                          |
| Relay output                   | <p>Fault or power supply failure:<br/>relay → de-energized</p> <p>In the "Description of Device Functions" manual you will find detailed information on relay switching response for various configurations such as error message, flow direction, EPD, limit value, etc.</p>                                                                                 | No effect on relay output                |

## 9.6 Spare parts

You will find detailed troubleshooting instructions in the preceding sections → [92](#).

The measuring device, moreover, provides additional support in the form of continuous self-diagnosis and error messages.

Fault rectification can entail replacing defective components with tested spare parts. The illustration below shows the available scope of spare parts.



**Note!**

You can order spare parts directly from your Endress+Hauser service organization by providing the serial number printed on the transmitter nameplate → [7](#).

Spare parts are shipped as sets comprising the following parts:

- Spare part
- Additional parts, small items (screws, etc.)
- Mounting instructions
- Packaging

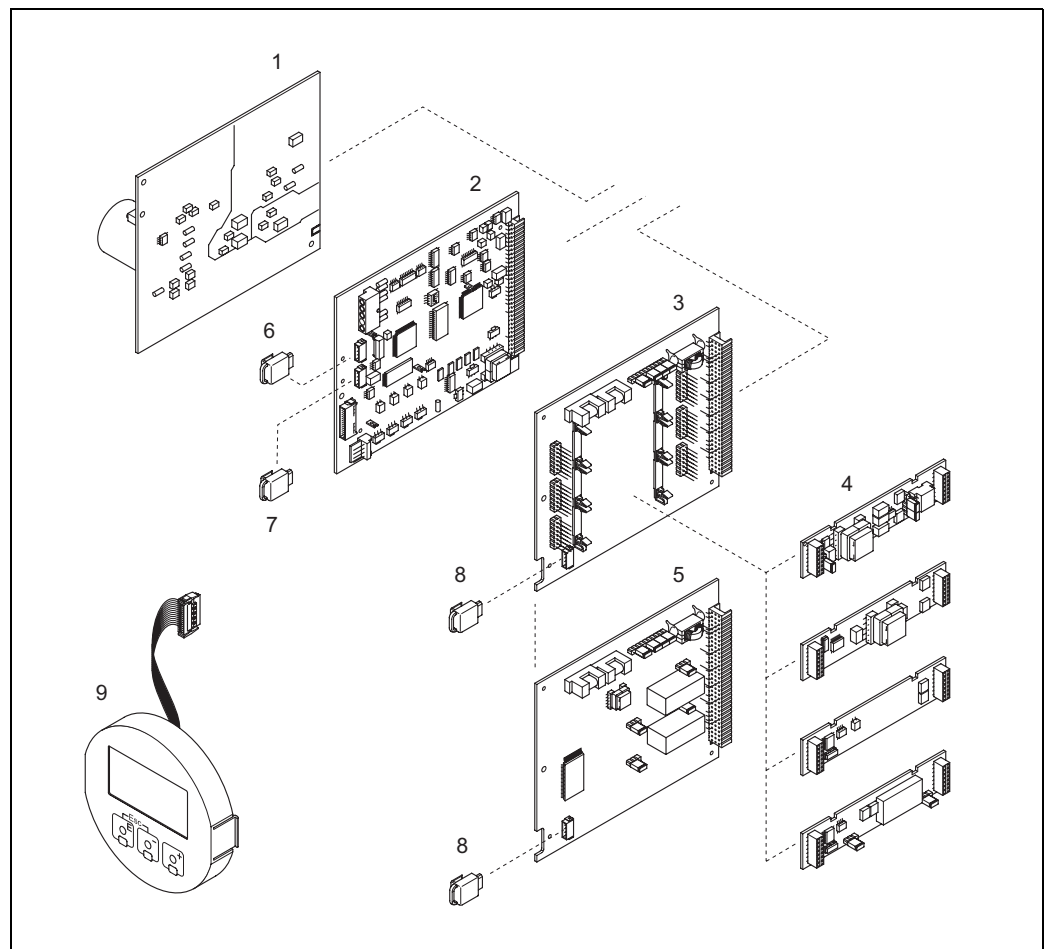


Fig. 57: Spare parts for Promag transmitter (field and wall-mount housing)

- 1 Power unit board
- 2 Amplifier board
- 3 I/O board (COM module), flexible assignment
- 4 Pluggable input/output submodules; product structure → [89](#)
- 5 I/O board (COM module), permanent assignment
- 6 S-DAT (sensor data storage device)
- 7 T-DAT (transmitter data storage device)
- 8 F-CHIP (function chip for optional software)
- 9 Display module

## 9.6.1 Removing and installing electronics boards

### Field housing



#### Warning!

- Risk of electric shock. Exposed components carry dangerous voltages. Make sure that the power supply is switched off before you remove the cover of the electronics compartment.
- Risk of damaging electronic components (ESD protection). Static electricity can damage electronic components or impair their operability. Use a workplace with a grounded working surface purpose-built for electrostatically sensitive devices!
- If you cannot guarantee that the dielectric strength of the device is maintained in the following steps, then an appropriate inspection must be carried out in accordance with the manufacturer's specifications.



#### Caution!

Use only original Endress+Hauser parts.

Removing and installing the boards →  58:

1. Unscrew cover of the electronics compartment from the transmitter housing.
2. Remove the local display (1) as follows:
  - Press in the latches (1.1) at the side and remove the display module.
  - Disconnect the ribbon cable (1.2) of the display module from the amplifier board.
3. Remove the screws and remove the cover (2) from the electronics compartment.
4. Removing power unit board (4) and I/O board (6, 7):
  - Insert a thin pin into the hole provided (3) and pull the board clear of its holder.
5. Removing submodules (6.2, only for devices with flexibly assigned I/O board):
  - No additional tools are required for removing the submodules (inputs/outputs) from the I/O board or plugging them into it.



#### Caution!

Only certain combinations of submodules on the I/O board are permissible →  47.

The individual slots are marked and correspond to certain terminals in the connection compartment of the transmitter:

- Slot "INPUT/OUTPUT 2" = Terminals 24/25
- Slot "INPUT/OUTPUT 3" = Terminals 22/23
- Slot "INPUT/OUTPUT 4" = Terminals 20/21

6. Remove amplifier board (5):
  - Disconnect the plug of the electrode signal cable (5.1) including S-DAT (5.3) from the board.
  - Loosen the plug locking of the coil current cable (5.2) and gently disconnect the plug from the board, i.e. without moving it to and fro.
  - Insert a thin pin into the hole provided (3) and pull the board clear of its holder.
7. Installation is the reverse of the removal procedure.

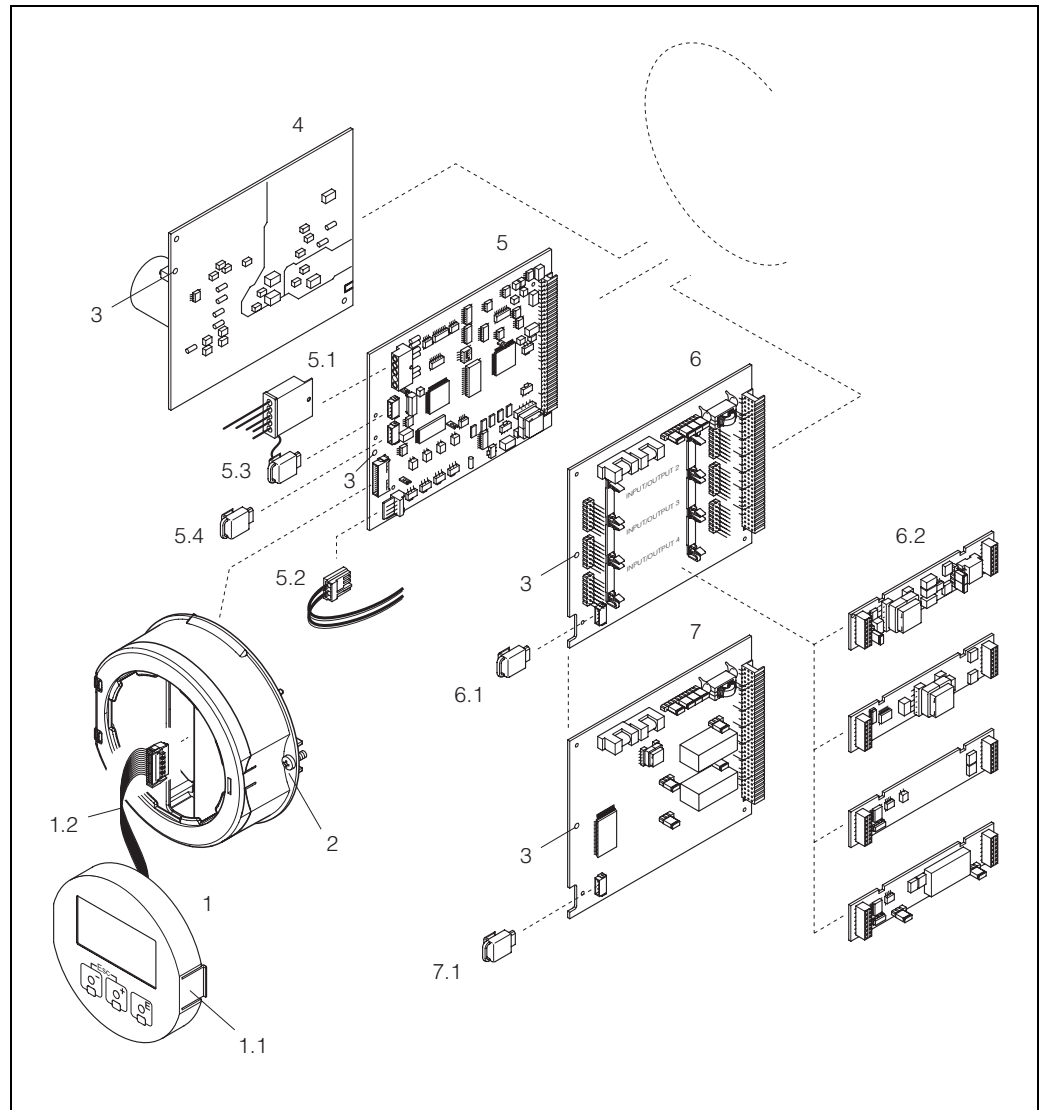


Fig. 58: Field housing: removing and installing printed circuit boards

- 1 Local display
- 1.1 Latch
- 1.2 Ribbon cable (display module)
- 2 Screws for electronics compartment cover
- 3 Aperture for installing /removing boards
- 4 Power unit board
- 5 Amplifier board
- 5.1 Electrode signal cable (sensor)
- 5.2 Coil current cable (sensor)
- 5.3 S-DAT (sensor data storage device)
- 5.4 T-DAT (transmitter data storage device)
- 6 I/O board (flexible assignment)
- 6.1 F-CHIP (function chip for optional software)
- 6.2 Pluggable submodules (inputs/outputs)
- 7 I/O boards (permanent assignment)
- 7.1 F-CHIP (function chip for optional software)

**Wall-mount housing****Warning!**

- Risk of electric shock. Exposed components carry dangerous voltages. Make sure that the power supply is switched off before you remove the cover of the electronics compartment.
- Risk of damaging electronic components (ESD protection). Static electricity can damage electronic components or impair their operability. Use a workplace with a grounded working surface purpose-built for electrostatically sensitive devices!
- If you cannot guarantee that the dielectric strength of the device is maintained in the following steps, then an appropriate inspection must be carried out in accordance with the manufacturer's specifications.

**Caution!**

Use only original Endress+Hauser parts.

Installing and removing the boards → 105:

1. Remove the screws and open the hinged cover (1) of the housing.
2. Loosen the screws securing the electronics module (2). Then push up electronics module and pull it as far as possible out of the wall-mounted housing.
3. Disconnect the following cable plugs from amplifier board (7):
  - Electrode signal cable plug (7.1) including S-DAT (7.3)
  - Plug of coil current cable (7.2): To do so, loosen the plug locking of the coil current cable (5.2) and carefully disconnect the plug from the board, i.e. without moving it to and fro.
  - Ribbon cable plug (3) of the display module
4. Remove the cover (4) from the electronics compartment by loosening the screws.
5. Removing boards (6, 7, 8):
  - Insert a thin pin into the hole provided (5) and pull the board clear of its holder.
6. Removing submodules (8.2, only for devices with flexibly assigned I/O board):
  - No additional tools are required for removing the submodules (inputs/outputs) from the I/O board or plugging them into it.

**Caution!**

Only certain combinations of submodules on the I/O board are permissible → 47.

The individual slots are marked and correspond to certain terminals in the connection compartment of the transmitter:

- Slot "INPUT/OUTPUT 2" = Terminals 24/25
- Slot "INPUT/OUTPUT 3" = Terminals 22/23
- Slot "INPUT/OUTPUT 4" = Terminals 20/21

7. Installation is the reverse of the removal procedure.

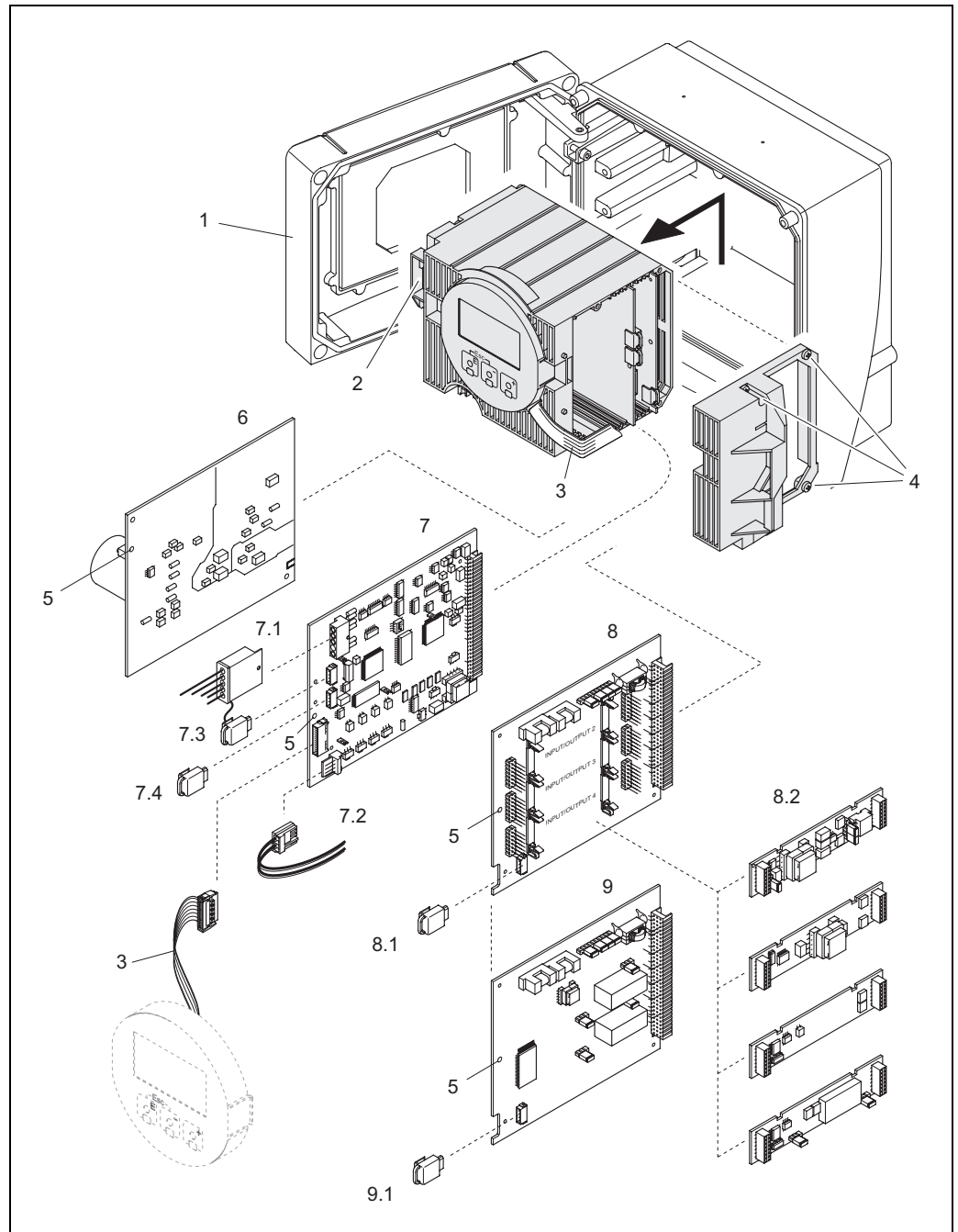


Fig. 59: Wall-mounted housing: removing and installing printed circuit boards

- 1 Housing cover
- 2 Electronics module
- 3 Ribbon cable (display module)
- 4 Screws for electronics compartment cover
- 5 Aperture for installing /removing boards
- 6 Power unit board
- 7 Amplifier board
- 7.1 Electrode signal cable (sensor)
- 7.2 Coil current cable (sensor)
- 7.3 S-DAT (sensor data storage device)
- 7.4 T-DAT (transmitter data storage device)
- 8 I/O board (flexible assignment)
- 8.1 F-CHIP (function chip for optional software)
- 8.2 Pluggable submodules (inputs/outputs)
- 9 I/O boards (permanent assignment)
- 9.1 F-CHIP (function chip for optional software)

### 9.6.2 Replacing the device fuse



**Warning!**

Risk of electric shock. Exposed components carry dangerous voltages. Make sure that the power supply is switched off before you remove the cover of the electronics compartment.

The main fuse is on the power supply board →  60.

The procedure for replacing the fuse is as follows:

1. Switch off power supply.
2. Remove power unit board →  102.
3. Remove cap (1) and replace the device fuse (2).  
Use only the following types of fuses:  
– 85 to 260 V AC: 0.8 A slow-blow / 250 V  
– 20 to 55 V AC and 16 to 62 V DC: 2 A slow-blow / 250 V  
– Ex-rated devices → See the Ex documentation
4. Installation is the reverse of the removal procedure.



**Caution!**

Use only original Endress+Hauser parts.

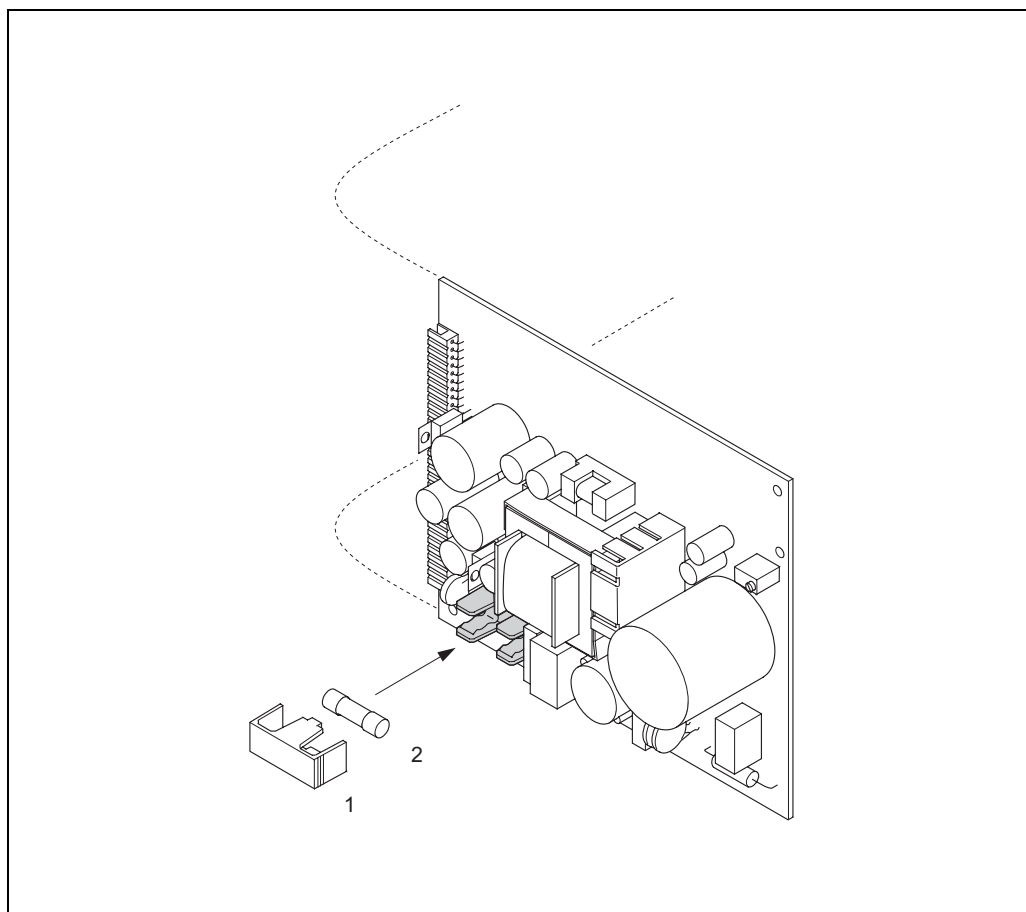


Fig. 60: Replacing the device fuse on the power supply board

- 1 Protection cap  
2 Device fuse

### 9.6.3 Replacing the exchangeable electrode

The Promag W sensor (DN 350 to 2000; 14" to 78") can be supplied with optional exchangeable measuring electrodes. This design allows the measuring electrodes to be exchanged or cleaned under process conditions.

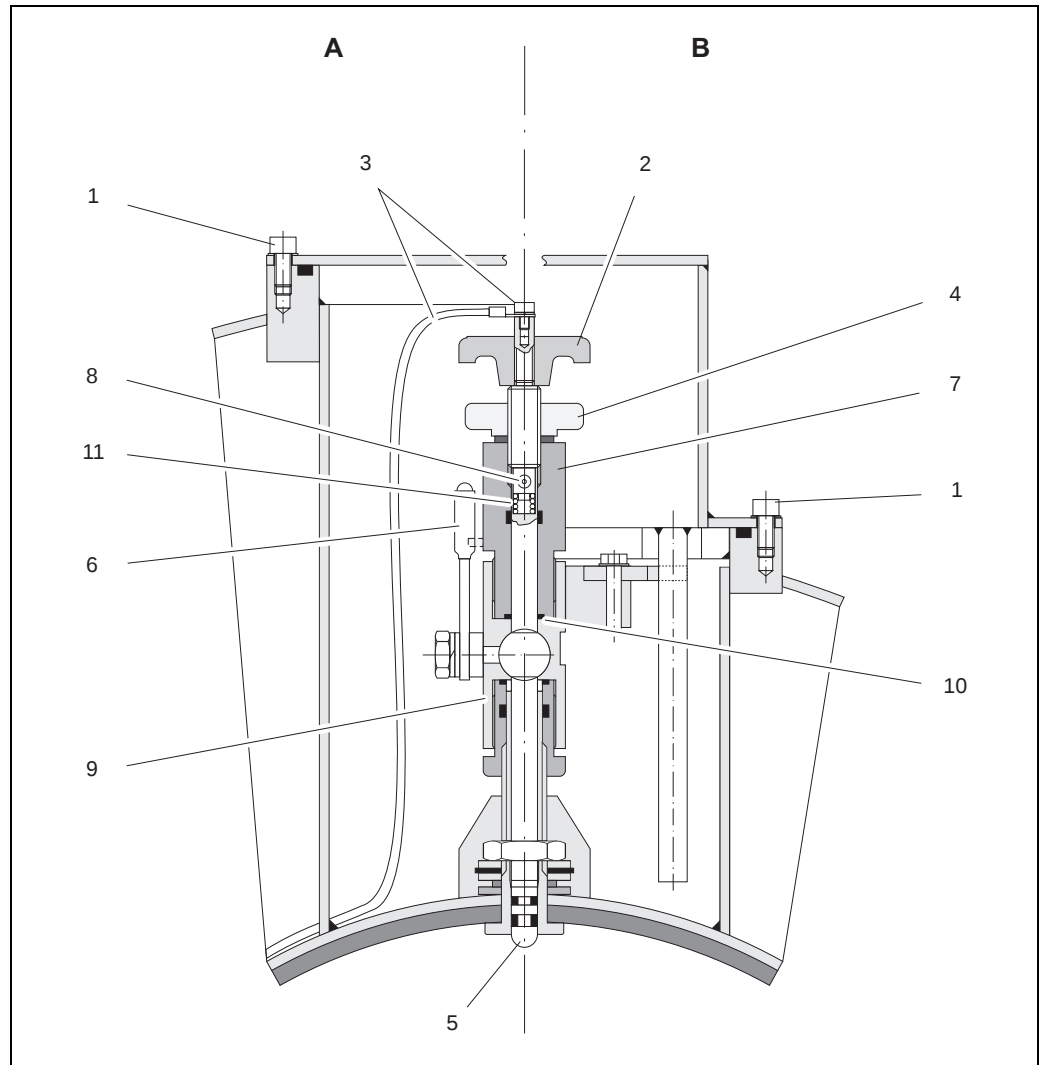


Fig. 61: Device for replacing the exchangeable measuring electrodes

View A = DN 1200 to 2000 (48" to 78")

View B = DN 350 to 1050 (14" to 42")

- 1 Socket head cap screw
- 2 Rotary handle
- 3 Electrode cable
- 4 Knurled nut (counter nut)
- 5 Measuring electrode
- 6 Stop cock (ball valve)
- 7 Retaining cylinder
- 8 Locking bolt (rotary handle)
- 9 Ball valve housing
- 10 Seal (retaining cylinder)
- 11 Coil spring

| Removing the electrode                                                                                                                                                                                                                                                                                                                                                                                         | Fitting the electrode                                                                                                                                                                                                                                                                                                                                                                             |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 Release the socket head cap screw (1) and remove the cap.                                                                                                                                                                                                                                                                                                                                                    | 1 Insert the new electrode (5) from underneath into the retaining cylinder (7). Ensure that the seals at the tip of the electrode are clean.                                                                                                                                                                                                                                                      |
| 2 Unscrew the electrode cable (3) secured on the rotary handle (2).                                                                                                                                                                                                                                                                                                                                            | 2 Attach the rotary handle (2) to the electrode and secure with the locking bolt (8).<br> <b>Caution!</b><br>Ensure that the coil spring (11) is inserted to guarantee perfect electrical contact and thus correct measuring signals.                                                                           |
| 3 Release the knurled nut (4) by hand.<br>This knurled nut serves as a counter nut.                                                                                                                                                                                                                                                                                                                            | 3 Pull the electrode back until the tip is no longer protruding from the retaining cylinder (7).                                                                                                                                                                                                                                                                                                  |
| 4 Unscrew the electrode (5) using the rotary handle (2). It can now be pulled out of the retaining cylinder (7) up to a defined point.<br> <b>Warning!</b><br>Risk of injury!<br>The electrode can bounce back to its stop under process conditions (pressure in the pipe). Exert counter pressure against it when releasing. | 4 Screw the retaining cylinder (7) onto the ball valve housing (9) and secure tightly by hand.<br>The seal (10) at the retaining cylinder must be fitted and clean.<br> <b>Note!</b><br>Ensure that the rubber hoses attached to the retaining cylinder (7) and stop cock (6) are the same color (red or blue). |
| 5 Close the stop cock (6) after you have pulled out the electrode as far as it will go.<br> <b>Warning!</b><br>Do not open the stop cock after this to ensure that no fluid comes out.                                                                                                                                      | 5 Open the stop cock (6) and screw the electrode as far as it will go into the retaining cylinder using the rotary handle (2).                                                                                                                                                                                                                                                                    |
| 6 You can now unscrew the entire electrode with the retaining cylinder (7).                                                                                                                                                                                                                                                                                                                                    | 6 Now, screw the knurled nut (4) on the retaining cylinder. This secures the electrode in position.                                                                                                                                                                                                                                                                                               |
| 7 Remove the rotary handle (2) from the electrode (5) by pushing out the locking bolt (8). Ensure that you do not lose the coil spring (11).                                                                                                                                                                                                                                                                   | 7 Secure the electrode cable (3) on the rotary handle (2) once more using the socket head cap screw.<br> <b>Caution!</b><br>Ensure that the socket head cap screw of the electrode cable is securely tightened. This guarantees perfect electrical contact and thus correct measuring signals.                |
| 8 Now replace the old electrode with the new one. You can order replacement electrodes separately from Endress+Hauser                                                                                                                                                                                                                                                                                          | 8 Refit the cover and tighten the socket head cap screw (a).                                                                                                                                                                                                                                                                                                                                      |

## 9.7 Return



### Caution!

Do not return a measuring device if you are not absolutely certain that all traces of hazardous substances have been removed, e.g. substances which have penetrated crevices or diffused through plastic.

Costs incurred for waste disposal and injury (burns, etc.) due to inadequate cleaning will be charged to the owner-operator.

The following steps must be taken before returning a flow measuring device to Endress+Hauser, e.g. for repair or calibration:

- Always enclose a duly completed "Declaration of contamination" form. Only then can Endress+Hauser transport, examine and repair a returned device.
- Enclose special handling instructions if necessary, for example a safety data sheet as per EC REACH Regulation No. 1907/2006.
- Remove all residues. Pay special attention to the grooves for seals and crevices which could contain residues. This is particularly important if the substance is hazardous to health, e.g. flammable, toxic, caustic, carcinogenic, etc.



### Note!

You will find a preprinted "Declaration of contamination" form at the back of these Operating Instructions.

## 9.8 Disposal

Please observe the regulations applicable in your country or region.

## 9.9 Software history

| Date    | Software-Version                                              | Changes to software                                                                                                                                                                                                                                                                                                                                 | Documentation  |
|---------|---------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 12.2009 | 2.02.XX                                                       | Introduction of Calf history                                                                                                                                                                                                                                                                                                                        | 71107993/12.09 |
| 03.2005 | 2.00.XX                                                       | Software expansion:<br>– Language group (contains the language Chinese and English)<br><br>New functionalities:<br>– DEVICE SOFTWARE → Device software displayed (NAMUR-recommendation 53)<br>Unit US Kgal                                                                                                                                          | 50097083/03.05 |
| 11.2004 | Amplifier:<br>1.06.01<br><br>Communication module:<br>1.04.00 | Software update relevant only for production                                                                                                                                                                                                                                                                                                        | 50097083/10.03 |
| 10.2003 | Amplifier:<br>1.06.00<br><br>Communication module:<br>1.03.00 | Software expansion:<br>– Language groups<br>– Flow direction pulse output selectable<br><br>New functionalities:<br>– Second Totalizer<br>– Adjustable backlight (display)<br>– Operation hours counter<br>– Simulation function for pulse output<br>– Access code for counter<br>– Reset function (fault history)<br>– Up-/download with FieldTool | 50097083/10.03 |

| Date    | Software-Version                                              | Changes to software                                                                                                                                                                                                                                                                                                                                                           | Documentation  |
|---------|---------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 08.2003 | Communication module:<br>1.02.01                              | Software expansion:<br>– New / revised functionalities<br><br>Special documentation:<br>– Current span NAMUR NE 43<br>– Failsafe mode function<br>– Trouble-shooting function<br>– System and process error messages<br>– Response of status output                                                                                                                           | 50097083/08.03 |
| 08.2002 | Amplifier:<br>1.04.00                                         | Software expansion:<br>– New / revised functionalities<br><br>Special documentation:<br>– Current span NAMUR NE 43<br>– Quick Setup "Batching"<br>– EPD (new mode)<br>– Failsafe mode function<br>– Acknowledge fault function<br>– Trouble-shooting function<br>– Function "T-DAT SAVE/LOAD"<br>– System and process error messages<br>– Response of relay and status output | 50097083/08.02 |
| 06.2001 | Amplifier:<br>1.02.00<br><br>Communication module:<br>1.02.00 | Software expansion:<br>– New functionalities<br><br>New functionalities:<br>– Device functions in general<br>– "Batching" software function<br>– "OED" software function<br>– "Advanced Diagnostics" software function<br>– "Pulse width" software function                                                                                                                   | 50097083/06.01 |
| 09.2000 | Amplifier:<br>1.01.01<br><br>Communication module:<br>1.01.00 | Software expansion:<br>– Functional adaptations                                                                                                                                                                                                                                                                                                                               | none           |
| 08.2000 | Amplifier:<br>1.01.00                                         | Software expansion:<br>– Functional adaptations                                                                                                                                                                                                                                                                                                                               | none           |
| 04.2000 | Amplifier:<br>1.00.00<br>Communication module:<br>1.00.00     | Original software.<br><br>Compatible with:<br>– FieldTool<br>– Commuwin II (version 2.05.03 and higher)<br>– HART Communicator DXR 375<br>(from OS 4.6) with Rev. 1, DD 1.                                                                                                                                                                                                    | –              |

## 10 Technical data

### 10.1 Technical data at a glance

#### 10.1.1 Application

→ 5

#### 10.1.2 Function and system design

|                     |                                                                 |
|---------------------|-----------------------------------------------------------------|
| Measuring principle | Electromagnetic flow measurement on the basis of Faraday's Law. |
|---------------------|-----------------------------------------------------------------|

|                  |     |
|------------------|-----|
| Measuring system | → 7 |
|------------------|-----|

#### 10.1.3 Input

|                   |                                             |
|-------------------|---------------------------------------------|
| Measured variable | Flow rate (proportional to induced voltage) |
|-------------------|---------------------------------------------|

|                 |                                                                                             |
|-----------------|---------------------------------------------------------------------------------------------|
| Measuring range | Typical $v = 0.01$ to $10$ m/s ( $0.03$ to $33$ ft/s) with the specified measuring accuracy |
|-----------------|---------------------------------------------------------------------------------------------|

|                     |                 |
|---------------------|-----------------|
| Operable flow range | Over $1000 : 1$ |
|---------------------|-----------------|

|              |                                                                                                                                                                                                                                              |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Input signal | <p><i>Status input (auxiliary input):</i></p> <p><math>U = 3 \dots 30</math> V DC, <math>R_i = 5</math> k<math>\Omega</math>, galvanically isolated<br/> Configurable for: totalizer(s) reset, positive zero return, error-message reset</p> |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

##### *Current input:*

active/passive selectable, galvanically isolated, full scale value adjustable, resolution:  $3$   $\mu$ A,  
temperature coefficient: typically  $0.005$  % o.f.s./ $^{\circ}$ C; ( $0.003$  % o.f.s./ $^{\circ}$ F)

- active:  $4$  to  $20$  mA,  $R_i \geq 150$   $\Omega$ ,  $U_{out} = 24$  V DC, short-circuit proof
- passive:  $0/4$  to  $20$  mA,  $R_i \leq 150$   $\Omega$ ,  $U_{max} = 30$  V DC

#### 10.1.4 Output

|               |                                                                                                                                                                                                                                                                                                                                                                                              |
|---------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Output signal | <p><i>Current output:</i></p> <p>active/passive selectable, galvanically isolated, time constant selectable (<math>0.01</math> to <math>100</math> s),<br/> full scale value adjustable, temperature coefficient: typically <math>0.005</math> % o.f.s./<math>^{\circ}</math>C (<math>0.003</math> % o.f.s./<math>^{\circ}</math>F),<br/> resolution: <math>0.5</math> <math>\mu</math>A</p> |
|---------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

- active:  $0/4$  to  $20$  mA,  $R_L < 700$   $\Omega$  (for HART:  $R_L \geq 250$   $\Omega$ )
- passive:  $4$  to  $20$  mA; supply voltage  $V_S$ :  $18$  to  $30$  V DC;  $R_i \geq 150$   $\Omega$

##### *Pulse / frequency output:*

active/passive selectable (Ex i version passive only), galvanically isolated

- active:  $24$  V DC,  $25$  mA (max.  $250$  mA over  $20$  ms),  $R_L > 100$   $\Omega$
- passive: open collector,  $30$  V DC,  $250$  mA
- Frequency output: end frequency  $2$  to  $10000$  Hz ( $f_{max} = 12500$  Hz), on/off ratio  $1:1$ , pulse width max.  $2$  s
- Pulse output: pulse value and pulse polarity selectable, pulse width configurable ( $0.05$  to  $2000$  ms)

|                    |                                                                                                                                                                                                                                                                                                                                                                                     |
|--------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Signal on alarm    | <p><i>Current output:</i><br/>Failsafe mode selectable (e.g. according to NAMUR recommendation NE 43)</p> <p><i>Pulse / frequency output:</i><br/>Failsafe mode selectable</p> <p><i>Relay output:</i><br/>"de-energized" in the event of a fault or power supply failure</p> <p>Details →  99</p> |
| Load               | See "output signal"                                                                                                                                                                                                                                                                                                                                                                 |
| Switching output   | <p><i>Relay output:</i><br/>Normally closed (NC or break) or normally open (NO or make) contacts available<br/>(default: relay 1 = NO, relay 2 = NC),<br/>max. 30 V / 0.5 A AC; 60 V / 0.1 A DC, galvanically isolated.<br/>Configurable for: error messages, empty pipe detection (EPD), direction of flow, limit values</p>                                                       |
| Low flow cutoff    | Switch points for low flow cut off freely selectable.                                                                                                                                                                                                                                                                                                                               |
| Galvanic isolation | All circuits for inputs, outputs, and power supply are galvanically isolated from each other.                                                                                                                                                                                                                                                                                       |

### 10.1.5 Power supply

|                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|----------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Electrical connections                 | →  40                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Supply voltage<br>(power supply)       | <ul style="list-style-type: none"> <li>■ 85 to 260 V AC, 45 to 65 Hz</li> <li>■ 20 to 55 V AC, 45 to 65 Hz</li> <li>■ 16 to 62 V DC</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Cable entries                          | <p>Power supply and signal cable (inputs/outputs):</p> <ul style="list-style-type: none"> <li>■ Cable gland M20 × 1.5 (8 to 12 mm / 0.31 to 0.47 inch)</li> <li>■ Cable gland sensor for armored cables M20 × 1.5 (9.5 to 16 mm / 0.37 to 0.63 inch)</li> <li>■ Cable entries for thread ½" NPT, G ½"</li> </ul> <p>Connecting cable for remote version:</p> <ul style="list-style-type: none"> <li>■ Cable gland M20 × 1.5 (8 to 12 mm / 0.31 to 0.47 inch)</li> <li>■ Cable gland sensor for armored cables M20 × 1.5 (9.5 to 16 mm / 0.37 to 0.63 inch)</li> <li>■ Cable entries for thread ½" NPT, G ½"</li> </ul> |
| Cable specifications<br>remote version | →  40                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Power consumption                      | <p><i>Power consumption</i></p> <ul style="list-style-type: none"> <li>■ AC: &lt;15 VA (including sensor)</li> <li>■ DC: &lt;15 W (including sensor)</li> </ul> <p><i>Switch-on current</i></p> <ul style="list-style-type: none"> <li>■ Max. 3 A (&lt;5 ms) at 260 V AC</li> <li>■ Max. 13.5 A (&lt;50 ms) at 24 V AC</li> </ul>                                                                                                                                                                                                                                                                                      |

|                        |                                                                                                                                                                                                                                                                                                                                    |
|------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Power supply failure   | Lasting min. 1 power cycle: <ul style="list-style-type: none"><li>■ EEPROM or HistoROM/T-DAT saves measuring system data if power supply fails</li><li>■ HistoROM/S-DAT: exchangeable data storage device which stores sensor characteristic data (nominal diameter, serial number, calibration factor, zero point etc.)</li></ul> |
| Potential equalization | →  49                                                                                                                                                                                                                                             |

10.1.6 Performance characteristics

|                                |                                                                                                                                                                                                                                                                                                                                                                                                                      |
|--------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Reference operating conditions | To DIN EN 29104 and VDI/VDE 2641: <ul style="list-style-type: none"><li>■ Fluid temperature: +28 °C ± 2 K</li><li>■ Ambient temperature: +22 °C ± 2 K</li><li>■ Warm-up time: 30 minutes</li></ul> Installation: <ul style="list-style-type: none"><li>■ Inlet run &gt;10 × DN</li><li>■ Outlet run &gt; 5 × DN</li><li>■ Sensor and transmitter grounded.</li><li>■ Sensor centered relative to the pipe.</li></ul> |
| Maximum measured error         | Standard: ±0.2% o.r. ± 2 mm/s (o.r. = of reading)<br> Note!<br>Supply-voltage fluctuations have no effect within the specified range.                                                                                                                                                                                               |

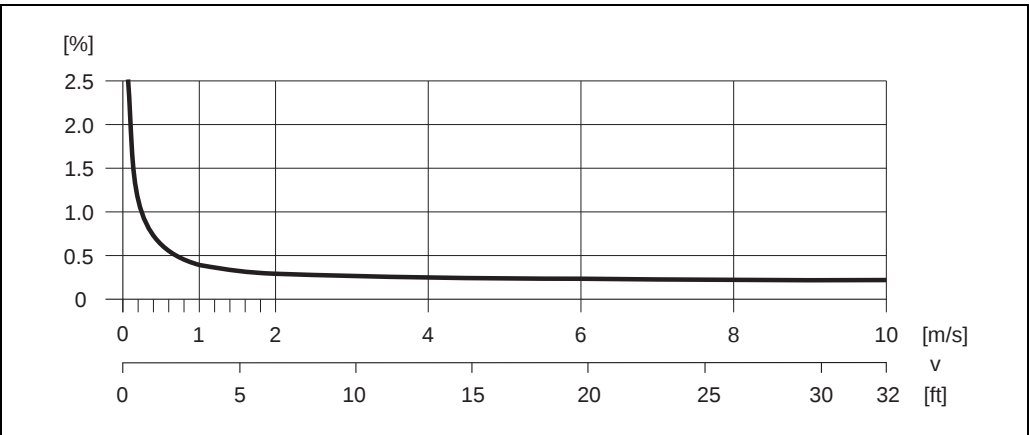


Fig. 62: Max. measured error in % of reading

|               |                                                          |
|---------------|----------------------------------------------------------|
| Repeatability | Standard: max. ±0.1% o.r. ± 0.5 mm/s (o.r. = of reading) |
|---------------|----------------------------------------------------------|

### 10.1.7 Operating conditions: Installation

Installation instructions →  13

Inlet and outlet runs  
Inlet run: typically  $\geq 5 \times \text{DN}$   
Outlet run: typically  $\geq 2 \times \text{DN}$

Length of connecting cable

- The permissible cable length  $L_{\text{max}}$  for the remote version depends on the conductivity of the medium →  20.
- A minimum conductivity of  $20 \mu\text{S}/\text{cm}$  is required to measure demineralized water.

### 10.1.8 Operating conditions: Environment

Ambient temperature range

Transmitter:

- Standard:  $-20$  to  $+60$  °C ( $-4$  to  $+140$  °F)
- Optional:  $-40$  to  $+60$  °C ( $-40$  to  $+140$  °F)

 Note!  
At ambient temperatures below  $-20$  °C ( $-4$  °F), the readability of the display may be impaired.

Sensor:

- Flange material carbon steel:  $-10$  to  $+60$  °C ( $+14$  to  $+140$  °F)
- Flange material stainless steel:  $-40$  to  $+60$  °C ( $-40$  to  $+140$  °F)

 Caution!  
Do not exceed the min. and max. temperatures for the lining of the measuring tube (→ "Medium temperature range").

Note the following points:

- Install the device at a shady location. Avoid direct sunlight, particularly in warm climatic regions.
- If both fluid and ambient temperatures are high, install the transmitter at a remote location from the sensor (→ "Medium temperature range").

Storage temperature

The storage temperature corresponds to the operating temperature range of the transmitter and sensor.

 Caution!

- The measuring device must be protected against direct sunlight during storage in order to avoid unacceptably high surface temperatures.
- Choose a storage location where moisture does not collect in the measuring device. This will help prevent fungus and bacteria infestation which can damage the lining.

Degree of protection

- Standard: IP 67 (NEMA 4X) for transmitter and sensor
- Optional: IP 68 (NEMA 6P) for remote version of Promag W and Promag P sensors

Shock and vibration resistance

Acceleration up to 2 g in accordance with IEC 600 68-2-6  
(High-temperature version: no data available)

CIP cleaning

 Caution!  
The maximum fluid temperature permitted for the measuring device must not be exceeded.

CIP cleaning possible:  
Promag P, Promag H

CIP cleaning not possible:  
Promag W

## SIP cleaning

**Caution!**

The maximum fluid temperature permitted for the measuring device must not be exceeded.

SIP cleaning possible:

Promag P (with PFA lining), Promag H

SIP cleaning not possible:

Promag W

## Electromagnetic compatibility (EMC)

- As per IEC/EN 61326 and NAMUR Recommendation NE 21
- Emission: to limit value for industry EN 55011

### 10.1.9 Operating conditions: Process

## Medium temperature range

The permitted temperature depends on the lining of the measuring tube:

*Promag W*

- 0 to +80 °C (+32 to +176 °F) for hard rubber (DN 65 to 2000 / 2½ to 80")
- -20 to +50 °C (-4 to +122 °F) for polyurethane (DN 25 to 1200 / 1 to 48")

*Promag P*

## Standard

- -40 to +130 °C (-40 to +266 °F) for PTFE (DN 15 to 600 / ½ to 24"), restrictions → see diagrams below
- -20 to +130 °C (-4 to +266 °F) for PFA/HE (DN 25 to 200 / 1" to 8"), restrictions → see diagrams below
- -20 to +150 °C (-4 to +302 °F) for PFA (DN 25 to 200 / 1" to 8"), restrictions → see diagrams below

## Optional

High-temperature version (HT): -20 to +180 °C (-4 to +356 °F) for PFA (DN 25 to 200 / 1" to 8")

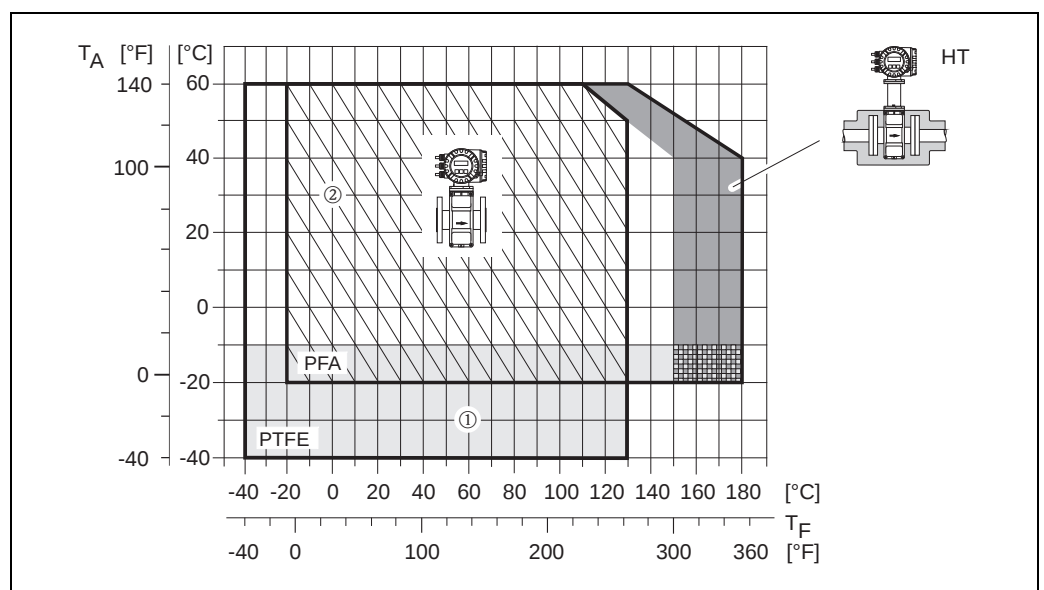


Fig. 63: Promag P compact version (with PFA or PTFE lining)

$T_A$  = ambient temperature;  $T_F$  = fluid temperature; HT = high-temperature version with insulation

① = Light gray area → temperature range from -10 to -40 °C (-14 to -40 °F) applies only to stainless steel flanges

② = Diagonally hatched area → foam lining (HE) + degree of protection IP68 = fluid temperature max. 130°C / 266 °F

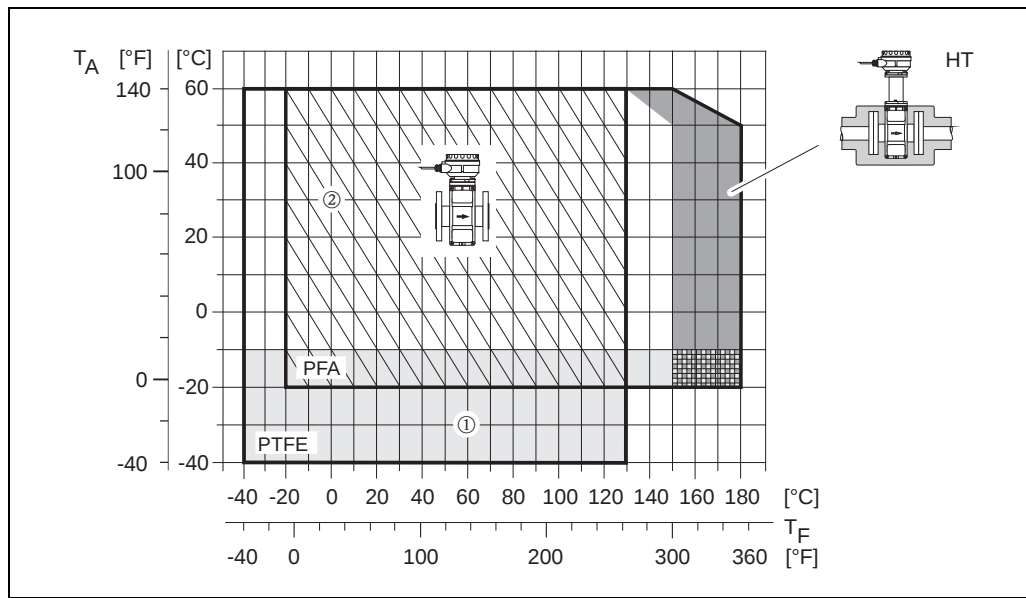


Fig. 64: Remote versions (with PFA or PTFE lining)

$T_A$  = ambient temperature;  $T_F$  = fluid temperature; HT = high-temperature version with insulation

① = Light gray area → temperature range from -10 to -40 °C (-14 to -40 °F) applies only to stainless steel flanges

② = Diagonally hatched area → foam lining (HE) + degree of protection IP68 = fluid temperature max. 130°C / 266 °F

### Promag H

#### Sensor:

- DN 2 to 25: -20 to +150 °C (-4 to +302 °F)
- DN 40 to 100: -20 to +150 °C (-4 to +302 °F)

#### Seals:

- EPDM: -20 to +150 °C (-4 to +302 °F)
- Silicone: -20 to +150 °C (-4 to +302 °F)
- Viton: -20 to +150 °C (-4 to +302 °F)
- Kalrez: -20 to +150 °C (-4 to +302 °F)

### Conductivity of the fluid



The minimum conductivity is  $\geq 5 \mu\text{S}/\text{cm}$  (for demineralized water  $\geq 20 \mu\text{S}/\text{cm}$ )

#### Note!

In the remote version, the required minimum conductivity is also influenced by the length of the connecting cable → 20.

### Limiting medium pressure range (nominal pressure)

#### Promag W

- EN 1092-1 (DIN 2501)
  - PN 6 (DN 350 to 2000)
  - PN 10 (DN 200 to 2000)
  - PN 16 (DN 65 to 2000)
  - PN 25 (DN 200 to 1000)
  - PN 40 (DN 25 to 150)
- ANSI B 16.5
  - Class 150 (1" to 24")
  - Class 300 (1" to 6")
- AWWA
  - Class D (28" to 78")
- JIS B2220
  - 10 K (DN 50 to 300)
  - 20 K (DN 25 to 300)
- AS 2129
  - Table E (DN 80, 100, 150 to 1200)

- AS 4087
  - PN 16 (DN 80, 100, 150 to 1200)

*Promag P*

- EN 1092-1 (DIN 2501)
  - PN 10 (DN 200 to 600)
  - PN 16 (DN 65 to 600)
  - PN 25 (DN 200 to 600)
  - PN 40 (DN 15 to 150)
- ANSI B 16.5
  - Class 150 (½" to 24")
  - Class 300 (½" to 6")
- JIS B2220
  - 10 K (DN 50 to 300)
  - 20 K (DN 15 to 300)
- AS 2129
  - Table E (DN 25, 50)
- AS 4087
  - PN 16 (DN 50)

*Promag H*

The permitted nominal pressure depends on the process connection and the seal:

- 40 bar → flange, weld nipple (with O-ring seal)
- 16 bar → all other process connections

Pressure tightness (measuring tube lining)

*Promag W*

| Promag W nominal diameter |          | Measuring tube lining | Resistance of measuring tube lining to partial vacuum: limit values for absolute pressure [mbar] ([psi]) at various fluid temperatures |                 |                 |                  |                  |                  |                  |
|---------------------------|----------|-----------------------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------|-----------------|------------------|------------------|------------------|------------------|
| [mm]                      | [inch]   |                       | 25 °C<br>77 °F                                                                                                                         | 50 °C<br>122 °F | 80 °C<br>176 °F | 100 °C<br>212 °F | 130 °C<br>266 °F | 150 °C<br>302 °F | 180 °C<br>356 °F |
| 25 to 1200                | 1 to 48" | Polyurethane          | 0                                                                                                                                      | 0               | –               | –                | –                | –                | –                |
| 65 to 2000                | 3 to 78" | Hard rubber           | 0                                                                                                                                      | 0               | 0               | –                | –                | –                | –                |

*Promag P**Measuring tube lining: PFA*

| Promag P nominal diameter |        | Resistance of measuring tube lining to partial vacuum: limit values for absolute pressure [mbar] ([psi]) at various fluid temperatures |                 |                  |                  |                  |                  |
|---------------------------|--------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------|------------------|------------------|------------------|------------------|
| [mm]                      | [inch] | 25 °C<br>77 °F                                                                                                                         | 80 °C<br>176 °F | 100 °C<br>212 °F | 130 °C<br>266 °F | 150 °C<br>302 °F | 180 °C<br>356 °F |
| 25                        | 1"     | 0                                                                                                                                      | 0               | 0                | 0                | 0                | 0                |
| 32                        | –      | 0                                                                                                                                      | 0               | 0                | 0                | 0                | 0                |
| 40                        | 1 ½"   | 0                                                                                                                                      | 0               | 0                | 0                | 0                | 0                |
| 50                        | 2"     | 0                                                                                                                                      | 0               | 0                | 0                | 0                | 0                |
| 65                        | –      | 0                                                                                                                                      | *               | 0                | 0                | 0                | 0                |
| 80                        | 3"     | 0                                                                                                                                      | *               | 0                | 0                | 0                | 0                |
| 100                       | 4"     | 0                                                                                                                                      | *               | 0                | 0                | 0                | 0                |
| 125                       | –      | 0                                                                                                                                      | *               | 0                | 0                | 0                | 0                |
| 150                       | 6"     | 0                                                                                                                                      | *               | 0                | 0                | 0                | 0                |
| 200                       | 8"     | 0                                                                                                                                      | *               | 0                | 0                | 0                | 0                |

\* No value can be quoted.

*Promag P*  
*Measuring tube lining: PTFE*

| Promag P<br>nominal diameter |        | Resistance of measuring tube lining to partial vacuum: limit values for<br>absolute pressure [mbar] ([psi]) at various fluid temperatures |       |        |        |       |        |       |        |        |
|------------------------------|--------|-------------------------------------------------------------------------------------------------------------------------------------------|-------|--------|--------|-------|--------|-------|--------|--------|
| [mm]                         | [inch] | 25 °C                                                                                                                                     |       | 80 °C  | 100 °C |       | 130 °C |       | 150 °C | 180 °C |
|                              |        | 77 °F                                                                                                                                     |       | 176 °F | 212 °F |       | 266 °F |       | 302 °F | 356 °F |
|                              |        | [mbar]                                                                                                                                    | [psi] |        | [mbar] | [psi] | [mbar] | [psi] |        |        |
| 15                           | ½"     | 0                                                                                                                                         | 0     | 0      | 0      | 0     | 100    | 1,45  | –      | –      |
| 25                           | 1"     | 0                                                                                                                                         | 0     | 0      | 0      | 0     | 100    | 1,45  | –      | –      |
| 32                           | –      | 0                                                                                                                                         | 0     | 0      | 0      | 0     | 100    | 1,45  | –      | –      |
| 40                           | 1 ½"   | 0                                                                                                                                         | 0     | 0      | 0      | 0     | 100    | 1,45  | –      | –      |
| 50                           | 2"     | 0                                                                                                                                         | 0     | 0      | 0      | 0     | 100    | 1,45  | –      | –      |
| 65                           | –      | 0                                                                                                                                         | 0     | *      | 40     | 0,58  | 130    | 1,89  | –      | –      |
| 80                           | 3"     | 0                                                                                                                                         | 0     | *      | 40     | 0,58  | 130    | 1,89  | –      | –      |
| 100                          | 4"     | 0                                                                                                                                         | 0     | *      | 135    | 1,96  | 170    | 2,47  | –      | –      |
| 125                          | –      | 135                                                                                                                                       | 1,96  | *      | 240    | 3,48  | 385    | 5,58  | –      | –      |
| 150                          | 6"     | 135                                                                                                                                       | 1,96  | *      | 240    | 3,48  | 385    | 5,58  | –      | –      |
| 200                          | 8"     | 200                                                                                                                                       | 2,90  | *      | 290    | 4,21  | 410    | 5,95  | –      | –      |
| 250                          | 10"    | 330                                                                                                                                       | 4,79  | *      | 400    | 5,80  | 530    | 7,69  | –      | –      |
| 300                          | 12"    | 400                                                                                                                                       | 5,80  | *      | 500    | 7,25  | 630    | 9,14  | –      | –      |
| 350                          | 14"    | 470                                                                                                                                       | 6,82  | *      | 600    | 8,70  | 730    | 10,59 | –      | –      |
| 400                          | 16"    | 540                                                                                                                                       | 7,83  | *      | 670    | 9,72  | 800    | 11,60 | –      | –      |
| 450                          | 18"    | Partial vacuum is impermissible                                                                                                           |       |        |        |       |        |       |        |        |
| 500                          | 20"    |                                                                                                                                           |       |        |        |       |        |       |        |        |
| 600                          | 24"    |                                                                                                                                           |       |        |        |       |        |       |        |        |
| * No value can be quoted.    |        |                                                                                                                                           |       |        |        |       |        |       |        |        |

*Promag H (measuring tube lining: PFA)*

| Promag H<br>nominal diameter |            | Pressure tightness, measuring tube lining: limit values for<br>absolute pressure [mbar] ([psi]) at various fluid temperature |        |        |        |        |        |
|------------------------------|------------|------------------------------------------------------------------------------------------------------------------------------|--------|--------|--------|--------|--------|
| [mm]                         | [inch]     | 25 °C                                                                                                                        | 80 °C  | 100 °C | 130 °C | 150 °C | 180 °C |
|                              |            | 77 °F                                                                                                                        | 176 °F | 212 °F | 266 °F | 302 °F | 356 °F |
| 2 to 100                     | 1/12 to 4" | 0                                                                                                                            | 0      | 0      | 0      | 0      | 0      |

Limiting flow

Further information can be found in the "Nominal diameter and flow rate" →  18 section

Pressure loss

- No pressure loss if the sensor is installed in piping with the same nominal diameter (for Promag H only from DN8).
- Pressure losses for configurations incorporating adapters according to DIN EN 545 →  17.

### 10.1.10 Mechanical construction

#### Design / dimensions

The dimensions and face-to-face length of the sensor and transmitter can be found in the separate "Technical Information" documentation for each device which can be downloaded in PDF format from [www.endress.com](http://www.endress.com). A list of available "Technical Information" documentation can be found in the "Documentation" →  128 section.

#### Weight (SI units)

Promag W



Note!

The following weights apply to standard pressure ratings and without packaging material.

| Nominal<br>diameter                                                           | Weights in [kg] for the Promag W |      |     |      |                                |      |             |      |     |
|-------------------------------------------------------------------------------|----------------------------------|------|-----|------|--------------------------------|------|-------------|------|-----|
|                                                                               | Compact version                  |      |     |      | Remote version (without cable) |      |             |      |     |
|                                                                               |                                  |      |     |      | Sensor                         |      | Transmitter |      |     |
| [mm]                                                                          | EN (DIN) / AS*                   |      | JIS |      | EN (DIN) / AS*                 |      | JIS         |      |     |
| 25                                                                            | PN 40                            | 7.3  |     | 7.3  | PN 40                          | 5.3  |             | 5.3  | 6.0 |
| 32                                                                            |                                  | 8.0  |     | 7.3  |                                | 6.0  |             | 5.3  | 6.0 |
| 40                                                                            |                                  | 9.4  |     | 8.3  |                                | 7.4  |             | 6.3  | 6.0 |
| 50                                                                            |                                  | 10.6 |     | 9.3  |                                | 8.6  |             | 7.3  | 6.0 |
| 65                                                                            | PN 16                            | 12.0 | 10K | 11.1 | PN 16                          | 10.0 | 10K         | 9.1  | 6.0 |
| 80                                                                            |                                  | 14.0 |     | 12.5 |                                | 12.0 |             | 10.5 | 6.0 |
| 100                                                                           |                                  | 16.0 |     | 14.7 |                                | 14.0 |             | 12.7 | 6.0 |
| 125                                                                           |                                  | 21.5 |     | 21.0 |                                | 19.5 |             | 19.0 | 6.0 |
| 150                                                                           |                                  | 25.5 |     | 24.5 |                                | 23.5 |             | 22.5 | 6.0 |
| 200                                                                           |                                  | 45   |     | 41.9 |                                | 43   |             | 39.9 | 6.0 |
| 250                                                                           |                                  | 65   |     | 69.4 |                                | 63   |             | 67.4 | 6.0 |
| 300                                                                           |                                  | 70   |     | 72.3 |                                | 68   |             | 70.3 | 6.0 |
| 350                                                                           |                                  | 115  |     |      |                                | 113  |             |      | 6.0 |
| 375                                                                           | PN 10                            | 134  |     |      | PN 10                          | 133  |             |      | 6.0 |
| 400                                                                           |                                  | 135  |     |      |                                | 133  |             |      | 6.0 |
| 450                                                                           |                                  | 175  |     |      |                                | 173  |             |      | 6.0 |
| 500                                                                           |                                  | 175  |     |      |                                | 173  |             |      | 6.0 |
| 600                                                                           |                                  | 235  |     |      |                                | 233  |             |      | 6.0 |
| 700                                                                           |                                  | 355  |     |      |                                | 353  |             |      | 6.0 |
| 800                                                                           |                                  | 435  |     |      |                                | 433  |             |      | 6.0 |
| 900                                                                           |                                  | 575  |     |      |                                | 573  |             |      | 6.0 |
| 1000                                                                          |                                  | 700  |     |      |                                | 698  |             |      | 6.0 |
| 1200                                                                          |                                  | PN 6 | 850 |      |                                |      | PN 6        | 848  |     |
| 1400                                                                          | 1300                             |      |     |      | 1298                           |      |             |      | 6.0 |
| 1600                                                                          | 1700                             |      |     |      | 1698                           |      |             |      | 6.0 |
| 1800                                                                          | 2200                             |      |     |      | 2198                           |      |             |      | 6.0 |
| 2000                                                                          |                                  | 2800 |     |      |                                | 2798 |             |      | 6.0 |
| Promag transmitter (compact version): 3.4 kg                                  |                                  |      |     |      |                                |      |             |      |     |
| *Only DN 80, 100, 150 to 400, 500 and 600 are available for flanges as per AS |                                  |      |     |      |                                |      |             |      |     |

*Promag P*

Note!

The following weights apply to standard pressure ratings and without packaging material.

| Nominal diameter | Weights in [kg] for the Promag P |      |     |                |                                |             |             |
|------------------|----------------------------------|------|-----|----------------|--------------------------------|-------------|-------------|
|                  | Compact version                  |      |     |                | Remote version (without cable) |             |             |
|                  | EN (DIN) / AS*                   |      | JIS | Sensor         |                                | Transmitter |             |
| [mm]             | EN (DIN) / AS*                   |      | JIS | EN (DIN) / AS* |                                | JIS         | Transmitter |
| 15               | PN 40                            | 6.5  | 10K | PN 40          | 4.5                            | 4.5         | 6.0         |
| 25               |                                  | 7.3  |     |                | 5.3                            | 5.3         | 6.0         |
| 32               |                                  | 8.0  |     |                | 6.0                            | 5.3         | 6.0         |
| 40               |                                  | 9.4  |     |                | 7.4                            | 6.3         | 6.0         |
| 50               |                                  | 10.6 |     |                | 8.6                            | 7.3         | 6.0         |
| 65               | PN 16                            | 12.0 | 10K | PN 16          | 10.0                           | 9.1         | 6.0         |
| 80               |                                  | 14.0 |     |                | 12.0                           | 10.5        | 6.0         |
| 100              |                                  | 14.4 |     |                | 14.0                           | 12.7        | 6.0         |
| 125              |                                  | 16.0 |     |                | 19.5                           | 19.0        | 6.0         |
| 150              |                                  | 21.5 |     |                | 23.5                           | 22.5        | 6.0         |
| 200              | PN 10                            | 45   | 10K | PN 10          | 43                             | 39.9        | 6.0         |
| 250              |                                  | 65   |     |                | 63                             | 67.4        | 6.0         |
| 300              |                                  | 70   |     |                | 68                             | 70.3        | 6.0         |
| 350              |                                  | 115  |     |                | 113                            |             | 6.0         |
| 400              |                                  | 135  |     |                | 133                            |             | 6.0         |
| 450              |                                  | 175  |     |                | 173                            |             | 6.0         |
| 500              |                                  | 175  |     |                | 173                            |             | 6.0         |
| 600              |                                  | 235  |     |                | 233                            |             | 6.0         |

Promag transmitter (compact version): 3.4 kg  
 High-temperature version: +1.5 kg  
 \* Only DN 25 and 50 are available for flanges as per AS

*Promag H*

Note!

The following weights apply to standard pressure ratings and without packaging material.

| Nominal diameter | Weights in [kg] for the Promag H |                                |             |
|------------------|----------------------------------|--------------------------------|-------------|
|                  | Compact version                  | Remote version (without cable) |             |
|                  |                                  | Sensor                         | Transmitter |
| DIN              |                                  |                                |             |
| [mm]             |                                  |                                |             |
| 2                | 5.2                              | 2.0                            | 6.0         |
| 4                | 5.2                              | 2.0                            | 6.0         |
| 8                | 5.3                              | 2.0                            | 6.0         |
| 15               | 5.4                              | 1.9                            | 6.0         |
| 25               | 5.5                              | 2.8                            | 6.0         |
| 40               | 6.5                              | 4.5                            | 6.0         |
| 50               | 9.0                              | 7.0                            | 6.0         |
| 65               | 9.5                              | 7.5                            | 6.0         |
| 80               | 19.0                             | 17.0                           | 6.0         |
| 100              | 18.5                             | 16.5                           | 6.0         |

Promag transmitter (compact version): 3.4 kg

Weight (US units)

*Promag W*

Note!

The following weights apply to standard pressure ratings and without packaging material.

| Nominal<br>diameter                           | Weights in [lbs] for the Promag W |       |                                |             |    |
|-----------------------------------------------|-----------------------------------|-------|--------------------------------|-------------|----|
|                                               | Compact version                   |       | Remote version (without cable) |             |    |
|                                               |                                   |       | Sensor                         | Transmitter |    |
| [inch]                                        | ANSI / AWWA                       |       | ANSI / AWWA                    |             |    |
| 1"                                            | Class 150                         | 16    | Class 150                      | 12          | 13 |
| 1 ½"                                          |                                   | 21    |                                | 16          | 13 |
| 2"                                            |                                   | 23    |                                | 19          | 13 |
| 3"                                            |                                   | 31    |                                | 26          | 13 |
| 4"                                            |                                   | 35    |                                | 31          | 13 |
| 6"                                            |                                   | 56    |                                | 52          | 13 |
| 8"                                            |                                   | 99    |                                | 95          | 13 |
| 10"                                           |                                   | 143   |                                | 161         | 13 |
| 12"                                           |                                   | 243   |                                | 238         | 13 |
| 14"                                           |                                   | 386   |                                | 381         | 13 |
| 16"                                           |                                   | 452   |                                | 448         | 13 |
| 18"                                           |                                   | 562   |                                | 558         | 13 |
| 20"                                           |                                   | 628   |                                | 624         | 13 |
| 24"                                           |                                   | 893   |                                | 889         | 13 |
| 28"                                           | Class D                           | 882   | Class D                        | 878         | 13 |
| 30"                                           |                                   | 1014  |                                | 1010        | 13 |
| 32"                                           |                                   | 1213  |                                | 1208        | 13 |
| 36"                                           |                                   | 1764  |                                | 1760        | 13 |
| 40"                                           |                                   | 1985  |                                | 1980        | 13 |
| 42"                                           |                                   | 2426  |                                | 2421        | 13 |
| 48"                                           |                                   | 3087  |                                | 3083        | 13 |
| 54"                                           |                                   | 4851  |                                | 4847        | 13 |
| 60"                                           |                                   | 5954  |                                | 5949        | 13 |
| 66"                                           |                                   | 8159  |                                | 8154        | 13 |
| 72"                                           |                                   | 9041  |                                | 9036        | 13 |
| 78"                                           |                                   | 10143 |                                | 10139       | 13 |
| Promag transmitter (compact version): 7.5 lbs |                                   |       |                                |             |    |

*Promag P*

Note!

The following weights apply to standard pressure ratings and without packaging material.

| Nominal<br>diameter                                                                  | Weights in [lbs] for the Promag P |     |                                |             |    |
|--------------------------------------------------------------------------------------|-----------------------------------|-----|--------------------------------|-------------|----|
|                                                                                      | Compact version                   |     | Remote version (without cable) |             |    |
|                                                                                      | ANSI / AWWA                       |     | Sensor                         | Transmitter |    |
| [inch]                                                                               | ANSI / AWWA                       |     | ANSI / AWWA                    |             |    |
| ½"                                                                                   | Class 150                         | 14  | Class 150                      | 10          | 13 |
| 1 "                                                                                  |                                   | 16  |                                | 12          | 13 |
| 1 ½"                                                                                 |                                   | 21  |                                | 16          | 13 |
| 2"                                                                                   |                                   | 23  |                                | 19          | 13 |
| 3"                                                                                   |                                   | 31  |                                | 26          | 13 |
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| 12"                                                                                  |                                   | 243 |                                | 238         | 13 |
| 14"                                                                                  |                                   | 386 |                                | 381         | 13 |
| 16"                                                                                  |                                   | 452 |                                | 448         | 13 |
| 18"                                                                                  |                                   | 562 |                                | 558         | 13 |
| 20"                                                                                  |                                   | 628 |                                | 624         | 13 |
| 24"                                                                                  |                                   | 893 |                                | 889         | 13 |
| Promag transmitter (compact version): 7.5 lbs<br>High-temperature version: + 3.3 lbs |                                   |     |                                |             |    |

*Promag H*

Note!

The following weights apply to standard pressure ratings and without packaging material.

| Nominal diameter<br>[inch]                    | Weights in [lbs] for the Promag H |                                |             |
|-----------------------------------------------|-----------------------------------|--------------------------------|-------------|
|                                               | Compact version                   | Remote version (without cable) |             |
|                                               |                                   | Sensor                         | Transmitter |
| 1/12"                                         | 11.5                              | 4.4                            | 13.5        |
| 5/32"                                         | 11.5                              | 4.4                            | 13.5        |
| 5/16"                                         | 11.7                              | 4.4                            | 13.5        |
| ½"                                            | 11.9                              | 4.2                            | 13.5        |
| 1"                                            | 12.1                              | 6.2                            | 13.5        |
| 1 ½"                                          | 14.3                              | 9.9                            | 13.2        |
| 2"                                            | 19.8                              | 15.5                           | 13.2        |
| 3"                                            | 41.9                              | 37.5                           | 13.2        |
| 4"                                            | 40.8                              | 36.5                           | 13.2        |
| Promag transmitter (compact version): 7.5 lbs |                                   |                                |             |

## Material

*Promag W*

- Transmitter housing:
  - Housing for compact version: powder-coated die-cast aluminum
  - Wall-mount housing: powder-coated die-cast aluminum
- Sensor housing
  - DN 25 to 300: powder-coated die-cast aluminum
  - DN 350 to 2000: with protective coating
- Measuring tube
  - DN ≤ 300: stainless steel 1.4301 or 1.4306/304L  
for flanges made of carbon steel with Al/Zn protective coating
  - DN ≥ 350: stainless steel 1.4301 or 1.4306/304  
for flanges made of carbon steel with protective coating
- Electrodes: 1.4435, Alloy C-22, tantalum
- Flanges
  - EN 1092-1 (DIN2501): 1.4571/316L; RSt37-2 (S235JRG2); C22; FE 410W B  
(DN ≤ 300: with Al/Zn protective coating; DN ≥ 350 with protective coating)
  - ANSI: A105; F316L  
(DN ≤ 300 with Al/Zn protective coating; DN ≥ 350 with protective coating)
  - AWWA: 1.0425
  - JIS: RSt37-2 (S235JRG2); HII; 1.0425/316L  
(DN ≤ 300 with Al/Zn protective coating; DN ≥ 350 with protective coating)
  - AS 2129
    - (DN 150, 200, 250, 300, 600) A105 or RSt37-2 (S235JRG2)
    - (DN 80, 100, 350, 400, 500) A105 or St44-2 (S275JR)
  - AS 4087: A105 or St44-2 (S275JR)
- Seals: as per DIN EN 1514-1
- Ground disks: 1.4435/316L, Alloy C-22, titanium, tantalum

*Promag P*

- Transmitter housing:
  - Compact housing: powder-coated die-cast aluminum
  - Wall-mount housing: powder-coated die-cast aluminum
- Sensor housing
  - DN 15 to 300: powder-coated die-cast aluminum
  - DN 350 to 2000: with protective coating
- Measuring tube
  - DN ≤ 300: stainless steel 1.4301 or 1.4306/304L  
for flanges made of carbon steel with protective coating
  - DN ≥ 350: stainless steel 1.4301 or 1.4306/304  
for flanges made of carbon steel with protective coating
- Electrodes: 1.4435; Alloy C-22; titanium; tantalum; platinum
- Flanges
  - EN 1092-1 (DIN2501): 1.4571/316L; RSt37-2 (S235JRG2); C22; FE 410W B  
(DN ≤ 300: with Al/Zn protective coating; DN ≥ 350 with protective coating)
  - ANSI: A105; F316L  
(DN ≤ 300 with Al/Zn protective coating; DN ≥ 350 with protective coating)
  - AWWA: 1.0425
  - JIS: RSt37-2 (S235JRG2); HII; 1.0425/316L  
(DN ≤ 300 with Al/Zn protective coating; DN ≥ 350 with protective coating)
  - AS 2129
    - (DN 25) A105 or RSt37-2 (S235JRG2)
    - (DN 40) A105 or St44-2 (S275JR)
  - AS 4087: A105 or St44-2 (S275JR)

- Seals: as per DIN EN 1514-1
- Ground disks: 1.4435/316L, Alloy C-22, titanium, tantalum

#### *Promag H*

Transmitter housing:

- Compact housing: powder-coated die-cast aluminum or stainless steel field housing (1.4301/316L)
- Wall-mount housing: powder-coated die-cast aluminum
- Window material: glass or polycarbonate
- Sensor housing: stainless steel 1.4301
- Wall mounting kit (holder panel): stainless steel 1.4301
- Measuring tube: stainless steel 1.4301

Flanges:

- Connection generally made of stainless steel 1.4404/316L
- Flanges (EN (DIN), ANSI, JIS) also in PVDF
- Adhesive fitting made of PVC

Electrodes:

- Standard: 1.4435
- Optional: Alloy C-22, tantalum, platinum (only up to DN 25 (1"))

Seals:

- DN 2 to 25: O-ring (EPDM, Viton, Kalrez) or molded seal (EPDM, silicone, Viton)
- DN 40 to 100: molded seal (EPDM, silicone)

Grounding rings:

- Standard: 1.4435/316L,
- Optional: Alloy C-22, tantalum

#### Material load diagrams

The material load diagrams (pressure-temperature diagrams) for the process connections can be found in the separate "Technical Information" documentation, which you can download in PDF format from [www.endress.com](http://www.endress.com).  
A list of available "Technical Information" documentation can be found in the "Documentation" →  128 section.

#### Fitted electrodes

##### *Promag W*

Available as standard:

- 2 measuring electrodes for signal detection
- 1 EPD electrode for empty pipe detection
- 1 Reference electrode for potential equalization

Optionally available:

- Exchangeable measuring electrodes for DN 350 to 2000 (14" to 78")

##### *Promag P*

Available as standard:

- 2 measuring electrodes for signal detection
- 1 EPD electrode for empty pipe detection
- 1 Reference electrode for potential equalization

Optionally available:

- Platinum measuring electrodes only

##### *Promag H*

- 2 measuring electrodes for signal detection
- 1 EPD electrode for empty pipe detection, not for DN 2 to 15 (1/12" to 1/2")

|                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|--------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Process connection | <p><i>Promag W and Promag P</i></p> <p>Flange connections:</p> <ul style="list-style-type: none"> <li>■ EN 1092-1 (DIN 2501) <ul style="list-style-type: none"> <li>– DN ≤ 300 = form A</li> <li>– DN ≥ 350 = form B</li> <li>– DN 65 PN 16 and DN 600 PN 16 exclusively according to EN 1092-1</li> </ul> </li> <li>■ ANSI</li> <li>■ AWWA (Promag W only)</li> <li>■ JIS</li> <li>■ AS</li> </ul> <p><i>Promag H</i></p> <p>With O-ring:</p> <ul style="list-style-type: none"> <li>■ Weld nipple DIN (EN), ISO 1127, ODT/SMS</li> <li>■ Flange EN (DIN), ANSI, JIS</li> <li>■ Flange made of PVDF EN (DIN), ANSI, JIS</li> <li>■ External thread</li> <li>■ Internal thread</li> <li>■ Hose connection</li> <li>■ PVC adhesive fitting</li> </ul> <p>With molded seal:</p> <ul style="list-style-type: none"> <li>■ Weld nipple DIN 11850, ODT/SMS</li> <li>■ Clamp ISO 2852, DIN 32676, L14 AM7</li> <li>■ Coupling DIN 11851, DIN 11864-1, ISO 2853, SMS 1145</li> <li>■ Flange DIN 11864-2</li> </ul> |
| Surface roughness  | <p>All data relate to parts in contact with fluid.</p> <ul style="list-style-type: none"> <li>■ Liner → PFA: ≤ 0.4 µm (15 µin)</li> <li>■ Electrodes: 0.3 to 0.5 µm (12 to 20 µin)</li> <li>■ Process connection made of stainless-steel (Promag H): ≤ 0.8 µm (31 µin)</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |

### 10.1.11 Human interface

|                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|--------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Display elements   | <ul style="list-style-type: none"> <li>■ Liquid crystal display: illuminated, four lines with 16 characters per line</li> <li>■ Custom configurations for presenting different measured values and status variables</li> <li>■ 3 totalizers</li> <li>■ At ambient temperatures below <math>-20\text{ }^{\circ}\text{C}</math> (<math>-4\text{ }^{\circ}\text{F}</math>), the readability of the display may be impaired.</li> </ul>                                                                                                                                                                                                    |
| Operating elements | <ul style="list-style-type: none"> <li>■ Onsite operation with three optical sensor keys (<math>\square/\square/\square</math>)</li> <li>■ Application-specific Quick Setup menus for straightforward commissioning</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                         |
| Language groups    | <p>Language groups available for operation in different countries:</p> <ul style="list-style-type: none"> <li>■ Western Europe and America (WEA):<br/>English, German, Spanish, Italian, French, Dutch, Portuguese</li> <li>■ Eastern Europe/Scandinavia (EES):<br/>English, Russian, Polish, Norwegian, Finnish, Swedish, Czech</li> <li>■ South and East Asia (SEA):<br/>English, Japanese, Indonesian</li> <li>■ China (CN):<br/>English, Chinese</li> </ul> <p> Note!<br/>The language group is changed in the "FieldCare" operating program.</p> |
| Remote operation   | Operation by means of HART protocol                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |

### 10.1.12 Certificates and approvals

|                         |                                                                                                                                                                                                                                                                 |
|-------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| CE mark                 | The measuring system complies with the legal requirements of the EU directives. Endress+Hauser confirms that the device has been tested successfully by affixing the CE mark to it.                                                                             |
| C-tick mark             | The measuring system is in conformity with the EMC requirements of the "Australian Communications and Media Authority (ACMA)".                                                                                                                                  |
| Ex approval             | Information about currently available Ex versions (ATEX, FM, CSA, TIIS, IECEx, NEPSI etc.) can be supplied by your Endress+Hauser Sales Center on request. All explosion protection data are given in a separate documentation which is available upon request. |
| Sanitary compatibility  | <p><i>Promag W and Promag P</i><br/>No applicable approvals or certification</p> <p><i>Promag H</i></p> <ul style="list-style-type: none"> <li>■ 3A-approval and EHEDG-tested</li> <li>■ Seals: FDA-compliant (except for Kalrez seals)</li> </ul>              |
| Drinking water approval | <p><i>Promag W</i></p> <ul style="list-style-type: none"> <li>■ WRAS BS 6920</li> <li>■ ACS</li> <li>■ NSF 61</li> <li>■ KTW/W270</li> </ul> <p><i>Promag P</i></p> <ul style="list-style-type: none"> <li>■ ACS</li> </ul>                                     |

|                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Pressure measuring device approval | <p>Measuring devices with a nominal diameter smaller than or equal to DN 25, correspond to Article 3(3) of the EC Directive 97/23/EC (Pressure Equipment Directive) and have been designed and manufactured according to good engineering practice. For larger nominal diameters, (depending on the medium and process pressure), there are additional optional approvals according to category II/III.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| Other standards and guidelines     | <ul style="list-style-type: none"> <li>■ EN 60529:<br/>Degrees of protection by housing (IP code)</li> <li>■ EN 61010-1<br/>Protection measures for electrical equipment for measurement, control, regulation and laboratory procedures</li> <li>■ IEC/EN 61326<br/>"Emission in accordance with requirements for class A".<br/>Electromagnetic compatibility (EMC requirements).</li> <li>■ ANSI/ISA-S82.01<br/>Safety Standard for Electrical and Electronic Test, Measuring, Controlling and related Equipment – General Requirements. Pollution degree 2, Installation Category II.</li> <li>■ CAN/CSA-C22.2 (No. 1010.1-92)<br/>Safety requirements for Electrical Equipment for Measurement and Control and Laboratory Use. Pollution degree 2, Installation Category I.</li> <li>■ NAMUR NE 21<br/>Electromagnetic compatibility (EMC) of industrial process and laboratory control equipment.</li> <li>■ NAMUR NE 43<br/>Standardization of the signal level for the breakdown information of digital transmitters with analog output signal.</li> <li>■ NAMUR NE 53<br/>Software of field devices and signal-processing devices with digital electronics.</li> </ul> |

### 10.1.13 Ordering information

The Endress+Hauser service organization can provide detailed information on the order codes on request.

### 10.1.14 Accessories

Various accessories are available for the transmitter and the sensor. These can be ordered separately from Endress+Hauser →  89.



Note!

For detailed information on specific order codes, please contact the Endress+Hauser service organization.

### 10.1.15 Documentation

- Flow Measurement (FA005D/06)
- Promag 53W Technical Information (TI046D/06)
- Promag 53P Technical Information (TI047D/06)
- Promag 53H Technical Information (TI048D/06)
- Promag 53 Description of Device Functions (BA048D/06)
- Supplementary documentation on Ex-ratings: ATEX, FM, CSA

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## Declaration of Hazardous Material and De-Contamination *Erklärung zur Kontamination und Reinigung*

**RA No.**

Please reference the Return Authorization Number (RA#), obtained from Endress+Hauser, on all paperwork and mark the RA# clearly on the outside of the box. If this procedure is not followed, it may result in the refusal of the package at our facility.  
*Bitte geben Sie die von E+H mitgeteilte Rücklieferungsnummer (RA#) auf allen Lieferpapieren an und vermerken Sie diese auch außen auf der Verpackung. Nichtbeachtung dieser Anweisung führt zur Ablehnung ihrer Lieferung.*

Because of legal regulations and for the safety of our employees and operating equipment, we need the "Declaration of Hazardous Material and De-Contamination", with your signature, before your order can be handled. Please make absolutely sure to attach it to the outside of the packaging.

*Aufgrund der gesetzlichen Vorschriften und zum Schutz unserer Mitarbeiter und Betriebseinrichtungen, benötigen wir die unterschriebene "Erklärung zur Kontamination und Reinigung", bevor Ihr Auftrag bearbeitet werden kann. Bringen Sie diese unbedingt außen an der Verpackung an.*

**Type of instrument / sensor**

Geräte-/Sensortyp \_\_\_\_\_

**Serial number**

Seriennummer \_\_\_\_\_

☐ **Used as SIL device in a Safety Instrumented System / Einsatz als SIL Gerät in Schutzeinrichtungen**

**Process data/ Prozessdaten**

Temperature / Temperatur \_\_\_\_\_ [°F] \_\_\_\_\_ [°C]

Pressure / Druck \_\_\_\_\_ [psi] \_\_\_\_\_ [Pa]

Conductivity / Leitfähigkeit \_\_\_\_\_ [µS/cm]

Viscosity / Viskosität \_\_\_\_\_ [cp] \_\_\_\_\_ [mm<sup>2</sup>/s]

**Medium and warnings**

Warnhinweise zum Medium



|                                                                   | Medium / concentration<br><i>Medium / Konzentration</i> | Identification<br>CAS No. | flammable<br><i>entzündlich</i> | toxic<br><i>giftig</i> | corrosive<br><i>ätzend</i> | harmful/<br>irritant<br><i>gesundheitsschädlich/<br/>reizend</i> | other *<br><i>sonstiges*</i> | harmless<br><i>unbedenklich</i> |
|-------------------------------------------------------------------|---------------------------------------------------------|---------------------------|---------------------------------|------------------------|----------------------------|------------------------------------------------------------------|------------------------------|---------------------------------|
| Process medium<br><i>Medium im Prozess</i>                        |                                                         |                           |                                 |                        |                            |                                                                  |                              |                                 |
| Medium for process cleaning<br><i>Medium zur Prozessreinigung</i> |                                                         |                           |                                 |                        |                            |                                                                  |                              |                                 |
| Returned part cleaned with<br><i>Medium zur Endreinigung</i>      |                                                         |                           |                                 |                        |                            |                                                                  |                              |                                 |

\* explosive; oxidising; dangerous for the environment; biological risk; radioactive

\* *explosiv; brandfördernd; umweltgefährlich; biogefährlich; radioaktiv*

Please tick should one of the above be applicable, include safety data sheet and, if necessary, special handling instructions.

*Zutreffendes ankreuzen; trifft einer der Warnhinweise zu, Sicherheitsdatenblatt und ggf. spezielle Handhabungsvorschriften beilegen.*

**Description of failure / Fehlerbeschreibung** \_\_\_\_\_

**Company data / Angaben zum Absender**

|                         |                                                                     |
|-------------------------|---------------------------------------------------------------------|
| Company / Firma _____   | Phone number of contact person / Telefon-Nr. Ansprechpartner: _____ |
| Address / Adresse _____ | Fax / E-Mail _____                                                  |
| _____                   | Your order No. / Ihre Auftragsnr. _____                             |

"We hereby certify that this declaration is filled out truthfully and completely to the best of our knowledge. We further certify that the returned parts have been carefully cleaned. To the best of our knowledge they are free of any residues in dangerous quantities."

*"Wir bestätigen, die vorliegende Erklärung nach unserem besten Wissen wahrheitsgetreu und vollständig ausgefüllt zu haben. Wir bestätigen weiter, dass die zurückgesandten Teile sorgfältig gereinigt wurden und nach unserem besten Wissen frei von Rückständen in gefahrbringender Menge sind."*

\_\_\_\_\_  
(place, date / Ort, Datum)

\_\_\_\_\_  
Name, dept./Abt. (please print / bitte Druckschrift)

\_\_\_\_\_  
Signature / Unterschrift

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